







ASSA ABLOY, the global leader in door opening solutions

DOOR BOTTOMS

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Automatic Door Bottoms

- All PEMKO Automatic Door Bottoms, 24" and up, can be manufactured for field alteration. Please specify when ordering: Allow 2" for field trimming
- Overall sizes range from 18" to 72"
- 0.0625" Lead-lining available upon request; contact PEMKO Customer Service for options on profiles

Drop-Bar Seal Actuation

The drop bar mechanism prevents the seal from skidding along the floor/threshold while the door is being closed.



Important Drop Bar Information

Drop seals of all types are designed to close a uniform size gap. PEMKO drop seals can seal up to $\frac{3}{4}$ " gaps, provided the gap is consistent. Gaps that start at less than $\frac{3}{4}$ " and then grow cannot be closed. The drop seal utilizes a straight aluminum extrusion so it cannot close an inconsistent gap.

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End Plates for Automatic Door Bottoms

- Metal end plates are provided to protect the mechanism and to give a clean, aesthetic appearance. Do not tighten with power tool
- Plunger end plate prevents the plunger adjustment from rotating
- Necessary fasteners are provided with End Plate kits

411 End Plates **Mortise**







510 End Plates Surface Mount



530 End Plates Surface Mount











Semi-Mortise*



4131 Auto Door Bottom 4301-430 Auto Door Bottom Semi-Mortise*



*43, 430, and 430 models can also be applied as surface mount

Automatic Door Bottom Kits		
K411	Kit for 411 Door Bottom	
K412PA	Kit for 411 Door Bottom - Aluminum	
K412PD	Kit for 411 Door Bottom - Dark Bronze	
K412PG	Kit for 411 Door Bottom - Gold	
K420	Kit for 420 Door Bottom	
K430MPA	Kit for 430 Door Bottom - Aluminum <i>(Mortised App.)</i>	
K430MPD	Kit for 430 Door Bottom - Dark Bronze (<i>Mortised App.</i>)	
K430PA	Kit for 430 Door Bottom - Aluminum (Surface App.)	
K430PD	Kit for 430 Door Bottom - Dark Bronze (S <i>urfac</i> e App.)	



JOOR BOTTOMS

800-824-3018 www.pemko.com

Automatic Door Bottoms - Surface and Semi-Mortise Models

• Specify if the Automatic Door Bottom is for a semi-mortise application so that shorter screws can be provided



Over-Sized Automatic Door Bottoms

• For Automatic Door Bottoms (ADB) in these profiles ordered over 48-inches



• Only available with our 4301 and 434 ADB profiles



NOTE: Products shown in this section may not be drawn to scale. AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE (see General Information section for finish chart) BDG (Bright Dip Gold Anodized) C (Clear Anodized) D (Dark Bronze Anodized) SN (Satin Nickel Anodized)

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Automatic Door Bottoms - Full-Mortise Models



nylon brush (**NB**)



411_NBL AVAILABLE FINISH: A





411_RL



Alternate Inserts For 434 434_PKL AVAILABLE FINISH: A $\overrightarrow{PemkoPrene^{M}}$

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420_PKL AVAILABLE FINISH: **A** For hollow metal doors. Maximum drop is ½"



NOTE: Products shown in this section may not be drawn to scale.

AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE (see General Information section for finish chart) A (Mill Finish Aluminum)



Automatic Door Bottoms - Handed Surface and Semi-Mortise Models

• These models have all the same features as the 4301 and the 4131 except that these are handed and disassembly of the mechanism is required to reverse the hand • For easy non-handed installation, PEMKO recommends using the 4301 rather than the 430, and the 4131 rather than the 412. The 4301 and 4131 are shown on page DB-4







NOTE: Products shown in this section may not be drawn to scale. AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE (see General Information section for finish chart) B (Mill Finish Extruded Bronze[Brass]) C (Clear Anodized) D (Dark Bronze Anodized) G (Gold Anodized) S (Cladded Stainless Steel)

DB-6

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Security Door Bottoms

- Help prevent break-ins with PEMKO's security door bottoms
- Great for office buildings, dormitories, hotel/motels, multi-family housing, and other applications where break-ins from interior lever-handles are a problem
- Mounting screws and a cam are included with both security door bottom models (510 and 530)



- The 530 includes end plates that provide a clean, finished look and prevents debris from entering operating mechanisms
- Order stop bar (196) and thresholds (270, 2364, etc.) separately



Residential Automatic Door Bottoms

SA1_, SA2_, SA3_, SA4_

AVAILABLE FINISHES: **A** (no finish selection), **D** AVAILABLE LENGTHS: 28", 32", 36", 42"

- Surface type for wood doors
- ½" maximum drop
- Can be trimmed down by as much as 2"
- Non-handed
- End plates are not provided



405_V AVAILABLE FINISHES: C, D, G, PW

- Spring loaded door bottom
- Available in 36" length only
 May be cut down to 24"
- minimum length





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Specialty Door Bottoms

• May be used in many different applications. Some of these shapes may be used as meeting stile gasketing; see pages AM-3 and AM-4 for examples



1³/4"

(44.5)

Also available with unnotched insert: 2170_V36UN 2170_V48UN

Vinyl Door Shoes

- Dual durometer vinyl door shoe
- V80_ is furnished net 36"





AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE (see General Information section for finish chart) A (Mill Finish Aluminum) BDG (Bright Dip Gold Anodized) C (Clear Anodized) D (Dark Bronze Anodized) G (Gold Anodized) PW (Painted White)

VINYL DOORS SHOES: D (Dark Brown) W (White)

3⁄4"

(19.1)

9/16 (14.3)

• Rain drip model is ideal for deflecting rain away from

• Door shoes are provided with stainless steel fasteners

the bottom of door

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Door Shoes

- Available with PemkoPrene[™] (PK) or Vinyl (V), except 3962_; both seals are the same in shape and size
- Slotted holes for easy adjustment



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Door Shoes (Cont.)



1³/4 (44.5)

5/8" (15.9)

+

1/2" (12.7)

ŧ

duuuun

1⁵/16"



216_FG

н)))

AVAILABLE FINISHES: BDC, BDG, D, PW, SN

Thermal Barrier Model

Polypropylene thermal break (FG) prevents conductivity of cold from exterior to interior. Supplied with PemkoPrene[™] Seal



221 V

A. D. G





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DB-1C

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DOOR BOTTOMS



Fabrication Options for Door Shoes

1⁄2" Full Notch

- Fabrication includes: removal of rain drip and front flange of door shoe to prevent interference with door stop and weatherstrip
- Ordering: order width of door leaf, and designate by adding "M" following the product number
- (Example: a 216AV with a $\frac{1}{2}$ " full notch fabrication, for a 36" door leaf = 216AVM36)



1⁄2" Half Notch

- Fabrication includes: removal of rain drip to prevent interference with door stop and weatherstrip
- Ordering: order width of door leaf and designate by adding "N"
- following the product number • **Special:** Other half notches available are **%6**", **%6**", and **¾**" widths, please specify when ordering
- (Example: a **216AV** with a ½" half notch fabrication, for a 36" door leaf = **216AVN36**)



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AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE (see General Information section for finish chart) A (Mill Finish Aluminum) BDG (Bright Dip Gold Anodized) D (Dark Bronze Anodized) G (Gold Anodized) PW (Painted White)

Door Bottom Sweeps





57_V

AVAILABLE FINISHES:

A, BDG, D, G, PW, SN

1/4

(6.4)

7/8"

(22.2)

7⁄8"

(22.2)

Ŵ

door bottom

vinvi (V)

56_V AVAILABLE FINISHES:

A, BDG, D, G, PW, SN



308 V AVAILABLE FINISHES: A, BDG, C, D, G, PW, SN



309 P AVAILABLE FINISHES: A, BDG, D, G, PW, SN



345 AVAILABLE FINISHES: A, B, BDG, C, D, G, PW

368_N

C, D, G

AVAILABLE FINISHES:

11

Q

AVAILABLE FINISHES:

5/32"

(4.0)

3⁄4"

(19.1)

1"

(25.4)

PA, PD, PG, PW

Ш

door bottom

vinyl (V)

99 V

door bottom

neoprene (N)

³/8" (9.5)

1



(25.4)Ш door bottom ¹¹/16 (17.5) neoprene (N) 4 10C Q **BHMA**

321 N

C, D, G

AVAILABLE FINISHES:

- ³⁄16"

1"

(25.4)

15/16 (23.8)

(4.8)

BHMA

307 V AVAILABLE FINISHES:





345 V AVAILABLE FINISHES: A, BDG, C, D, G, PW ⁹∕16["]→



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DB-12

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Door Bottom Sweeps (Cont.)

3452_V AVAILABLE FINISHES: A, BDG, C, D, G, PW, SN



18061_NB

C, D, G, SN

► 1/4"

AVAILABLE FINISHES:

3/4

(19.

5/8

BHMA

Q



18137_NB

C, D, G, PW

→ 1/4" ←

AVAILABLE FINISHES:

7/8"

1³/8'

345_NB AVAILABLE FINISHES:



90062_NB AVAILABLE FINISHES: C, D



AVAILABLE FINISHES: C, D 1/4" (6.4) 7/8" (22.2) door bottom 1" (25.4) BHMAA

293100 NB

90100_NB AVAILABLE FINISHES: C, D, G

 For hollow metal doors with inverted channel



Stainless Steel Door Bottom Sweeps

18100_NB

C, D, G, PW

► 1/4" (6.4)

AVAILABLE FINISHES

7/8

1'

(25.4)



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AVAILABLE FINISHES FOR PRODUCTS SHOWN ON THIS PAGE (see General Information section for finish chart)

A (Mill Finish Aluminum) BDG (Bright Dip Gold Anodized) C (Clear Anodized) D (Dark Bronze Anodized) G (Gold Anodized) PW (Painted White) SN (Satin Nickel Anodized) SS (See Individual Part)

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Dual Durometer Specialty Door Shoes

- Dual durometer extruded door sweep
- Top portion is rigid polypropylene; bottom sweep is flexible Santoprene™
- Designed for hollow metal doors with inverted channel
- Black case to prevent light refraction under door
- Furnished undrilled; fasteners provided at additional cost

EPD1 AVAILABLE FINISHES: BL

1 ¼ (31.8)

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EPD2

Door Top Weatherstrip

_343

AVAILABLE FINISHES: **PA** AVAILABLE LENGTHS: **36", 48"**

For top of 13%" wood doors



346_

AVAILABLE FINISHES: C, D, G, PW

- Overhead rain drip with slotted holes
- Should be ordered a minimum of 4" longer than the door width



__344 Available finishes: **pa** Available lengths: **36", 48**"



347_ 68_R

AVAILABLE FINISHES: A, D, G



377P_ 377V_

Rigid tan colored vinyl with vinyl (**V**) insert or pile (**P**) insert used as a door top (or bottom) filler strip for hollow metal doors



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