# dormakaba 🞽

# 7400 Series Surface applied door closers

We make access in life smart and secure



Brochure



# 7400 Series surface closers

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# The TS93 System in Contur design

The 7400 Series closers offer modern styling and versatility while providing safe and reliable door control.

Featuring backcheck and adjustable spring sizes, dormakaba's 7400 Series is the ideal solution in a wide variety of applications, including barrier-free. This Grade 1 hydraulic surface door closer is both flexible and easy to install.

The 7400 Series offers a compact design and is available in a variety of sprayed finishes to complement any opening's decor.

# Technical details

- Available as 7414 with adjustable spring sizes 1–4 and 7436 with adjustable spring sizes 3–6.
- L 7414 meets 5 lb interior barrier-free applications.
- Non-handed for regular, top jamb and parallel arm applications.
- Quick and easy to install.
- Compact design.
- Two noncritical adjusting valves (sweep and latch) with thermostatic properties work to provide consistent closing speeds under a wide variety of temperatures.
- Adjustable backcheck standard. Provides cushioning when the door is abusively opened.
- Available with optional delayed action to delay door closing from maximum opening. Delay time is adjustable.
- Available with optional self-drilling screws for steel door and frame applications (DPK86).
- Available with optional self-tapping screws for aluminum door and frame applications (TPK86).
- BP640C mounting bracket can be used when installing into a 9-1/16" template hole pattern.

# Certification

- ANSI/BHMA A156.4 Grade 1 certified.
- UL and CUL listed.
- Meets UL10C for positive pressure.
- CSFM approved.



dormakaba USA quality and environmental management systems in Reamstown, PA and Steeleville, IL are certified to ISO 9001:2008 and ISO 14001:2004.

Intertek

# Specification

All closers shall be DORMA 7400 Series hydraulic surface applied rack and pinion closers. The closer has two independent valves to separately control sweep and latch closing speeds and provide constant speeds when temperatures change. Standard with adjustable backcheck to provide cushioning effect in opening. All 7400 fully adjustable spring force door closers to include an integral design to positively stop adjustment of the spring at the minimum and maximum spring force settings.

# **Optional specification**

The 7400 Series closer to have delayed action (DA). Delayed action range will be effective from maximum opening to approximately 65°. All 7400 closers to have slim plastic cover (COV), full plastic cover (FC), or full plastic slotted cover (FCSL). Closers to have arm with a selective single point hold open between 80°–170° for regular mount (FH), 70°–175° for parallel arm mount (specify FHP). All closers to have sex nuts with machine screws for 1-3/4" door (SNB1) or 1-3/8" door (SNB2). Closers to have self-drilling screws for steel doors and frames (DPK86). Closers to have self-tapping screws for alumninum doors and frames (TPK86). Closers to have TORX security for all exposed fasteners (TX86).

All closers to be supplied with BP640C mounting bracket to match a 9-1/16" closer body hole pattern.

# Finishes

# Standard sprayed finishes

- Aluminum: 689
- Bronze: 691 (Dull), 690 (Statuary), or 695 (Dark Duranodic)
- Gold: 696
- Black: 693
- Optional DORMA Custom Color or Designer Color Finishes
- Contact Customer Service

# REDUCED OPENING FORCE INSTALLATIONS

**CAUTION:** Manual door closers, including those certified to meet ANSI/BHMA A156.4, when installed and adjusted to conform to ADA or other reduced opening force requirements, may not provide sufficient power to reliably close and latch a door.

Refer to catalog for Low Energy Operator to meet reduced opening force requirements without affecting closing power.

Features	7414	7436
Spring sizes (shipped as size 4)	1-4*	6-Mar
Non-handed	•	•
Parallel arm bracket	•	•
Adjustable spring sizes	•	•
Fixed spring sizes	-	-
Controlled closing with	180°-10°	180°-10°
two adjustment valves	10°-0°	10°-0°
Backcheck	•	•
Delayed action	•	•
Hold open	•	•
Self-drilling screws	•	•
Self-tapping screws	•	•
Tamper-resistant TORX screws	•	•
Slim plastic cover	•	•
Full plastic cover	•	•

yes  $\$  - no  $\$  O optional  $\$  Meets 5 lb maximum opening force on 3'-0" wide interior doors.

# How to order 7400 Series



#### Notes:

\*All combinations of features and options are not available for all models.

\*To simplify initial installation, a range of back plates (BPxx), drop plates (DPxx), brackets, and spacers are available. Refer to Accessories section for details

#### Technical drawing symbols & notes

- Recommended application
- N/A Not applicable/application not recommended
- ę. Opening force 5 lb or less on interior doors; 8.5 lb or less on exterior doors where door without closer attached \_ requires 1 lb opening force or less.

### Regular × round form arm



Size selection chart Door width									
Closer	Interior/Exterior	2'-0" min.	2'-6" max.		-	4'-0"			
7414	Interior	•	•	Ġ.	Ġ.	N/A			
	Exterior	•	•	ę.	N/A	N/A			

N/A

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N/A

N/A

		Template ref.	Approx. maximum opening	Approx. backcheck	Approx. delayed action
6" max.	4'-0" max.	To 180°	180°	65°–180°	180°-65°
	N/A	10 180	100	05 - 180	180 -05

#### **Regular × Friction hold open**

Interior

Exterior

7436



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•

Size	se	lection	chart
JIZE	30	lection	Chiun C

Door Width									
Interior/ Exterior	2'-0" min.	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.				
Interior	•	•	Ġ.	Ġ.	N/A				
Exterior	•	•	Ġ.	N/A	N/A				
Interior	N/A	N/A	•	•	•				
Exterior	N/A	•	•	•	•				
	Exterior Interior Exterior Interior	Exteriormin.Interior•Exterior•InteriorN/A	Interior/ Exterior2'-0" min.2'-6" max.Interior••Exterior••InteriorN/AN/A	Interior/ Exterior2'-0" min.2'-6" max.3'-0" max.Interior•・きExterior•・きInteriorN/AN/A•	Interior/ Exterior         2'-0" min.         2'-6" max.         3'-0" max.         3'-6" max.           Interior         •         •         &         &           Exterior         •         •         &         &           Exterior         •         •         &         &           Interior         N/A         N/A         •         •				

Template ref.	Dim "A"	Dim "B"	Approx. maximum opening	Approx. backcheck	Approx. delayed action	Min. hold open	Max. hold open
To 100°	7-1/8" (181)	12-5/8" (321)	110°	65°–110°	110°-65°	80°	110°
100° to 120°	6-1/8" (155)	11-5/8" (295)	125°	70°–125°	125°–70°	90°	125°
Over 120°	3-5/8" (92)	9-1/8" (232)	180°	85°-180°	180°-85°	100°	170°

### Regular × Cushion IS Arm



Minimum door rail for mounting closer 2". Minimum door rail to bottom of slim plastic cover 2-5/8". Minimum door rail to bottom of optional full cover 3-5/8".

#### Size selection chart

				Door width				
Closer	Interior/ Exterior	2'-0" min.	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.		
7414	Interior	•	•	Ġ.	ę.	N/A		
	Exterior	•	•	ę.	N/A	N/A		
7436	Interior	N/A	N/A	•	•	•		
	Exterior	N/A	•	•	•	•		

Template ref.	Dim "A"	Dim "B"	*Cushion/ hold open	Approx. Backcheck	Approx. delayed action
85°	7-11/16" (195)	13-7/8" (352)	85°	55°-85°	85°–55°
90°	7" (178)	13-1/2" (343)	90°	60°-90°	90°-60°
95°	6-3/16" (157)	13-1/4 (337)	95°	65°–95°	95°–65°
100°	6-1/8" (156)	12-5/8" (321)	100°	70°-100°	100°-70°
105°	5-11/16" (144)	12-1/4" (311)	105°	75°–105°	105°–75°
110°	5-1/4" (133)	11-7/8" (302)	110°	75°–110°	110°-75°

 $^{\ast}$  Hold Open is approximately 5°–7° less than the cushion angle listed in the chart.

#### Regular × Spring Stop IS Arm



Minimum door rail for mounting closer 2-1/2". Minimum door rail to bottom of slim plastic cover 2-5/8". Minimum door rail to bottom of optional full cover 3-5/8".

#### Size selection chart

	Door width								
Closer	Interior/ Exterior	2'-0" min.	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.			
7414	Interior	•	•	Ę.	Ę.	N/A			
	Exterior	•	•		N/A	N/A			
7436	Interior	N/A	N/A	•	•	•			
	Exterior	N/A	•	•	•	•			

Template ref.	Dim "A"	Dim "B"	*Dead stop/ hold open	Approximate backcheck	Approximate delayed action
85°	9" (229)	11-9/16" (294)	85°	55°-85°	85°–55°
90°	8-1/2" (215)	11-1/16" (281)	90°	60°-90°	90°-60°
100°	7-1/2" (191)	10-1/16" (256)	100°	70°-100°	100°-70°
110°	6-3/4" (172)	9-5/16" (237)	110°	75°–110°	110°–75°

(Right Hand)

 $^{\ast}$  Hold Open is approximately 5°–7° less than the cushion angle listed in the chart.

# Top jamb × Round form arm



#### Size selection chart

	Door width								
Closer	Interior/ Exterior	2'-0" min.	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.			
7414	Interior	•	•	Ŀ.	Ŀ.	N/A			
	Exterior	•	•	Ŀ.	N/A	N/A			
7436	Interior	N/A	N/A	•	•	•			
	Exterior	N/A	•	•	•	•			

Template ref.	Reveal	Arm	Approx. maximum opening	Approx. backcheck	Approx. delayed action
To 180°	0"	AR	180°	70°–180°	180°-60°
	4"	AR	180°	75°–180°	180°-70°
	>4"	ARJ	180°	75°–180°	180°–70°
	8"	ARJ	165°	80°–165°	165°–75°

Note: Bold type shows supplied arm.

Size selection chart

### Top jamb × Friction hold open



				Door wi	dth	
Closer	Interior/ Exterior	2'-0" min.	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.
7414	Interior	•	•			N/A
	Exterior	•	•		N/A	N/A
7436	Interior	N/A	N/A	•	•	•
	Exterior	N/A	•	•	•	•

Template ref.	Dim "A"	Dim "B"	Reveal	Arm	Approx. max. opening	Approx. backcheck	Approx. Delayed action	Min. hold open	Max. hold open																
To 100°	7-5/8"	13-1/8"	0"	FH	110°	70°-110°	110°-70°	70°	105°																
	(194)	(333)	4"	FH	105°	75°–105°	105°-75°	70°	100°																
			>4"	FHJ	105°	75°–105°	105°–75°	70°	100°																
			8"	FHJ	100°	80°–100°	100°-80°	70°	95°																
To 120°	6-1/8"	11-5/8"	0"	FH	125°	75°–125°	125°–75°	75°	120°																
	(155)	(295)	(295)	(295)	4"	FH	120°	80°-120°	120°-80°	75°	115°														
			>4"	FHJ	120°	80°–120°	120°-80°	75°	115°																
			8"	FHJ	115°	85°–115°	115°–85°	75°	110°																
Over 120°	3-5/8"	9-1/8"	0"	FH	180°	85°–180°	180°-85°	80°	170°																
	(92)	(232)		(272)	(232)	(232)	(272)	(272)	(272)	(272)	(272)	(232)	(272)	(272)	(272)	(272)	(272)	(232)	4"	FH	180°	90°-180°	180°-90°	80°	170°
			>4"	FHJ	180°	90°–180°	180°–90°	80°	170°																
			8"	FHJ	165°	100°–165°	165°-100°	85°	155°																

Note: Bold type shows supplied arm.

#### Top jamb × Cushion IS arm



#### Size selection chart

				Door wi	dth	
Closer	Interior/ Exterior	2'-0" min.	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.
7414	Interior	•	•	Ġ.	Ġ.	N/A
	Exterior	•	•	Ŀ.	N/A	N/A
7436	Interior	N/A	N/A	•	•	•
	Exterior	N/A	•	•	•	•

Template ref.	Dim "A"	Dim "B"	Reveal	Arm	*Cushion/ hold open	Appro. backcheck	Approx. delayed action		
85°	6-1/2"	12-5/8"	0"-3-1/2"	IS	85°	55°-85°	85°–55°		
	(165)	(321)	>3-1/2"-6-1/2"	ISJ	85°	55°-85°	85°–55°		
90°	5-3/4"	12-1/8"	0"-3-1/2"	IS	90°	60°-90°	90°-60°		
	(146)	(308)	>3-1/2"-6-1/2"	ISJ	90°	60°–90°	90°–60°		
95°	5-1/2"	11-3/4"	0"-3-1/2"	IS	95°	65°-95°	95°-65°		
	(140)	(298)	>3-1/2"-6-1/2"	ISJ	95°	65°–95°	95°–65°		
100°	5-1/4"	11-1/4"	0"-3-1/2"	IS	100°	70°–100°	100°–70°		
	(133)	(286)	>3-1/2"-6-1/2"	ISJ	100°	70°–100°	100°–70°		
105°	5" (127)	11" (279)	0"-3-1/2"	IS	105°	75°–105°	105°–75°		
			>3-1/2"-6-1/2"	ISJ	105°	75°–105°	105°–75°		
110°	4-3/4"	10-3/4" (273)	10-3/4"	10-3/4"	0"-3-1/2"	IS	110°	75°–110°	110°-75°
			>3-1/2"-6-1/2"	ISJ	110°	75°–110°	110°–75°		

\* Hold Open is approximately 5°–7° less than the cushion angle listed in the chart. **Note: Bold** type shows supplied arm.

# Top jamb × Spring stop IS Arm



4-1/2" x 4-1/2" Butt Hinges



#### Size selection chart

				Door wi	dth	
Closer	Interior/ Exterior	2'-0" min.	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.
7414	Interior	•	•	Ŀ.	Ŀ.	N/A
	Exterior	•	•	Ŀ.	N/A	N/A
7436	Interior	N/A	N/A	•	•	•
	Exterior	N/A	•	•	•	•

Template ref.	Dim "A"	Dim "B"	Reveal	Arm	*Dead stop/ hold open	Appro. backcheck	Approx. delayed action
85°	8-1/2"	11-1/16"	0"-3-1/2"	SIS	85°	55°-85°	85°-55°
	(216)	(281)	>3-1/2"-6-1/2"	SISJ	85°	55°–85°	85°–55°
90°	7-7/8"	10-7/16"	0"-3-1/2"	SIS	90°	60°-90°	90°-60°
	(200)	(266)	>3-1/2"-6-1/2"	SISJ	90°	60°–90°	90°–60°
100°	7"	9-9/16"	0"-3-1/2"	SIS	100°	70°–100°	100°-70°
	(178)	(243)	>3-1/2"-6-1/2"	SISJ	100°	70°–100°	100°–70°
110°	6-3/8"	8-15/16"	0"-3-1/2"	SIS	110°	75°–110°	110°–75°
	(162) (227)	(227)	>3-1/2"-6-1/2"	SISJ	110°	75°–110°	110°–75°

\* Hold Open is approximately 5°–7° less than the cushion angle listed in the chart. **Note: Bold** type shows supplied arm.

### Parallel arm × Round form arm



Size sele	ection chart					•	Approx. max. opening	Approx. backcheck	Approx. delayed action	Min. door width
Closer	Interior/Exterior	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.	To 180°	180°	75°–180°	180°-65°	26°
7414	Interior	•	£.	N/A	N/A	10 100	100	/0 100	100 00	20
	Exterior	•	N/A	N/A	N/A					
7436	Interior	•	•	•	•					
	Exterior	•	•	•	N/A					

#### Parallel arm × Friction hold open



Size sele	Size selection chart					Template ref.	Dim "A"	Dim "B"	Approx. max. opening	Approx. backcheck	Approx. delayed action	Min. hold open	Max. hold open	Min. door width
Closer	Interior/ Exterior	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.	To 100°	5-1/2" (140)	9" (228)	110°	80°-110°	110°-80°	45°	105°	29"
7414	Interior	•	Ġ.	N/A	N/A	Over 100°			180°	05°_180°	180°–95°	45°	175°	24"
	Exterior	•	N/A	N/A	N/A	Over 100	(76)	6-1/2" (165)	180°	95°–180°	100 75	43	175	24
7436	Interior	•	•	•	•									
	Exterior	•	•	•	N/A									

### Heavy-duty super parallel arm



JIZE SELECT							-		• • • •	• • • •		
				Door wi	idth		Template ref.	Approx. max. opening	Approx. backcheck	Approx. delayed		Min. door
Closer	Interior/	2'-0"	2'-6"	3'-0"	3'-6"	4'-0"				action	width	
0.000	Exterior	min.	max.	max.	max.	max.	To 180° 180°		75°–180°	180°-65°	26°	
7436	Interior	N/A	•	•	•	•						
	Exterior	•	•	•	•	N/A						

#### Heavy-duty parallel arm door saver × Cushion

# 7436 DS/DST/DSK



Minimum door rail for mounting closer 4-5/8" (5/8" stop shown). Minimum door rail to bottom of slim plastic cover 4-3/4" (5/8" stop shown). Minimum door rail to bottom of optional full cover 5-3/4" (5/8" stop shown).

Size sele	ection chart						Template	Dim "A" Dim "B"	*Cushion/	Approx.	Approx.	Min. door	
				Door wi	dth		ref.	closer	soffit plate	hold open	backcheck	delayed action	width
Closer	Interior/ Exterior	2'-0" min.	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.	85°	6" (153)	10" (254)	85°	50°-85°	85°-65°	26"
7436	Interior	N/A	•	•	•	•	90°	5-1/8"	9-1/4"	90°	55°-90°	90°-70°	25"
	Exterior	•	•	•	•	N/A	90	(131)	(235)	90	22 - 40	90 -70	20
							100°	4" (102)	8" (203)	100°	60°–100°	100°–75°	24"
							110°	2-3/4" (70)	6-7/8" (175)	110°	65°-110°	110°-80°	23"

\* Hold Open is approximately 1°-2° less than the cushion angle listed in the chart.

### Heavy-duty parallel arm × Spring door saver



<sup>-1/2&</sup>quot; x 4-1/2" Butt Hinges Minimum door rail for mounting closer 4-5/8" (5/8" stop shown). Minimum door rail to bottom of slim plastic cover 4-3/4" (5/8" stop shown). Minimum door rail to bottom of optional full cover 5-3/4" (5/8" stop shown).

Size sele	ize selection chart						Template			*Dead stop/		Approx.	Min.
				Door wi	dth		ref.	closer	soffit plate	hold open	backcheck	delayed action	door width
Closer	Interior/ Exterior	2'-0" min.	2'-6" 3'-0" 3'-6" 4'-0" max. max. max. max.		85°	6" (153)	10" (254)	85°	50°-85°	85°-65°	26"		
7436	Interior	N/A	•	• • •		00%			0.0%	FF8 008	00% 70%	25"	
	Exterior	•	•	•	•	N/A	90°	5-1/8" (131)	9-1/4" (235)	90°	55°-90°	90°-70°	25"
							100°	4" (102)	8" (203)	100°	60°-100°	100°–75°	24"
							110°	2-3/4" (70)	6-7/8" (175)	110°	65°-110°	110°-80°	23"

\* Hold Open is approximately 5°–7° less than the dead stop angle listed in the chart.

#### Track — Pull side door mounted



Size sele	ize selection chart				Template ref.	Dim "A"	' Dim "B"	" Cushion	Max. hold open	Approx. backcheck	Approx. delayed action	Min. door width	
Closer	Interior/ Exterior	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.	85°		9-5/8" (244)	85°	83°	65°-85°	85°-65°	31"
7436 Int	Interior	•	•	•	•	90°	2-5/8"	8-5/8"	90°	88°	65°-90°	90°-65°	30"
	Exterior	•	•	N/A	N/A	,0	(60)	(219)	70	00	05 - 70	70 03	50
						110°	1-3/8" (44)	6-3/4" (171)	110°	108°	70°-110°	110°-70°	27"
						180°	7/8" (22)	4-1/8" (105)	180°	160°	80°-180°	180°-80	25"

### Jamb track – Pull side frame mounted



Minimum door rail for mounting closer 2-3/8". Minimum door rail to bottom of slim plastic cover 2-1/2". Minimum door rail to bottom of optional full cover 3-1/2".

Size sel	ection chai	rt				Temp ref.
Closer	Interior/ Exterior	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.	85°
7436	Interior	•	•	•	N/A	- 90°
	Exterior	•	•	N/A	N/A	90

Template ref.	Dim "A"	Dim "B"	Cushion	Max. hold open	Approx. backcheck	Approx. Delayed action	Min. door width
85°	6-1/8" (156)	8" (203)	85°	80°	60°-85°	85°-60°	31"
90°	6-5/8" (168)	7-1/2" (191)	90°	85°	65°-90°	90°-65°	30"
100°	4-3/8" (111)	5-3/4" (146)	110°	100°	80°-110°	110°-80°	28"
110°	3-7/8" (98)	3-3/8" (86)	175°	145°	95°–180°	175°–95°	25"

#### Push track - Push side soffit mounted

7436 PT 7436 PTH



4-1/2" Butt Hinges Minimum door rail for mounting closer 4-3/8" (5/8" stop shown). Minimum door rail to bottom of slim plastic cover 4-1/2" (5/8" stop shown).

Minimum door rail to bottom of optional full cover 5-1/2" (5/8" stop shown)					
	Minimum door rail to bottom	of optional ful	l cover 5-1/2" (5/	8" stop shown	).

Size selection chart					Template ref.	Dim "A"	Dim "B"	Cushion	Max. hold open	Approx. backcheck	Approx. delayed action	Min. door width	
Closer	Interior/ Exterior	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.	85°	3-1/4" (83)	9-1/8" (232)	85°	82°	65°-85°	85°-65°	33"
7436	Interior Exterior	•	•	• N/A	N/A N/A	90°	3-1/4" (83)	7-1/2" (191)	90°	87°	65°-90°	90°-65°	31"
						100°	3-1/4" (83)	5-1/2" (140)	100°	97°	65°–100°	100°-65°	29"

### Flush track — Push Side door mounted × Backplate



Specify hand for a	optional fu	ll cover.
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Size selection chart									
Closer	Interior/ Exterior	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.				
7436	Interior	•	•	•	N/A				
	Exterior	•	•	N/A	N/A				

Template ref.	Dim "A"	Dim "B"	Cushion	Max. hold open	Approx. backcheck	Approx. delayed action	Min. door width
85°	4-7/8" (124)	6-3/8" (162)	85°	82°	60°-85°	85°-60°	29"
90°	4-3/8" (111)	6-1/16" (154)	90°	87°	65°-90°	90°-65°	28"
100°	3-3/8" (8	6)4-3/4" (121)	110°	105°	75°–110°	110°-75°	26"
140°	2-3/8" (6	0) 4" (10	2)135°	125°	85°–135°	135°-85°	25"

#### Track double egress - Pull Side frame mounted

N/A

Exterior •

N/A



Size selection chart				Template ref.	Cushion	Max. hold open	Approx backcheck	Approx. Delayed action	Min. door width		
Closer	Interior/ Exterior	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.	117°	117°	110°	70°–117°	117°-70°	28"
7436	Interior	•	•	•	N/A						

# Accessories



Round form arm (8 mm rod) AR — Complete Arm Assembly (0"-4" [0 mm-102 mm] reveal) with 8 mm rod. Arm is non-handed.

ARP — Parallel round form arm complete (Tri-Pack) (0"–4" [0 mm–102 mm] reveal). P86 included.

**AMR04** — Regular non-hold open main arm and adjusting arm. Accepts 8 mm rod.



#### Round form arm (10 mm rod)

**ARJ** — Complete Arm Assembly (4"–8" [102 mm–203 mm] reveal) with 10 mm rod. Designed specifically for top jamb applications with deeper reveals. Arm is non-handed.

AMR48 — Regular non-hold open main arm and adjusting arm. Accepts 10 mm rod.



#### Round form arm (8 mm rod)

AO8 — Complete secured elbow arm non-hold open assembly (0"- 4" [0 mm-102 mm] reveal) with 8 mm rod. Optional arm with 7400 Series closers. Arm is non-handed.

AO8P — Parallel round form arm secured elbow non-hold open complete (Tri-Pack) (0"-4" [0 mm-102 mm] reveal). P86 included.



E ON

Main arm

12

(305)

Shoe and rod

Adjusting

arm

**ARNP** — Complete arm assembly. Regular or top jamb mount. Permits installation on 1" (25 mm) frame face for regular mount with maximum pull-side reveal of 1/8" (3 mm). Can also be used top jamb (0"–4" [0 mm–102 mm] reveal) for narrow top door rails. Arm is non-handed.

**ARNPP** — Complete arm assembly for parallel arm mount (Tri-Pack) (0"– 4"[0 mm–102 mm] reveal). P86 included.

**AMR04NP** — Narrow profile main arm and adjusting arm. Used in conjunction with SR04 shoe and rod. Uses 8 mm rod.



Narrow profile arm (10 mm) ARNPJ — Complete arm assembly for top jamb installations (4"– 8" [102 mm–203 mm] reveal) for narrow top door rails. Arm is non-handed.

AMR48NP — Narrow profile main arm and adjusting arm. Used in conjunction with SR48 shoe and rod. Uses 10 mm rod.



Regular arm shoe and rod SR04 (8 mm Rod Diameter) — 0"-4" (0 mm-102 mm) reveal. Shoe and rod only.

SR48 (10 mm Rod Diameter) — 4"–8" (102 mm–203 mm) reveal. Shoe and rod only.

SR04 has an 8 mm rod and must be used in conjunction with main arm and adjusting arm AMR04. The SR48 has a 10 mm rod and must be used with main arm and adjusting arm AMR48. Non-handed.



#### Friction hold open arm

Provides a hold open function between approximately 90° and 180° of door opening (conditions permitting). Arm is non-handed.

FH — Friction hold open arm complete (0"–4" [0 mm– 102 mm] reveal).

FHJ — Friction hold open arm complete (4"–8" [102 mm– 203 mm] reveal).

FHP — Friction hold open arm complete (Tri-Pack) (0"-4" [0 mm-102 mm] reveal). PHB included.

FHM04 — Friction hold open main arm and adjusting tube (0"-4" [0 mm-102 mm] reveal).

FHM48 — Friction hold open main arm and adjusting tube (4"–8" [102 mm–203 mm] reveal).

**FHSB** — Friction hold open shoe and bar.



#### **Cushion IS arm**

Provides a cushioned opening function for regular and top jamb applications at 85°, 90°, 95°, 100°, 105°, and 110°. Arm is non-handed.

**IS** — Cushion IS arm complete (0"– 3-1/2" [0 mm–89 mm] reveal).

**ISJ** — Cushion IS top jamb arm complete (3-1/2"-6-1/2" [89 mm-165 mm] reveal).

ISH — Cushion IS hold open arm complete (0"-3-1/2" [0-89 mm] reveal).

ISJH — Cushion IS top jamb hold open arm complete. (3-1/2"-6-1/2" [89 mm-165 mm] reveal).



### Spring stop IS arm

Provides a spring assisted dead stop function for regular and top jamb applications at 85°, 90°, 100°, and 110°. Arm is non-handed.

**SIS** — Spring stop IS arm complete (0"-3-1/2" [0 mm-89 mm] reveal).

**SISH** — Spring stop IS hold open arm complete (0"–3-1/2" [0 mm–89 mm] reveal).

**SISJ** — Spring stop IS top jamb arm complete (3-1/2"-6-1/2" [89 mm-165 mm] reveal).

SISJH — Spring stop IS top jamb hold open arm complete (3-1/2"-6-1/2" [89 mm-165 mm] reveal).

# Cushion IS/spring stop IS arm accessories

**SISM** — Cushion IS/spring stop IS main arm and connecting arm. (0"–3-1/2" [0 mm–89 mm] reveal).

SISJM — Cushion IS/spring stop IS top jamb main arm and connecting arm. (3-1/2"-6-1/2" [89 mm-165 mm] reveal).

**ISSB** — Cushion IS spring shoe stop and adjusting tube.

**BUMPER IS** — Cushion IS/spring stop IS urethane bumper.

**S SPRING IS** — Spring shoe stop assembly complete.

# Accessories



#### Super parallel arm

Heavy-duty parallel arm. Available in non-hold open and thumb turn hold open. Units can be installed for maximum opening of 100° or 180°. Hold open units will hold open at 90° or 125°. Maximum opening is 180° (conditions permitting). Arm is non-handed. Non-hold open arm illustrated.

**SPA** — Super parallel arm nonhold open.

**SPAT** — Super parallel arm thumb turn hold open.



#### Door saver arm

Heavy-duty parallel arm with integral cushioned opening function. Available in non-hold open, thumb turn hold open, and hex key turn hold open. Units can be installed to achieve either stop or stop and hold open at 85°, 90°, 100°, and 110°. Maximum opening is 110° (conditions permitting). Arm is non-handed. Non-hold open arm illustrated.

**DS** — Door saver arm non-hold open.

**DST** — Door saver arm thumb turn hold open.

**DSK** — Door saver arm hex key turn hold open.

**BUMPER DS** — Door saver bumper.



# Spring stop door saver arm

Heavy-duty parallel arm with spring assisted dead stop function. Available in non-hold open and thumb turn hold open. Units can be installed to achieve either stop at 85°, 90°, 100°, and 110° or stop and hold open function. Maximum opening is 110° (conditions permitting). Arm is non-handed. Non-hold open arm illustrated.

**SDS** — Spring stop door saver arm.

**SDST** — Spring stop door saver arm thumb turn hold open.

**S SPRING DS** — Spring stop assembly complete.

**TDE track arm** 

30° and 110°.

Provides slide track function for

pull-side reveal conditions up to

3-1/2". Provides 117° of door

permitting). Arm is handed.

option to provide selective

Also available with hold open

single point hold open between

opening (conditions



# Track arm

Provides slide track function for improved aesthetics and vandal resistance. Units can be installed to provide 85°, 90°, 110°, or 180° of door opening (conditions and application permitting). Arm is non-handed.

T — Track arm complete. Can be used on pull-side T applications (closer on door, track on frame) and JT applications (track on frame, closer on door). Can also be used with FT flush transom applications (closer on transom, track on door).

TH — Track hold open arm complete. Can be used in same applications as T arm. Range of hold open and maximum opening varies with mounting application.



#### Push side track arm

**PT86** — Push-side track arm complete. Used with PT track applications (closer on door, track on soffit).

**PT86H** — Push-side track hold open arm complete. Used with PT track applications (closer on door, track on soffit).



#### Sex nuts

**SNB1** — Sex nuts with machine screws for 1-3/4" (44 mm) door.

**SNB2** — Sex nuts with machine screws for 1-3/8" (35 mm) door.

Required for use on unreinforced doors and wood or composite labeled fire doors for securely attaching hardware to the door.



19-1/2

Arm requires a minimum 3-3/4" clearance between door face and wall when opened 90° and greater.

**TDE** — Double egress track arm complete.

**TDEH** — Double egress hold open track arm complete.



# Backplate

**BP74** — For top jamb mount when overhead ceiling clearance is less than 2-1/4" (57 mm). Can also be used for regular mount to clear a mortised overhead stop/ holder.



#### Backplate

**BP86** — For top jamb mount with slim plastic cover when overhead ceiling clearance is less than 2-1/4" (57 mm). Can also be used for regular mount to clear a mortised overhead stop/holder.



#### Backplate

**BP86FC** — For top jamb mount with full plastic cover when overhead ceiling clearance is less than 2-1/4" (57 mm). Can also be used for regular mount to clear a mortised overhead stop/holder.



### Backplate

**BP74T** — For use with pull-side track applications (closer on frame face, track on door) to permit installation on a standard 2" (51 mm) frame face.



### Backplate

**BP86T** — For use with pull-side track applications (closer on frame face, track on door) with slim plastic cover to permit installation on a standard 2" (51 mm) frame face.



#### Backplate

**BP86TFC** — For use with pullside track applications with full cover (closer on frame face, track on door) to permit installation on a standard 2" (51 mm) frame face.



#### Backplate

**BP86FTFC** — Required for track mount with full cover when being used on a flush transom (closer on transom, track on door). Mounting holes in the plate avoid rabbet on door.



# **Conversion plate**

**BP640C** — For regular, top jamb, or parallel arm mounts. Permits replacement of existing 642–646/641/640 Series closers with 7400 Series closers. Eliminates the need to remachine the door and frame. Totally concealed when installed. Allows installation of 7400 to retrofit into any closer with a 9-1/16" × 3/4" hole pattern.

# Accessories





### **Drop plate**

**DP74** — For top jamb mount to clear a surface applied stop/ holder. Overhead ceiling clearance must be 1-3/4" (44 mm) or more. Permits parallel arm installation with minimum top door rail of 2-1/2" (64 mm) for non-hold open, 2-3/4" (70 mm) for friction hold open applications (assuming 5/8" [16 mm] stop dimension).

#### Drop plate

**DP86** — For top jamb mount with slim plastic cover to clear a surface applied stop/holder. Overhead ceiling clearance must be 1-3/4" (44 mm) or more. Permits parallel arm installation with minimum top door rail of 2-1/2" (64 mm) for non-hold open, 2-3/4" (70 mm) for friction hold open applications (assuming 5/8" [16 mm] stop dimension).



#### **Drop plate**

**DP86FC** — For top jamb mount with full plastic cover to clear a surface applied stop/holder. Overhead ceiling clearance must be 1-3/4" (44 mm) or more. Permits parallel arm installation with minimum top door rail of 2-1/2" (64 mm) for non-hold open, 2-3/4" (70 mm) for friction hold open applications (assuming 5/8" [16 mm] stop dimension).



# Angle bracket

**AB74** — For installation of closers where parallel arm and top jamb applications are not practical due to low overhead ceiling clearance, narrow frame face or unusual trim conditions. This bracket can also be used to provide clearance for a surface-applied stop/holder.



#### Angle bracket

**AB86** — For installation of closers using a slim or full plastic cover. Used where parallel arm and top jamb applications are not practical due to low overhead ceiling clearance, narrow frame face or unusual trim conditions. This bracket can also be used to provide clearance for a surfaceapplied stop/holder.



Parallel arm bracket P86 — Furnished standard with 7400 Series non-hold open parallel arm applications.



Parallel hold open bracket PHB — Furnished standard with 7400 Series friction hold open parallel arm applications.



Parallel flush transom bracket PFT — For all 7400 Series closer hold open and non-hold open parallel arm applications where flush transom conditions prohibit use of P86 or PHB bracket.



#### Narrow frame bracket

NFHD — For use with all DS and SPA applications where total frame depth is less than 4-1/2" (114 mm), prohibiting use of standard spacer block. NFHD bracket is used in lieu of block supplied with arm.



#### Flush transom bracket

**FTHD** — For use with all DS and SPA applications where flush transom conditions prohibit normal installation of soffit bracket.



# Mortised jamb bracket

MJ — For 7400 Series closers with regular mount non-hold open assemblies, where frame conditions will not permit use of the standard foot, e.g. molded or ornate trim. Permits use of parallel arm application between twin communicating doors where limited space prohibits use of the wider P86 bracket.



#### Parallel drop bracket

**PD** — For 7400 Series closer non-hold open parallel arm applications to clear a surfaceapplied stop/holder.



Slim plastic cover COV — Optional slim plastic cover.



Full plastic cover

FC — Optional full plastic cover with interchangeable tab. Closers are prepared to accept FC covers only when specified with initial closer order.

**FCSL**—Full plastic slotted cover with interchangeable tab. Mounting holes slotted for low ceiling conditions.



Blade stop spacer

**BS** — For use with all 7400 Series P86, PD, and PHB applications installed on cased frames with applied blade stops. This block is used to provide adequate clearance for the blade stop.



Heavy-duty blade stop spacer BSHD — For use with all 7400 Series DS and SPA applications installed on cased frames with applied blade stops. This block is used in conjunction with the spacer furnished with the arm to provide adequate clearance for the blade stop.

# **Our Sustainability Commitment**

We are committed to foster a sustainable development along our entire value chain in line with our economic, environmental and social responsibilities toward current and future generations. Sustainability at product level is an important, future-oriented approach in the field of construction. In order to give quantified disclosures of a product's environmental impact through its entire life cycle, dormakaba provides Environmental Product Declarations (EPD), based on holistic life cycle assessments. https://www.dormakabagroup.com/en/sustainability/ product-declarations.

# Our offering

#### **Access Automation Solutions**

Entrance Automation Entrance Security



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# Access Control Solutions

Electronic Access & Data Escape and Rescue Systems Lodging Systems

#### Access Hardware Solutions

Door Closers Architectural Hardware Mechanical Key Systems

### Services

Technical Support Installation and commissioning Maintenance and Repair

# Key & Wall Solutions

Key Systems Movable / Sliding Walls

# Safe Locks

Electronic Safe Locks Mechanical Safe Locks Boltworks and Accessories

#### **Glass systems**

Manual door systems Glass fittings Horizontal Sliding Walls











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