

**SARGENT®**

**ASSA ABLOY**

## 80 Series Parts Manual



For assistance, contact SARGENT at  
800-727-5477 or [www.sargentlock.com](http://www.sargentlock.com)

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**⚠️ WARNING**

This product can expose you to lead  
which is known to the state of California  
to cause cancer and birth defects or other  
reproductive harm. For more information go  
to [www.P65warnings.ca.gov](http://www.P65warnings.ca.gov).

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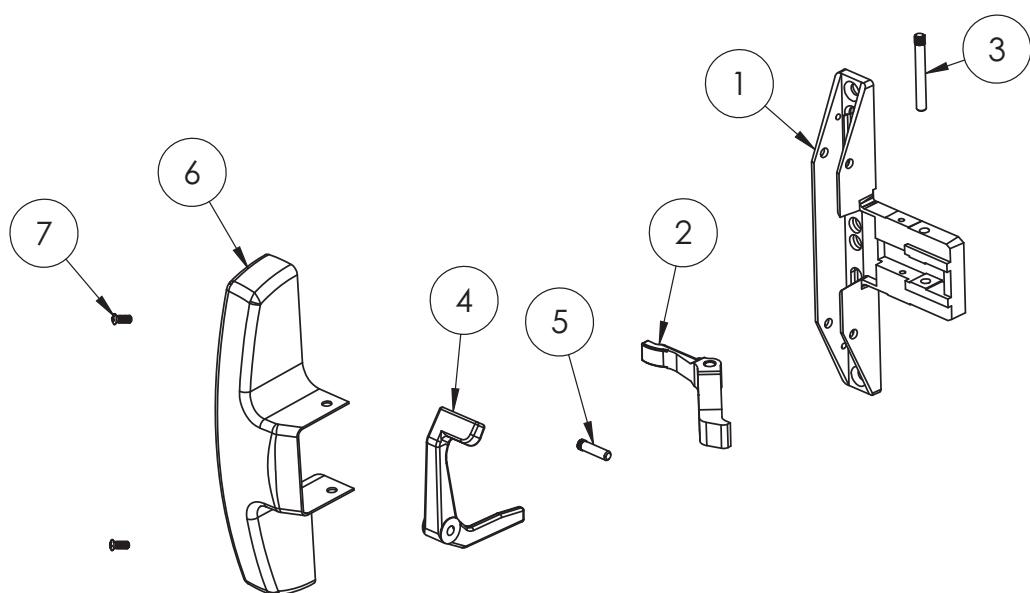
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**ASSA ABLOY**

Function		Assembly No.	Description	Sellable
(12-) All functions	1 3/4" Door	68-2481	LHRB	Yes
		68-2482	RHRB	Yes
	2"-2 3/4" Door	68-2483	LHRB	Yes
		68-2484	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0486	Chassis	1	Yes
2	68-0241	Lift Arm	1	Yes
3	68-0239	Pivot Pin (Lift Arm)	1	Yes
4	68-0489	Lift Lever LHRB 1 3/4" Door	1	Yes
	68-0490	Lift Lever RHRB 1 3/4" Door	1	Yes
	68-0491	Lift Lever LHRB 2 3/4" Door	1	Yes
	68-0492	Lift Lever RHRB 2 3/4" Door	1	Yes
5	68-0479	Pivot Pin (Lift Lever)	1	Yes
6	68-0496	Cover <sup>1</sup>	1	Yes
7	68-3905	Cover Screw Pack <sup>1</sup>	2	Yes
Not Shown	—	900 Series Mortise Assembly <sup>1,2,4</sup>	1	Yes
	68-2520	Screw Pack Standard	1	Yes
	68-2522	Screw Pack (12-)	1	Yes
	C908	Strike Pack <sup>3</sup> (1 1/4" Standard Lip)	1	Yes

1. Specify finish
2. Specify hand
3. Specify lip length
4. Specify function



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53-MD 8406 8443 8446 8473  
MD- 8410 8413 8415  
53-MD-5CH- 8440 8474  
MD-5CH-

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Function	Assembly No.	Description	Sellable
53-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
MD-(All Functions)	68-5945	RHRB Non-Cladded	Yes
53-MD-5CH-(All Functions)	68-5946	LHRB 1/2" Cladded	Yes
MD-5CH-(All Functions)	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

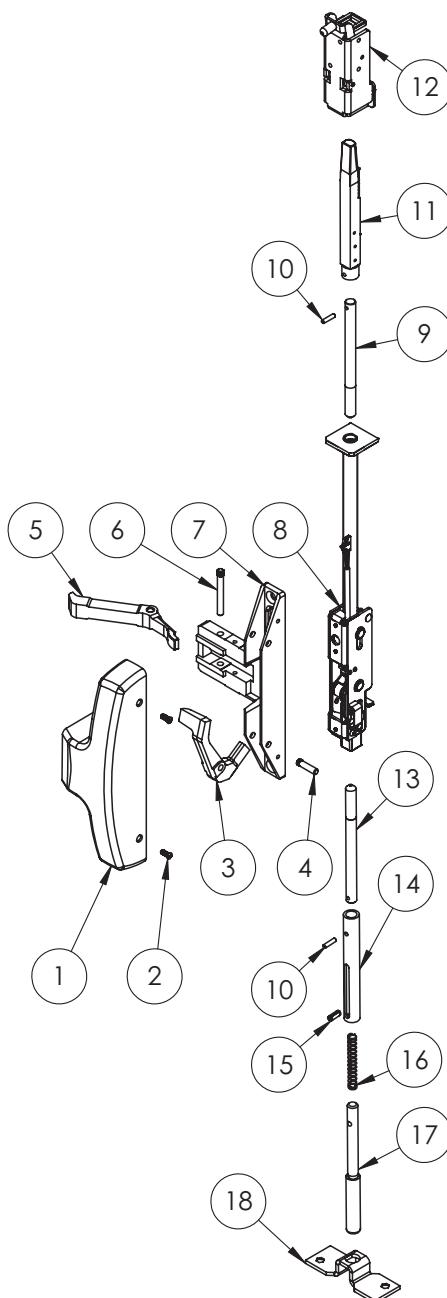
Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
4		68-1645	RHRB Non-Cladded		Yes
5		68-1646	LHRB 1/2" Cladded		Yes
6		68-1647	RHRB 1/2" Cladded		Yes
7		68-1649	LHRB 1/4" Cladded		Yes
8	N/A	68-1650	RHRB 1/4" Cladded		Yes
9		68-0479	Lift Lever Pivot Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
11		68-0239	Pivot Pin (Lift Arm)	1	Yes
12		68-0486	Chassis	1	Yes
13	(Std) MD660T (5CH) MD660T	94-2008	Inner Chassis Assembly	1	Yes
14		68-3854	53-Inner Chassis Assembly		Yes
15		68-7936	5CH- Inner Chassis Assembly		Yes
16		68-7789	5CH-53- Inner Chassis Assembly		Yes
17	(Std) MD691T (5CH) MD691T	(Std) MD660T	Top Rod <sup>1,2,3</sup>	1	Yes
18		(5CH) MD660T			
19		01-0696	Coiled Pin	2	Yes
20	(Std) 691B (5CH) 691B	68-4840	Latch Bolt Assembly	1	Yes
21		67-7938	5CH Latch Bolt Assembly	1	Yes
22	N/A	68-5374	Top Case Assembly STD	1	Yes
23		68-5375	Top Case Assembly 1/4" Cladded		Yes
24		68-5376	Top Case Assembly 1/2" Cladded		Yes
25	(Std) 691B (5CH) 691B	(Std) 660B	Bottom Rod <sup>1,2,3</sup>	1	Yes
26		(5CH) 660B		1	Yes
27		94-0039	Bolt Sleeve	1	Yes
28		01-4389	Roll Pin	1	Yes
29		97-0454	Spring (Bottom Bolt)	1	Yes
30		94-0038	Bottom Bolt	1	Yes
31		68-0888	Bottom Plate	1	Yes
32	N/A	68-3676	Screw Pack*	1	Yes
33		652	Strike Pack	1	Yes

\*Specify Finish

1. Specify AFF

2. Specify Opening Height

3. Specify Standard or 5CH prefix before order.



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 12-MD- 8410 8413 8415 8440  
 12-53-MD-5CH- 8474  
 12-MD-5CH-

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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
12-53-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
12-MD-(All Functions)	68-5945	RHRB Non-Cladded	Yes
12-53-MD-5CH-(All Functions)	68-5946	LHRB 1/2" Cladded	Yes
12-MD-5CH-(All Functions)	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

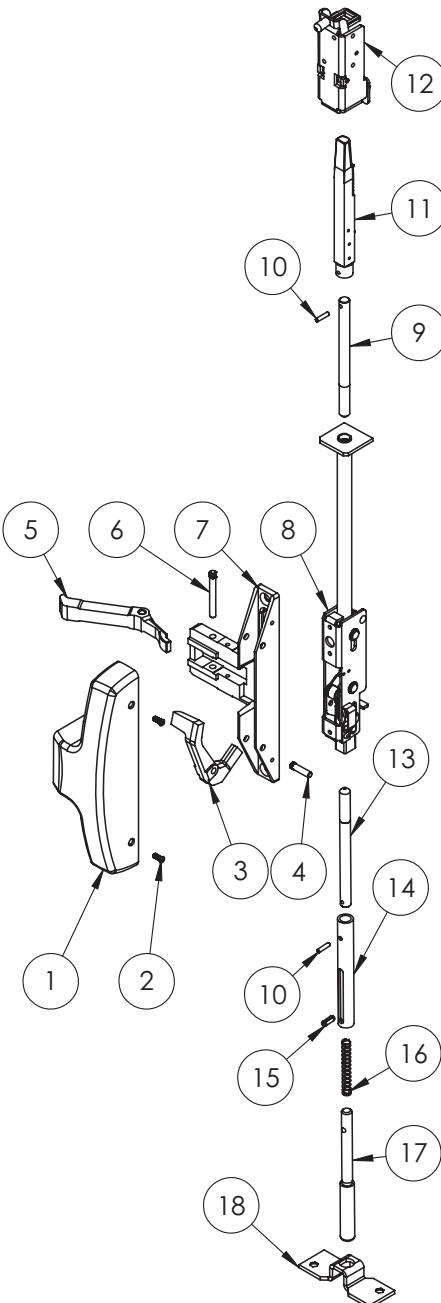
Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
4		68-1645	RHRB Non-Cladded		Yes
5		68-1646	LHRB 1/2" Cladded		Yes
6		68-1647	RHRB 1/2" Cladded		Yes
7		68-1649	LHRB 1/4" Cladded		Yes
8		68-1650	RHRB 1/4" Cladded		Yes
9	(Std) MD660T (5CH) MD660T	68-3627	12- Inner Chassis Assembly	1	Yes
10		68-3855	12-53- Inner Chassis Assembly		Yes
11		68-7935	5CH-12- Inner Chassis Assembly		Yes
		68-7790	5CH-12-53- Inner Chassis Assembly		Yes
12	(Std) MD691T (5CH) MD691T	(Std) MD660T	Top Rod <sup>1,2,3</sup>	1	Yes
13		(5CH) MD660T			
14		01-0696	Coiled Pin	2	Yes
15	(Std) 691B (5CH) 691B	68-4840	Latch Bolt Assembly	1	Yes
16		67-7938	5CH Latch Bolt Assembly	1	Yes
17		68-5374	Top Case Assembly STD	1	Yes
18	N/A	68-5375	Top Case Assembly 1/4" Cladded		Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
19		(Std) 660B	Bottom Rod <sup>1,2,3</sup>	1	Yes
20		(5CH) 660B			
21	(Std) 691B (5CH) 691B	94-0039	Bolt Sleeve	1	Yes
22		01-4389	Roll Pin	1	Yes
23		97-0454	Spring (Bottom Bolt)	1	Yes
24		94-0038	Bottom Bolt	1	Yes
25		68-0888	Bottom Plate	1	Yes
26	N/A	68-3676	Screw Pack*	1	Yes
27		650	Top Strike Pack	1	Yes
28		606	Bottom Strike Pack	1	Yes

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 NB-MD- 8410 8413 8415 8440  
 53-NB-MD-5CH- 8474  
 NB-MD-5CH-

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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
53-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
NB-MD-(All Functions)	68-5945	RHRB Non-Cladded	Yes
53-NB-MD-5CH-(All Functions)	68-5946	LHRB 1/2" Cladded	Yes
NB-MD-5CH-(All Functions)	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

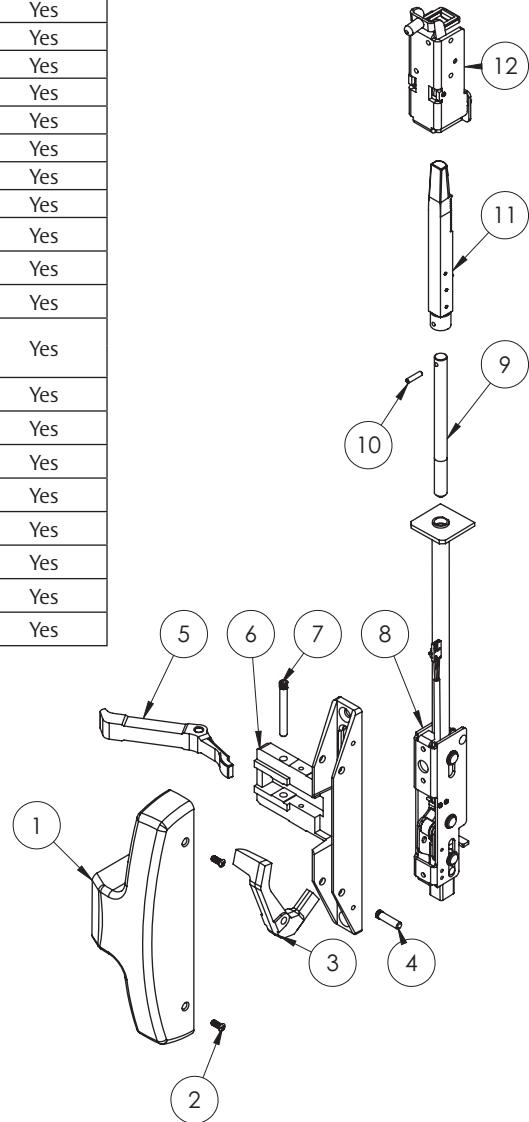
Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	94-2008 68-3854 68-7936 68-7789	N/A	Inner Chassis Assembly	1	Yes
			53-Inner Chassis Assembly		Yes
			5CH- Inner Chassis Assembly		Yes
			5CH-53- Inner Chassis Assembly		Yes
9	(Std) MD660T (5CH) MD660T		Top Rod <sup>1,2,3</sup>	1	Yes
10			Coiled Pin	2	Yes
11	(Std) MD691T (5CH) MD691T		Latch Bolt Assembly	1	Yes
			5CH Latch Bolt Assembly	1	Yes
12	68-5374 68-5375 68-5376	N/A	Top Case Assembly STD	1	Yes
			Top Case Assembly 1/4" Cladded		Yes
			Top Case Assembly 1/2" Cladded		Yes
13	N/A	68-3676 650	Screw Pack* Top Strike Pack	1 1	Yes Yes

\*Specify Finish

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 12-NB-MD 8443 8446 8473 8474  
 12-53-NB-MD-5CH-  
 12-NB-MD-5CH-

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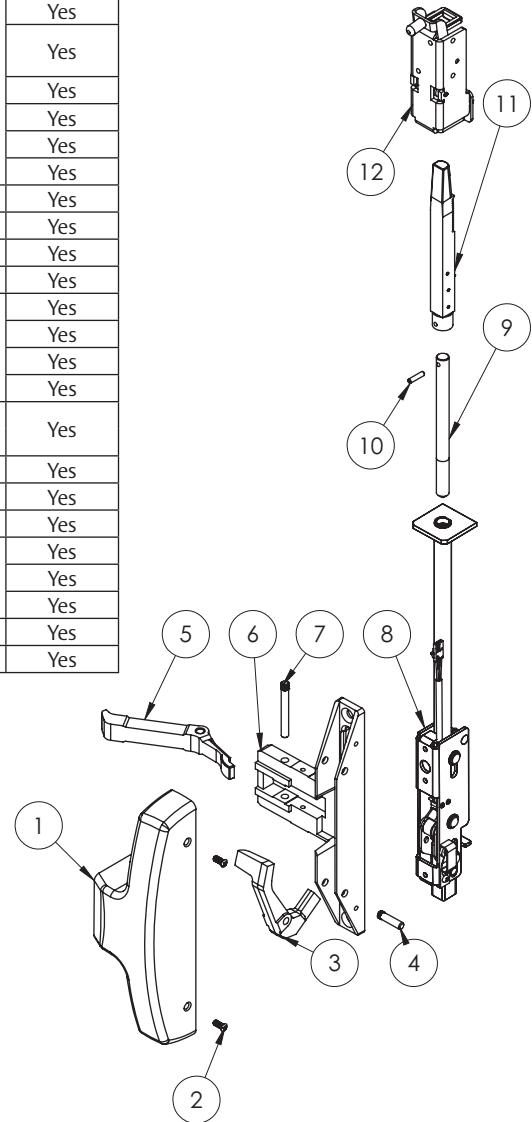
**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
12-53-NB-MD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
12-NB-MD-(All Functions)	68-5945	RHRB Non-Cladded	Yes
12-53-NB-MD-5CH-(All Functions)	68-5946	LHRB 1/2" Cladded	Yes
12-NB-MD-5CH-(All Functions)	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	N/A	68-3627	12- Inner Chassis Assembly	1	Yes
		68-3855	12-53- Inner Chassis Assembly		Yes
		68-7935	5CH-12- Inner Chassis Assembly		Yes
		68-7790	5CH-12-53- Inner Chassis Assembly		Yes
9	(Std) MD691T (5CH) MD691T	(Std) MD660T (5CH) MD660T	Top Rod <sup>1,2,3</sup>	1	Yes
10		01-0696	Coiled Pin	2	Yes
11	67-7938	68-4840	Latch Bolt Assembly	1	Yes
		67-7938	5CH Latch Bolt Assembly	1	Yes
		68-5375	5CH Latch Bolt Assembly	1	Yes
		68-5376	Top Case Assembly 1/4" Cladded		Yes
		68-3676	Top Case Assembly 1/2" Cladded		Yes
13	N/A	650	Screw Pack*	1	Yes
			Top Strike Pack	1	Yes

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53-AD 8406 8474 8440 8410  
 AD 8413 8415 8443 8446  
 53-AD-5CH- 8473  
 AD-5CH-

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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
53-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
AD-(All Functions)	68-5945	RHRB Non-Cladded	Yes
53-AD-5CH-(All Functions)	68-5946	LHRB 1/2" Cladded	Yes
AD-5CH-(All Functions)	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

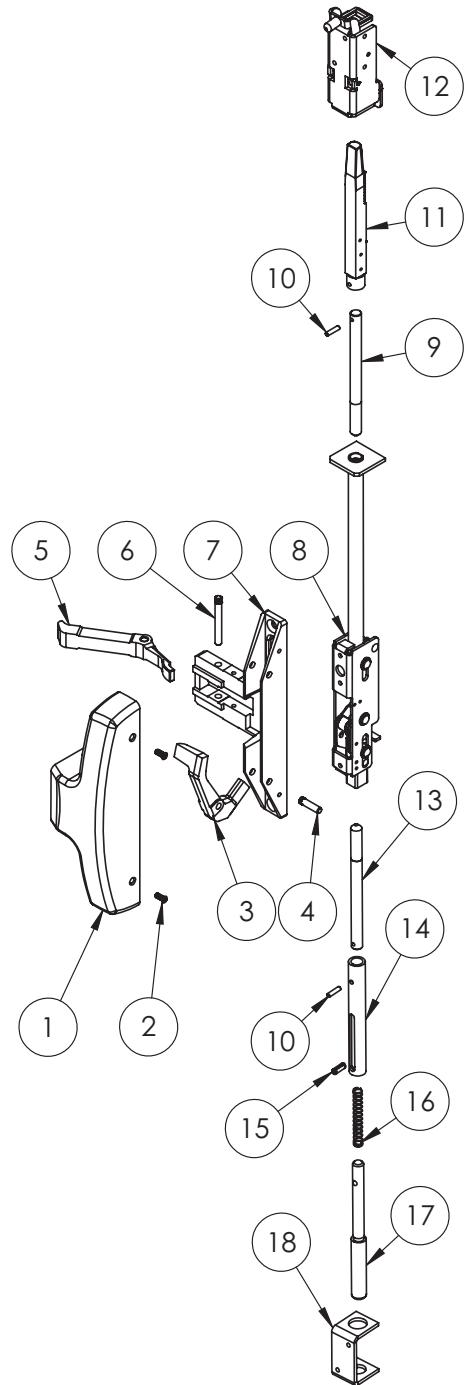
Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4		68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0239	Pivot Pin (Lift Arm)	1	Yes
7		68-0486	Chassis	1	Yes
8	N/A	94-2008	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
		68-7936	5CH- Inner Chassis Assembly		Yes
		68-7789	5CH-53- Inner Chassis Assembly		Yes
9	(Std) MD660T (5CH) MD660T	(Std) MD660T	Top Rod <sup>1,2,3</sup>	1	Yes
10		(5CH) MD660T			
11		01-0696	Coiled Pin	2	Yes
		68-4840	Latch Bolt Assembly	1	Yes
		67-7938	5CH Latch Bolt Assembly	1	Yes
12	N/A	68-5374	Top Case Assembly STD	1	Yes
		68-5375			
		68-5376			
13	(Std) 691B (5CH) 691B	(Std) 660B	Bottom Rod <sup>1,2,3</sup>	1	Yes
14		(5CH) 660B			
15		94-0039	Bolt Sleeve	1	Yes
16		01-4389	Roll Pin	1	Yes
17		97-0454	Spring (Bottom Bolt)	1	Yes
	N/A	94-0038	Bottom Bolt	1	Yes
18		68-0037	Bottom Case	1	Yes
		68-3676	Screw Pack*	1	Yes
		640	Aluminum Door Strike Pack	1	Yes

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53-NB-AD-5CH-  
 NB-AD-5CH-

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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
53-NB-AD-(All Functions)	68-5944	LHRB Non-Cladded	Yes
NB-AD-(All Functions)	68-5945	RHRB Non-Cladded	Yes
53-NB-AD-5CH-(All Functions)	68-5946	LHRB 1/2" Cladded	Yes
NB-AD-5CH-(All Functions)	68-5951	RHRB 1/2" Cladded	Yes
	68-6013	LHRB 1/4" Cladded	Yes
	68-6014	RHRB 1/4" Cladded	Yes

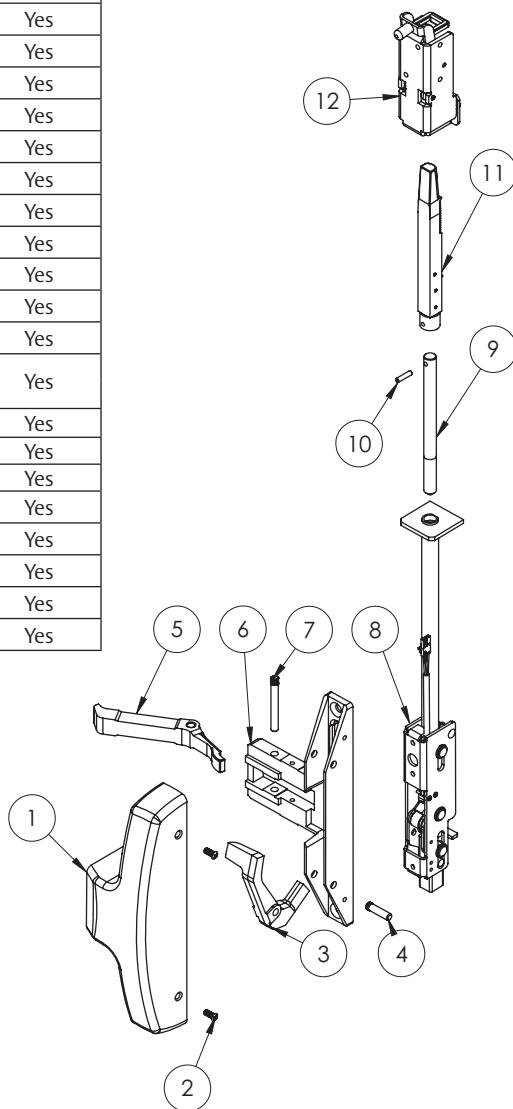
Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0496	Chassis Cover, Narrow*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-1644	LHRB Non-Cladded	1	Yes
		68-1645	RHRB Non-Cladded		Yes
		68-1646	LHRB 1/2" Cladded		Yes
		68-1647	RHRB 1/2" Cladded		Yes
		68-1649	LHRB 1/4" Cladded		Yes
		68-1650	RHRB 1/4" Cladded		Yes
4	N/A	68-0479	Lift Lever Pivot Pin	1	Yes
5		68-0241	Lift Arm	1	Yes
6		68-0486	Chassis	1	Yes
7		68-0239	Pivot Pin (Lift Arm)	1	Yes
8	N/A	94-2008	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly		Yes
		68-7936	5CH- Inner Chassis Assembly		Yes
		68-7789	5CH-53- Inner Chassis Assembly		Yes
9	(Std) MD691T (5CH) MD691T	(Std) MD660T (5CH) MD660T	Top Rod <sup>1,2,3</sup>	1	Yes
10		01-0696	Coiled Pin	2	Yes
11		68-4840 67-7938	Latch Bolt Assembly 5CH Latch Bolt Assembly	1	Yes
12	N/A	68-5374 68-5375 68-5376	Top Case Assembly STD Top Case Assembly 1/4" Cladded Top Case Assembly 1/2" Cladded	1	Yes
13	N/A	68-3676 639	Screw Pack* Aluminum Door Strike Pack	1	Yes

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(12/53-/5CH)8504 (12/53-/5CH)8506 (12/53-/5CH)8510  
(12/53-/5CH)8513 (12/53-/5CH)8515 (12/53-/5CH)8540  
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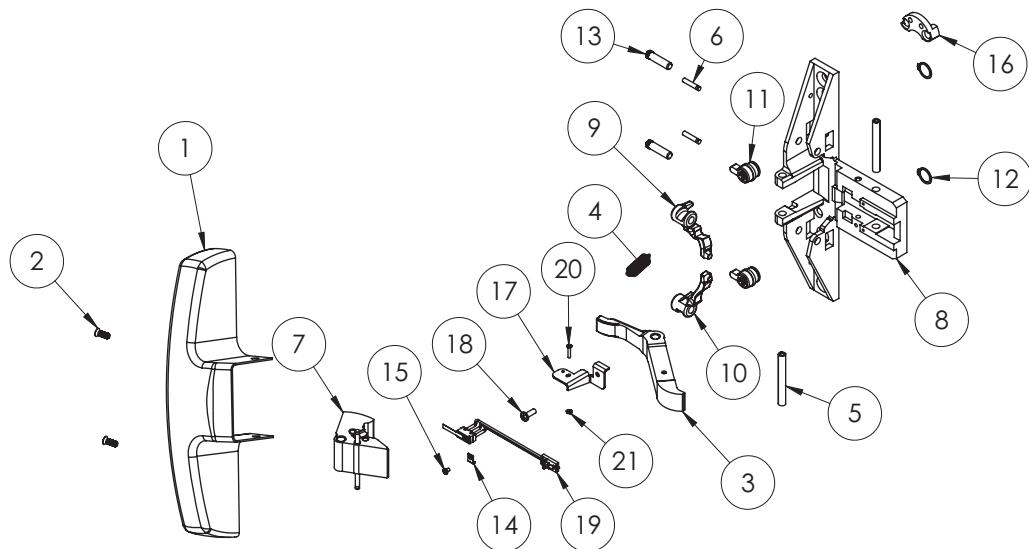
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
(12-) All functions	68-5880	LHRB/RHRB	Yes
(12-) 53- All functions	68-7411	LHRB/RHRB	Yes
(12-) 5CH- All functions	68-8009	LHRB/RHRB	Yes
(12-) 53-, 5CH- All functions	68-8010	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-0495	Cover <sup>1</sup>	1	Yes
2		68-3905	Cover Screw Pack <sup>1</sup>	1	Yes
3		68-1137	Lift Arm	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
		68-1831	Latch Bolt Spring (5CH-)	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-7420	Latchbolt Assembly (53-)	1	Yes
		68-6021	Latchbolt Assembly (Std)	1	Yes
8	68-6082	68-1624	8500 Chassis	1	
9		68-1625	Lift Lever (RHRB)	1	
10		68-1626	Lift Lever (LHRB)	1	
11		94-0088	Cylinder Hub	2	No
12		01-0005	Retaining Ring, Truarc 5100-43	2	
13		68-0479	Lift Lever Pivot Pin	2	
14		52-0310	Cable Clamp (53-)	1	
15	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (53-)	1	Yes
16		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
17		68-1686	Switch Bracket (53-)	1	Yes
18		01-1220	#6-32 X 3/8" Length Ph Pn Hd Machine Screw (53-)	1	Yes
19		52-4545	Switch Assembly (53-)	1	Yes
20		01-9446	Machine Screw (#1-72 X 11/32" Ph Fl Hd) (53-)	1	Yes
21		01-0909	Hex Machine Screw Nut (53-)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

### 1. Indicates finish required



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(12-GL-59-)8504 (12-GL-59-)8506 (12-GL-59-)8510  
 (12-GL-59-)8513 (12-GL-59-)8515 (12-GL-59-)8540  
 (12-GL-59-)8543 (12-GL-59-)8544 (12-GL-59-)8546  
 (12-GL-59-)8573 (12-GL-59-)8574

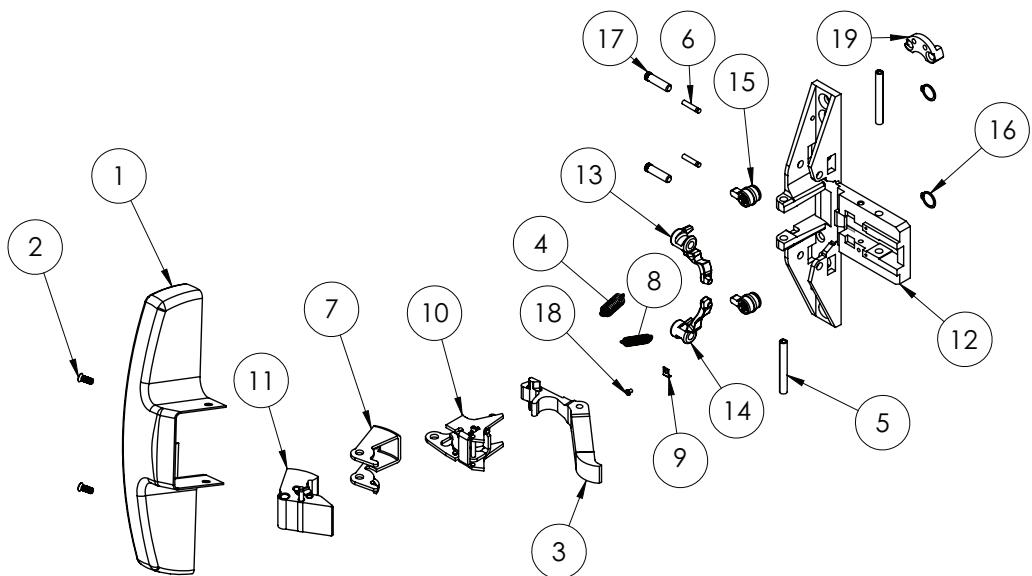
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
(12-)GL- All functions	68-5881	LHRB/RHRB	YES
(12-)59- All functions	68-5882	LHRB/RHRB	YES

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	N/A	68-1020	Cover <sup>1</sup>	1	Yes
2		—	Screw Pack <sup>1</sup>	1	Yes
3		68-1353	Lift Arm (Guarded)	1	Yes
4		98-0028	Latchbolt Spring	1	Yes
5		01-4512	Spirol Pin	2	Yes
6		01-0008	Groove Pin	2	No
7		68-1352	Guide	1	Yes
8		68-1394	Extension Spring	1	Yes
9		52-0310	Cable Clamp (59-)	1	Yes
10		68-5949	Guard Bracket & Switch Assembly (59-)	1	No
11		68-5947	8500 Guard Bracket Assembly (Gl-)	1	No
12	68-6082	68-1624	8500 Chassis	1	No
13		68-1625	Lift Lever (RhRb)	1	
14		68-1626	Lift Lever (LhRb)	1	
15		94-0088	Cylinder Hub	2	
16		01-0005	Retaining Ring	2	
17		68-0479	Lift Lever Pivot Pin	2	
18	N/A	01-1482	Cr-Phms (#2-56 X 1/8") (59-)	1	Yes
19		13-0458	Cylinder Retainer Pack (04 & 044 Functions Only)	1	Yes
Not Shown		68-2512	Screw Pack	1	Yes
		657	Strike Pack	1	Yes

1. Indicates finish required



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 59-MD 8610 8613 8615 8674  
 MD- 8640

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**ASSA ABLOY**

53-MD-5CH-  
 MD-5CH-

Function	Assembly No.	Description	Sellable
53-MD-	68-5068	LHRB Chassis Assembly	Yes
59-MDMD-	68-5069	RHRB Chassis Assembly	Yes
53-MD-5CH	68-5070	59- LHRB Chassis Assembly	Yes
MD-5CH- (All Functions)	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
4		68-1815	59- Main Slide		No
5		68-1836	Main Slide Cup to 1/2" Cladding <sup>4</sup>		Yes
6		68-1505	Chassis (LH)	1	Yes
7		68-1506	Chassis (RH)		Yes
8		68-1503	Lift Lever	1	Yes
9		68-0012	Roller (Main Slide)	2	Yes
10		01-4512	Spirol Pin	1	Yes
11		68-0324	Lift Lever Pivot Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13	(Std) MD660T (5CH) MD660T	68-0241	Lift Arm	1	Yes
14		68-1137	59- Lift Arm		Yes
15	N/A	94-2008	Inner Chassis Assembly	1	Yes
16		68-3854	53- Inner Chassis Assembly <sup>3</sup>		Yes
17		68-7936	5CH- Inner Chassis Assembly		Yes
18		68-7789	5CH-53- Inner Chassis Assembly		Yes
19	(Std) MD691T (5CH) MD691T	(Std) MD660T	Top Rod <sup>1,2,5</sup>	1	Yes
20		(5CH) MD660T			
21		01-0696	Coiled Pin	2	Yes
22	N/A	68-4840	Latch Bolt Assembly	1	Yes
23		67-7938	5CH Latch Bolt Assembly	1	Yes
24		68-5374	Top Case Assembly STD	1	Yes
25	N/A	68-5375	Top Case Assembly 1/4" Cladded		Yes
26		68-5376	Top Case Assembly 1/2" Cladded		Yes
27	(Std) 691B (5CH) 691B	(Std) 660B	Bottom Rod <sup>1,2,5</sup>	1	Yes
28		(5CH) 660B		1	Yes
29		94-0039	Bolt Sleeve	1	Yes
30		01-4389	Roll Pin	1	Yes
31		97-0454	Spring (Bottom Bolt)	1	Yes
32	N/A	94-0038	Bottom Bolt	1	Yes
33		68-0888	Bottom Plate	1	Yes
34		68-4389	Screw Pack (W)*	1	Yes
35	N/A	652	Strike Pack	1	Yes

\*Specify Finish

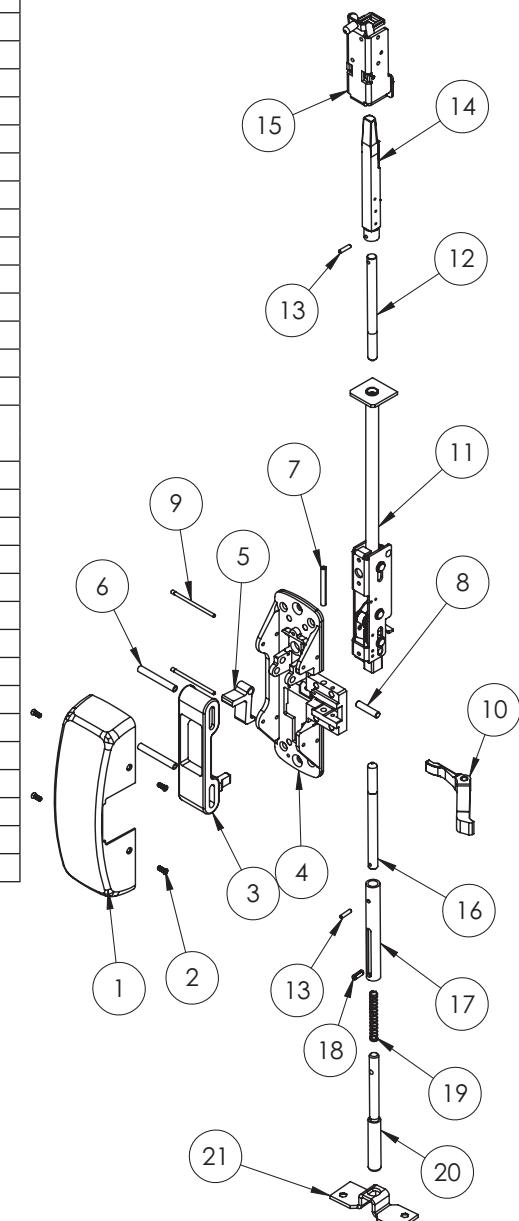
1. Specify AFF

2. Specify Opening Height

3. Also used with 59-

4. Cut the main slide finger as needed for panel thickness

5. Specify Standard or 5CH prefix before order.



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 12-59-MD- 8610 8613 8615 8674  
 12-MD- 8640

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**ASSA ABLOY**

**12-53-MD-5CH-**

**12-MD-5CH-**

Function	Assembly No.	Description	Sellable
12-53-MD-	68-5068	LHRB Chassis Assembly	Yes
12-59-MD-	68-5069	RHRB Chassis Assembly	Yes
12-MD-	68-5070	59- LHRB Chassis Assembly	Yes
12-53-MD-5CH-			
12-MD-5CH- (All Functions)	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
4		68-1815	59- Main Slide	1	No
5	See chart above	68-1836	Main Slide Cup to 1/2" Cladding <sup>4</sup>		Yes
6		68-1505	Chassis (LH)	1	Yes
7	See chart above	68-1506	Chassis (RH)	1	Yes
8		68-1503	Lift Lever	1	Yes
9	See chart above	68-0012	Roller (Main Slide)	2	Yes
10		01-4512	Spirol Pin	1	Yes
11	N/A	68-0324	Lift Lever Pivot Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0241	Lift Arm	1	Yes
14		68-1137	59- Lift Arm	1	Yes
15	N/A	68-3627	12- Inner Chassis Assembly	1	Yes
16		68-3855	12- 53- Inner Chassis Assembly <sup>3</sup>	1	Yes
17		68-7935	5CH-12- Inner Chassis Assembly	1	Yes
18		68-7790	5CH-12-53- Inner Chassis Assembly	1	Yes
19	(Std) MD660T (5CH) MD660T	(Std) MD660T	Top Rod <sup>1,2,5</sup>	1	Yes
20		(5CH) MD660T			
21	(Std) MD691T (5CH) MD691T	01-0696	Coiled Pin	2	Yes
22		68-4840	Latch Bolt Assembly	1	Yes
23	(Std) 691B (5CH) 691B	67-7938	5CH Latch Bolt Assembly	1	Yes
24		68-5374	Top Case Assembly STD	1	Yes
25	N/A	68-5375	Top Case Assembly 1/4" Cladded	1	Yes
26		68-5376	Top Case Assembly 1/2" Cladded	1	Yes
27		(Std) 660B	Bottom Rod <sup>1,2,5</sup>	1	Yes
28	(Std) 691B (5CH) 691B	(5CH) 660B		1	Yes
29		94-0039	Bolt Sleeve	1	Yes
30	(Std) 691B (5CH) 691B	01-4389	Roll Pin	1	Yes
31		97-0454	Spring (Bottom Bolt)	1	Yes
32	(Std) 691B (5CH) 691B	94-0038	Bottom Bolt	1	Yes
33		68-0888	Bottom Plate	1	Yes
34	N/A	68-4389	Screw Pack(W)*	1	Yes
35		650	Top Strike Pack	1	Yes
36		606	Bottom Strike Pack	1	Yes

\*Specify Finish

1. Specify AFF

2. Specify Opening Height

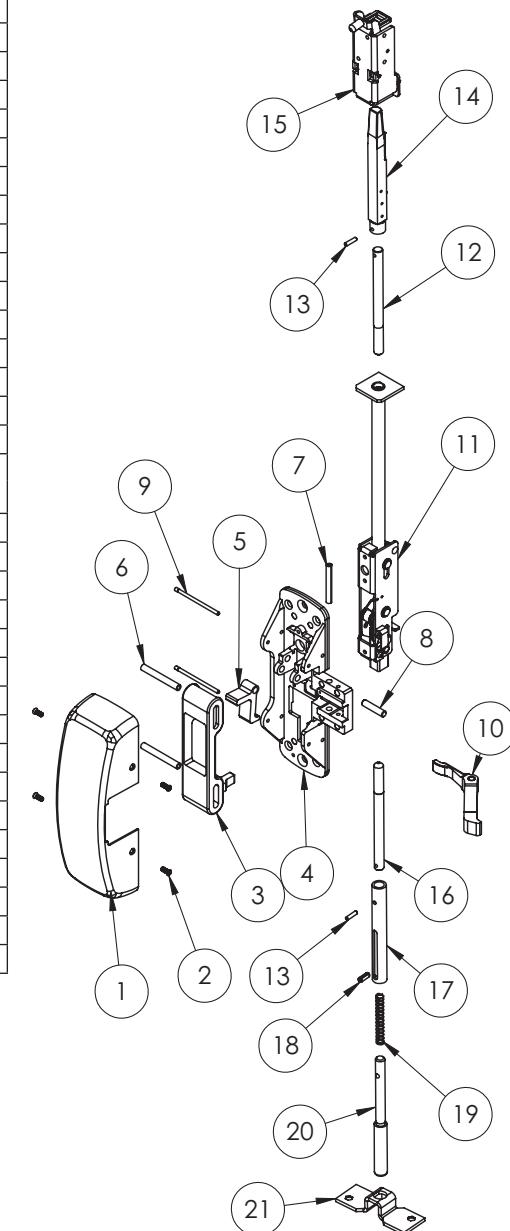
3. Also used with 12-59-

4. Cut the main slide finger as needed for panel thickness

5. Specify Standard or 5CH prefix before order

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53-NB-MD-5CH-

NB-MD-5CH-

Function

Assembly No.

Description

Sellable

53-NB-MD-	68-5068	LHRB Chassis Assembly	Yes
59-NB-MD-	68-5069	RHRB Chassis Assembly	Yes
NB-MD-	68-5070	59- LHRB Chassis Assembly	Yes
53-NB-MD-5CH- NB-MD-5CH- (All Functions)	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide		Yes
4		68-1815	59- Main Slide	1	No
5		68-1836	Main Slide Cup to 1/2" Cladding <sup>4</sup>		Yes
6		68-1505	Chassis (LH)	1	Yes
7		68-1506	Chassis (RH)		Yes
8		68-1503	Lift Lever	1	Yes
9		68-0012	Roller (Main Slide)	2	Yes
10		01-4512	Spirol Pin	1	Yes
		68-0324	Lift Lever Pivot Pin	1	Yes
		68-0323	Chassis Pin	2	Yes
		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11	N/A	94-2008	Inner Chassis Assembly		Yes
		68-3854	53- Inner Chassis Assembly <sup>3</sup>	1	Yes
		68-7936	5CH- Inner Chassis Assembly		Yes
		68-7789	5CH-53- Inner Chassis Assembly		Yes
12	(Std) MD660T (5CH) MD660T	(Std) MD660T	Top Rod <sup>1,2,5</sup>	1	Yes
13		(5CH) MD660T			
14	(Std) MD691T (5CH) MD691T	01-0696	Coiled Pin	2	Yes
		68-4840	Latch Bolt Assembly	1	Yes
		67-7938	5CH Latch Bolt Assembly	1	Yes
15	N/A	68-5374	Top Case Assembly STD		Yes
		68-5375	Top Case Assembly 1/4" Cladded	1	Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		650	Top Strike Pack	1	Yes

\*Specify Finish

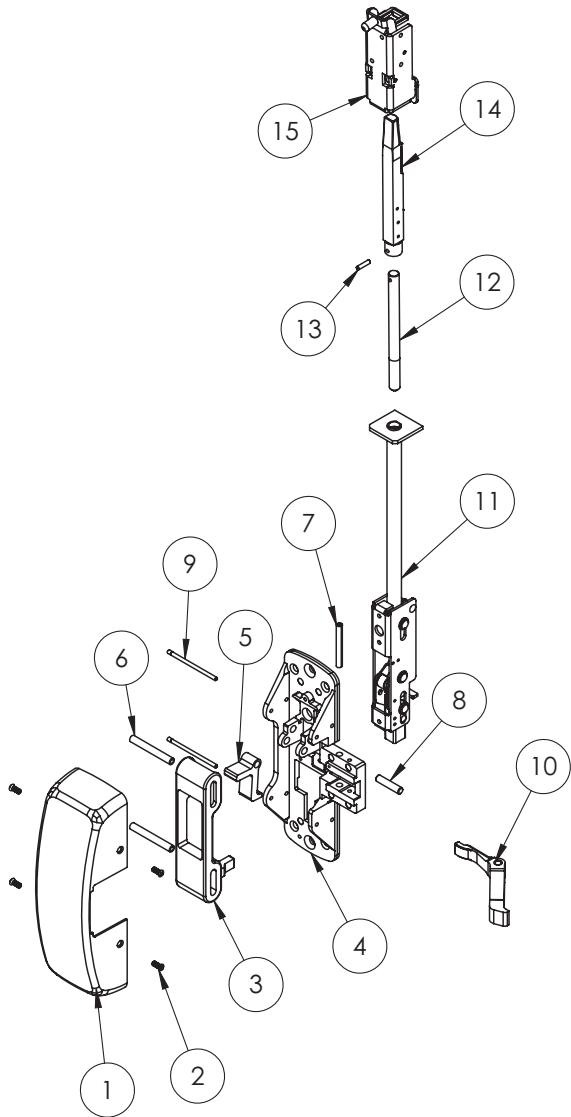
1. Specify AFF

2. Specify Opening Height

3. Also used with 59-

4. Cut the main slide finger as needed for panel thickness

5. Specify Standard or 5CH prefix before order



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 12-59-NB-MD- 8640 8643 8646 8673  
 12-NB-MD- 8674

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**ASSA ABLOY**

12-53-NB-MD-5CH-

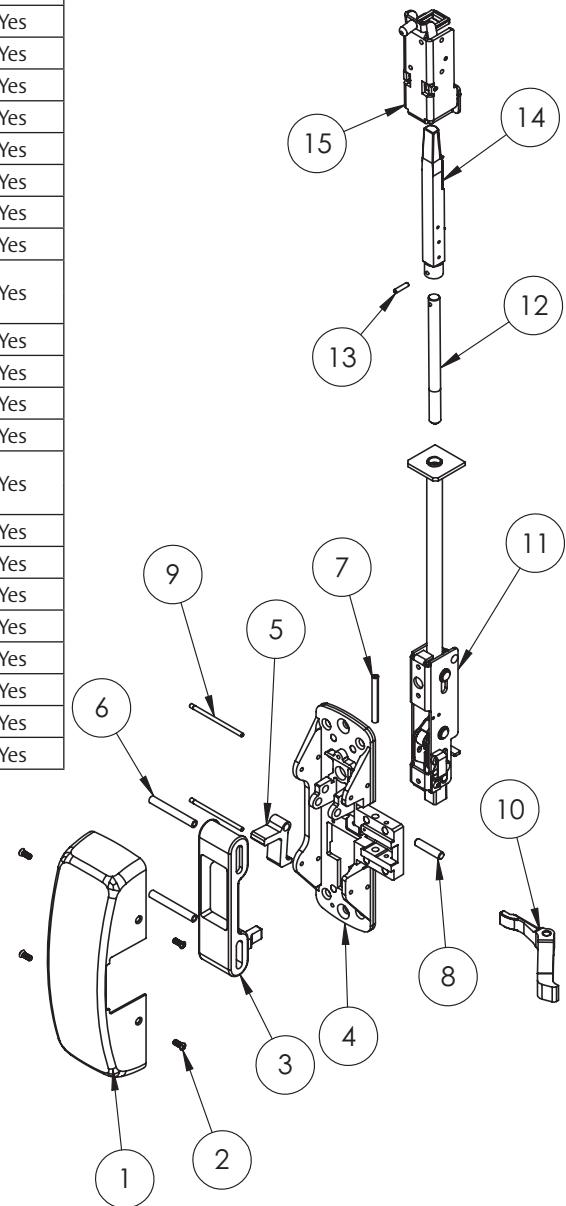
12-NB-MD-5CH-

Function	Assembly No.	Description	Sellable
12-53-NB-MD-	68-5068	LHRB Chassis Assembly	Yes
12-59-NB-MD-	68-5069	RHRB Chassis Assembly	Yes
12-NB-MD-	68-5070	59- LHRB Chassis Assembly	Yes
12-53-NB-MD-5CH- (All Functions)	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack(B)*	1	Yes
3		68-0011	Main Slide	1	Yes
4		68-1815	59- Main Slide		No
5		68-1836	Main Slide Cup to 1/2" Cladding <sup>4</sup>	1	Yes
6		68-1505	Chassis (LH)		Yes
7		68-1506	Chassis (RH)	1	Yes
8		68-1503	Lift Lever		Yes
9		68-0012	Roller (Main Slide)	2	Yes
10		01-4512	Spirol Pin	1	Yes
11		68-0324	Lift Lever Pivot Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0241	Lift Arm	1	Yes
14		68-1137	59- Lift Arm		Yes
15	N/A	68-3627	12- Inner Chassis Assembly	1	Yes
16		68-3855	12- 53- Inner Chassis Assembly <sup>3</sup>		Yes
17		68-7935	5CH-12- Inner Chassis Assembly		Yes
18		68-7790	5CH-12-53- Inner Chassis Assembly		Yes
19	(Std) MD660T (5CH) MD660T	(Std) MD660T (5CH) MD660T	Top Rod <sup>1,2,5</sup>	1	Yes
20		01-0696	Coiled Pin	2	Yes
21	(Std) MD691T (5CH) MD691T	68-4840	Latch Bolt Assembly	1	Yes
22		67-7938	5CH Latch Bolt Assembly	1	Yes
23	68-5374	N/A	Top Case Assembly STD	1	Yes
24		68-5375	Top Case Assembly 1/4" Cladded		Yes
25		68-5376	Top Case Assembly 1/2" Cladded		Yes
26	N/A	68-4389	Screw Pack(W)*	1	Yes
27		650	Top Strike Pack	1	Yes

\*Specify Finish

1. Specify AFF
2. Specify Opening Height
3. Also used with 12-59-
4. Cut the main slide finger as needed for panel thickness
5. Specify Standard or 5CH prefix before order



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 WD- 8674  
 53-WD-5CH-  
 WD-5CH-

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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
53-WD- 59-WD- WD- 53-WD-5CH- WD-5CH- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	(Std) WD691T	Top Rod and Bolt Kit <sup>5</sup>	Yes
	(5CH) WD660T		
	WDA691T <sup>4</sup>	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3		68-0011	Main Slide	1	Yes
4		68-1815	59- Main Slide	1	No
5		68-1505	Chassis (LH)	1	Yes
6		68-1506	Chassis (RH)	1	Yes
7		68-1503	Lift Lever	1	Yes
8		68-0012	Roller (Main Slide)	2	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10		01-4512	Spirol Pin	1	Yes
11	N/A	68-3580	68-3589	1	Yes
		68-3859	53- Inner Chassis Assembly <sup>3</sup>	1	Yes
		68-7785	5CH- Inner Chassis Assembly	1	Yes
		68-7786	5CH-53- Inner Chassis Assembly	1	Yes
12	See chart above	01-1137	Screw #8-32 x 7/16 4	1	Yes
13		68-0918	Extension Rod4	1	Yes
14		68-0917	Auxillary Control Plate4	1	Yes
15		(Std) WD660T	Top Rod <sup>1,2,5</sup>	1	Yes
16		(5CH) WD660T		2	Yes
17		01-0696	Coiled Pin	1	Yes
18		68-4840	Latch Bolt Assembly	1	Yes
19	(Std) 691B (5CH) 691B	67-7938	5CH Latch Bolt Assembly	1	Yes
20		68-3522	Top Case and Bracket Assembly STD	1	Yes
21		68-3523	Top Case and Bracket Assembly 1/4" Cladded		Yes
22		68-3524	Top Case and Bracket Assembly 1/2" Cladded		Yes
23		(Std) 660B (5CH) 660B	Bottom Rod <sup>1,2,3</sup>	1	Yes
24		94-0039	Bolt Sleeve	1	Yes
25		01-4389	Roll Pin	1	Yes
26		97-0454	Spring (Bottom Bolt)	1	Yes
27		94-0038	Bottom Bolt	1	Yes
28		68-0888	Bottom Plate	1	Yes
29		68-4389	Screw Pack(W)*	1	Yes
30		652	Strike Pack	1	Yes

\*Specify Finish

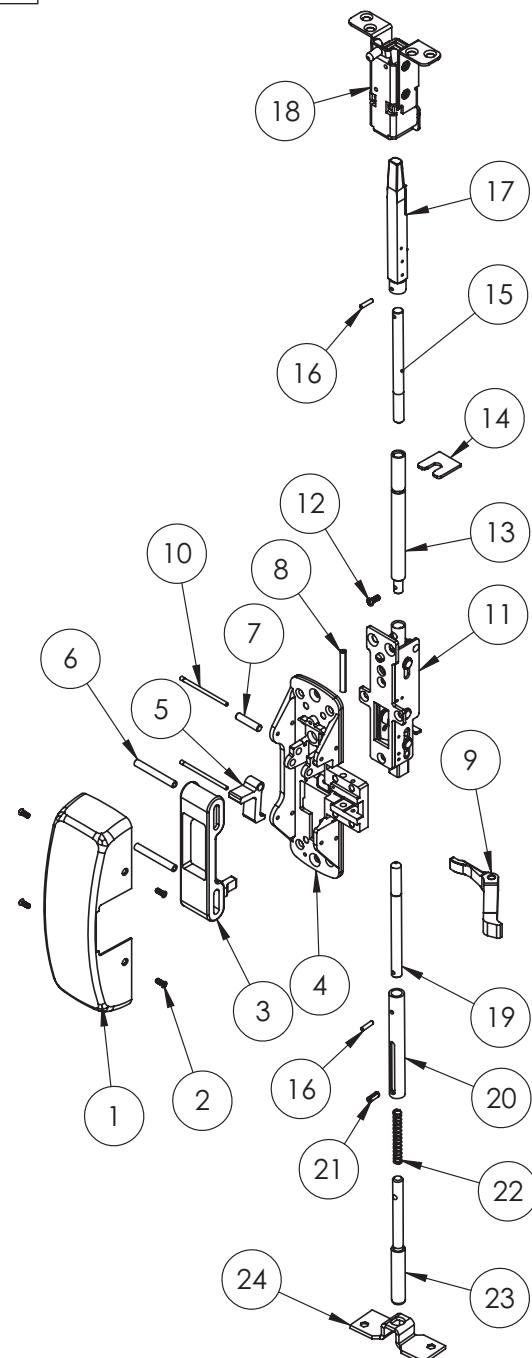
1. Specify AFF

2. Specify Opening Height

3. Also used with 59-

4. Only when used w/ Aux Control

5. Specify Standard or 5CH prefix before order



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 12-59-WD- 8640 8643 8646 8673  
 12-WD- 8674

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**ASSA ABLOY**

12-53-WD-5CH-

12-WD-5CH-

Function	Assembly No.	Description	Sellable
12-53-WD- 12-59-WD- 12-WD- 12-53-WD-5CH- 12-WD-5CH- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	(Std) WD691T	Top Rod and Bolt Kit <sup>5</sup>	Yes
	(5CH) WD691T	Top Rod and Bolt Kit <sup>5</sup>	Yes
	WDA691T <sup>4</sup>	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3		68-0011	Main Slide	1	Yes
4		68-1815	59- Main Slide	1	No
5		68-1505	Chassis (LH)	1	Yes
6		68-1506	Chassis (RH)	1	Yes
7		68-1503	Lift Lever	1	Yes
8		68-0012	Roller (Main Slide)	2	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10		68-0241	Lift Arm	1	Yes
11	N/A	68-3580	12-Inner Chassis Assembly	1	Yes
12		68-3859	12-53- Inner Chassis Assembly <sup>3</sup>	1	Yes
13		68-7785	5CH- Inner Chassis Assembly	1	Yes
14		68-7786	5CH-53- Inner Chassis Assembly	1	Yes
15	See chart above	01-1137	Screw #8-32 x 7/16 4	1	Yes
16		68-0918	Extension Rod <sup>4</sup>	1	Yes
17		68-0917	Auxillary Control Plate <sup>4</sup>	1	Yes
18		(Std) WD660T (5CH) WD660T	Top Rod <sup>1,2,5</sup>	1	Yes
19		01-0696	Coiled Pin	2	Yes
20		68-4840	Latch Bolt Assembly	1	Yes
21		67-7938	5CH Latch Bolt Assembly	1	Yes
22	N/A	68-3522	Top Case and Bracket Assembly STD	1	Yes
23		68-3523	Top Case and Bracket Assembly 1/4" Cladded		Yes
24		68-3524	Top Case and Bracket Assembly 1/2" Cladded		Yes
25	(Std) 691B (5CH) 691B	(Std) 660B (5CH) 660B	Bottom Rod <sup>1,2,3</sup>	1	Yes
26		94-0039	Bolt Sleeve	1	Yes
27		01-4389	Roll Pin	1	Yes
28		97-0454	Spring (Bottom Bolt)	1	Yes
29		94-0038	Bottom Bolt	1	Yes
30		68-0888	Bottom Plate	1	Yes
31	N/A	68-4389	Screw Pack(W)*	1	Yes
32		650	Top Strike Pack	1	Yes
33		606	Bottom Strike Pack	1	Yes

\*Specify Finish

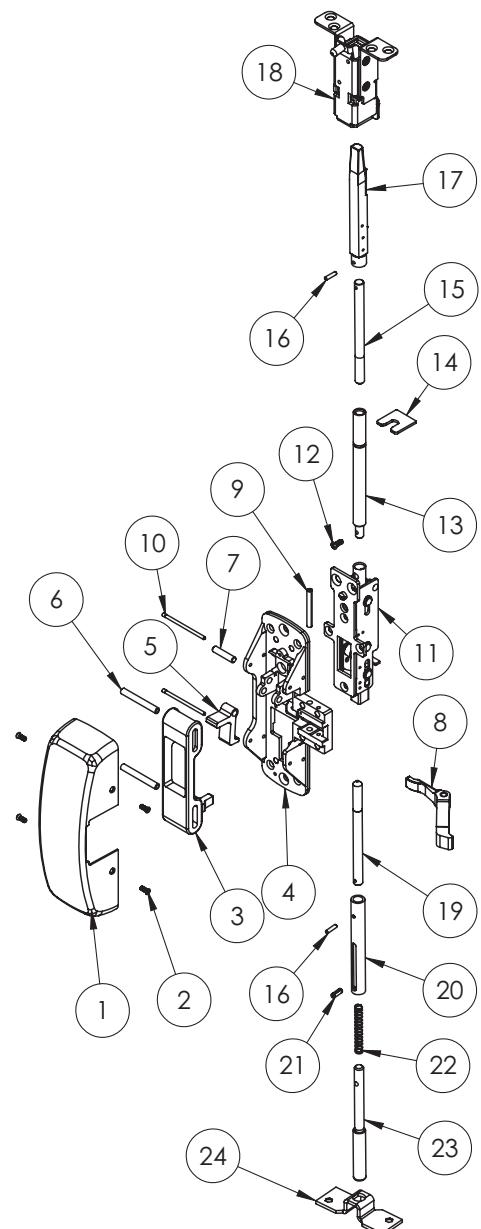
1. Specify AFF

2. Specify Opening Height

3. Also used with 12-59-

4. Only when used w/ Aux Control

5. Specify Standard or 5CH prefix before order



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 NB-WD- 8674

**SARGENT®**

**ASSA ABLOY**

53-NB-WD-5CH

NB-WD-5CH-

Function	Assembly No.	Description	Sellable
53-NB-WD- 59-NB-WD NB-WD- 53-NB-WD-5CH- NB-WD-5CH- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	(Std) WD691T	Top Rod and Bolt Kit <sup>5</sup>	Yes
	(5CH) WD691T		Yes
	WDA691T <sup>4</sup>	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	See chart above	68-0011	Main Slide	1	Yes
4		68-1815	59- Main Slide	1	No
5	See chart above	68-1505	Chassis (LH)	1	Yes
6		68-1506	Chassis (RH)	1	Yes
7	See chart above	68-1503	Lift Lever	1	Yes
8		68-0012	Roller (Main Slide)	2	Yes
9	See chart above	68-0324	Lift Lever Pivot Pin	1	Yes
10		01-4512	Spirol Pin	1	Yes
11	See chart above	68-0241	Lift Arm	1	Yes
12		68-1137	59- Lift Arm	1	Yes
13		68-0012	Roller (Main Slide)	1	Yes
14		68-3580	Inner Chassis Assembly	1	Yes
15	See chart above	68-3859	53- Inner Chassis Assembly <sup>3</sup>	1	Yes
16		68-7785	5CH- Inner Chassis Assembly	1	Yes
17	See chart above	68-7786	5CH-53- Inner Chassis Assembly	1	Yes
18		01-1137	Screw #8-32 x 7/16 4	1	Yes
19	N/A	68-0918	Extension Rod4	1	Yes
20		68-0917	Auxillary Control Plate <sup>4</sup>	1	Yes
21	See chart above	(Std) WD660T	Top Rod <sup>1,2,5</sup>	1	Yes
22		(5CH) WD660T	Coiled Pin	2	Yes
23	See chart above	01-0696	Latch Bolt Assembly	1	Yes
24		68-4840	5CH Latch Bolt Assembly	1	Yes
25	N/A	67-7938	Top Case and Bracket Assembly STD	1	Yes
26		68-3522	Top Case and Bracket Assembly 1/4" Cladded	1	Yes
27		68-3523	Top Case and Bracket Assembly 1/2" Cladded	1	Yes
28	N/A	68-3524	Screw Pack(W)*	1	Yes
29		650	Top Strike Pack	1	Yes

\*Specify Finish

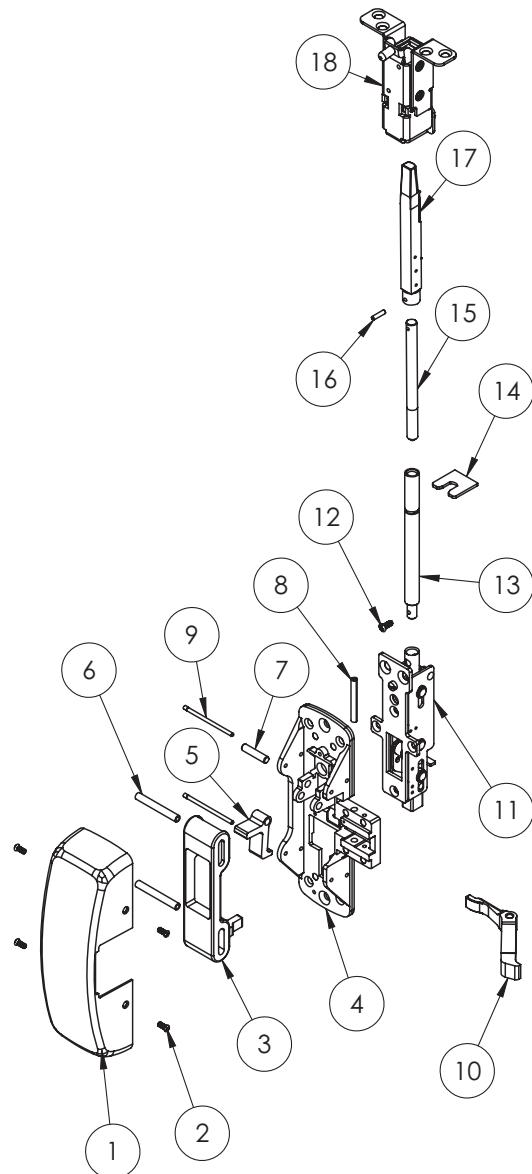
1. Specify AFF

2. Specify Opening Height

3. Also used with 59-

4. Only when used w/ Aux Control

5. Specify Standard or 5CH prefix before order



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12-53-NB-WD- 8606 8610 8613 8615  
 12-59-NB-WD- 8640 8643 8646 8673  
 12-NB-WD- 8674

**SARGENT®**

**ASSA ABLOY**

12-53-NB-WD-5CH-

12-NB-WD-5CH-

Function	Assembly No.	Description	Sellable
12-53-NB-WD- 12-59-NB-WD- 12-NB-WD- 12-53-NB-WD-5CH- 12-NB-WD-5CH- (All Functions)	68-5068	LHRB Chassis Assembly	Yes
	68-5069	RHRB Chassis Assembly	Yes
	68-5070	59- LHRB Chassis Assembly	Yes
	68-5071	59- RHRB Chassis Assembly	Yes
	(Std) WD691T	Top Rod and Bolt Kit <sup>5</sup>	
	(5CH) WD691T	Top Rod and Bolt Kit <sup>5</sup>	
	WDA691T(4)	Top Rod and Bolt Kit with Aux Kit (Parts 12, 13, 14)	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable	
1	N/A	68-0407	Chassis Cover*	1	Yes	
2		68-3905	Screw Pack (B)*	1	Yes	
3	See chart above	68-0011	Main Slide	1	Yes	
4		68-1815	59- Main Slide	1	No	
5	See chart above	68-1505	Chassis (LH)	1	Yes	
6		68-1506	Chassis (RH)	1	Yes	
7	See chart above	68-1503	Lift Lever	1	Yes	
8		68-0112	Roller (Main Slide)	2	Yes	
9	See chart above	68-0324	Lift Lever Pivot Pin	1	Yes	
10		01-4512	Spirol Pin	1	Yes	
11	N/A	68-0241	Lift Arm	1	Yes	
12		68-1137	59- Lift Arm	1	Yes	
13		68-0323	Chassis Pin	2	Yes	
14		68-3580	12-Inner Chassis Assembly	1	Yes	
15	See chart above	68-3859	12-53- Inner Chassis Assembly <sup>3</sup>	1	Yes	
16		68-7785	5CH- Inner Chassis Assembly	1	Yes	
17	See chart above	68-7786	5CH-53- Inner Chassis Assembly	1	Yes	
18		01-1137	Screw #8-32 x 7/16 4	1	Yes	
19	N/A	68-0918	Extension Rod4	1	Yes	
20		68-0917	Auxillary Control Plate4	1	Yes	
21	See chart above	(Std) WD660T	Top Rod <sup>1,2,5</sup>	1	Yes	
22		(5CH) WD660T	Coiled Pin	2	Yes	
23	N/A	01-0696	Latch Bolt Assembly	1	Yes	
24		68-4840	5CH Latch Bolt Assembly	1	Yes	
25	N/A	67-7938	Top Case and Bracket Assembly STD	1	Yes	
26		68-3522	Top Case and Bracket Assembly 1/4" Cladded	1	Yes	
27		68-3523	Top Case and Bracket Assembly 1/2" Cladded	1	Yes	
28	N/A	68-3524	68-4389	Screw Pack(W)*	1	Yes
29		650	Top Strike Pack	1	Yes	

\*Specify Finish

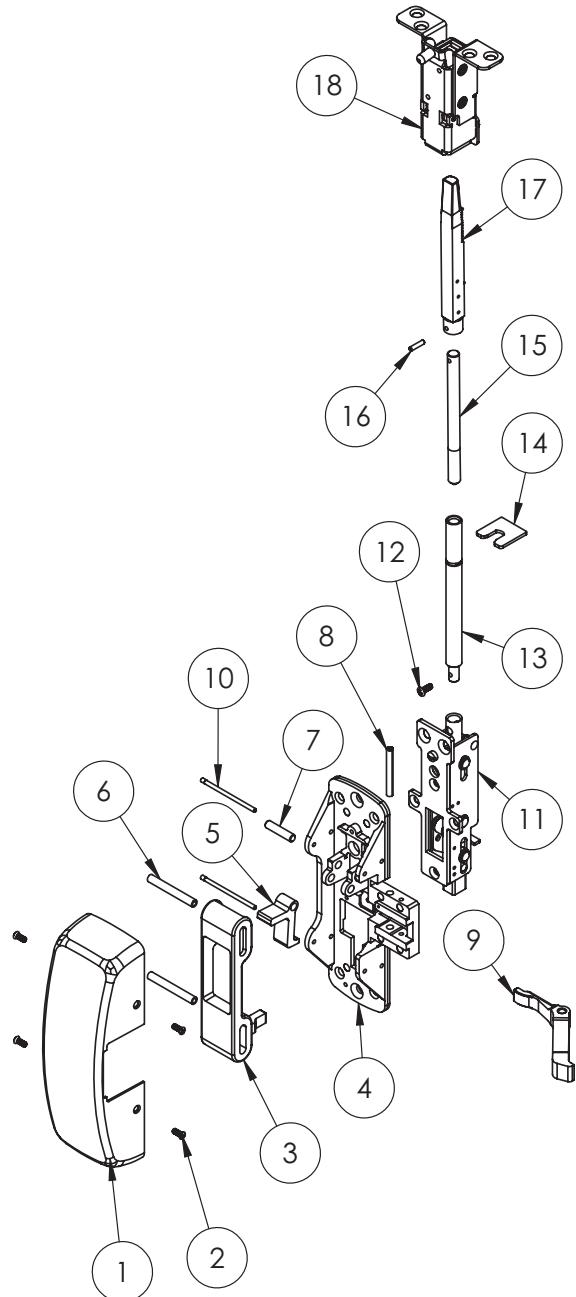
1. Specify AFF

2. Specify Opening Height

3. Also used with 12-59-

4. Only when used w/ Aux Control

5. Specify Standard or 5CH prefix before order



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53-AD- 8606 8610 8613 8615  
 59-AD 8640 8643 8646 8673  
 AD- 8674  
 53-AD-5CH-  
 AD-5CH-

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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
53-AD-	68-5068	LHRB Chassis Assembly	Yes
59-AD-	68-5069	RHRB Chassis Assembly	Yes
AD-	68-5070	59- LHRB Chassis Assembly	Yes
53-AD-5CH-			
AD-5CH-	68-5071	59- RHRB Chassis Assembly	Yes
(All Functions)			

Item	Assy No.	Part No.	Description	Qty	Sellable
1		68-0407	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3		68-0011	Main Slide	1	Yes
		68-1815	59- Main Slide		No
		68-1836	Main Slide Cup to 1/2" Cladding <sup>4</sup>		Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)		Yes
5		68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0324	Lift Lever Pivot Pin	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm		Yes
11		94-2008	Inner Chassis Assembly	1	Yes
		68-3854	53- Inner Chassis Assembly <sup>3</sup>		Yes
		68-7936	5CH- Inner Chassis Assembly		Yes
		68-7789	5CH-53- Inner Chassis Assembly		Yes
12		(Std) MD660T	Top Rod <sup>1,2,5</sup>	1	Yes
		(5CH) MD660T			
13		01-0696	Coiled Pin	2	Yes
14		68-4840	Latch Bolt Assembly	1	Yes
		67-7938	5CH Latch Bolt Assembly	1	Yes
15		68-5374	Top Case Assembly STD	1	Yes
		68-5375	Top Case Assembly 1/4" Cladded	1	Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
16		(Std) 660B	Bottom Rod <sup>1,2,3</sup>	1	Yes
		(5CH) 660B		1	Yes
17		(Std) 691B	Bolt Sleeve	1	Yes
18		(5CH) 691B	01-4389	1	Yes
19			Roll Pin	1	Yes
20			97-0454	1	Yes
			Spring (Bottom Bolt)		
			94-0038	1	Yes
21			Bottom Bolt		
		N/A	68-0037	1	Yes
			Bottom Case		
			68-4389	1	Yes
			Screw Pack (W)*		
			640	1	Yes
			Aluminum Door Strike Pack		

\*Specify Finish

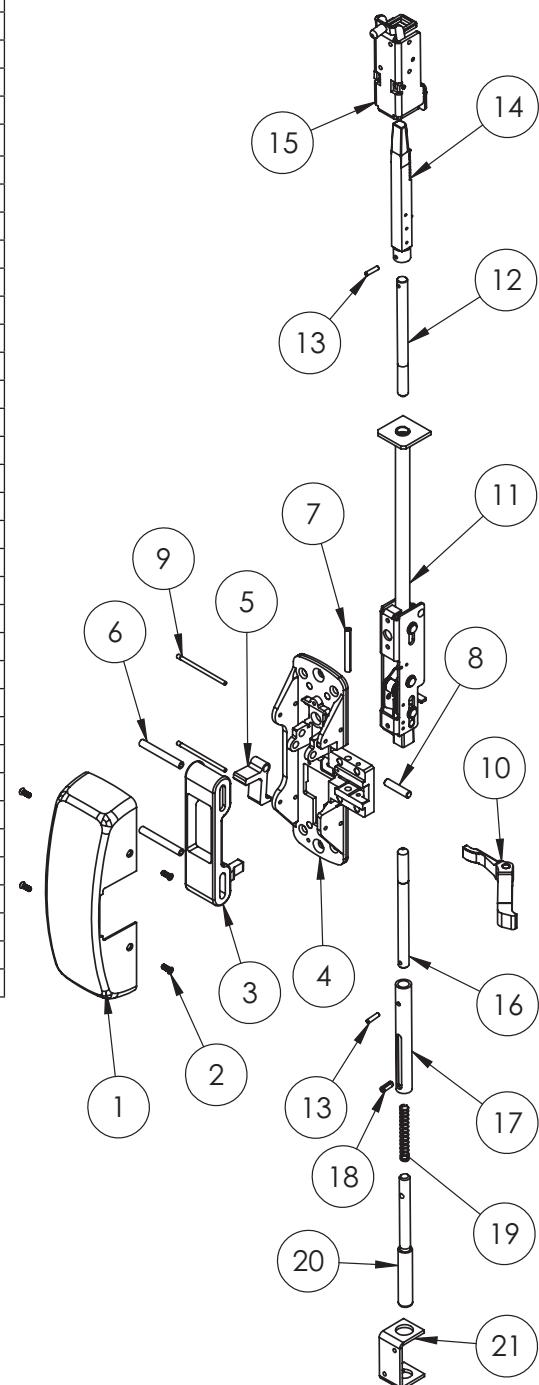
1. Specify AFF

2. Specify Opening Height

3. Also used with 59-

4. Cut the main slide finger as needed for panel thickness

5. Specify Standard or 5CH prefix before order



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53-NB-AD- 8606 8610 8613 8615  
 59-NB-AD- 8640 8643 8646 8673  
 NB-AD- 8674

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**ASSA ABLOY**

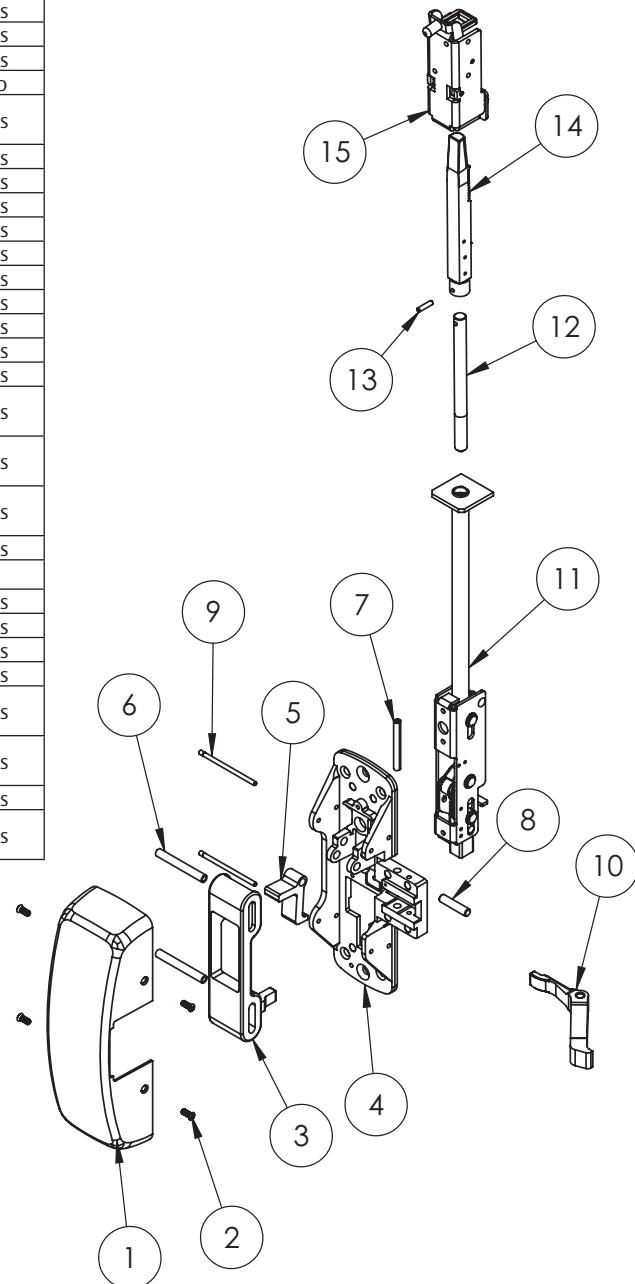
53-NB-AD-5CH-  
 NB-AD-5CH-

Function	Assembly No.	Description	Sellable
53-NB-AD-	68-5068	LHRB Chassis Assembly	Yes
59-NB-AD-	68-5069	RHRB Chassis Assembly	Yes
NB-AD-	68-5070	59- LHRB Chassis Assembly	Yes
53-NB-AD-5CH-			
NB-AD-5CH- (All Functions)	68-5071	59- RHRB Chassis Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1		68-0407	Chassis Cover*	1	Yes
2	N/A	68-3905	Screw Pack(B)*	1	Yes
3		68-0011	Main Slide		Yes
		68-1815	59- Main Slide		No
		68-1836	Main Slide Cup to 1/2" Cladding <sup>4</sup>	1	Yes
4		68-1505	Chassis (LH)	1	Yes
		68-1506	Chassis (RH)	1	Yes
5	See chart above	68-1503	Lift Lever	1	Yes
6		68-0012	Roller (Main Slide)	2	Yes
7		01-4512	Spirol Pin	1	Yes
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		68-0241	Lift Arm	1	Yes
		68-1137	59- Lift Arm	1	Yes
11		94-2008	Inner Chassis Assembly		Yes
		68-3854	53- Inner Chassis Assembly <sup>3</sup>		Yes
		68-7936	5CH- Inner Chassis Assembly	1	Yes
		68-7789	5CH-53- Inner Chassis Assembly		Yes
9		(Std) MD660T	Top Rod <sup>1,2,5</sup>	1	Yes
10	(Std) MD691T	(5CH) MD660T			
11	(5CH) MD691T	01-0696	Coiled Pin	2	Yes
		68-4840	Latch Bolt Assembly	1	Yes
		67-7938	5CH Latch Bolt Assembly	1	Yes
15		68-5374	Top Case Assembly STD		Yes
		68-5375	Top Case Assembly 1/4" Cladded	1	Yes
		68-5376	Top Case Assembly 1/2" Cladded		Yes
	N/A	68-4389	Screw Pack(W)*	1	Yes
		639	Aluminum Door Strike Pack	1	Yes

\*Specify Finish

1. Specify AFF
2. Specify Opening Height
3. Also used with 59-
4. Cut the main slide finger as needed for panel thickness
5. Specify Standard or 5CH prefix before order



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12-LP                    8606    8610    8613    8615  
 LP                        8640    8643    8646    8673  
 12-LS                   8674

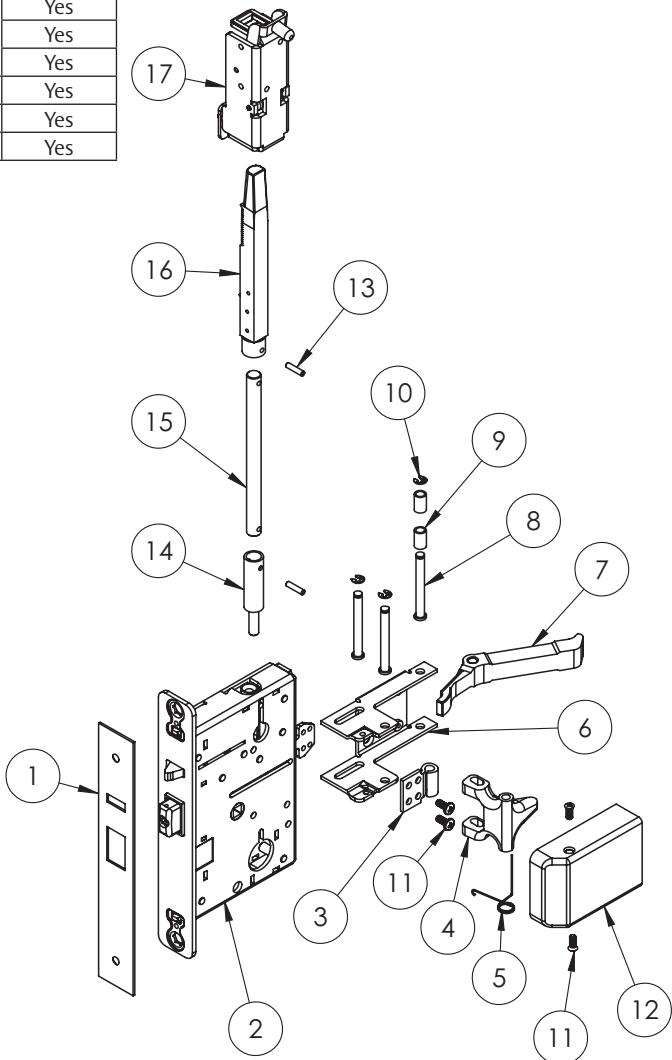
**SARGENT®**

**ASSA ABLOY**

Item	Assy No.	Part No.	Description	Qty	Sellable	
1	N/A	68-1186	Active Outside Front <sup>1</sup>	1	Yes	
2	68-4239	N/A	Active Mortise Case	1	Yes	
3	68-4264	68-1327	Link Connect (Pull Lever)	1	Yes	
4		68-1309	Pull Lever Low Profile	1	Yes	
5		68-1332	Torsion Spring (Pull Lever)	1	Yes	
6		68-1313	Pivot Pin	3	Yes	
7		68-0241	Lift Arm	1	Yes	
8		68-1310	Pivot Bracket	1	Yes	
9		01-4509	Retaining Ring	3	Yes	
10		68-1311	Lift Arm Spacer	2	Yes	
11	N/A	68-4373	Screw Pack (LP)	1	Yes	
12		68-1317	Chassis Cover (LP)*	1	Yes	
13	692L	01-0696	Coiled Pin	2	Yes	
14		68-1339	Connecting Tube	1	Yes	
15		661L	Top Rod (LP)	1	Yes	
16		68-4840	Latch Bolt Assembly	1	Yes	
17	68-5374	Top Case Assembly STD		1	Yes	
		Top Case Assembly 1/4" Panel			Yes	
		Top Case Assembly 1/2" Panel			Yes	
	N/A	68-4389	Screw Pack	1	Yes	
		650	Strike Pack	1	Yes	
		77-0883	A.S.A. Strike (Curved Lip)* <sup>2</sup>	1	Yes	

\*Specify Finish

1. Only available in 32D finish
2. LS function only



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12-LP 8606 8610 8613 8615  
 LP 8640 8643 8646 8673  
 12-LS 8674  
 LS

**SARGENT®**

**ASSA ABLOY**

Item	Part No.	Description	Qty	Sellable
1	68-1188	Active Inside Front	1	No
2	68-1167	Active Latchbolt	1	Yes
3	68-1166	Activation Bolt	1	Yes
4	01-4402	#8-32x7/16" Flat PH U/C MS	7	Yes
5	68-1338	Mortise Cap	1	No
6	68-1476	Outside Hub (LP)	1	Yes
7	68-1291	Slide	1	No
8	68-1330	Bushing (LP)	2	Yes
9	68-1168	Active Case Pivot	1	Yes
10	68-1172	Retractor	1	Yes
11	68-1293	Fire Stop	1	Yes
12	68-1220	Active Bolt Guide	1	Yes
13	82-0294	Post (Screw and Case)	8	No
14	68-1337	Mortise Case	1	No
15	68-1253	Spring (Top Mount)	1	Yes
16	68-1265	Spring (Active Lever)	1	Yes
17	68-1333	Active Lever	1	Yes
18	68-1198	Torsion Spring (Retractor)	1	Yes
19	68-1246	Top Pusher Guide	1	Yes
20	68-1328	Link Latchbolt Tail	1	No
21	68-1334	Latchbolt Extension/Slide	1	No
22	68-1292	Upper Guard	1	Yes
23	68-1336	Top Mount	1	Yes
24	01-0424	Rivet	2	No

A8231K 02/20

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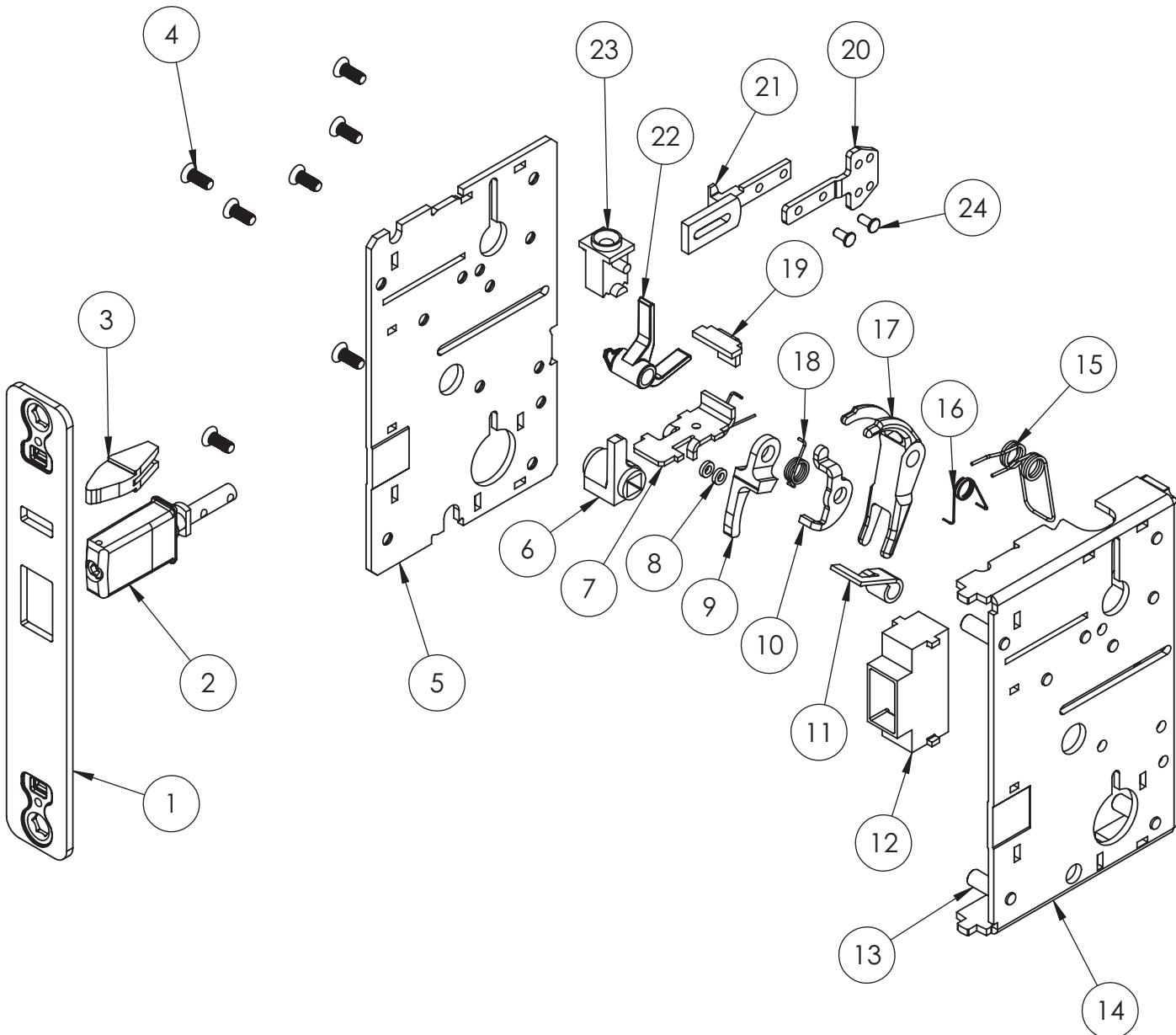
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12-LP 8606 8610 8613 8615  
 LP 8640 8643 8646 8673  
 12-LS 8674

**SARGENT®**

**ASSA ABLOY**



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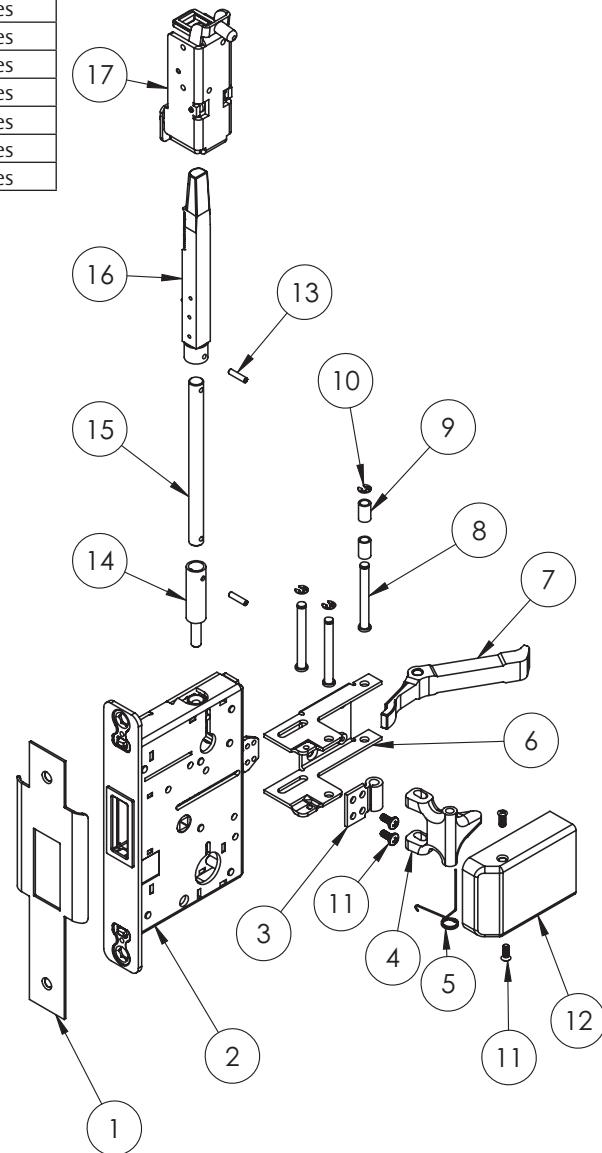
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12-LR  
LR8606 8610 8613 8615  
8640 8643 8646 8673  
8674**SARGENT®****ASSA ABLOY**

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-1183	Inactive Outside Front <sup>1</sup>	1	Yes
2	68-4238	N/A	Inactive Mortise Case	1	Yes
3		68-1327	Link Connect (Pull Lever)	1	Yes
4		68-1309	Pull Lever Low Profile	1	Yes
5		68-1332	Torsion Spring (Pull Lever)	1	Yes
6	68-4264	68-1313	Pivot Pin	3	Yes
7		68-0241	Lift Arm	1	Yes
8		68-1310	Pivot Bracket	1	Yes
9		01-4509	Retaining Ring	3	Yes
10		68-1311	Lift Arm Spacer	2	Yes
11	N/A	68-1317	Chassis Cover (LP)*	1	Yes
12		68-4373	Screw Pack (LP)	1	Yes
13		01-0696	Coiled Pin	2	Yes
14	692L	68-1339	Connecting Tube	1	Yes
15		661L	Top Rod (LP)	1	Yes
16		68-4840	Latch Bolt Assembly	1	Yes
17	68-5374		Top Case Assembly STD	1	Yes
	68-5375		Top Case Assembly 1/4" Panel		Yes
	68-5376		Top Case Assembly 1/2" Panel		Yes
	N/A	68-4389	Screw Pack	1	Yes
		650	Strike Pack	1	Yes

\*Specify Finish

1. Only available in 32D finish



A8231-K 02/20

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12-LR    8606    8610    8613    8615  
 LR       8640    8643    8646    8673  
 8674

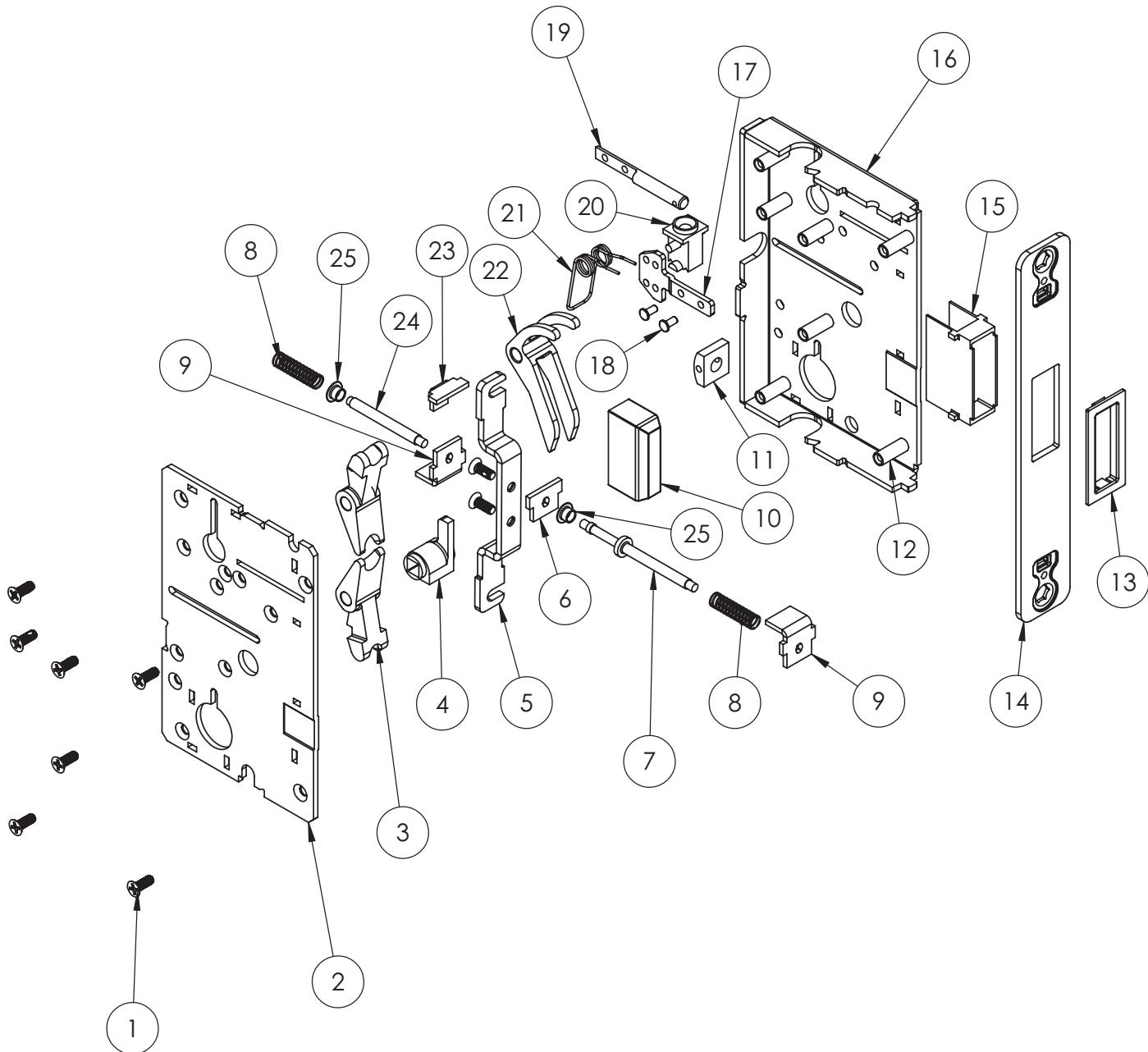
**SARGENT®**

**ASSA ABLOY**

Item	Part No.	Description	Qty	Sellable
1	01-4402	#8-32x7/16" Flat PH U/C MS	9	Yes
2	68-1338	Mortise Cap	1	No
3	68-1164	Pusher Lever	2	Yes
4	68-1476	Outside Hub (LP)	1	Yes
5	68-1174	Pusher Slide	1	Yes
6	68-1176	Pusher Rod Guide	1	No
7	68-1177	Pusher Rod	1	No
8	99-0057	GD Bolt Spring	2	Yes
9	68-1491	Rod Guide Stop	2	No
10	68-1163	Pusher Bolt	1	Yes
11	68-1329	Inactive Latchbolt Actuator	1	No
12	82-0294	Post (Screw and Case)	7	No
13	68-1531	Inactive Bolt Guide	1	Yes
14	68-1187	Inactive Inside Front	1	No
15	68-1222	Inactive Bolt Guide	1	Yes
16	68-1337	Mortise Case	1	No
17	68-1328	Link Latchbolt Tail	1	No
18	01-0424	Rivet	2	No
19	68-1335	Inactive Latchbolt Tail	1	No
20	68-1336	Top Mount	1	Yes
21	68-1253	Spring (Top Mount)	1	Yes
22	68-1405	Inactive Lever	1	Yes
23	68-1246	Top Pusher Guide	1	Yes
24	68-1251	Pusher Rod	1	No
25	99-0072	GD Bolt Eyelet	2	Yes

12-LR	8606	8610	8613	8615
LR	8640	8643	8646	8673
	8674			

**SARGENT®**  
**ASSA ABLOY**



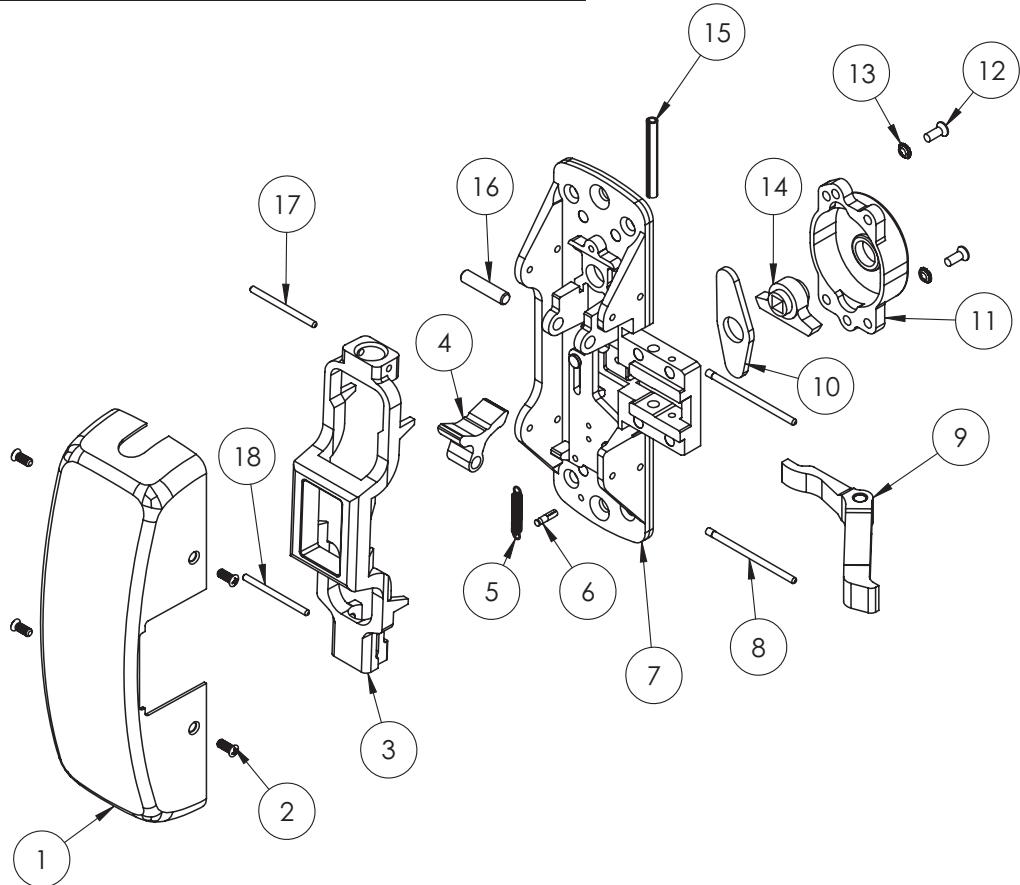
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Function	Assembly No.	Description	Sellable
06, 13	68-2201 (LHRB)	Chassis Assembly	Yes
	68-2202 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-2201(LHRB) 68-2202(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB	1	No
8		68-0323	Chassis Pin	2	Yes
9		68-0241	Lift Arm	1	Yes
10		97-0043	Knob Hub Retainer	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-3384	8-32x7/16 PH FH MS	2	Yes
13		01-0930	Countersunk Lock Washer	2	Yes
14		97-0042	Knob Hub	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17		97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

\*Specify Finish



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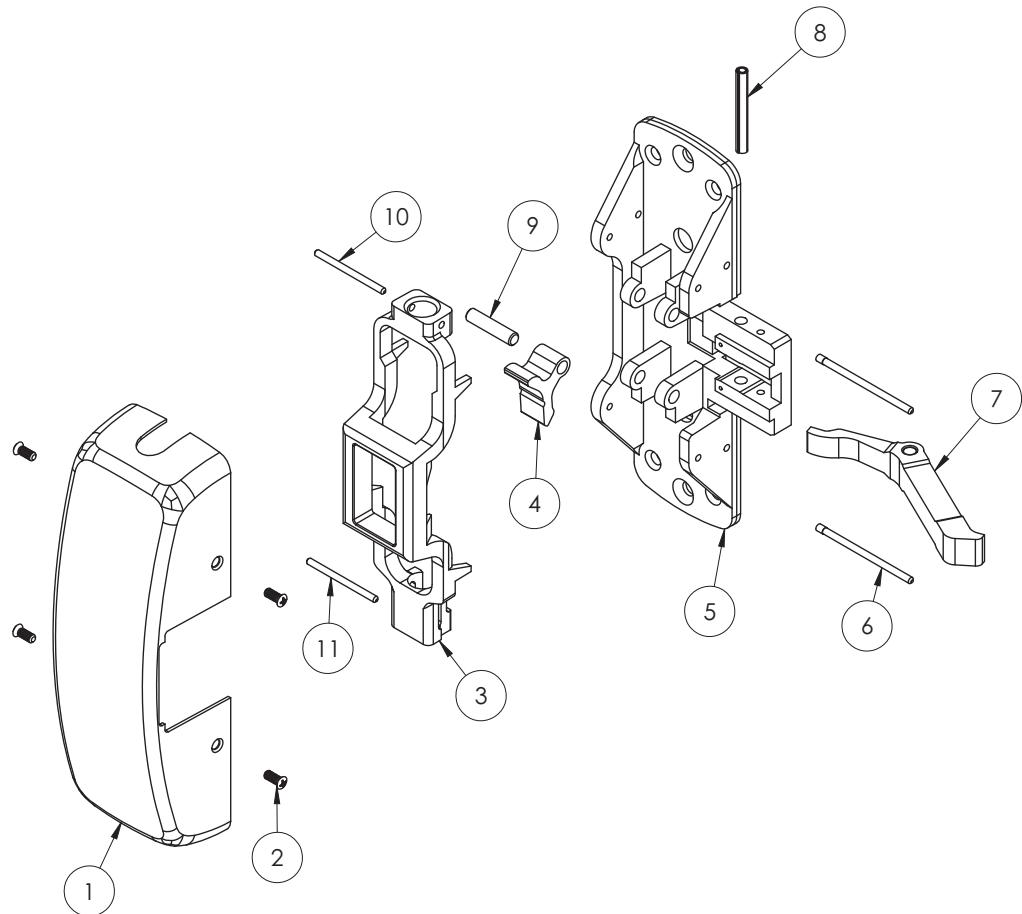
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
10, 40	68-2163 (LHRB)	Chassis Assembly	Yes
	68-2164 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2163(LHRB) 68-2164(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		68-0326	Chassis	1	Yes
6		68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-4512	Spirol Pin	1	Yes
9		68-0324	Lift Lever Pivot Pin	1	Yes
10		97-0049	Top Rod Adjustment Pin	1	Yes
11		97-0048	Bottom Rod Adjustment Pin	1	Yes
12		68-5991	Mounting Screw Pack	1	Yes

\*Specify Finish



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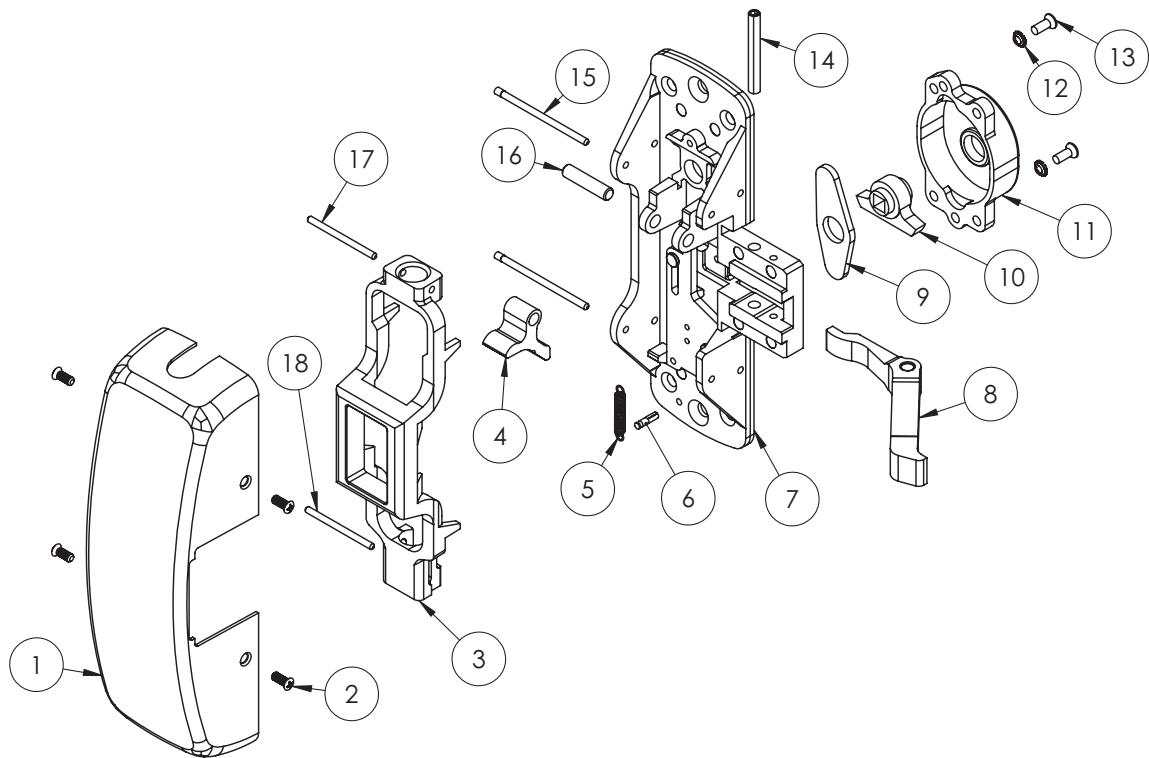
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Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-2207 (LHRB)	Chassis Assembly	Yes
	68-2208 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Cover Screw Pack*	1	Yes
3		68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2413	Chassis and Slide Assembly, LHRB	1	No
		68-2414	Chassis and Slide Assembly, RHRB		No
8		68-1137	Lift Arm	1	Yes
9		97-0043	Knob Hub Retainer	1	Yes
10		97-0042	Knob Hub	1	Yes
11		68-0367	Knob Hub Cover	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		01-3384	8-32x7/16 PH FH MS	2	Yes
14		01-4512	Spirol Pin	1	Yes
15		68-0323	Chassis Pin	2	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
18		97-0048	Bottom Rod Adjustment Pin	1	Yes
19		68-5991	Mounting Screw Pack	1	Yes

\*Specify Finish



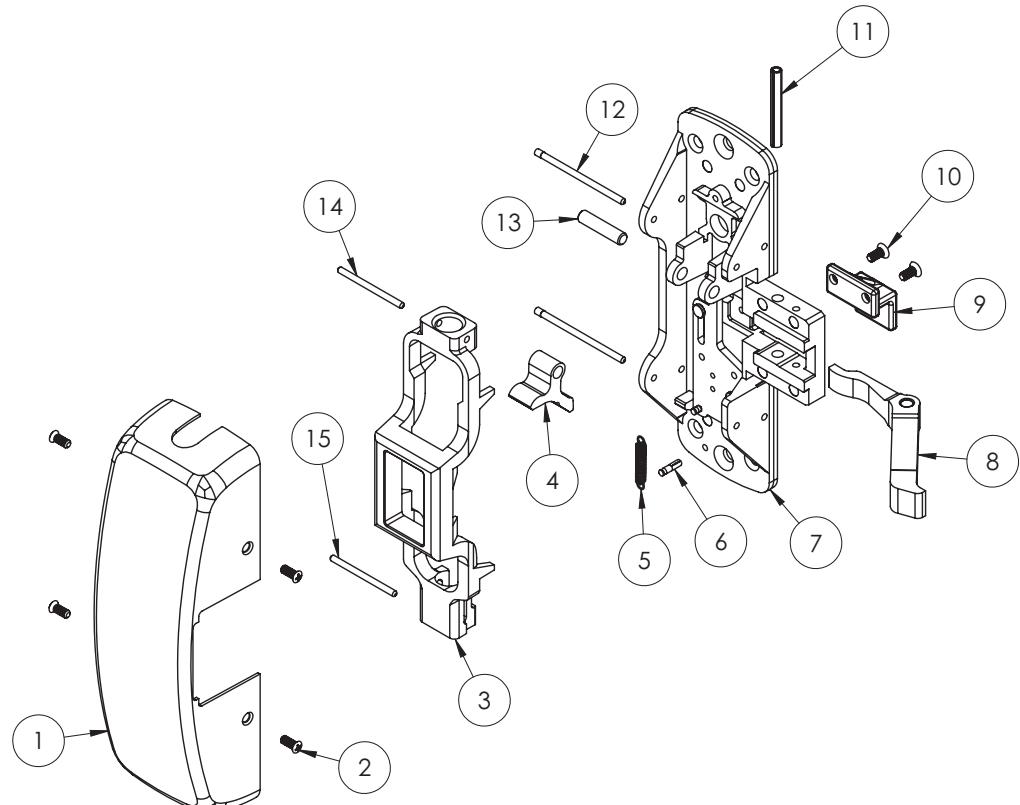
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Function	Assembly No.	Description	Sellable
28	68-2210 (LHRB)	Chassis Assembly	Yes
	68-2211 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1		68-0405	Chassis Cover*	1	Yes
2	N/A	68-2113	Screw Pack*	1	Yes
3		68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7	68-2210(LHRB)	68-2415	Chassis and Slide Assembly, LHRB	1	No
	68-2211(RHRB)	68-2416	Chassis and Slide Assembly, RHRB	1	No
8		68-0241	Lift Arm	1	Yes
9		97-0089	Thumb Piece Lever	1	Yes
10		01-1146	8-32x3/8 PH FH UCUT Screw	2	Yes
11		01-4512	Spirol Pin	1	Yes
12		68-0323	Chassis Pin	2	Yes
13		68-0324	Lift Lever Pivot Pin	1	Yes
14	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
15		97-0048	Bottom Rod Adjustment Pin	1	Yes
16		68-5991	Mounting Screw Pack	1	Yes

\*Specify Finish



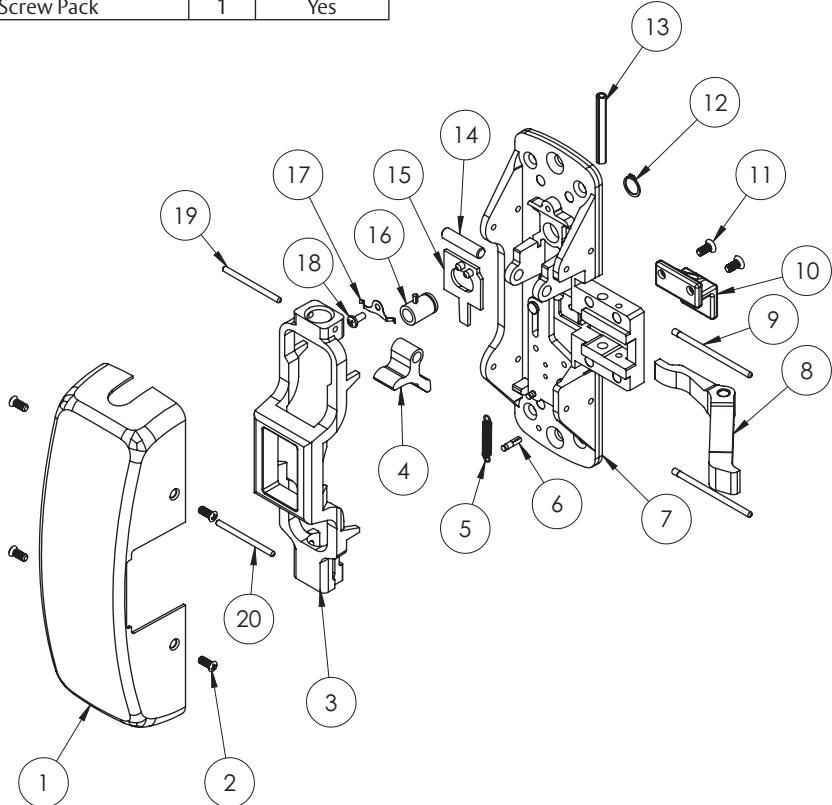
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Function	Assembly No.	Description	Sellable
62, 63	68-2204 (LHRB)	Chassis Assembly	Yes
	68-2205 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-2113	Screw Pack*	1	Yes
3	68-2204(LHRB) 68-2205(RHRB)	68-0327	Main Slide	1	Yes
4		68-1090	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-2415	Chassis and Slide Assembly, LHRB	1	No
		68-2416	Chassis and Slide Assembly, RHRB		No
8		68-0241	Lift Arm	1	Yes
9		68-0323	Chassis Pin	2	Yes
10		97-0089	Thumb Piece Lever	1	Yes
11		01-1146	8-32x3/8 PH FH UCUT Screw	2	Yes
12		01-0005	Retaining Ring	1	Yes
13		01-4512	Spirol Pin	1	Yes
14		68-0324	Lift Lever Pivot Pin	1	Yes
15		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB		Yes
16		97-2048	Cylinder Hub and Pin Assembly	1	Yes
17		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB		Yes
18		01-1190	6-32x5/16 PH PNHD Self Tap	1	Yes
19	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
20		97-0048	Bottom Rod Adjustment Pin	1	Yes
21		68-5991	Mounting Screw Pack	1	Yes

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 8762      8763      8773      8774

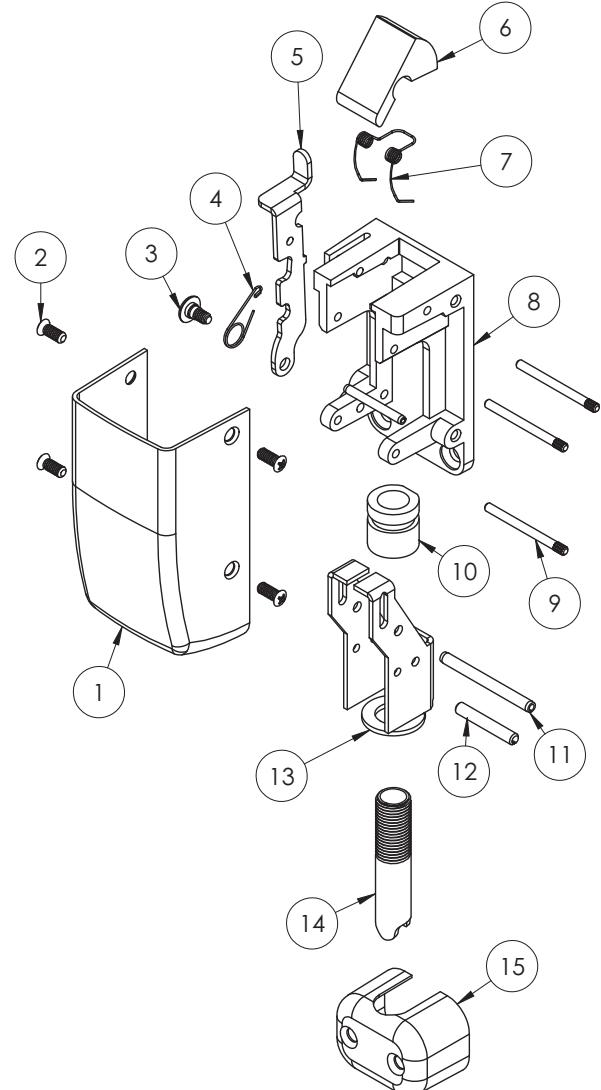
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
(All Functions)	97-2434 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4557 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	97-2434	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3		97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	3	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
3	68-4557	97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		97-0296	Latch Bolt	1	Yes
7		97-0300	L.B. Spring	1	Yes
8		97-0299	Chassis	1	Yes
9		97-0294	Pivot Pin	1	Yes
10		68-1455	Top Rod Adjuster	1	Yes
11		01-0461	Spirol Pin	1	Yes
12		01-0002	Roll Pin	1	Yes
13		97-0298	Top Slide	1	Yes
14	N/A	670T	Top Rod	1	Yes
15		97-0020	Rod Guide*	1	Yes
16		646	Strike Pack	1	Yes

\*Specify Finish



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STD    8706    8710    8713    8715  
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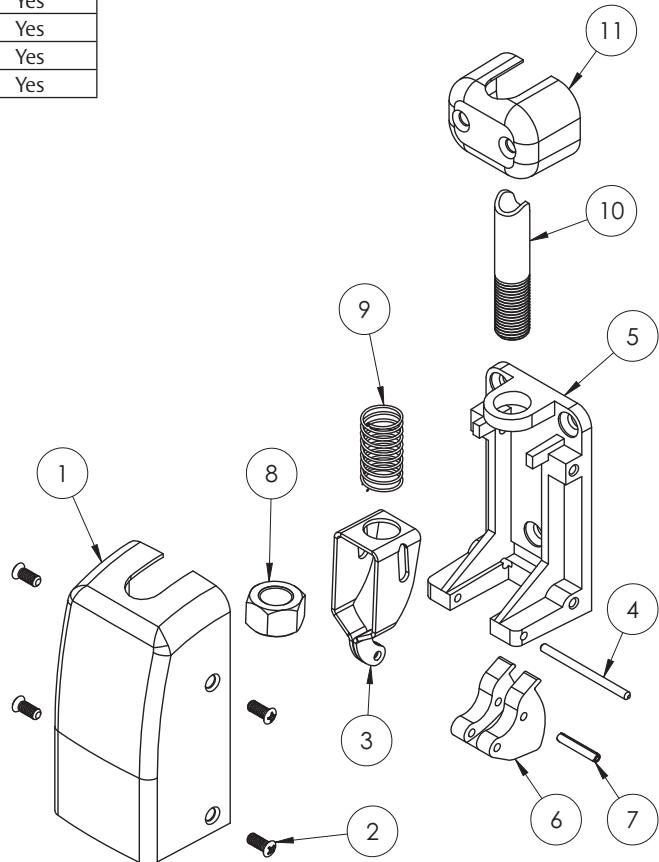
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
(All Functions)	97-2038 (Manufactured Before 11/11/2002)	Bottom Case Assembly	Yes
	68-4549 (Manufactured After 11/11/2002)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	97-2038	97-0035	Retractor	1	Yes
4		97-0084	Adjustment Pin, Bottom Rod	1	Yes
5		97-0025	Bottom Chassis	1	Yes
6		97-0053	Bottom Latch Bolt	1	Yes
7		01-0697	Spirol Pin	1	Yes
8		97-0035	Retractor	1	Yes
9	68-4549	97-0084	Adjustment Pin, Bottom Rod	1	Yes
10		97-0025	Bottom Chassis	1	Yes
11		97-0053	Bottom Latch Bolt	1	Yes
12		01-0697	Spirol Pin	1	Yes
		97-0572	Rod Adjustment Nut	1	Yes
		97-0101	Spring, Compression	1	Yes
	N/A	670B	Bottom Rod	1	Yes
		97-0020	Rod Guide*	1	Yes
		624	Bottom Strike Pack	1	Yes

\*Specify Finish



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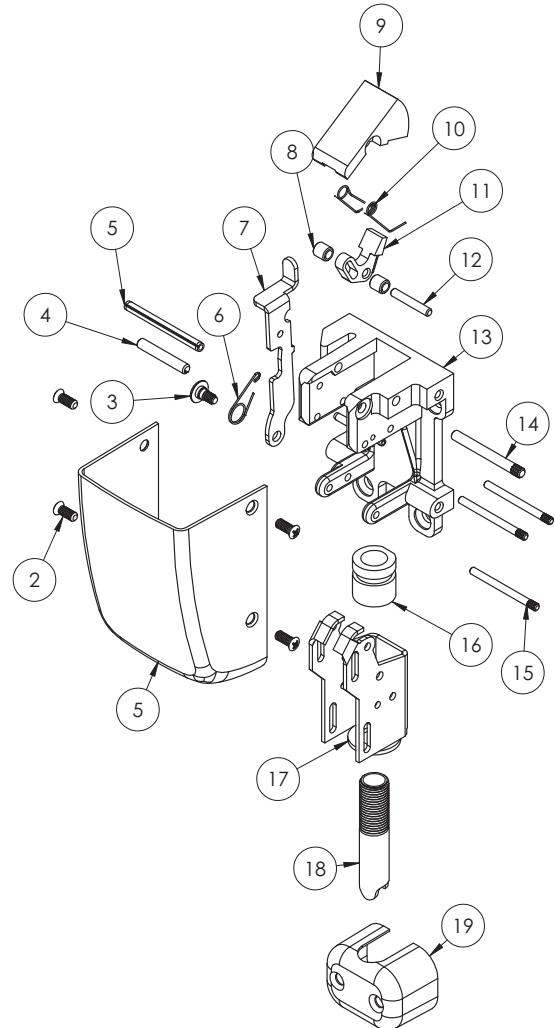
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
(All Functions)	97-2963 Manufactured Before 11/11/2002	Top Case Assembly	Yes
	68-4559 Manufactured After 11/11/2002		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	97-0018	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3		97-0065	Latch Release Lever Pin	1	Yes
4		01-0002	Roll Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	Yes
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	Yes
11		97-0405	Guard Lever	1	Yes
12		97-0393	Pivot Pin	1	Yes
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
16	68-4559	68-1455	Top Rod Adjuster	1	Yes
17		97-0397	Slide	1	Yes
3	97-2963	97-0065	Latch Release Lever Pin	1	Yes
5		01-0461	Spirol Pin	1	Yes
6		97-0579	Spring, Torsion	1	Yes
7		97-0399	Latch Retracting Lever	1	Yes
8		97-0391	Sleeve	2	No
9		97-0398	Latch Bolt	1	Yes
10		97-0400	Top Case Spring	1	No
11		97-0405	Guard Lever	1	No
12		97-0393	Pivot Pin	1	No
13		97-0402	Top Chassis	1	Yes
14		97-0394	Latch Bolt Pivot Pin	1	Yes
15		97-0294	Pivot Pin	3	Yes
17		97-0397	Slide	1	Yes
18	N/A	670T	Top Rod	1	Yes
19		97-0020	Rod Guide*	1	Yes
20		646	Strike Pack	1	Yes

\*Specify Finish



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FM, 12-FM      12-  
12-HC      12-HC4      8706      8710      8713      8715  
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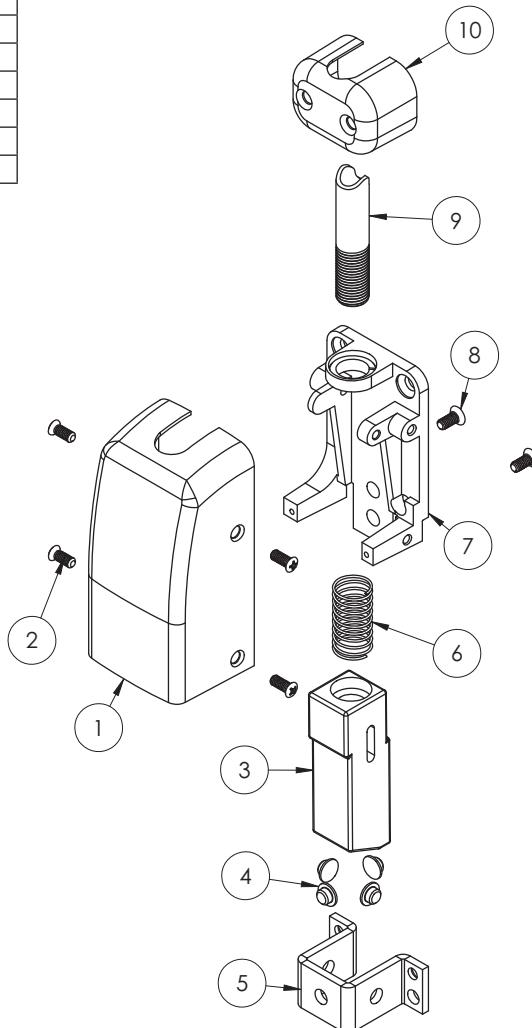
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
(All Functions)	97-2002	Bottom Case Assembly Manufactured Before 11/11/2002	Yes
	68-4558	Bottom Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	97-2002	97-0392	Bottom Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3		97-0076	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
3	68-4558	68-1454	Bottom Bolt	1	Yes
4		97-0305	Nylon Insert	4	Yes
5		97-0270	Reinforcement	1	Yes
6		97-0101	Spring, Compression	1	Yes
7		97-0080	Chassis	1	Yes
8		01-4404	CR-FH #6 Head 8-32 Screw	2	Yes
9	N/A	670B	Bottom Rod	1	Yes
10		97-0020	Rod Guide*	1	Yes
11		655	Flat Strike Pack (STD, HC)	1	Yes
		653	Bottom Strike Pack (FM)	1	Yes

\*Specify Finish



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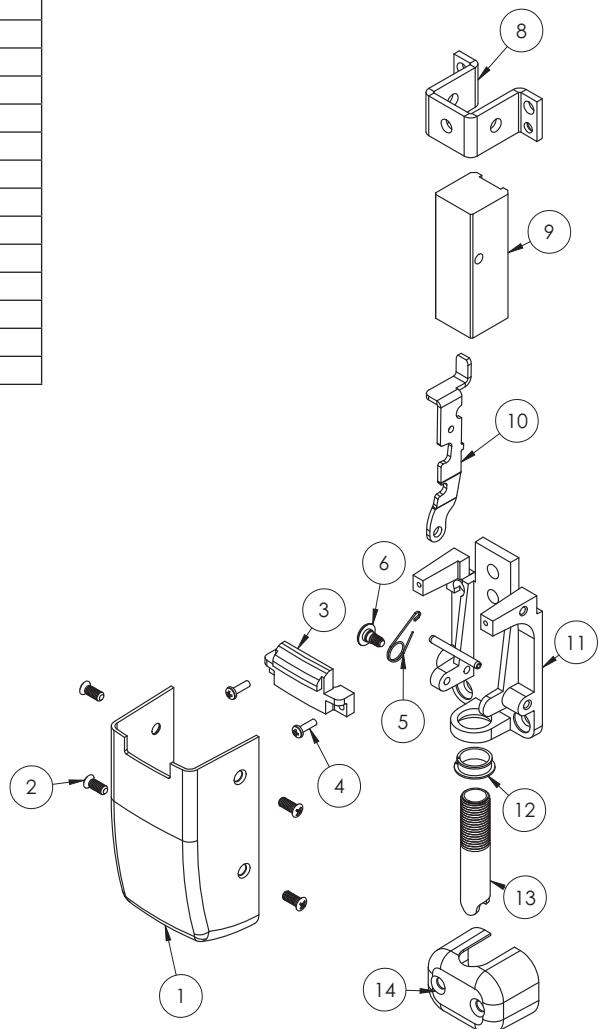
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
(All Functions)	97-2003	Top Case Assembly Manufactured Before 11/11/2002	Yes
	68-4561	Top Case Assembly Manufactured After 11/11/2002	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	97-2003	97-0084	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3		97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0270	Top Reinforcement	1	Yes
9		97-2046	Top Slide Assembly	1	Yes
10		68-1155	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
3	68-4561	97-0079	Top Case Filler	1	Yes
4		01-1490	#4-40 x 3/8 PH Pan MS	2	Yes
5		97-0579	Spring, Torsion	1	Yes
6		97-0065	Pin, Latch Release Lever	1	Yes
7		01-0695	Spirol Pin	1	Yes
8		97-0761	Top Reinforcement	1	Yes
9		68-4560	Top Slide Assembly	1	Yes
10		68-1665	Latch Release Lever	1	Yes
11		97-0080	Chassis	1	Yes
12		01-0476	Snap-In Nyliner	1	Yes
13	N/A	670T	Top Rod	1	Yes
14		97-0020	Rod Guide*	1	Yes
15		659	Strike Pack	1	Yes

\*Specify Finish



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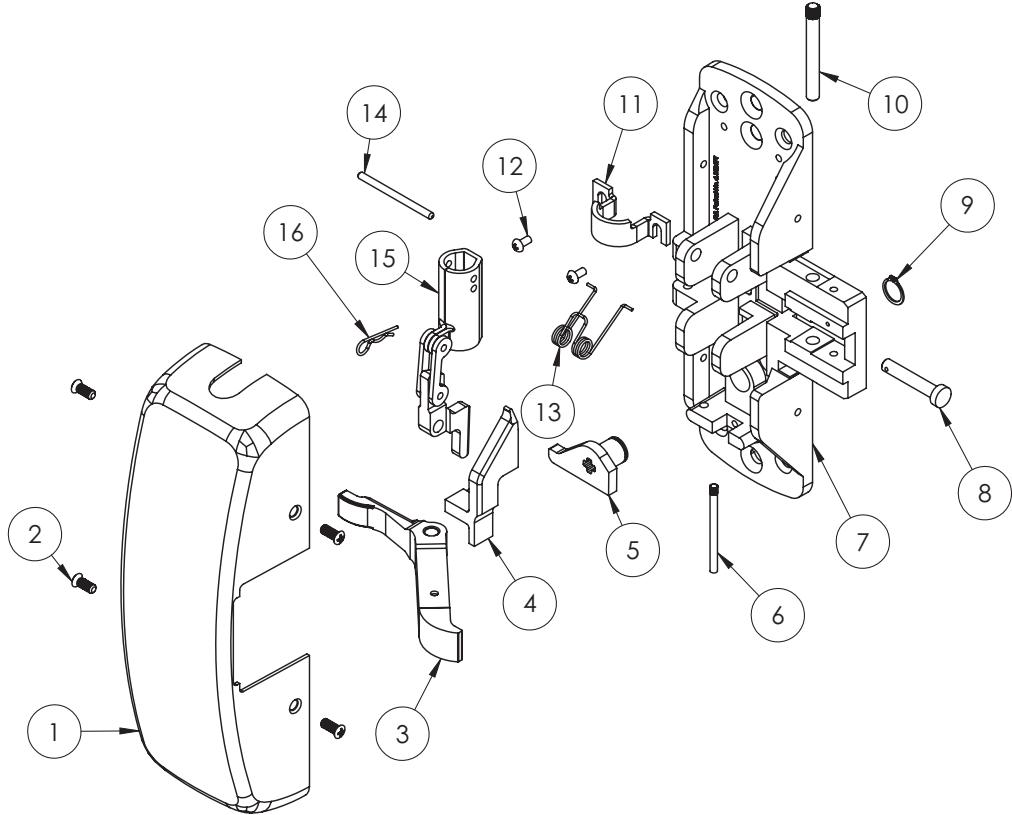
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
(All Functions)	68-4568 (LHRB)	Chassis Assembly	Yes
	68-4569 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3	68-4568(LHRB) 68-4569(RHRB)	68-1137	Lift Arm	1	Yes
4		68-1170	Outside Actuator, LH	1	Yes
5		68-1171	Outside Actuator, RH	1	Yes
6		68-1208	ET Cam, LH	1	Yes
7		68-1209	ET Cam, RH	1	Yes
8		68-1184	Guide Pin	1	Yes
9		68-1205	Chassis, LH	1	Yes
10		68-1206	Chassis, RH	1	Yes
11		68-1191	Link Pin	1	Yes
12		01-0005	Retaining Ring	1	Yes
13		68-0239	Pivot Pin	1	Yes
14		68-1180	Tube Support	1	Yes
15		01-3595	Machine Screw	2	Yes
16		68-1193	Spring, Upper Link	1	Yes
17	N/A	97-0048	Rod Adjustment Pin	1	Yes
		68-4270	Upper Link Assembly, LHRB	1	Yes
		68-4271	Upper Link Assembly, RHRB	1	Yes
		68-1210	Hair Pin	1	Yes
		68-5991	Mounting Screw Pack	1	Yes

\*Specify Finish



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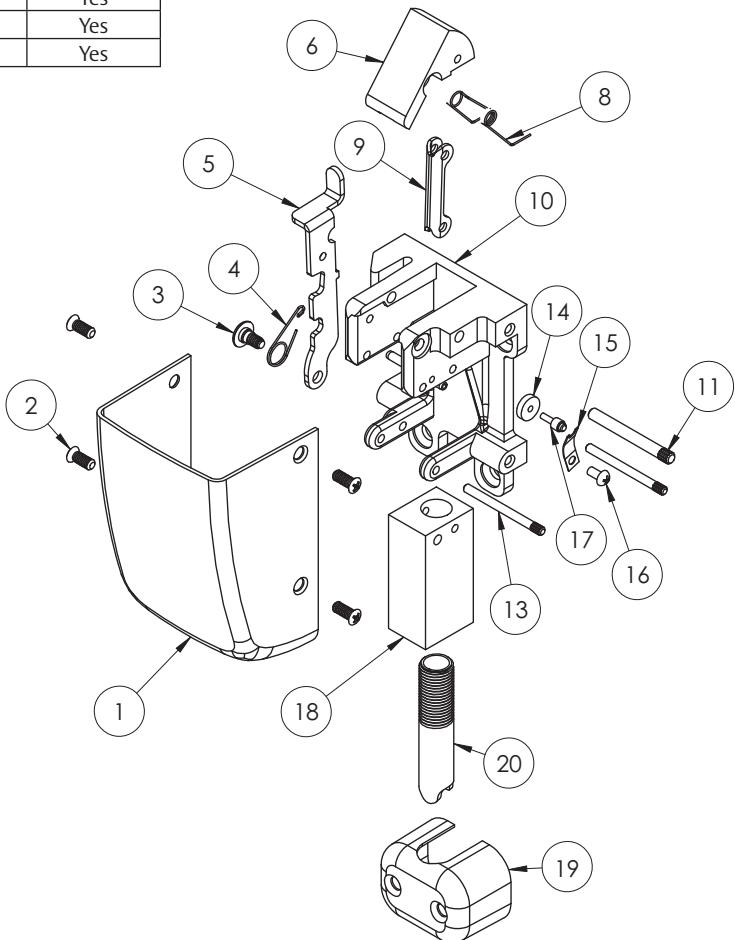
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
(All Functions)	68-3933	Top Case Assembly	Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	68-3933	97-0392	Top Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3		97-0065	Latch Release Lever Pin	1	Yes
4		97-0579	Spring, Torsion	1	Yes
5		68-1155	Latch Retracting Lever	1	Yes
6		68-1153	Top Case Latch Bolt	1	Yes
7		01-0697	Spirol Pin	2	Yes
8		97-0400	Top Case Spring	1	Yes
9		68-1460	Link, Pivot	1	Yes
10		97-0402	Top Chassis	1	Yes
11		97-0394	Pivot Pin, Latch Bolt	1	Yes
12		01-0461	Spirol Pin	1	Yes
13		97-0294	Pivot Pin	2	Yes
14		68-0991	Fusible Link	1	No
15		68-0419	Guide Spring	1	No
16		01-3563	#5-40 x 1/4 PH RD HD MS	1	No
17		68-0420	Pin, Fire Stop	1	No
18		68-1458	Top Rod Link	1	Yes
19	N/A	97-0020	Rod Guide*	1	Yes
20		670T	Top Rod	1	Yes
21		646	Strike Pack	1	Yes

\*Specify Finish



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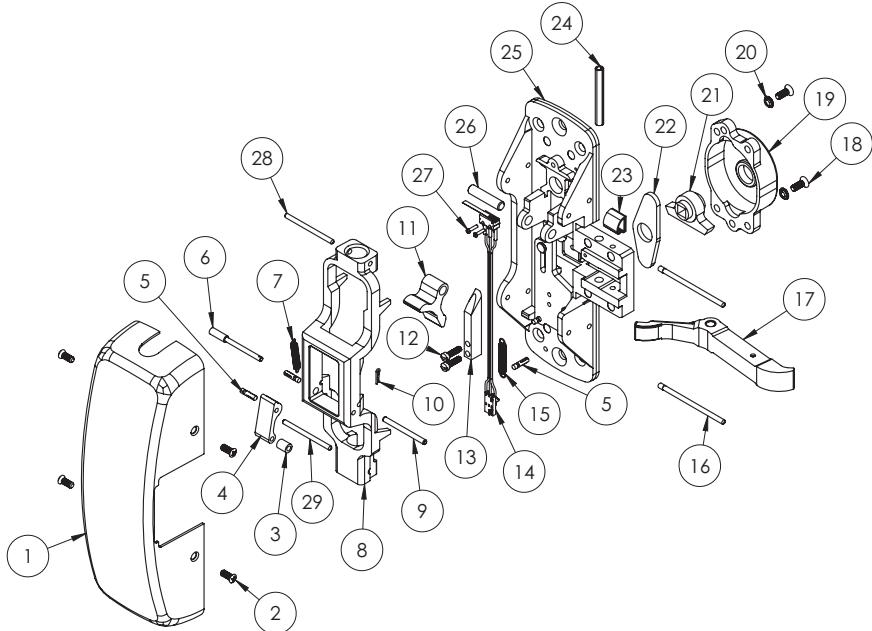
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
06, 13	68-3714 (LHRB) 68-3715 (RHRB)	Chassis Assembly	Yes Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	68-3714(LHRB) 68-3715(RHRB)	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3		68-1768	Spacer	1	No
4		68-1087	Locking Lever	1	No
5		01-0749	Groove Pin	3	No
6		68-1128	Slide Pivot Pin	1	No
7		68-1123	Lock Lever Spring	1	No
8		68-1671	Main Slide	1	No
9		68-1127	Roll Pin	1	No
10		98-0238	Guard Bracket Hairpin	1	Yes
11		68-1090	Lift Lever	1	Yes
12		01-4396	59-80 Machine Screw	2	No
13		68-1092	Lift Block	1	No
14		52-2217	Switch Assembly	1	Yes
15		97-0050	Knob Return Spring	1	Yes
16		68-0323	Chassis Pin	2	Yes
17		68-1137	Lift Arm	1	Yes
18		01-3384	8-32x7/16 PH FH MS	2	Yes
19		68-0367	Knob Hub Cover	1	Yes
20		01-0930	CS Lock Washer	2	Yes
21		97-0042	Knob Hub	1	Yes
22		97-0043	Knob Hub Retainer	1	Yes
23		01-0150	Wire Clip	1	Yes
24		01-4512	Spirol Pin	1	Yes
25		68-1105	Chassis w/ Locking Slide Assembly, LHRB	1	No
26		68-1106	Chassis w/ Locking Slide Assembly, RHRB		No
27		68-0324	Lift Lever Pivot Pin	1	Yes
28		01-4381	Machine Screw	2	No
29		97-0049	Top Rod Adjustable Pin	1	Yes
30		97-0048	Bottom Rod Adjustable Pin	1	Yes
		68-5991	Mounting Screw Pack	1	Yes

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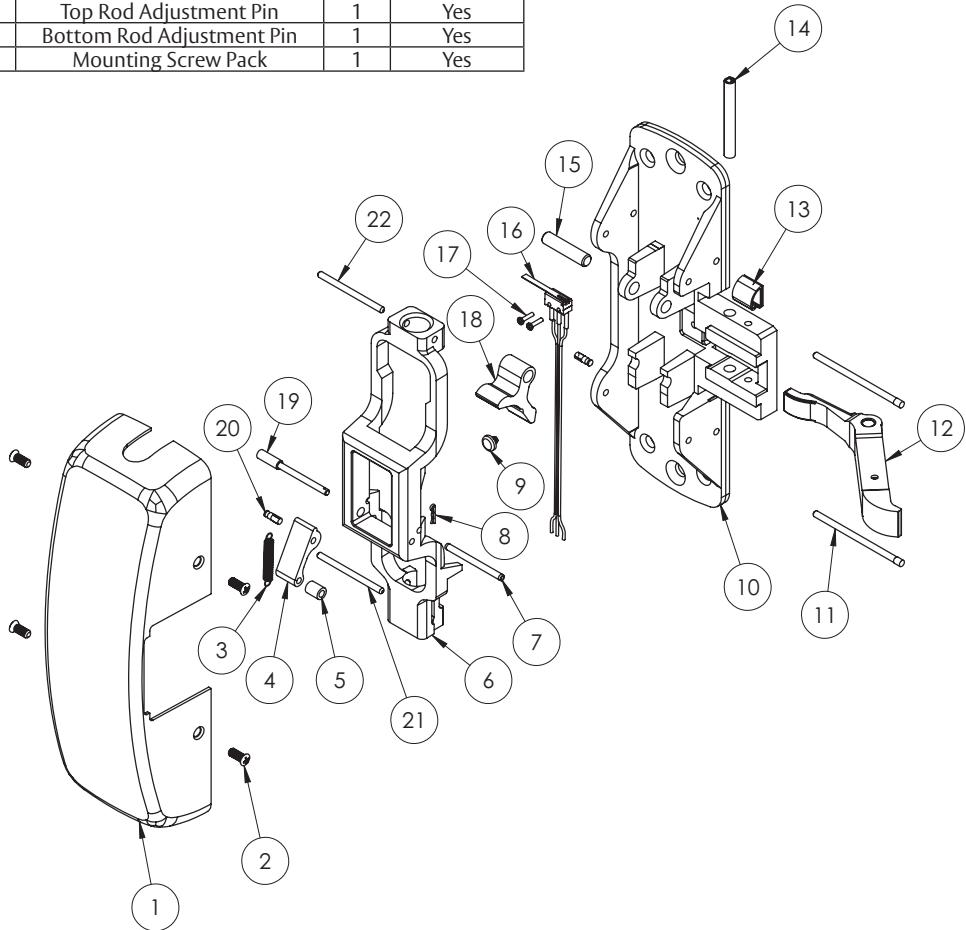
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ASSA ABLOY

Function	Assembly No.	Description	Sellable
10, 40	68-3823 (LHRB)	Chassis Assembly	Yes
	68-3824 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3		68-1123	Spring, Locking Lever	1	No
4		68-1087	Locking Lever	1	No
5		68-1768	Spacer	1	No
6		68-1671	Main Slide	1	No
7		68-1127	Roll Pin	1	No
8		98-0238	Guard Bracket Hairpin	1	Yes
9		68-1294	Stop Pin	1	Yes
10		68-1113	Chassis, LHRB	1	No
11		68-1114	Chassis, RHRB	1	No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		01-0150	Wire Clip	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-0324	Lift Lever Pivot Pin	1	Yes
17		52-2217	Switch Assembly	1	Yes
18		01-4381	Machine Screw	2	No
19		68-1090	Lift Lever	1	Yes
20		68-1128	Slide Pivot Pin	1	No
21	N/A	01-0749	Groove Pin	2	No
22		97-0049	Top Rod Adjustment Pin	1	Yes
23		97-0048	Bottom Rod Adjustment Pin	1	Yes
		68-5991	Mounting Screw Pack	1	Yes

\*Specify Finish



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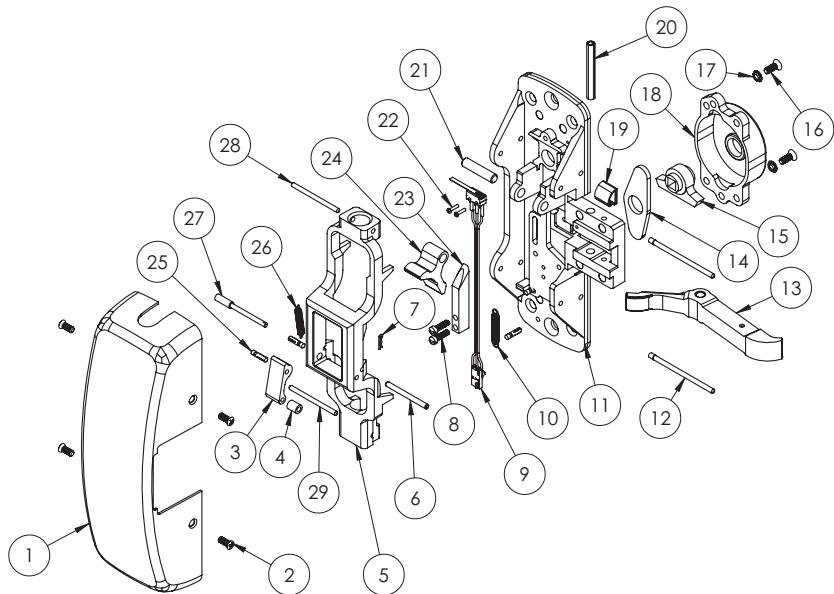
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
15, 43, 46, 73, 74	68-3717 (LHRB)	Chassis Assembly	Yes
	68-3718 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	68-3717(LHRB) 68-3718(RHRB)	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3		68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	Yes
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		52-2217	Switch Assembly	1	Yes
10		97-0050	Knob Return Spring	1	Yes
11		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
12		68-0323	Chassis Pin	2	Yes
13		68-1137	Lift Arm	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		97-0042	Knob Hub	1	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		68-0367	Knob Hub Cover	1	Yes
19		01-0150	Wire Clip	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	Yes
23		68-1092	Lift Block	1	Yes
24		68-1090	Lift Lever	1	Yes
25		01-0749	Groove Pin	3	No
26		68-1123	Spring, Locking Lever	1	No
27		68-1128	Slide Pivot Pin	1	No
28	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
29		97-0048	Bottom Rod Adjustment Pin	1	Yes
30		68-5991	Mounting Screw Pack	1	Yes

\*Specify Finish



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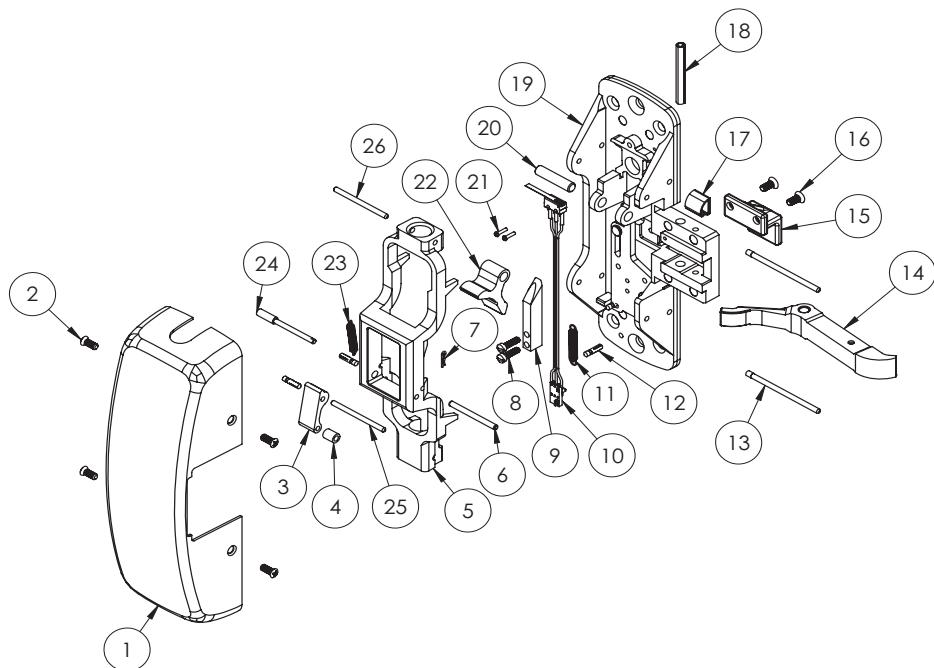
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
28	68-3829 (LHRB)	Chassis Assembly	Yes
	68-3830 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		68-3905	Auxillary Screw Pack*	1	Yes
3		68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	Yes
9		68-1092	Lift Block	1	Yes
10		52-2217	Switch Assembly	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	No
13	68-3829(LHRB)	68-0323	Chassis Pin	2	Yes
14		68-1137	Lift Arm	1	Yes
15		97-0089	Thumb Piece Lever	1	Yes
16		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
17		01-0150	Wire Clip	1	Yes
18		01-4512	Spiral Pin	1	Yes
19		68-2413	Chassis w/ Locking Slide Assembly, LHRB	1	No
20		68-2414	Chassis w/ Locking Slide Assembly, RHRB		No
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		01-4381	Machine Screw	2	No
23		68-1090	Lift Lever	1	Yes
24		68-1123	Spring, Locking Lever	1	No
25	N/A	68-1128	Slide Pivot Pin	1	No
26		97-0048	Bottom Rod Adjustable Pin	1	Yes
27		97-0049	Top Rod Adjustable Pin	1	Yes
		68-5991	Mounting Screw Pack	1	Yes

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Function	Assembly No.	Description	Sellable
62, 63	68-3826 (LHRB)	Chassis Assembly	Yes
	68-3827 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3		68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	No
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		68-1090	Lift Lever	1	Yes
9		01-4396	59-80 Machine Screw	2	Yes
10		52-2217	Switch Assembly	1	Yes
11		68-1092	Lift Block	1	Yes
12		97-0050	Knob Return Spring	1	Yes
13		68-2413	Chassis and Locking Slide Assembly, LHRB	1	No
		68-2414	Chassis and Locking Slide Assembly, RHRB	1	No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0089	Thumb Piece Lever	1	Yes
17		01-1146	8-32x3/8 PH FL U'CUT W/NY	1	Yes
18		01-0150	Wire Clip	1	Yes
19		01-0005	Retaining Ring	1	Yes
20		01-4512	Spirol Pin	1	Yes
21		68-0324	Lift Lever Pivot Pin	1	Yes
22		68-2198	Locking Slide Assembly, LHRB	1	Yes
		68-2199	Locking Slide Assembly, RHRB	1	Yes
23		01-4381	Machine Screw	2	Yes
24		68-0368	Locking Slide Spring, LHRB	1	Yes
		97-0006	Locking Slide Spring, RHRB	1	Yes
25		01-1190	6-32x5/16 PH PNHD Self Tap Screw	1	Yes
26		97-2048	Cylinder Hub and Pin Assembly	1	Yes
27		68-1123	Lock Lever Spring	1	No
28		68-1128	Slide Pivot Pin	1	No
29		01-0749	Groove Pin	3	No
30	N/A	97-0049	Top Rod Adjustable Pin	1	Yes
31		97-0048	Bottom Rod Adjustable Pin	1	Yes
32		68-5991	Mounting Screw Pack	1	Yes

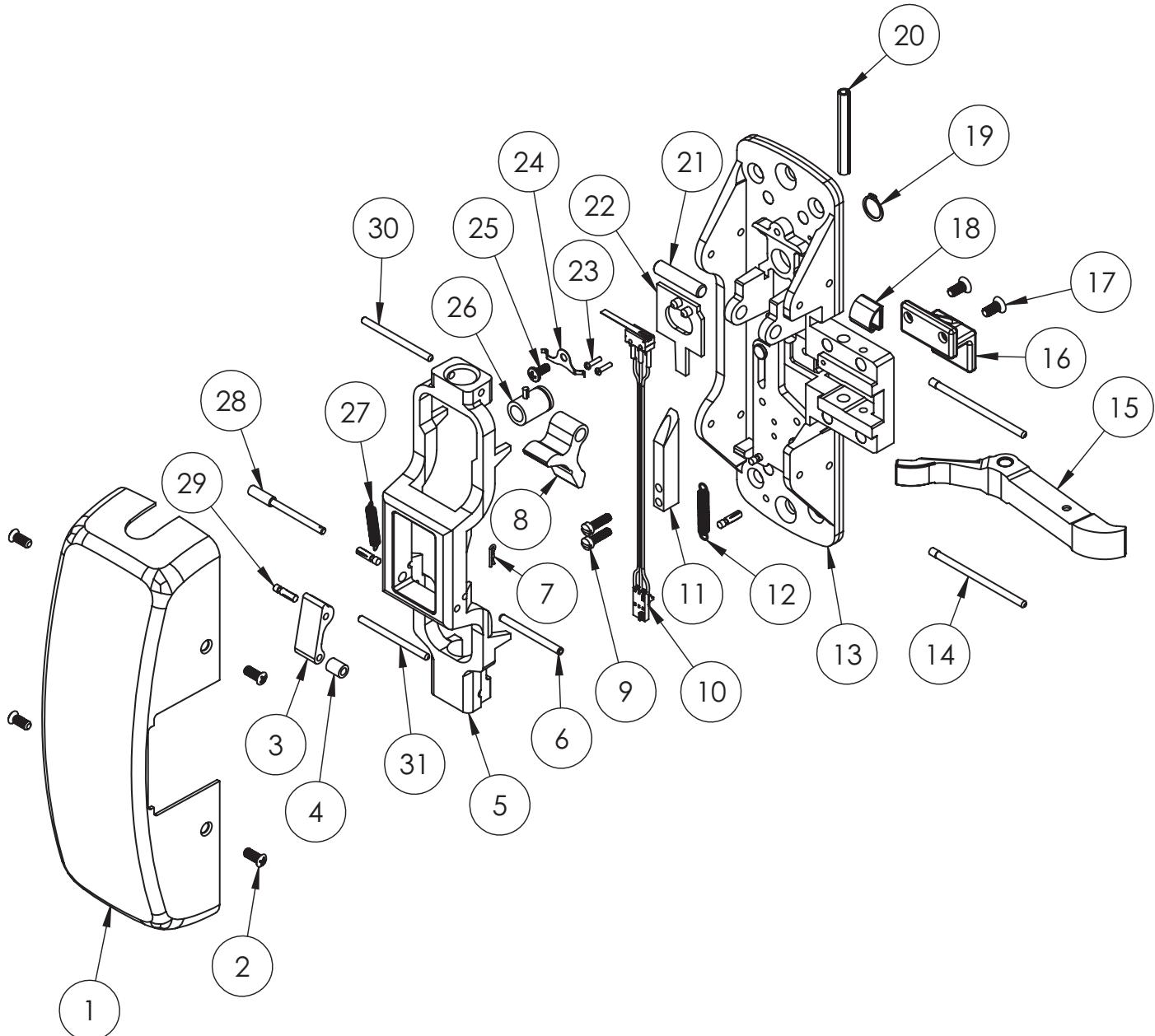
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**ASSA ABLOY**



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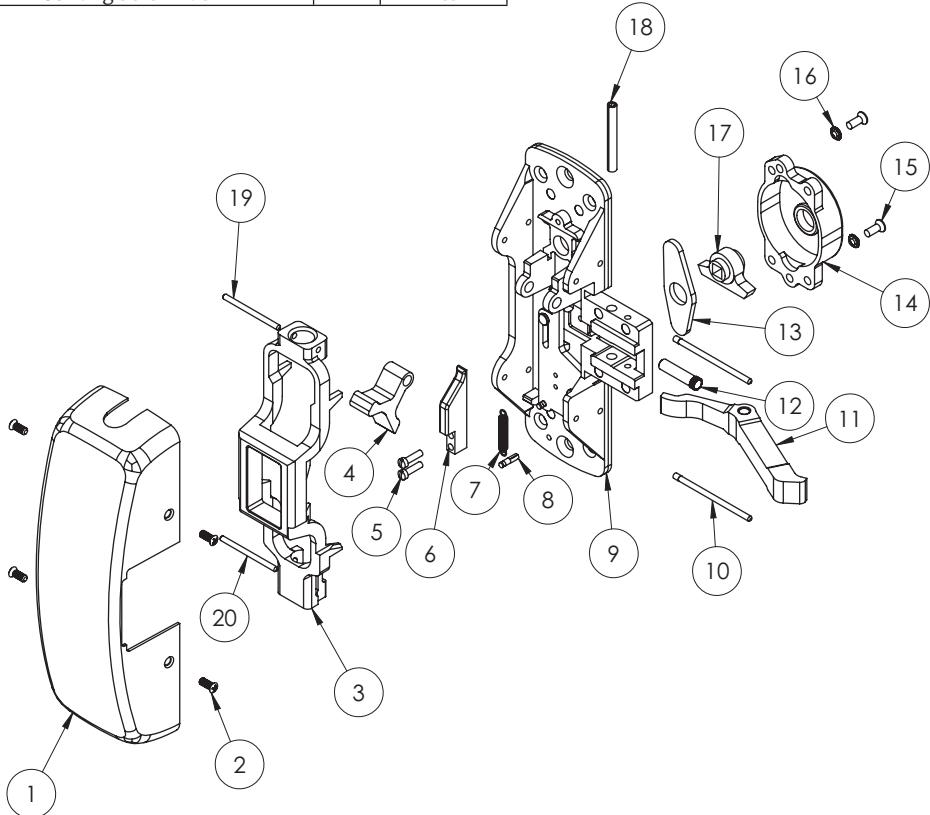
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Function	Assembly No.	Description	Sellable
06, 13, 43, 46	68-7306 (LHRB) 68-7307 (RHRB)	Chassis Assembly	Yes Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7306(LHRB) 68-7307(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		01-4396	59-80 Machine Screw	2	Yes
6		68-1655	Lift Block	1	Yes
7		97-0050	Knob Return Spring	1	Yes
8		01-0749	Groove Pin	1	No
9		68-7310	Chassis and Slide Assembly, LHRB	1	No
10		68-7311	Chassis and Slide Assembly, RHRB	1	No
11		68-0323	Chassis Pin	2	Yes
12		68-0241	Lift Arm	1	Yes
13		01-9372	Lift Lever Pivot Pin	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		68-0367	Knob Hub Cover	2	Yes
16		01-3384	8-32x7/16 PH FH MS	2	Yes
17		01-0930	Countersunk Lock Washer	2	Yes
18		97-0042	Knob Hub	1	Yes
19		01-4512	Spirol Pin	1	Yes
20	N/A	97-0049	Top Rod Adjustment Pin	1	Yes
21		97-0048	Bottom Rod Adjustment Pin	1	Yes
		68-5991	Mounting Screw Pack	1	Yes

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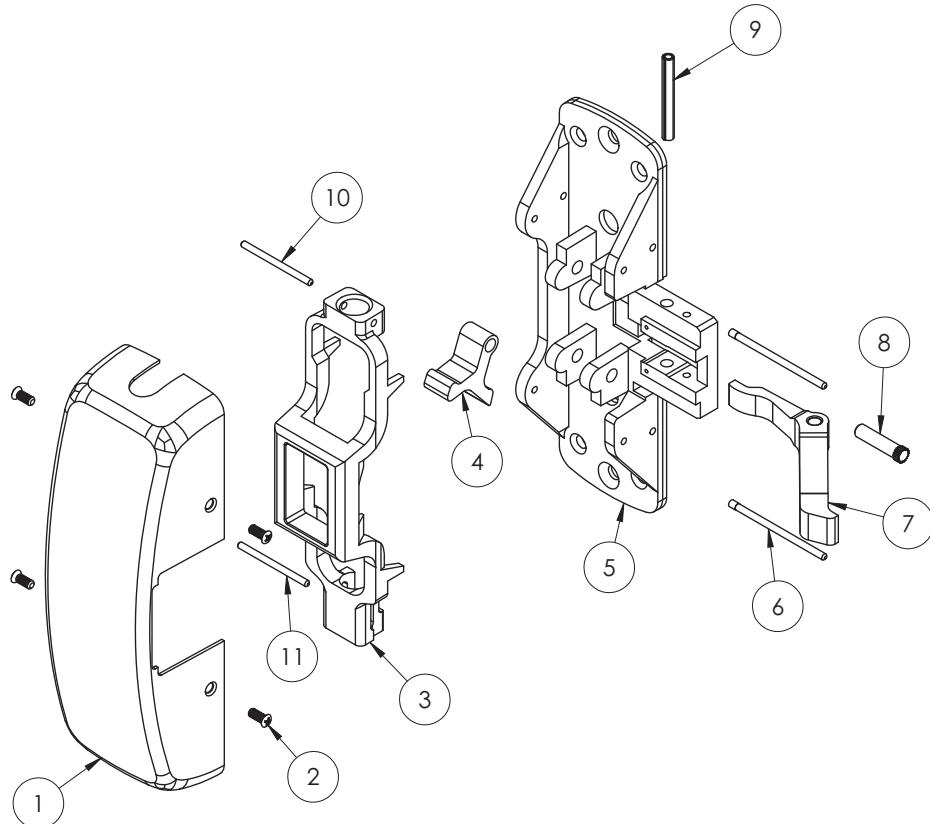


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Function	Assembly No.	Description	Sellable
(10, 40)	68-7308 (LHRB)	Chassis Assembly	Yes
	68-7309 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3		68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5	68-7308(LHRB)	68-1660	Chassis	1	Yes
6	68-7309(RHRB)	68-0323	Chassis Pin	2	Yes
7		68-0241	Lift Arm	1	Yes
8		01-9372	Lift Lever Pivot Pin	1	Yes
9		97-0049	Top Rod Adjustment Pin	1	Yes
10	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
11		68-5991	Mounting Screw Pack	1	Yes

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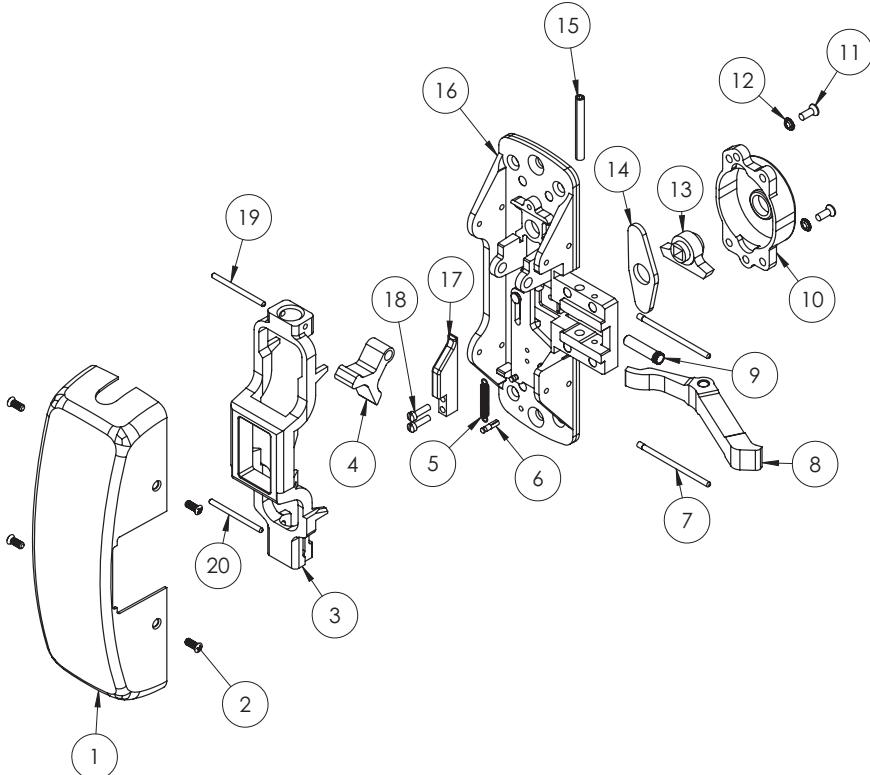
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Function	Assembly No.	Description	Sellable
(15, 73, 74)	68-7312 (LHRB)	Chassis Assembly	Yes
	68-7313 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3	68-7312(LHRB) 68-7313(RHRB)	68-1664	Main Slide	1	Yes
4		68-1656	Lift Lever	1	Yes
5		97-0050	Knob Return Spring	1	Yes
6		01-0749	Groove Pin	1	No
7		68-0323	Chassis Pin	2	Yes
8		68-0241	Lift Arm	1	Yes
9		01-9372	Lift Lever Pivot Pin	1	Yes
10		68-0367	Knob Hub Cover	1	Yes
11		01-3384	8-32x7/16 PH FH MS	2	Yes
12		01-0930	Countersunk Lock Washer	2	Yes
13		97-0042	Knob Hub	1	Yes
14		97-0043	Knob Hub Retainer	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-7310	Chassis and Slide Assembly, LHRB	1	No
17		68-7311	Chassis and Slide Assembly, RHRB	1	No
18		68-1655	Lift Block	1	Yes
19	N/A	01-4396	Machine Screw #6-32x1/2	2	Yes
20		97-0049	Top Rod Adjustment Pin	1	Yes
21		97-0048	Bottom Rod Adjustment Pin	1	Yes
		68-5991	Mounting Screw Pack	1	Yes

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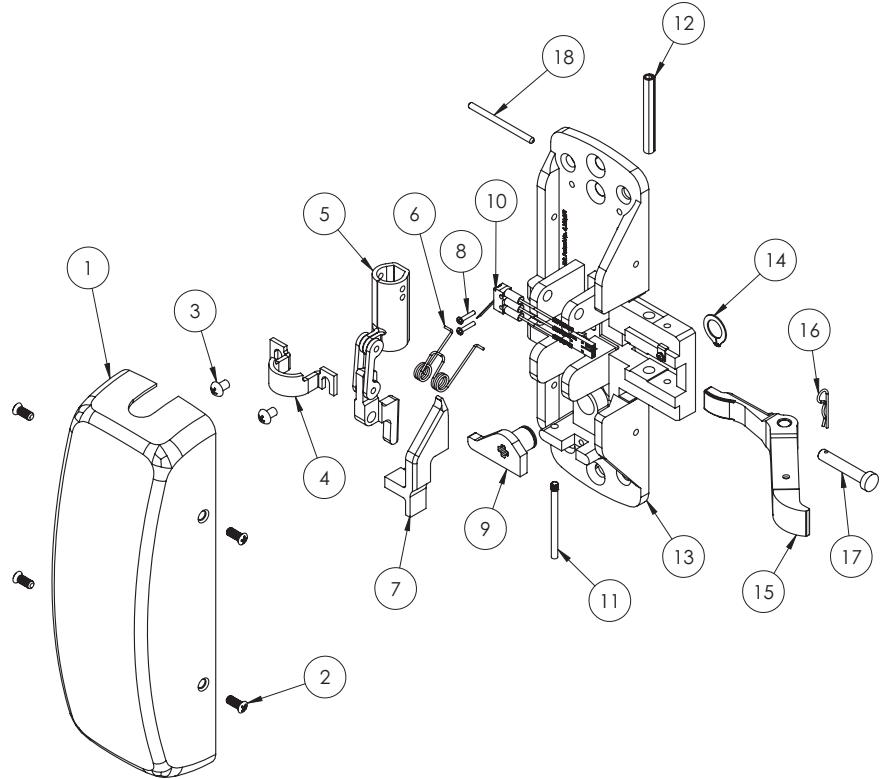
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
(All Functions)	68-5449 (LHRB)	Chassis Assembly	Yes
	68-5450 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	68-5449	68-0405	Chassis Cover*	1	Yes
2		68-3905	Screw Pack (B)*	1	Yes
3		01-3595	#8-32x1/4" Machine Screw*	1	Yes
4		68-1180	Tube Support	1	Yes
5		68-4270	Upper Link Assembly, LHRB	1	Yes
6		68-4271	Upper Link Assembly, RHRB	1	Yes
7		68-1193	Upper Link Spring	1	Yes
8		68-1170	Outside Actuator, LHRB	1	Yes
9		68-1171	Outside Actuator, RHRB	1	Yes
10		01-1237	#1-72 PH Pan Head MS	1	Yes
11		68-1208	ET Cam, LH	1	Yes
12		68-1209	ET Cam, RH	1	Yes
13		52-5133	Switch and Wire Assembly	1	Yes
14		68-1184	Guide Pin	1	Yes
15		01-4512	Spirol Pin	1	Yes
16		68-1205	Chassis, LH	1	No
17		68-1206	Chassis, RH	1	No
18		01-0005	Retaining Ring	1	Yes
19	N/A	97-0048	Lift Arm	1	Yes
		68-5991	Hair Pin	1	Yes
		68-5991	Link Pin	1	Yes
		68-5991	Bottom Rod Adjustment Pin	1	Yes
		68-5991	Mounting Screw Pack	1	Yes

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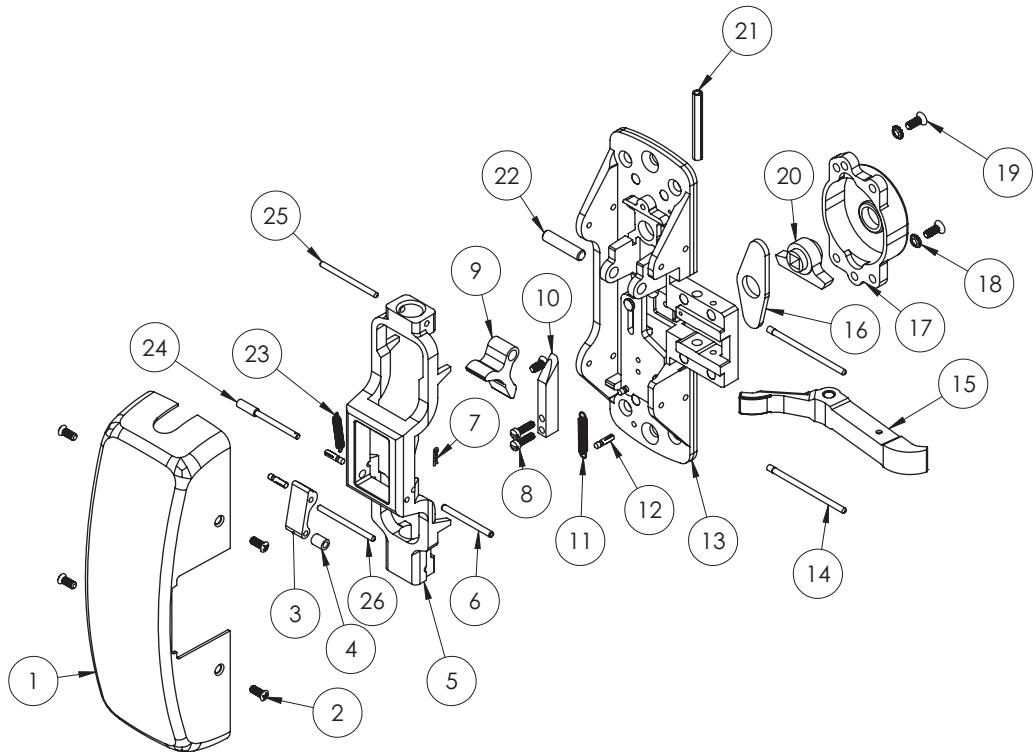
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Function	Assembly No.	Description	Sellable
06, 10, 13, 40	68-6042 (LHRB)	Chassis Assembly	Yes
	68-6043 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	N/A	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3		68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	No
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		68-1090	Lift Lever	1	Yes
10		68-1092	Lift Block	1	Yes
11		97-0050	Knob Return Spring	1	Yes
12		01-0749	Groove Pin	3	Yes
13	68-6042(LHRB)	68-2413	Chassis and Slide Assembly, LHRB	1	No
	68-6043(RHRB)	68-2414	Chassis and Slide Assembly, RHRB	1	No
14		68-0323	Chassis Pin	2	Yes
15		68-1137	Lift Arm	1	Yes
16		97-0043	Knob Hub Retainer	1	Yes
17		68-0367	Knob Hub Cover	1	Yes
18		01-0930	Countersunk Lock Washer	2	Yes
19		01-3384	8-32x7/16 PH FH MS	2	Yes
20		97-0042	Knob Hub	1	Yes
21		01-4512	Spiral Pin	1	Yes
22		68-0324	Lift Lever Pivot Pin	2	Yes
23		68-1123	Return Spring, Guarding	1	No
24		68-1128	Slide Pivot Pin	1	No
25	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
26		97-0049	Top Rod Adjustment Pin	1	Yes
27		68-5991	Mounting Screw Pack	1	Yes

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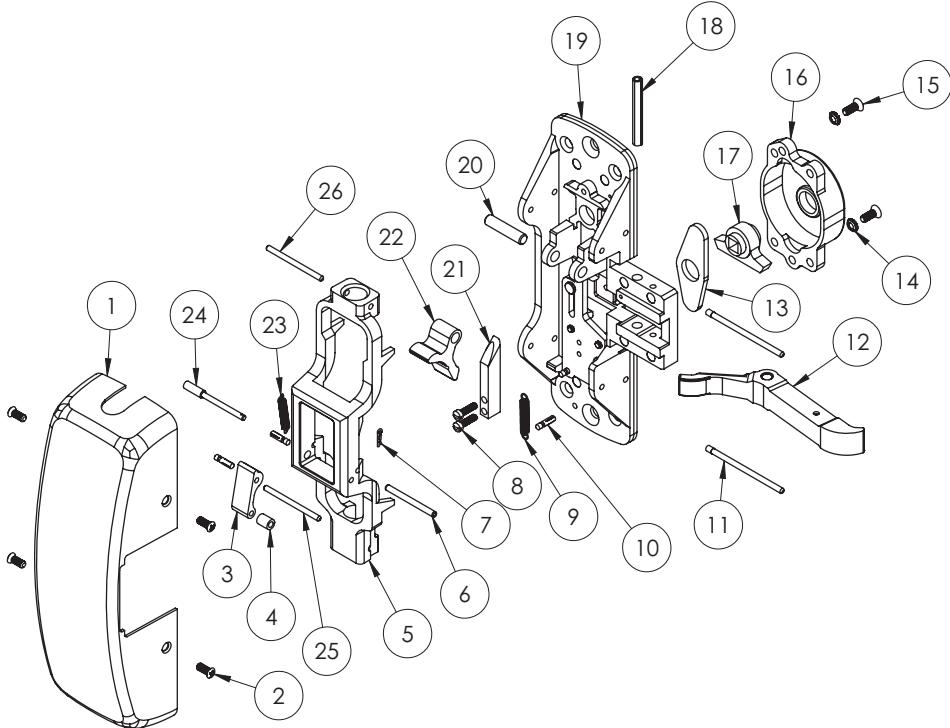


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Function	Assembly No.	Description	Sellable
12, 43, 46, 73, 74	68-6044 (LHRB)	Chassis Assembly	Yes
	68-6045 (RHRB)		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	68-6044(LHRB) 68-6045(RHRB)	68-0405	Chassis Cover*	1	Yes
2		97-2563	Auxillary Screw Pack*	1	Yes
3		68-1087	Locking Lever	1	No
4		68-1768	Spacer	1	Yes
5		68-1671	Main Slide	1	Yes
6		68-1127	Roll Pin	1	No
7		98-0238	Guard Bracket Hairpin	1	Yes
8		01-4396	59-80 Machine Screw	2	No
9		97-0050	Knob Return Spring	1	Yes
10		01-0749	Groove Pin	3	Yes
11		68-0323	Chassis Pin	2	Yes
12		68-1137	Lift Arm	1	Yes
13		97-0043	Knob Hub Retainer	1	Yes
14		01-0930	Countersunk Lock Washer	2	Yes
15		01-3384	8-32x7/16 PH FH MS	2	Yes
16		68-0367	Knob Hub Cover	1	Yes
17		97-0042	Knob Hub	1	Yes
18		01-4512	Spiral Pin	1	Yes
19		68-2413	Chassis and Slide Assembly, LHRB	1	No
20		68-2414	Chassis and Slide Assembly, RHRB	1	No
21		68-0324	Lift Lever Pivot Pin	2	Yes
22		68-1092	Lift Block	1	No
23		68-1090	Lift Lever	1	Yes
24		68-1123	Return Spring, Guarding	1	No
25		68-1128	Slide Pivot Pin	1	No
26	N/A	97-0048	Bottom Rod Adjustment Pin	1	Yes
27		97-0049	Top Rod Adjustment Pin	1	Yes
		68-5991	Mounting Screw Pack	1	Yes

\*Specify Finish



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(WS-/53-)8804 (WS-/53-)8806 (WS-/53-)8810 (WS-/53-)8813  
 (WS-/53-)8815 (WS-/53-)8840 (WS-/53-)8843 (WS-/53-)8844  
 (WS-/53-)8846 (WS-/53-)8873 (WS-/53-)8874 (WS-/53-)8875  
 (WS-/53-)8876 (WS-/53-)8877 (WS-/53-)8878 (WS-/53-)8881  
 (WS-/53-)8882 (WS-/53-)8888

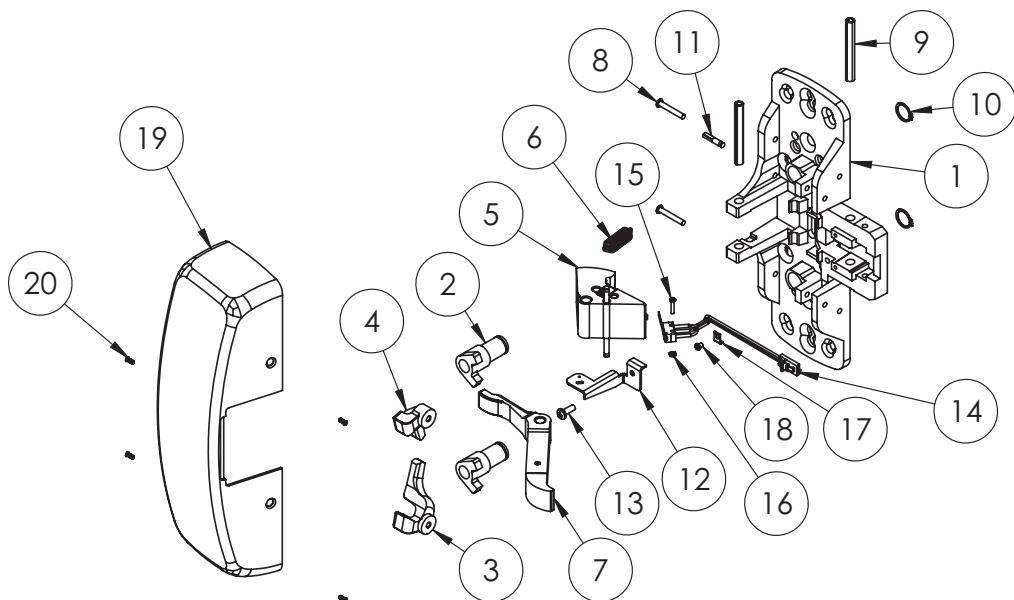
**SARGENT®**

**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
All functions	68-4261	LHRB/RHRB	Yes
WS- All functions		LHRB/RHRB	
53- All functions	68-6075	LHRB/RHRB	Yes
WS-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1389	Chassis Blank (Std)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1367	Lift Lever (RH)	1	Yes
4		68-1366	Lift Lever (LH)	1	Yes
5		68-4413	Standard Latchbolt (68-4261)	1	Yes
6		68-7417	53- Standard Latchbolt (68-6075)	1	Yes
7		98-0028	Latchbolt Spring	1	Yes
8		68-1137	Lift Arm	1	Yes
9		98-0011	Latchbolt Lever Pivot Pin	2	Yes
10		01-4512	Spirol Pin	2	Yes
11		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
12		01-0008	Groove Pin	1	No
13		68-1685	Switch Bracket (53- Only)	1	Yes
14		01-1482	#6-32 x 1/8" Ph Pn Hd Machine Screw (53- Only)	1	Yes
15		52-4545	Switch Assembly (53- Only)	1	Yes
16		01-9446	#1-72 x 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
17		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
18		52-0310	Cable Clamp (53- Only)	1	Yes
19	N/A	01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
20		68-0406	Cover <sup>1</sup>	1	Yes
Not Shown		68-3905	Screw Pack <sup>1</sup>	1	Yes
		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



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(12-/WS-/53)8804 (12-/WS-/53)8806 (12-/WS-/53)8810 (12-/WS-/53)8813  
 (12-/WS-/53)8815 (12-/WS-/53)8840 (12-/WS-/53)8843 (12-/WS-/53)8844  
 (12-/WS-/53)8846 (12-/WS-/53)8873 (12-/WS-/53)8874 (12-/WS-/53)8875  
 (12-/WS-/53)8876 (12-/WS-/53)8877 (12-/WS-/53)8878 (12-/WS-/53)8881  
 (12-/WS-/53)8882 (12-/WS-/53)8888

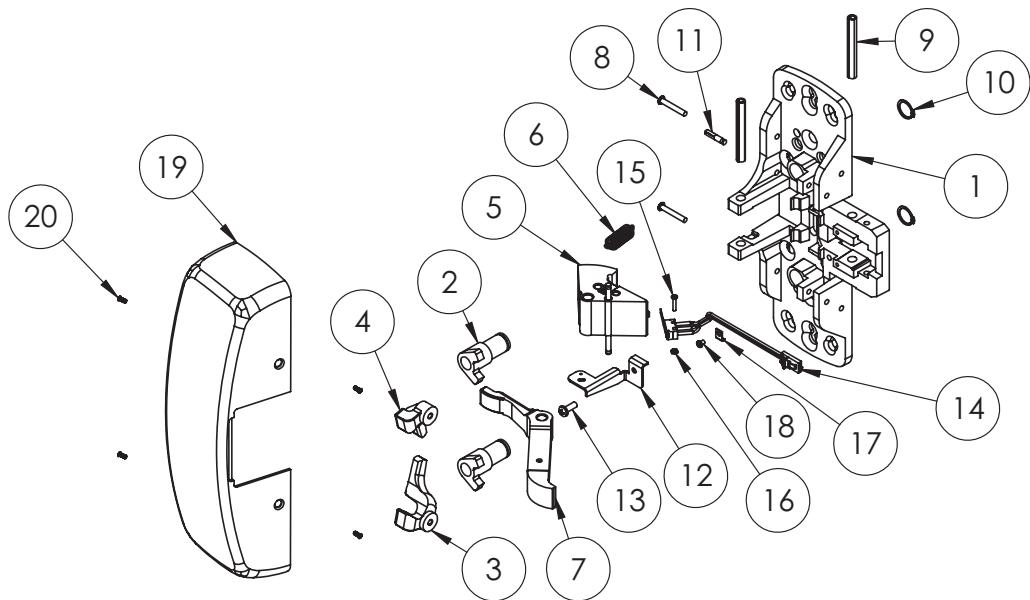
**SARGENT®**

**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
12- All functions	68-4263	LHRB/RHRB	YES
WS-12- All functions		LHRB/RHRB	
12-53- All functions	68-6076	LHRB/RHRB	YES
WS-12-53- All functions		LHRB/RHRB	

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-)	1	No
2		98-0018	Outside Cylinder Hub	2	Yes
3		68-1367	Lift Lever (RH)	1	Yes
4		68-1366	Lift Lever (LH)	1	Yes
5		68-4414	Fire Rated Latchbolt (68-4263)	1	Yes
6		68-7418	12-53- Standard Latchbolt (68-6076)	1	Yes
7		98-0028	Latchbolt Spring	1	Yes
8		68-1137	Lift Arm	1	Yes
9		98-0011	Latchbolt Lever Pivot Pin	2	Yes
10		01-4512	Spirol Pin	2	Yes
11		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
12		01-0008	Groove Pin	1	No
13		68-1685	Switch Bracket (53- Only)	1	Yes
14		01-1482	#2-56 Ph Pn Hd Machine Screw (53- Only)	1	Yes
15		52-4545	Switch Assembly (53- Only)	1	Yes
16		01-9446	#1-72 X 11/32" Ph Fl Hd Machine Screw (53- Only)	1	Yes
17		01-0909	Hex Machine Screw Nut (53- Only)	1	Yes
18		52-0310	Cable Clamp (53- Only)	1	Yes
19		01-1482	Cr-Phms #2-56 X 1/8" (53- Only)	1	Yes
20	N/A	68-0406	Cover <sup>1</sup>	1	Yes
		68-3905	Cover Screw Pack (#8-32 X 5/16") <sup>1</sup>	1	Yes
		68-2143	Screw Pack	1	Yes
Not Shown		649	Strike Pack	1	Yes

1. Indicates finish required



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**AL- AND GL- PREFIXES**

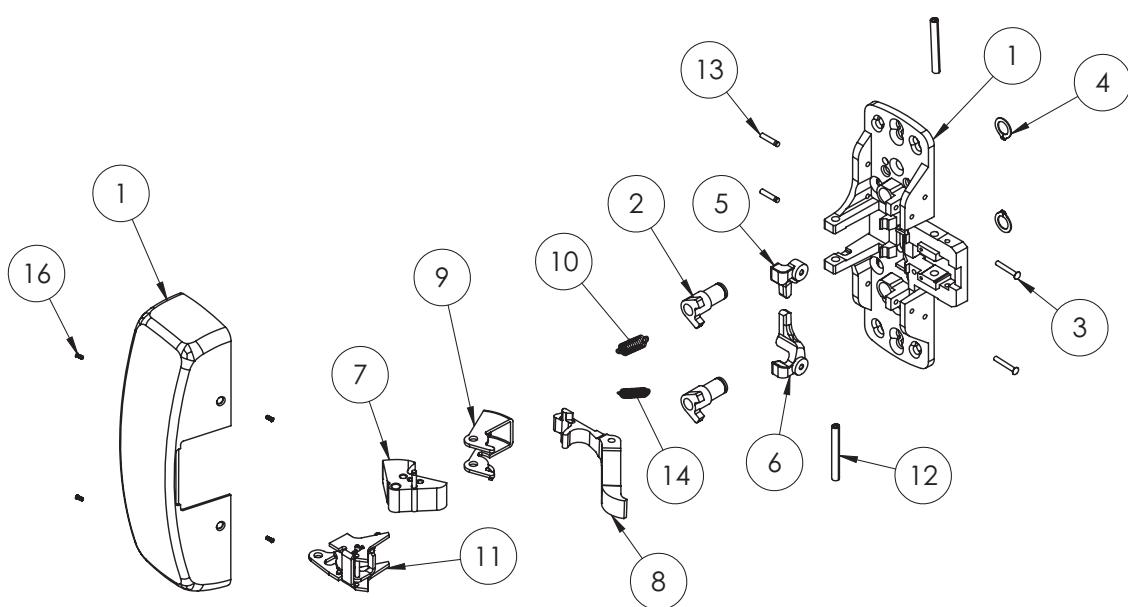
8804	8806	8810	8813	8815	8840
8843	8844	8846	8875	8876	8877
8878	8881	8882			

**SARGENT®**
**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
AL- (All Functions Except 77,78,81, And 82)	68-4410	LHRB/RHRB	Yes
GL- (All Functions)		LHRB/RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1485	Chassis (Std)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1367	Lift Lever (RH)	1	Yes
6		68-1366	Lift Lever (LH)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	Yes
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover <sup>1</sup>	1	Yes
16		68-3905	Cover Screw Pack <sup>1</sup>	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



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## AL- AND GL- PREFIXES

12-8804	12-8806	12-8810	12-8813
12-8815	12-8840	12-8843	12-8844
12-8846	12-8875	12-8876	12-8877
12-8878	12-8881	12-8882	

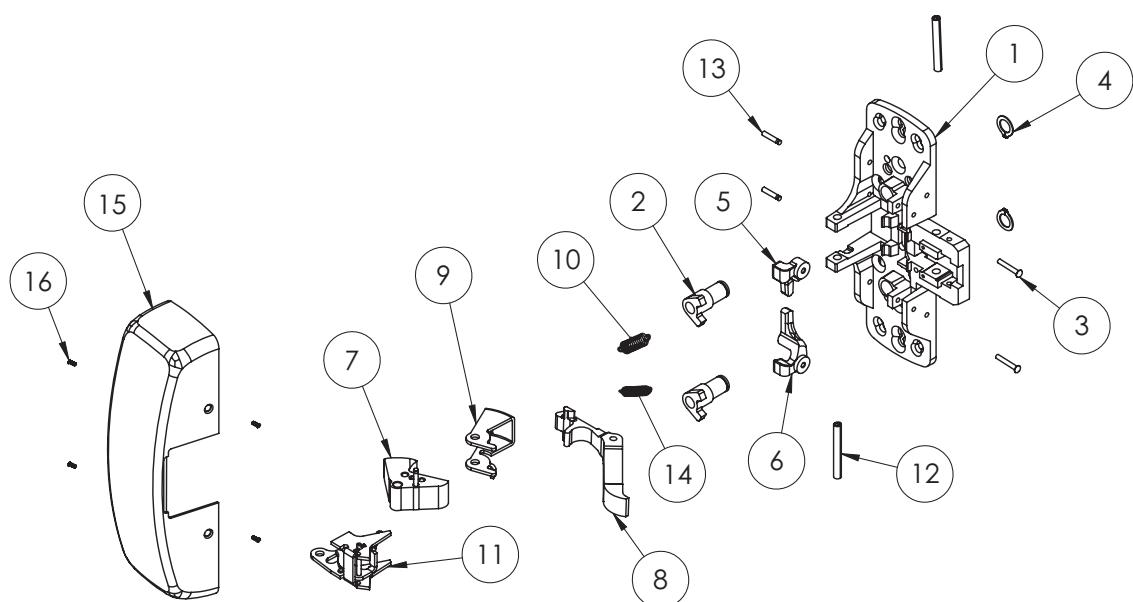
**SARGENT®**

**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
12-AL- (All Functions Except 77,78,81,82)			
12-GL- (All Functions)	68-4411	LHRB/RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis (12-)	1	No
2		98-0018	Outside Hub	2	Yes
3		98-0011	Latchbolt Lever Pin	2	Yes
4		01-0005	Retaining Ring, Truarc 5100-43	2	Yes
5		68-1367	Lift Lever (Rh)	1	Yes
6		68-1366	Lift Lever (Lh)	1	Yes
7		68-4415	Guarded Latchbolt	1	Yes
8		68-1353	Lift Arm	1	Yes
9		68-1352	Guide	1	Yes
10		98-0028	Latchbolt Spring	1	Yes
11		68-4417	Guard Bracket Std	1	No
12		01-4512	Spirol Pin	2	Yes
13		01-0008	Groove Pin	2	No
14		68-1394	Guide Spring	1	Yes
15	N/A	68-1014	Cover <sup>1</sup>	1	Yes
16		68-3905	Cover Screw Pack <sup>1</sup>	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Indicates finish required



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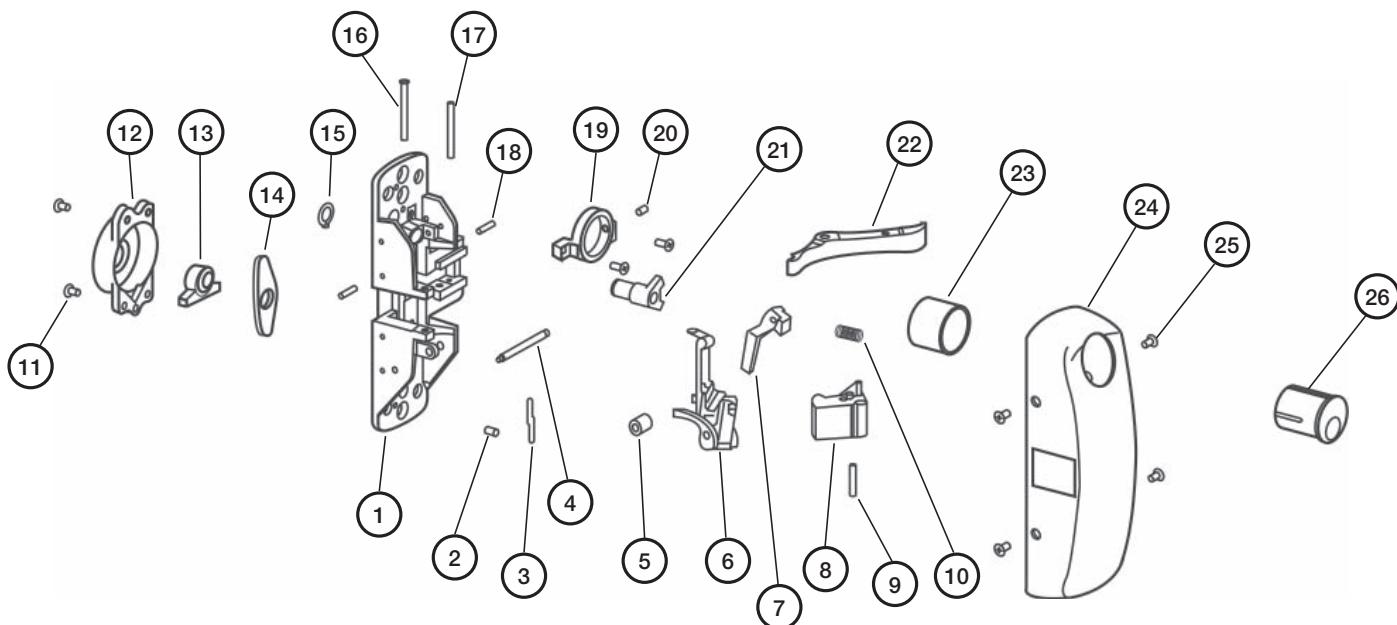
Item	Part No.	Description	Qty.	Sellable
1	68-2400	Chassis Assembly (LHRB)	1	No
	68-2401	Chassis Assembly (RHRB)		
2	01-0008	Groove Pin	1	No
3	97-0050	Spring Knob Return	1	Yes
4	68-0271	Pivot Pin Knob Lever	1	Yes
5	68-0273	Bushing Knob Lever	1	Yes
6	68-4236	Knob Lever Assy (LHRB)	1	Yes
	68-4235	Knob Lever Assy (RHRB)	1	Yes
7	68-0237	Latchbolt Lever (LHRB) <sup>2</sup>	1	Yes
	68-0238	Latchbolt Lever (RHRB) <sup>2</sup>	1	Yes
8	98-2034	Latchbolt Assy	1	Yes
9	97-0040	Bushing Latchbolt	1	Yes
10	98-0028	Spring Latchbolt	1	Yes
11	01-3384	Screw 8-32 x 5/16	4	Yes
12	68-0367	Knob Hub Cover	1	Yes
13	97-0042	Knob Hub	1	Yes
14	97-0043	Knob Hub Retainer	1	Yes
15	01-0005	Retaining Ring	1	Yes
16	01-0013	Screw Latchbolt Pivot	1	Yes
17	01-4512	Pivot Pin Left Arm	1	Yes

1. Specify finish

2. Order opposite hand from door

3. Specify #44 cylinder by keying requirements

Item	Part No.	Description	Qty.	Sellable
18	98-0011	Pivot Pin Latchbolt Lever	1	Yes
19	98-0020	Inside Cylinder Retainer	1	Yes
20	01-1095	Set Screw #8-32 x 1/4 Cup Point	1	Yes
21	98-0018	Outside Cylinder Hub	1	Yes
22	68-0241	Lift Arm	1	Yes
23	98-0021	Blocking Ring <sup>1</sup>	1	Yes
24	68-0408	Cover (LHRB) <sup>1</sup>	1	Yes
	68-0409	Cover (RHRB) <sup>1</sup>		
25	68-3908	Cover Screw Pack <sup>1</sup>	1	Yes
—	68-2143	Screw Pack	1	Yes
26	—	Cylinder <sup>1,3</sup>	1	Yes
—	649	Strike Pack	1	Yes



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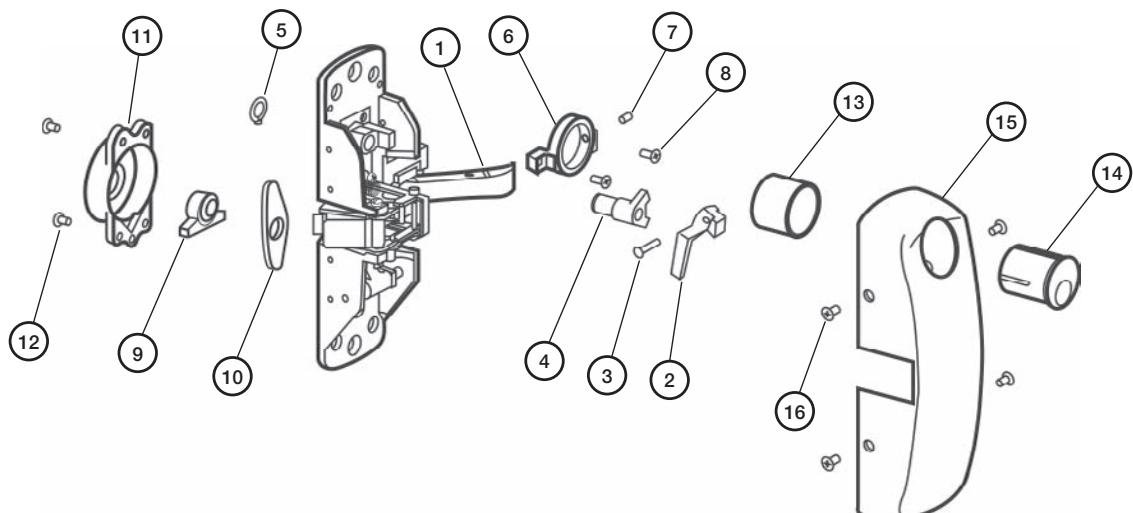
Function	Assembly No.	Description	Sellable
AL/GL-8816	68-4075	LHRB	
AL/GL-8816	68-4076	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	—	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB) <sup>2</sup>	1	Yes
3		68-0238	Latchbolt Lever (RHRB) <sup>2</sup>	1	Yes
4		98-0011	Latchbolt Lever Pivot Pin	1	Yes
5		98-0018	Outside Cylinder Hub	1	Yes
6		01-0005	Retaining Ring	1	Yes
7		98-0020	Inside Cylinder Retainer	1	Yes
8		01-1095	Cylinder Set Screw	1	Yes
9		01-1146	Machine Screw (8-32 x 5/16)	2	Yes
10		97-0042	Knob Hub	1	Yes
11		97-0043	Knob Hub Retainer	1	Yes
12		68-0367	Knob Hub Cover	1	Yes
13	N/A	01-3384	Machine Screw (8-32 x 3/8)	2	Yes
14		98-0021	Blocking Ring <sup>1</sup>	1	Yes
15		-	Cylinder <sup>1,3</sup>	1	Yes
16		68-1015	Cover (LHRB) <sup>1</sup>	1	Yes
Not Shown		68-1016	Cover (RHRB) <sup>1</sup>	1	Yes
		68-3908	Cover Screw Pack <sup>1</sup>	1	Yes
		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish

2. Order opposite hand from door

3. Specify #44 cylinder by keying requirements



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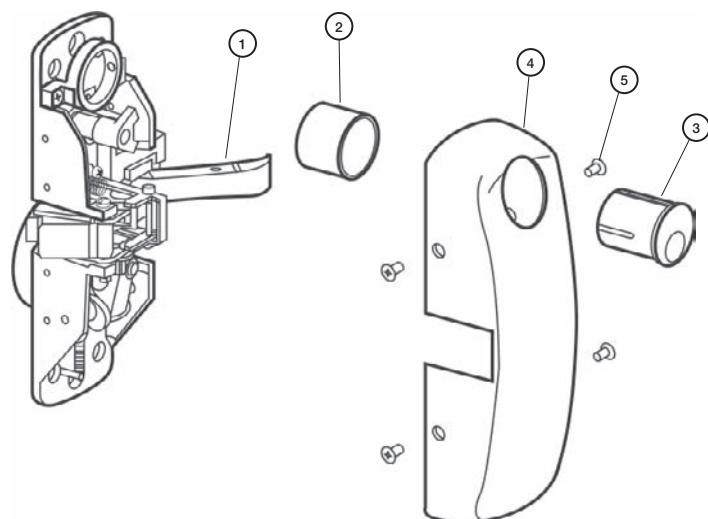
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Function	Assembly No.	Description	Sellable
8816	68-4077	LHRB	Yes
	68-4078	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
2		—	Chassis Assembly (RHRB)	1	Yes
3		98-0021	Blocking Ring <sup>1</sup>	1	Yes
4		—	Cylinder <sup>1,2</sup>	1	Yes
5		68-1015	Cover (LHRB) <sup>1</sup>	1	Yes
Not Shown		68-1016	Cover (RHRB) <sup>1</sup>	1	Yes
		68-3908	Cover Screw Pack <sup>1</sup>	1	Yes
		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish

2. Specify #44 cylinder by keying requirements

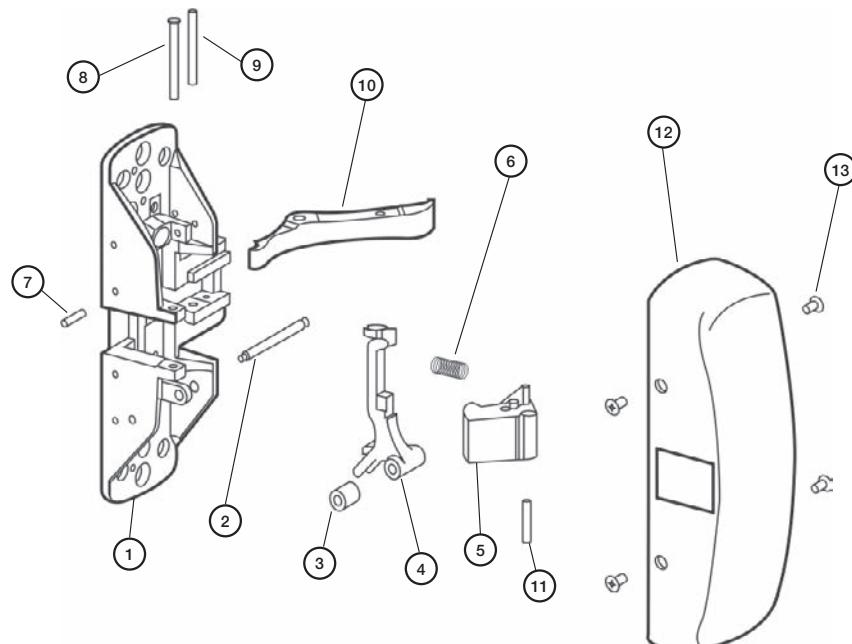


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Function	Assembly No.	Description	Sellable
8828	68-2106	LHRB	Yes
	68-2107	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis (LHRB)	1	No
2		—	Chassis (RHRB)	1	No
3		68-0271	Pivot Pin Thumb Lever	1	Yes
4		68-0273	Bushing Thumb Lever	1	Yes
5		68-0260	Thumb Piece Lever (LHRB)	1	Yes
6		68-0261	Thumb Piece Lever (RHRB)	1	Yes
7		98-2034	Latchbolt Assy	1	Yes
8		98-0028	Spring Latchbolt	1	Yes
9		01-0008	Groove Pin	1	No
10		01-0013	Screw Latchbolt Pivot	1	Yes
11		01-4512	Pivot Pin Lift Arm	1	Yes
12		68-0241	Lift Arm	1	Yes
13		97-0040	Bushing Latchbolt	1	Yes
Not Shown	N/A	68-0406	Cover <sup>1</sup>	1	Yes
		68-3908	Cover Screw Pack <sup>1</sup>	1	Yes
		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



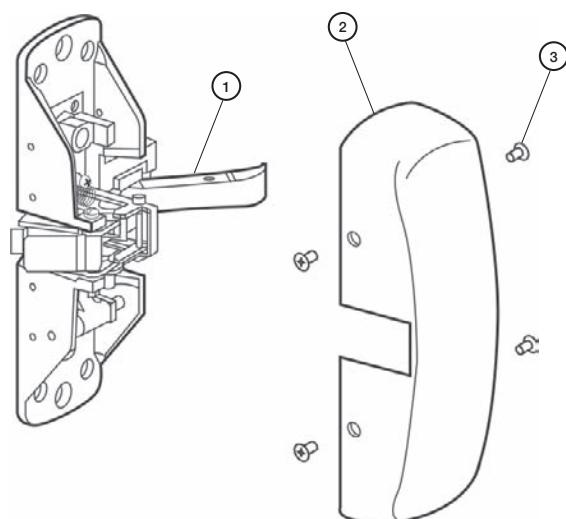
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Function	Assembly No.	Description	Sellable
AL- GL-	68-4080	LHRB	Yes
	68-4081	RHRB	
12- GL-	68-4082	LHRB	Yes
	68-4083	RHRB	

Item	Assembly No.	Part No.	Description	Qty	Sellable	
1	See chart above	68-4080	Chassis Assembly STD LHRB	1	Yes	
		68-4081	Chassis Assembly STD RHRB	1	Yes	
		68-4082	Chassis Assembly 12- LHRB	1	Yes	
		68-4083	Chassis Assembly 12- RHRB	1	Yes	
2	N/A	68-1014	Cover <sup>1</sup>	1	Yes	
3		68-3908	Cover Screw Pack <sup>1</sup>	1	Yes	
Not Shown		68-2143	Screw Pack STD	1	Yes	
		68-2165	Screw Pack 12	1	Yes	
		649	Strike Pack	1	Yes	

1. Specify finish

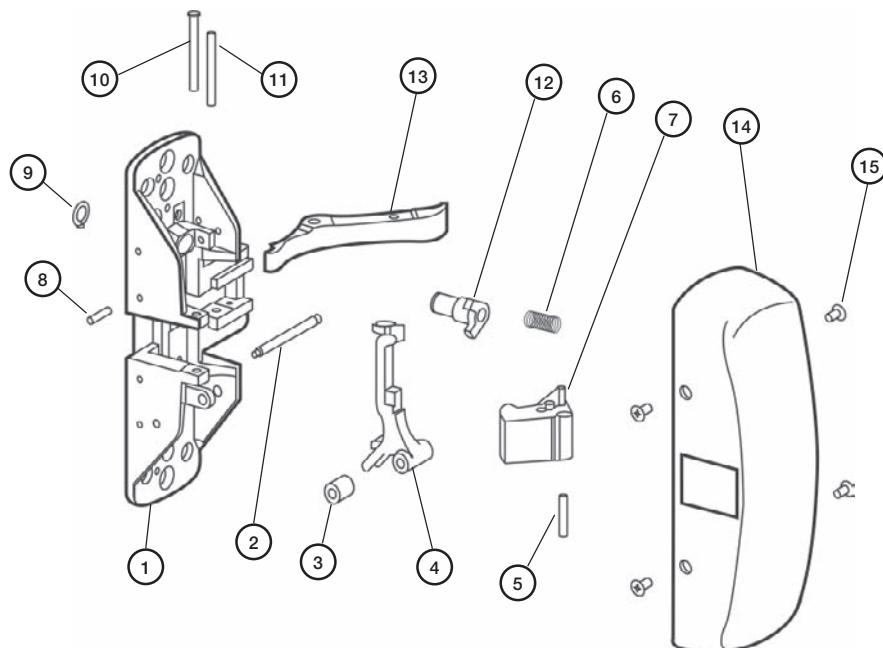


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Function	Assembly No.	Description	Sellable
8863	68-2109	LHRB	Yes
8863	68-2110	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	No
2		—	Chassis Assembly (RHRB)	1	No
3		68-0271	Pivot Pin Thumb Lever	1	Yes
4		68-0273	Bushing Thumb Lever	1	Yes
5		68-0260	Thumb Piece Lever LHRB	1	Yes
6		68-0261	Thumb Piece Lever RHRB	1	No
7		97-0040	Bushing Latchbolt	1	Yes
8		98-0028	Spring Latchbolt	1	Yes
9		98-2034	Latchbolt Assy	1	Yes
10		01-0008	Groove Pin	1	No
11		01-0005	Retaining Ring	1	Yes
12		01-0013	Screw Latchbolt Pivot	1	Yes
13		01-4512	Pivot Pin Lift Arm	1	Yes
14	N/A	98-0018	Outside Cylinder Hub	1	Yes
15		68-0241	Lift Arm	1	Yes
Not Shown		68-0406	Cover <sup>1</sup>	1	No
		68-3908	Cover Screw Pack <sup>1</sup>	1	Yes
		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



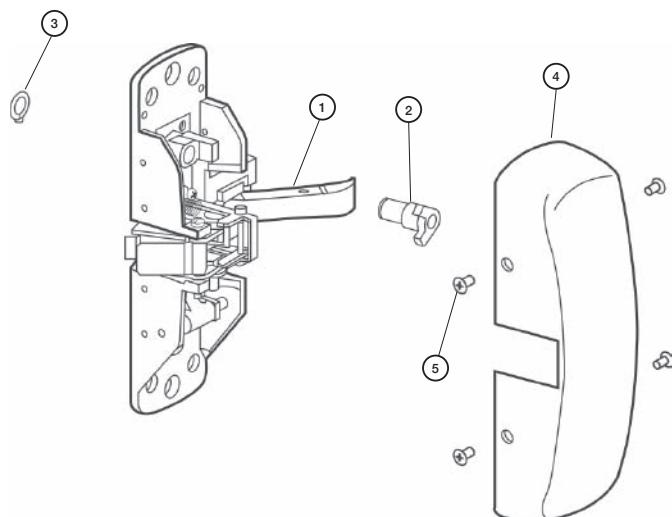
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Function	Assembly No.	Description	Sellable
AL-/GL-8863	68-4097	LHRB	
AL-/GL-8863	68-4098	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above		Chassis	1	No
2		98-0018	Outside Cylinder Hub	1	Yes
3		01-0005	Retaining Ring	1	Yes
4	N/A	68-1014	Cover <sup>1</sup>	1	Yes
5		68-3908	Cover Screw Pack <sup>1</sup>	1	Yes
Not Shown		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish

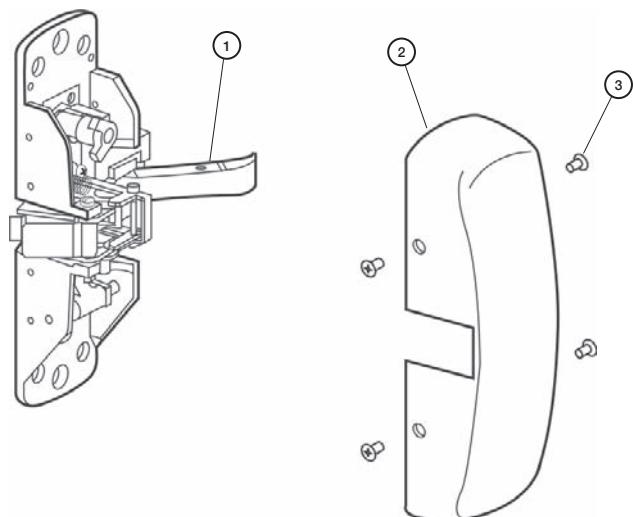


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Function	Assembly No.	Description	Sellable
AL/GL-8863	68-4099	LHRB	
AL/GL-8863	68-4100	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	68-4099	Chassis Assembly (LHRB)	1	Yes
		68-4100	Chassis Assembly (RHRB)	1	Yes
2	N/A	68-1014	Cover <sup>1</sup>	1	Yes
3		68-3908	Cover Screw Pack <sup>1</sup>	1	Yes
Not Shown		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish



A8231K 02/20

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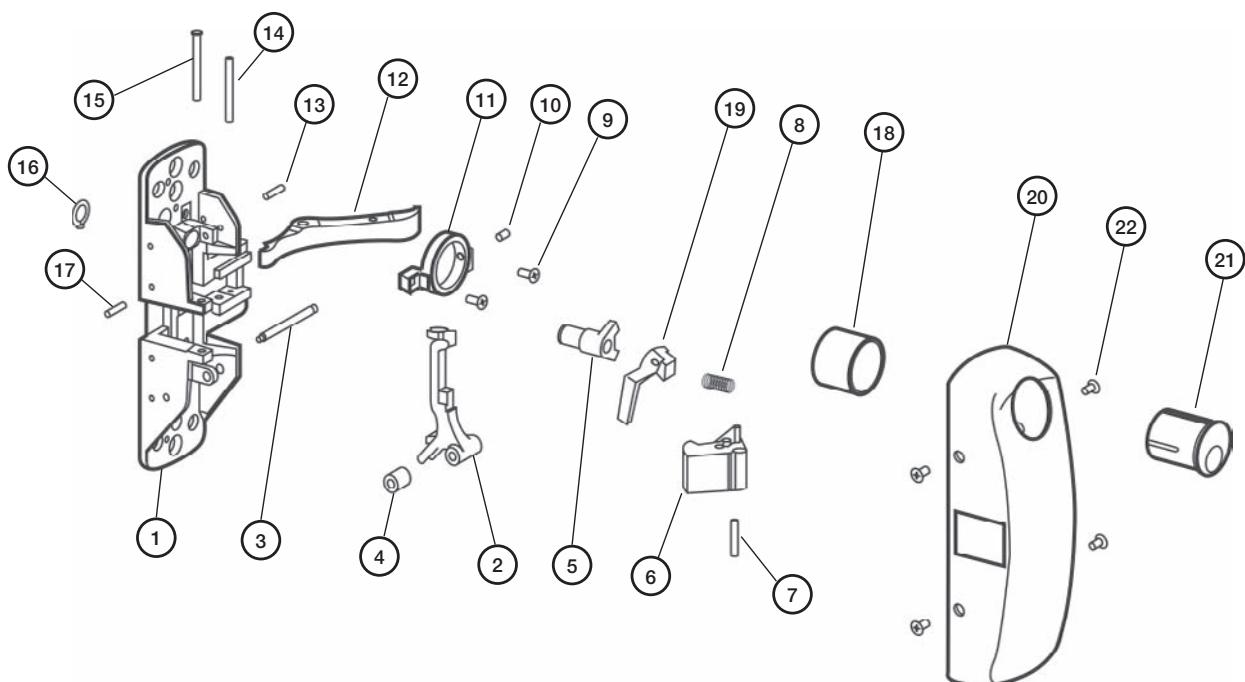
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Item	Part No.	Description	Qty.	Sellable
1	-	Chassis Assembly	1	No
2	68-0260	Thumb Piece Lever LHRB	1	Yes
	68-0261	Thumb Piece Lever RHRB	1	Yes
3	68-0271	Pivot Pin	1	Yes
4	68-0273	Bushing	1	Yes
5	98-0018	Outside Cylinder Hub	1	Yes
6	98-2034	Latchbolt	1	Yes
7	97-0040	Bushing, Latchbolt	1	Yes
8	97-0028	Spring, Latchbolt	1	Yes
9	01-3384	Screw #8-32 x 5/16	2	Yes
10	01-1095	Set Screw	1	Yes
11	98-0020	Inside Cylinder Retainer	1	Yes
12	68-0241	Lift Arm	1	Yes
13	98-0011	Pivot Pin (Lift Lever)	1	Yes
14	01-4512	Pivot Pin (Lift Arm)	1	Yes
15	01-0013	Latchbolt Screw	1	Yes

Item	Part No.	Description	Qty.	Sellable
16	01-0005	Retaining Ring	1	Yes
17	01-0008	Groove Pin	1	No
18	98-0021	Blocking Ring <sup>1</sup>	1	Yes
19	68-0237	Lift Lever LHRB	1	Yes
	68-0238	Lift Lever RHRB	1	Yes
20	68-0408	Cover <sup>1</sup>	1	Yes
	68-0409	Cover <sup>1</sup>	1	Yes
21	-	Inside Cylinder <sup>1,2</sup>	1	Yes
22	68-3908	Cover Screw Pack <sup>1</sup>	1	Yes
Not Shown	68-2143	Screw Pack	1	Yes
	649	Strike Pack <sup>1</sup>	1	Yes

1. Specify finish

2. Specify #44 cylinder by keying requirements

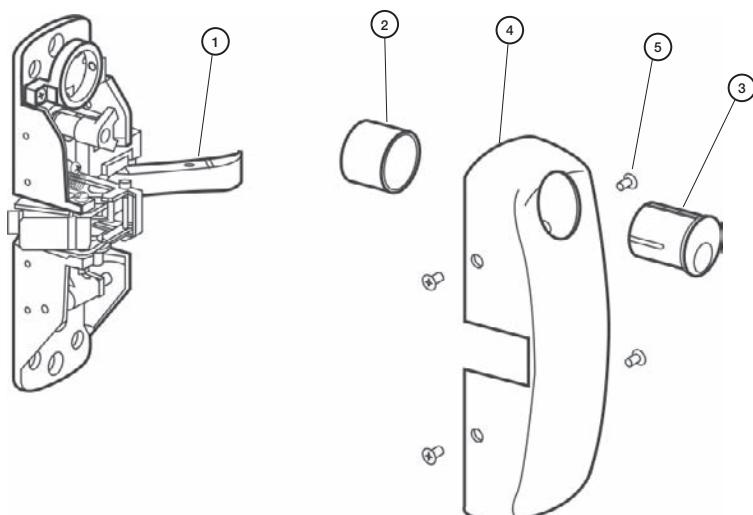


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Function	Assembly No.	Description	Sellable
AL/GL/12-8866	68-4104	LHRB	Yes
AL/GL/12-8866	68-4105	RHRB	

Item	Assembly No.	Part No.	Description	Qty.	Sellable
1	See chart above	—	Chassis Assembly (LHRB)	1	Yes
		—	Chassis Assembly (RHRB)	1	Yes
2		98-0021	Blocking Ring <sup>1</sup>	1	Yes
3		68-4411	Cylinder <sup>1,2</sup>	1	Yes
4	N/A	68-1015	Cover (LHRB) <sup>1</sup>	1	Yes
5		68-1016	Cover (RHRB) <sup>1</sup>	1	Yes
Not Shown		68-3908	Cover Screw Pack <sup>1</sup>	1	Yes
		68-2165	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish
2. Specify #44 cylinder by keying requirements



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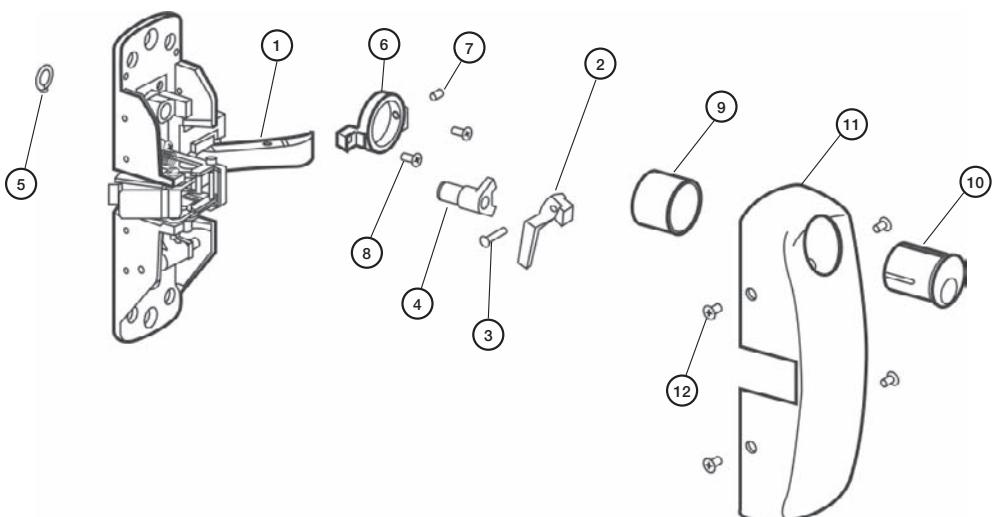
Function	Assembly No.	Description	Sellable
AL-/GL-8866	68-4102	LHRB	
AL-/GL-8866	68-4103	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable
1	See chart above	-	Chassis Assembly	1	No
2		68-0237	Latchbolt Lever (LHRB) <sup>2</sup>	1	Yes
3		68-0238	Latchbolt Lever (RHRB) <sup>2</sup>	1	Yes
4		98-0011	Latchbolt Lever Pivot Pin	1	Yes
5		98-0018	Outside Cylinder Hub	1	Yes
6		01-0005	Retaining Ring	1	Yes
7		98-0020	Inside Cylinder Retainer	1	Yes
8		01-1095	Cylinder Set Screw	1	Yes
9	N/A	01-1146	Machine Screw (8-32 x 5/16)	2	Yes
10		98-0021	Blocking Ring *	1	Yes
11		-	Cylinder <sup>1,3</sup>	1	Yes
12		68-1015	Cover (LHRB) <sup>1</sup>	1	Yes
		68-1016	Cover (RHRB) <sup>1</sup>	1	Yes
Not Shown		68-3908	Cover Screw Pack <sup>1</sup>	1	Yes
		68-2143	Screw Pack	1	Yes
		649	Strike Pack	1	Yes

1. Specify finish

2. Order opposite hand from door

3. Specify #44 cylinder by keying requirements



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(12-)8904 (12-)8910 (12-)8913  
 (12-)8915 (12-)8928 (12-)8943  
 (12-)8944 (12-)8963 (12-)8970  
 (12-)8971 (12-)8975 (12-)8976

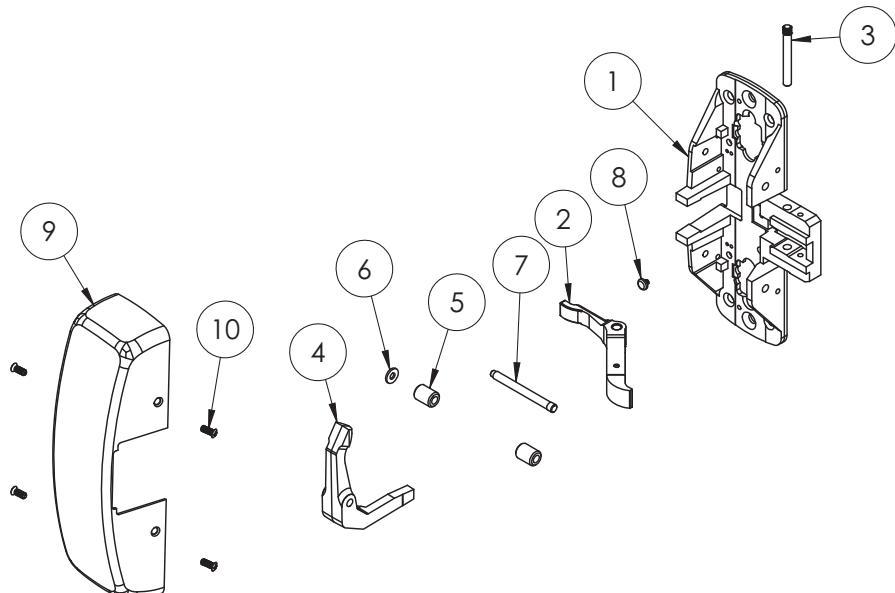
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**ASSA ABLOY**

Function	Assembly No.	Description	Sellable
(12-) (All Functions Except 16 & 66)	68-2172	LHRB	Yes
	68-2173	RHRB	Yes

Item	Assembly No.	Part No.	Description	Qty	Sellable	
1	See chart above	68-0339	Chassis	1	No	
2		68-1137	Lift Arm	1	Yes	
3		68-0239	Pivot Pin	1	Yes	
4		68-0337	Left Hand Lift Lever	1	Yes	
5		68-0338	Right Hand Lift Lever	1	Yes	
6		68-0273	Bushing	2	Yes	
7		01-9370	Washer	1	Yes	
8		68-0271	Pivot Pin (63 Function)	1	Yes	
9	N/A	68-0407	Cover <sup>1</sup>	1	Yes	
10		68-3905	Cover Screw Pack <sup>1</sup>	1	Yes	
Not Shown		68-2172 (LHRB)	900 Series Mortise Assembly <sup>1,2,3</sup>	1	Yes	
		68-2173 (RHRB)		1	Yes	
		68-2143	Screw Pack Standard	1	Yes	
		68-2165	Screw Pack (12-)	1	Yes	
		C908	Strike Pack LHRB 1 3/4" (C908) <sup>1,3</sup>	1	Yes	
		C908	Strike Pack RHRB 1 3/4" (C908) <sup>1,3</sup>	1	Yes	

1. Specify finish
2. Specify function
3. Specify hand



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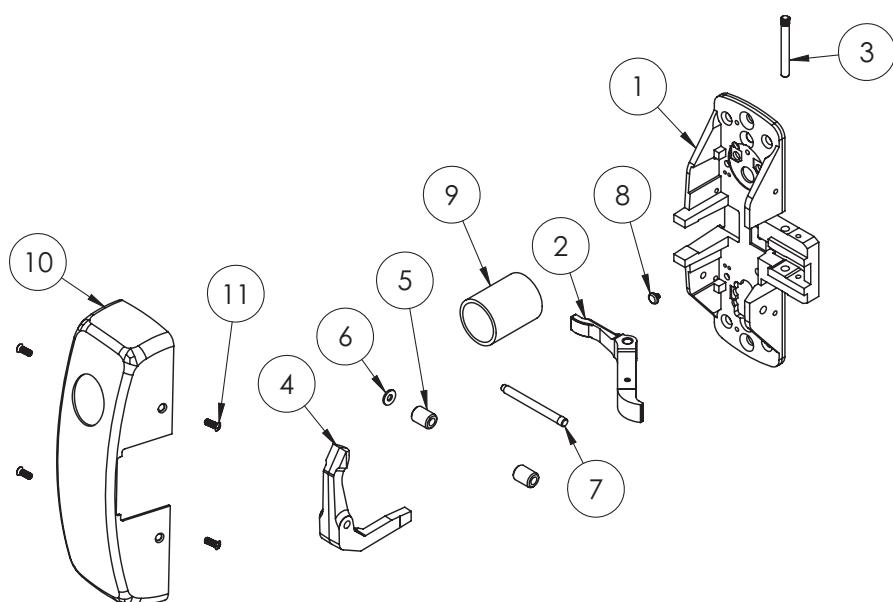
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Function	Assembly No.	Description	Sellable
(12-)	68-2213	LHRB	Yes
	68-2214	RHRB	Yes

Item	Part No.	Description	Qty	Sellable
1	68-0341	Chassis RHRB	1	No
	68-0342	Chassis LHRB	1	No
2	68-1137	Lift Arm	1	Yes
3	68-0239	Pivot Pin	1	Yes
4	68-0337	Left Hand Lift Lever	1	Yes
	68-0338	Right Hand Lift Lever	1	Yes
5	68-0273	Bushing	2	Yes
6	01-9370	Washer	1	Yes
7	68-0271	Pivot Pin (63 Function)	1	Yes
8	68-1294	Stop Pin	1	No
9	99-0007	Cylinder Blocking Ring <sup>1</sup>	1	Yes
Not Shown	13-0085	Locking Tail	1	Yes
	13-0080	Cylinder Barrel Retainer	1	Yes
	—	Cylinder Assembly <sup>2</sup>	1	Yes
	13-0074	Connecting Screw	2	Yes
10	68-0410	Cover LHRB <sup>1</sup>	1	Yes
	68-0411	Cover RHRB <sup>1</sup>	1	Yes
11	68-3905	Cover Screw Pack <sup>1</sup>	1	Yes
Not Shown	916	Mortise Assy 16 Function <sup>1,3</sup>	1	Yes
	966	Mortise Assy 66 Function <sup>1,3</sup>	1	Yes
	68-2143	Screw Pack Standard	1	Yes
	68-2165	Screw Pack (12-)	1	Yes
	C908	Strike Pack LHRB (C908) <sup>3</sup>	1	Yes
	C908	Strike Pack RHRB (C908) <sup>3</sup>	1	Yes

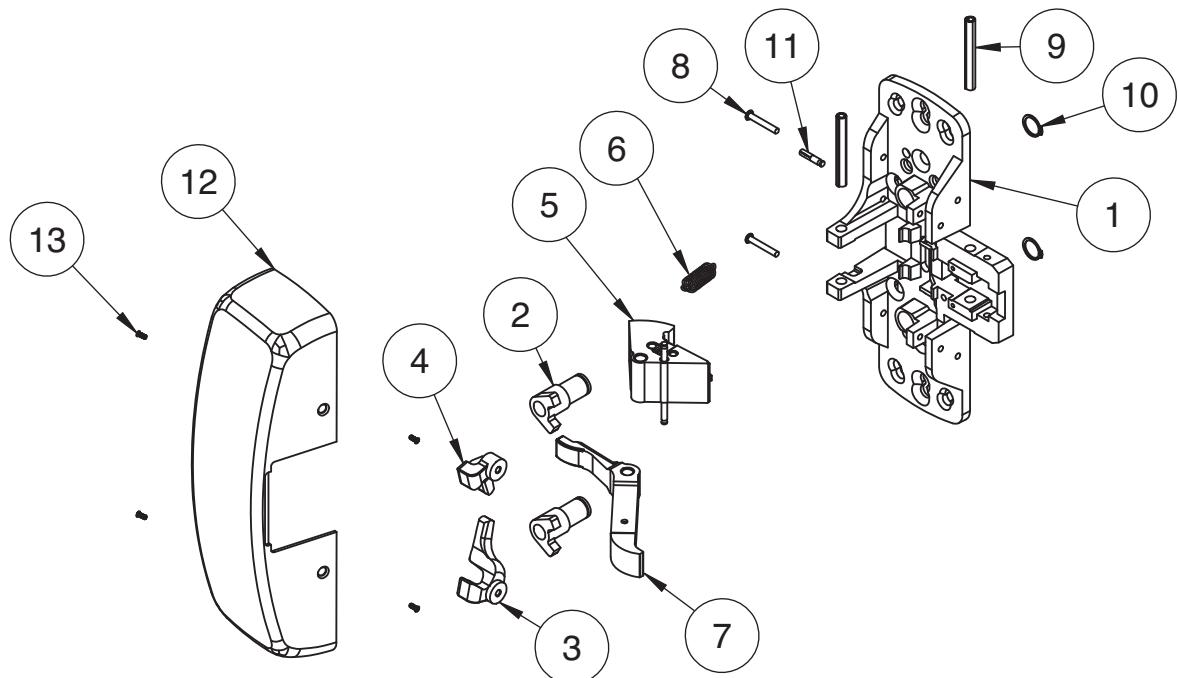
1. Specify finish
2. Specify function
3. Specify hand



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Function	Assembly No.	Description	Sellable
5CH- All Functions	68-7484	LHRB/RHRB	Yes
12- 5CH- All Functions	68-7485	LHRB/RHRB	Yes

Item	Assy. No.	Part No.	Description	Qty	Sellable
1	See chart above	68-1378	Chassis Blank (12-/5CH)	1	No
2		68-1389	Chassis blank (5CH)	1	Yes
3		98-0018	Outside Cylinder Hub	2	Yes
4		68-1367	Lift Lever (RH)	1	Yes
5		68-1366	Lift Lever (LH)	1	Yes
6		68-4414	Fire Rated Latchbolt (68-4263) (12-/5CH)	1	Yes
7		68-4413	Standard Latchbolt (5CH-)	1	Yes
8		68-1831	Latchbolt spring (5CH-)	1	Yes
9		68-1137	Lift arm	1	Yes
10		98-0011	Latchbolt Lever Pivot Pin	2	Yes
11		01-4512	Spirol Pin	2	Yes
12		01-0005	Retaining Ring, Truac 5100-43	2	Yes
13		01-0008	Groove Pin	1	No
Not shown	N/A	68-0406	Cover 1	1	Yes
		68-3905	Cover Screw Pack (#8-32 X 5/6") 1	1	Yes
		68-2143	Screw Pack	1	Yes



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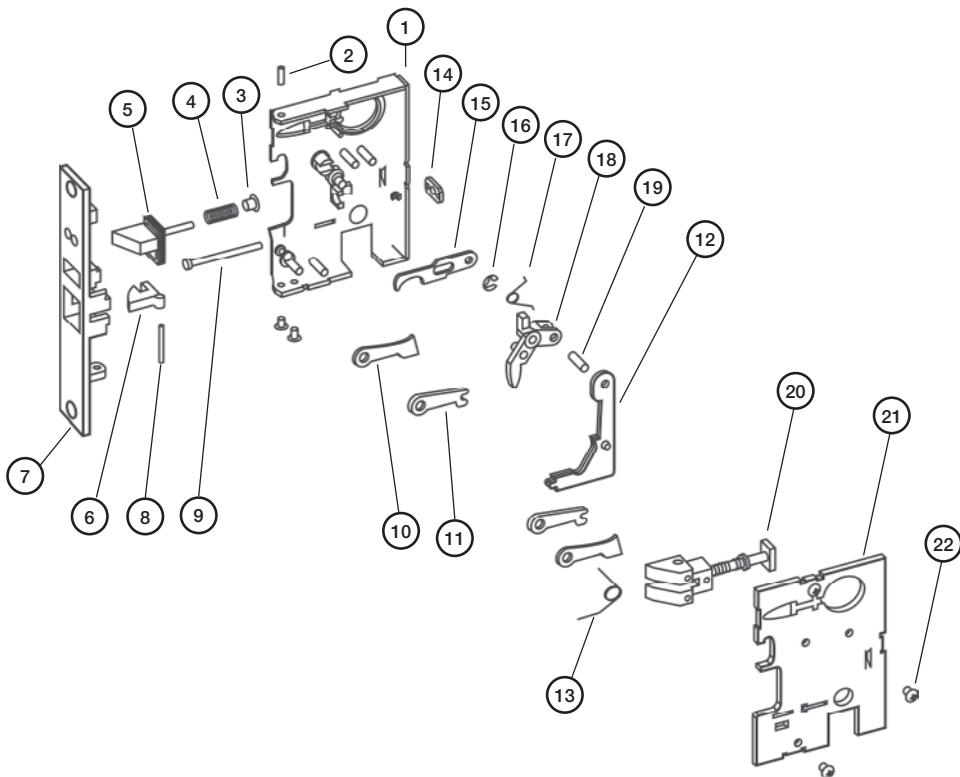
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Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB <sup>1</sup>	1	No
	99-0217	Front LHRB <sup>1</sup>	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-0078	Cylinder Set Screw	1	Yes
10	99-0076	Slide Spacer	2	Yes
11	99-0058	Slide Guide	2	Yes
12	99-2059	Lever Slide Assembly	1	Yes

1. Specify finish

Note: Items 5 and 15 to be sold as a set only.

Item	Part No.	Description	Qty.	Sellable
13	99-0061	Spring Thumbpiece Lever	1	No
14	99-0236	Cylinder Screw Support	1	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	01-0098	Retaining Ring	1	Yes
17	99-0063	Spring Guard Bolt Lever	1	Yes
18	99-2389	Latchbolt Lever Assembly	1	Yes
19	99-0212	Pivot Pin Lever Slide	1	Yes
20	99-2247	Latchbolt Assembly	1	Yes
21	99-2361	Cap Assembly	1	No
22	01-1142	Case Screw #8-32 x 1/4	5	No



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Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB <sup>1</sup>	1	No
	99-0217	Front LHRB <sup>1</sup>	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

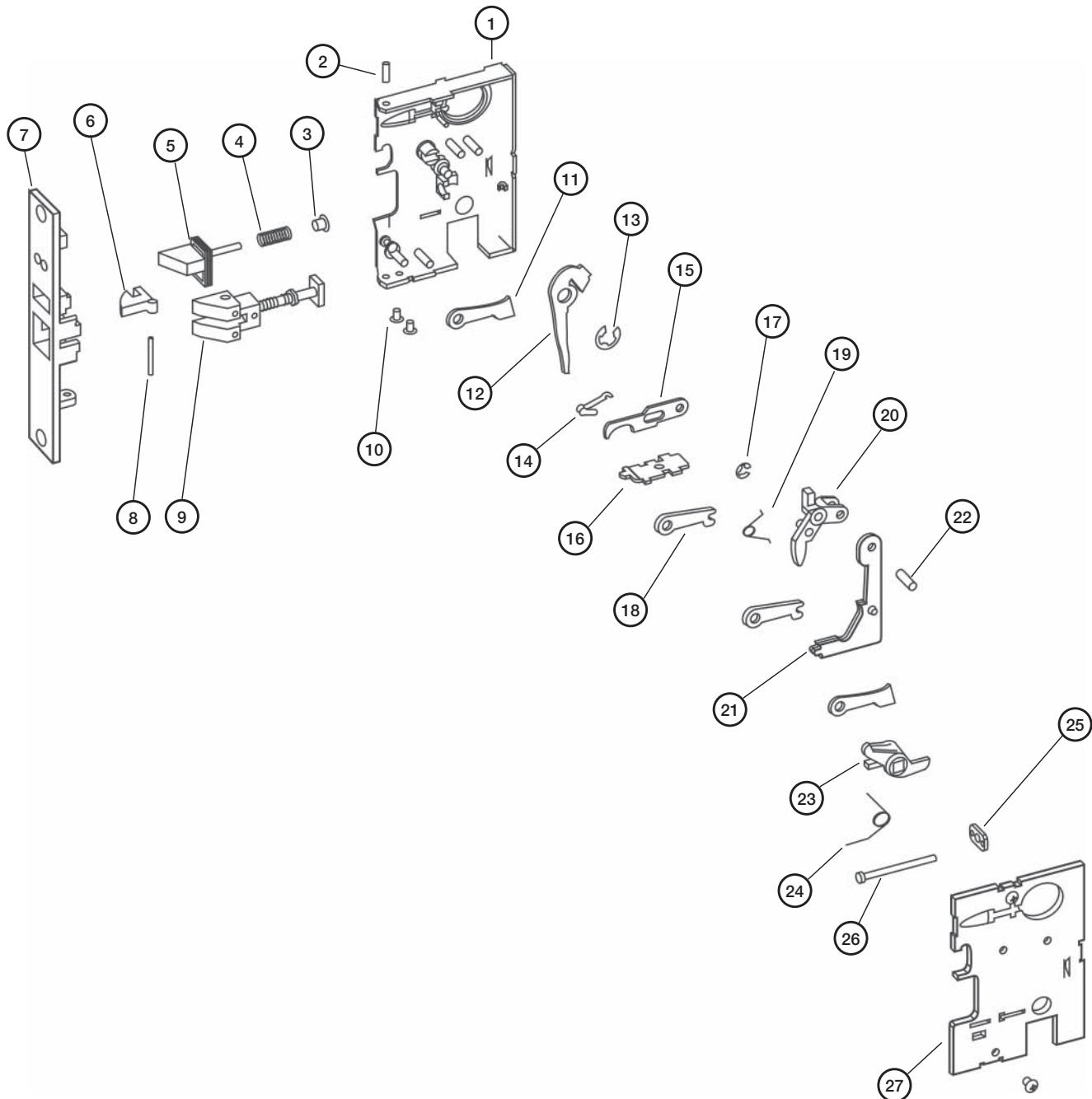
1. Specify finish

Notes:

- Items 5 and 15 to be sold as a set only.
- For 8313 x ET or 8913 x ET, use 915 Mortise Assembly.

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Note: Items 5 and 15 to be sold as a set only.

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Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB <sup>1</sup>	1	No
	99-0217	Front LHRB <sup>1</sup>	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No
-	68-2597	Bridge Rectifier Pack <sup>2</sup>	1	Yes

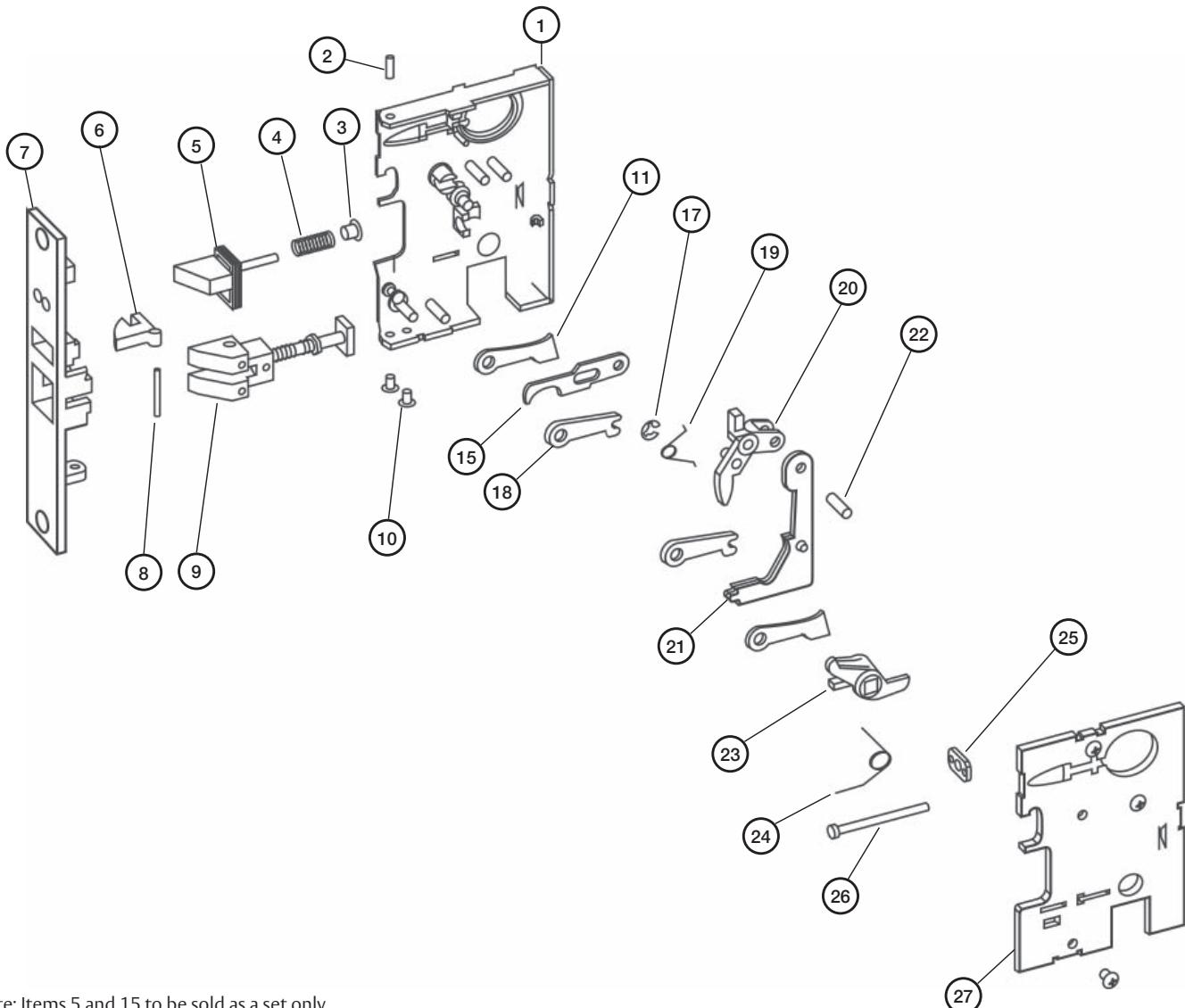
1. Specify finish

2. Use with 975 and 976 only

Note: Items 5 and 15 to be sold as a set only.

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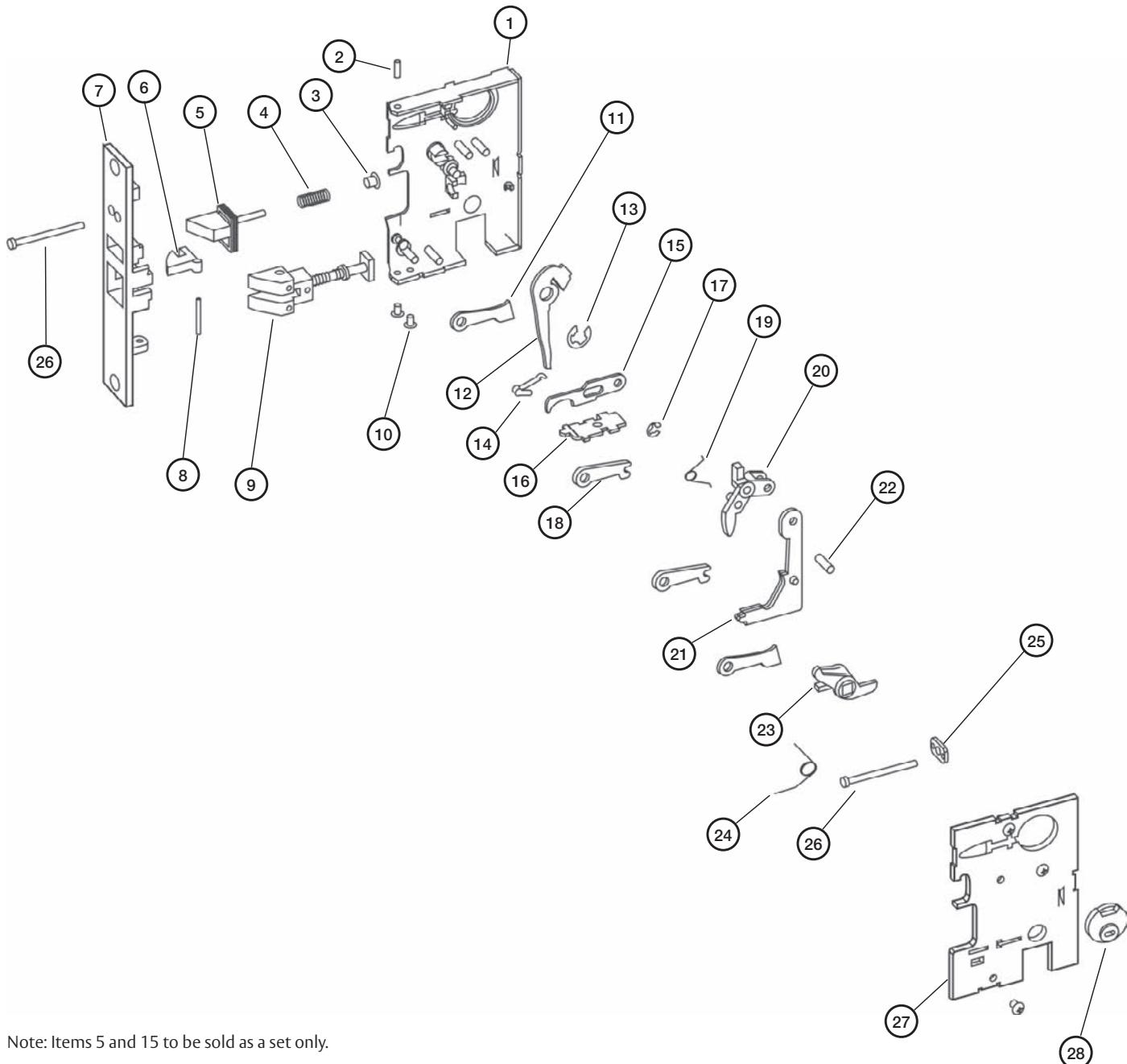


Note: Items 5 and 15 to be sold as a set only.

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB		
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0226	Front LHRB <sup>1</sup>	1	No
	99-0227	Front RHRB <sup>1</sup>	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0076	Slide Spacer	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2059	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
23	99-0206	Knob Hub	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	2	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish

Note: Items 5 and 15 to be sold as a set only.

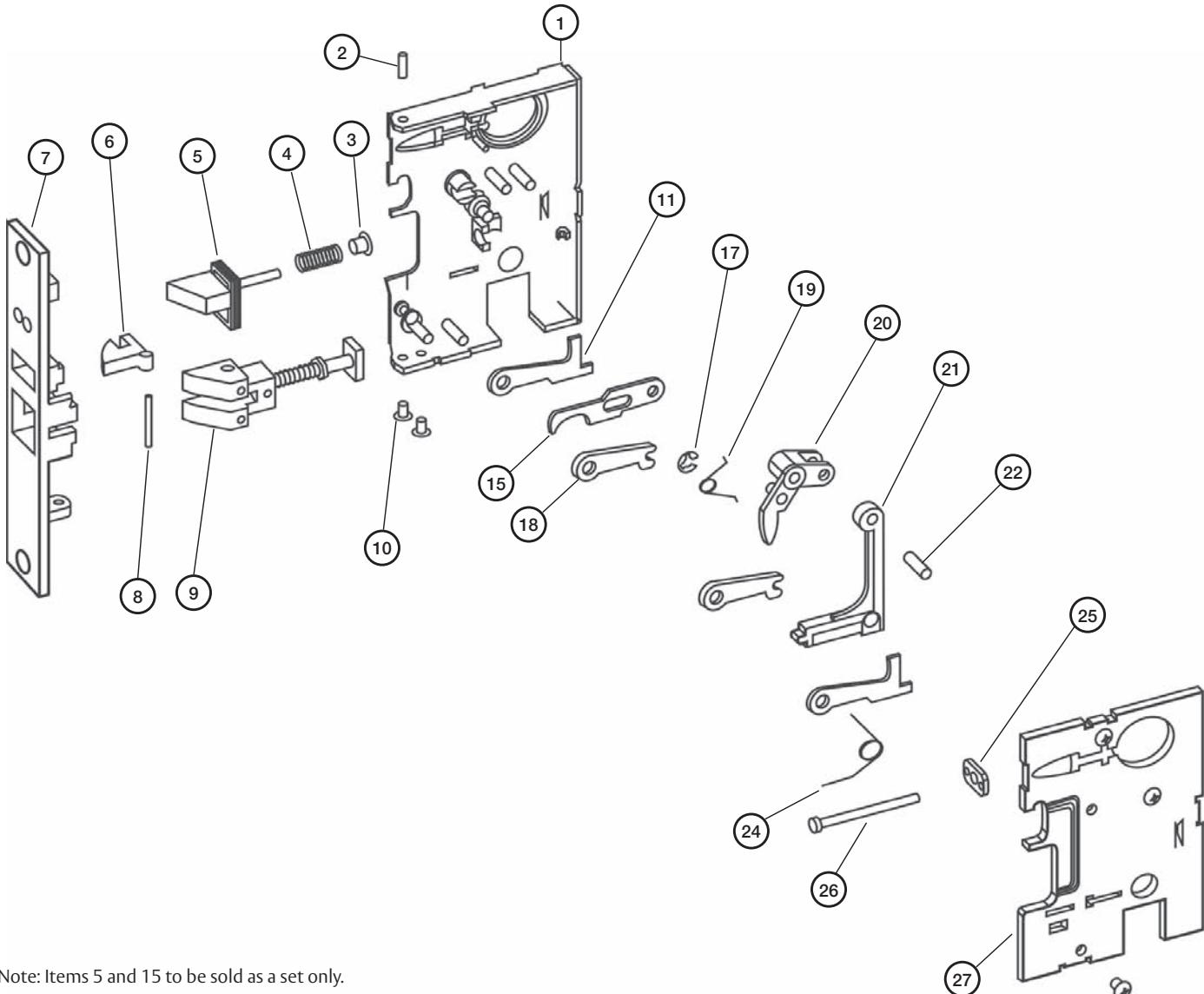


Note: Items 5 and 15 to be sold as a set only.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB <sup>1</sup>	1	No
	99-0217	Front LHRB <sup>1</sup>	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

Note: Items 5 and 15 to be sold as a set only.

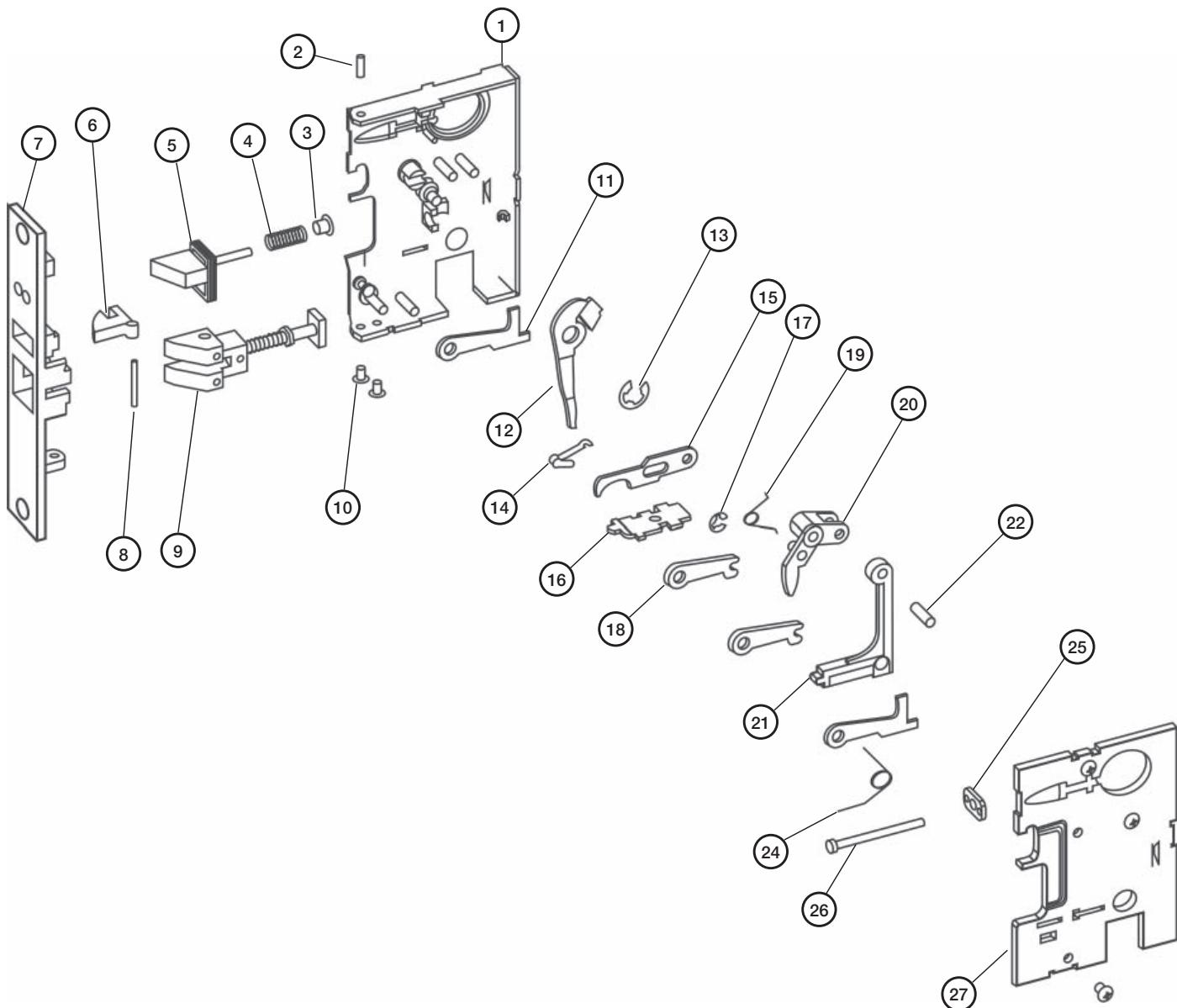


Note: Items 5 and 15 to be sold as a set only.

Item	Part No.	Description	Qty.	Sellable
1	99-2351	Case Assy RHRB	1	No
	99-2352	Case Assy LHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB <sup>1</sup>	1	No
	99-0217	Front LHRB <sup>1</sup>	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2385	Latchbolt Lever Assembly	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly	1	No

1. Specify finish

Note: Items 5 and 15 to be sold as a set only.

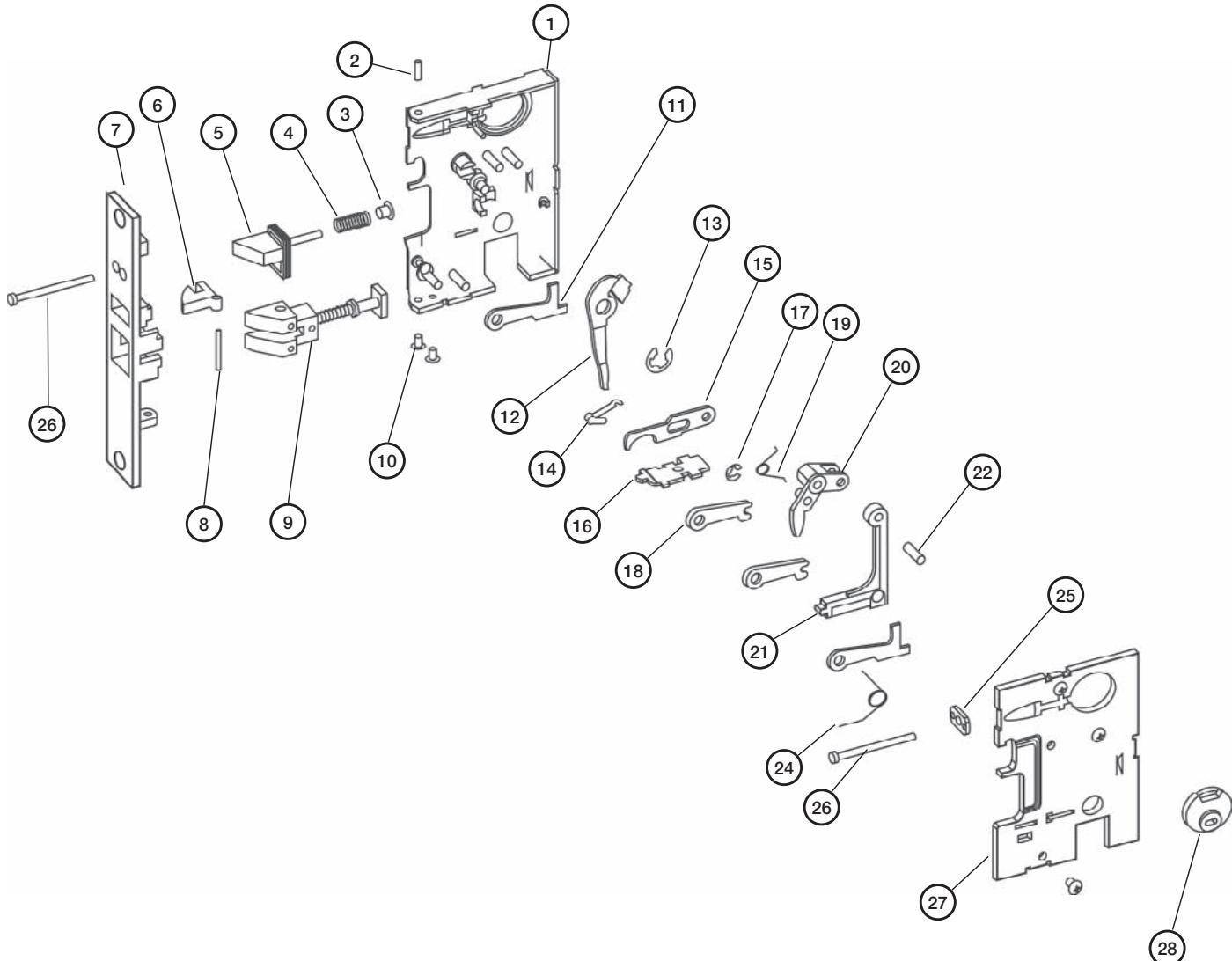


Note: Items 5 and 15 to be sold as a set only.

Item	Part No.	Description	Qty.	Sellable
1	99-2352	Case Assy LHRB	1	No
	99-2351	Case Assy RHRB	1	No
2	01-0273	Roll Pin	1	Yes
3	99-0072	Guard Bolt Eyelet	1	Yes
4	99-0057	Guard Bolt Spring	1	Yes
5	99-0279	Guard Bolt Assy LHRB	1	Yes
	99-0280	Guard Bolt Assy RHRB	1	Yes
6	99-0075	Anti-Friction Latchbolt	1	Yes
7	99-0216	Front RHRB <sup>1</sup>	1	No
	99-0217	Front LHRB <sup>1</sup>	1	No
8	99-0098	Pivot Pin Anti-Friction Latchbolt	1	Yes
9	99-2247	Latchbolt Assembly	1	Yes
10	01-1142	Case Screw #8-32 x 1/4	5	Yes
11	99-0088	Thumb Piece Lever	2	Yes
12	99-0208	Locking Lever	1	Yes
13	01-0074	Retaining Ring	1	Yes
14	77-1165	Spring Stop Works	2	Yes
15	99-0060	Guard Bolt Lever	1	Yes
16	77-1040	Button Tail Stop Works	1	No
17	01-0098	Retaining Ring	1	Yes
18	99-0058	Slide Guide	2	Yes
19	99-0063	Spring Guard Bolt Lever	1	Yes
20	99-2387	Latchbolt Lever Assembly LHRB	1	Yes
	99-2388	Latchbolt Lever Assembly RHRB	1	Yes
21	99-2050	Lever Slide Assembly	1	Yes
22	99-0212	Pivot Pin Lever Slide	1	Yes
24	99-0061	Spring Thumbpiece Lever	1	Yes
25	99-0236	Cylinder Screw Support	1	Yes
26	99-0078	Cylinder Set Screw	1	Yes
27	99-2361	Cap Assembly LHRB	1	No
	99-2362	Cap Assembly RHRB	1	No
28	13-2162	Cylinder Attachment	1	Yes

1. Specify finish

Note: Items 5 and 15 to be sold as a set only.



# 80 Series Rail Assemblies

12-

12- 5CH-

**SARGENT®**

**ASSA ABLOY**

Assembly No.	Description	Option	Sellable
68-2702	Wide Stile E Rail Assembly*	(12-) Fire Rated	Yes
68-2703	Wide Stile F Rail Assembly*		Yes
68-2704	Wide Stile G Rail Assembly*		Yes
68-2705	Wide Stile J Rail Assembly*		Yes
68-2724	Narrow Stile E Rail Assembly*		Yes
68-2725	Narrow Stile F Rail Assembly*		Yes
68-2726	Narrow Stile G Rail Assembly*		Yes
68-2727	Narrow Stile J Rail Assembly*		Yes

Assembly No.	Description	Option	Sellable
68-7524	Wide Stile E Rail Assembly*	(12-)(5CH-) Fire Rated	Yes
68-7525	Wide Stile F Rail Assembly*		Yes
68-7527	Wide Stile G Rail Assembly*		Yes
68-7526	Wide Stile J Rail Assembly*		Yes
68-8021	Narrow Stile E Rail Assembly*		Yes
68-8117	Narrow Stile F Rail Assembly*		Yes
68-8309	Narrow Stile G Rail Assembly*		Yes
68-8213	Narrow Stile J Rail Assembly*		Yes

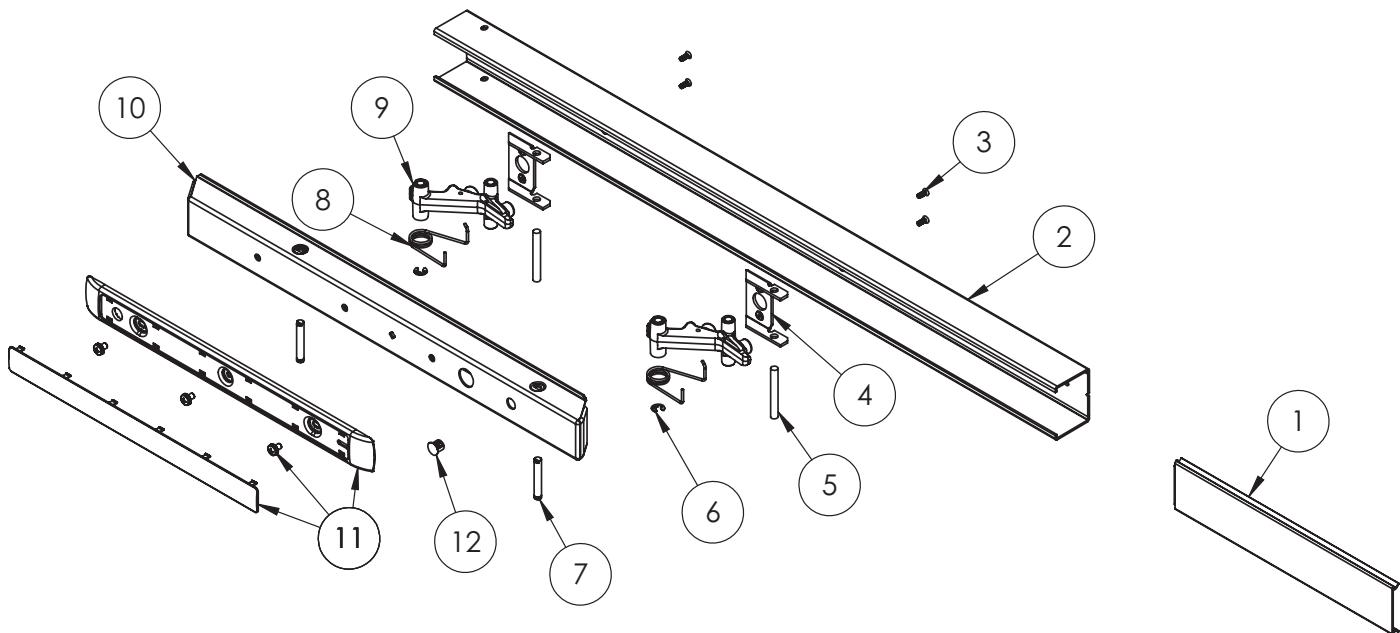
Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes
		68-0549	Mounting Rail Insert Wide(F)*		Yes
		68-0554	Mounting Rail Insert Wide(J)*		Yes
		68-0551	Mounting Rail Insert Wide(G)*		Yes
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes
		68-0553	Mounting Rail Insert Narrow(J)*		Yes
		68-0552	Mounting Rail Insert Narrow(G)*		Yes
2		68-0950	Mounting Rail Wide(E)*	1	Yes
		68-0952	Mounting Rail Wide(F)*		Yes
		68-0948	Mounting Rail Wide(J)*		Yes
		68-0949	Mounting Rail Wide(G)*		Yes
		68-0958	Mounting Rail Narrow(E)*		Yes
		68-0955	Mounting Rail Narrow(F)*		Yes
		68-0956	Mounting Rail Narrow(J)*		Yes
3		68-0957	Mounting Rail Narrow(G)*		Yes
4		01-1236	#6-32x 3/8" PH FL U'Cut	4	Yes
5		68-0943	Bracket	2	Yes
6		68-0945	Pivot Pin	2	Yes
7		01-0098	Retainer Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail*	2	Yes
9		68-0236	Spring, Rail Arm	2	Yes
10		68-1832	Spring, Rail Arm (5CH-)	2	Yes
11		68-3609	Connecting Arm Assembly	2	Yes
12		68-0615	Push Rail (E)*	1	Yes
		68-0618	Push Rail (F)*		Yes
		68-0616	Push Rail (J)*		Yes
		68-0617	Push Rail (G)*		Yes
		809	TouchPad Assembly	1	Yes
		01-4537	Standard Hole Plug	1	Yes

\*Specify Finish

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Assembly 68-2703 Shown Above

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## 80 Series Rail Assemblies

12-56-

56-

12- 56- 5CH-

56- 5CH-

**SARGENT®**

**ASSA ABLOY**

Assembly No.	Description	Option	Sellable
68-5542	Wide Stile E Rail Assembly*	(12-56-) (56-)	Yes
68-3212	Wide Stile F Rail Assembly*		Yes
68-3211	Wide Stile G Rail Assembly*		Yes
68-3213	Wide Stile J Rail Assembly*		Yes
68-5578	Narrow Stile E Rail Assembly*		Yes
68-3217	Narrow Stile F Rail Assembly*		Yes
68-3216	Narrow Stile G Rail Assembly*		Yes
68-3218	Narrow Stile J Rail Assembly*		Yes

Assembly No.	Description	Option	Sellable
68-8326	Wide Stile F Rail Assembly*	(12-56-)(5CH) (56-)(5CH)	Yes
68-8325	Wide Stile G Rail Assembly*		Yes
68-8327	Wide Stile J Rail Assembly*		Yes
68-8329	Narrow Stile F Rail Assembly*		Yes
68-8328	Narrow Stile G Rail Assembly*		Yes
68-8330	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable	
1	See Chart Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes	
		68-0549	Mounting Rail Insert Wide(F)*		Yes	
		68-0554	Mounting Rail Insert Wide(J)*		Yes	
		68-0551	Mounting Rail Insert Wide(G)*		Yes	
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes	
		68-0553	Mounting Rail Insert Narrow(J)*		Yes	
		68-0552	Mounting Rail Insert Narrow(G)*		Yes	
		68-0950	Mounting Rail Wide(E)*		Yes	
2		68-0952	Mounting Rail Wide(F)*	1	Yes	
		68-0948	Mounting Rail Wide(J)*		Yes	
		68-0949	Mounting Rail Wide(G)*		Yes	
		68-0958	Mounting Rail Narrow(E)*		Yes	
		68-0955	Mounting Rail Narrow(F)*		Yes	
		68-0956	Mounting Rail Narrow(J)*		Yes	
		68-0957	Mounting Rail Narrow(G)*		Yes	
		M56AE	Rail Motor Kit, E		Yes	
3		(Std) M56AF	Rail Motor Kit, F <sup>1</sup>	1	Yes	
		(5CH) M56AF			Yes	
		(Std) M56AJ	Rail Motor Kit, J <sup>1</sup>		Yes	
		(5CH) M56AJ			Yes	
		(Std) M56AG	Rail Motor Kit, G <sup>1</sup>		Yes	
		(5CH) M56AG			Yes	
		68-0229	Pivot Pin, Push Rail*	2	Yes	
		68-0236	Spring, Rail Arm	2	Yes	
4	01-0098		Retaining Ring	2	Yes	
5	809		TouchPad Assembly	1	Yes	
6	68-0615		Standard Push Rail, E*	1	Yes	
7	68-0618		Standard Push Rail, F*		Yes	
8	68-0616		Standard Push Rail, J*		Yes	
9	68-0617		Standard Push Rail, G*		Yes	
10	68-3609		Connecting Arm Assembly	1	Yes	
11	52-1261		56- Input Harness Assembly	2	Yes	
12	01-1236		#6-32x3/8" PH FL U'CUT	4	Yes	
13	68-0945		Pivot Pin	1	Yes	
	68-0943		Bracket	1	Yes	

### All Related HK- Assemblies Listed Below

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-56-HK-*	68-5515	68-5516	68-5517	68-5518	68-5602	68-5603	68-5604	68-5605	Yes
53-56-HK-*	68-5554*	68-5555*	68-5556*	68-5557*	68-5594*	68-5595*	68-5596*	68-5597*	Yes
53-55-56-HK-*	68-5558*	68-5559	68-5560	68-5561*	68-5598*	68-5599*	68-5600*	68-5601*	Yes
19-53-56-HK-*	68-5519*	68-5520*	68-5521*	68-5522*	68-5610*	68-5611*	68-5612*	68-5613*	Yes
19-53-55-56-HK-*	68-5538*	68-5539*	68-5540*	68-5541*	68-5614*	68-5615*	68-5616*	68-5617*	Yes
5CH-19-56-HK-*	N/A	68-8358	68-8359	68-8360	N/A	68-8361	68-8359	68-8363	Yes
5CH-53-56-HK-*	N/A	68-8475	68-8476	68-8477	N/A	68-8481	68-8476	68-8483	Yes
5CH-53-55-56-HK-*	N/A	68-8475	68-8476	68-8477	N/A	68-8481	68-8476	68-8483	Yes
5CH-19-53-56-HK-*	N/A	68-8514	68-8515	68-8516	N/A	68-8517	68-8515	68-8519	Yes
5CH-19-53-55-56-HK-*	N/A	68-8514	68-8515	68-8516	N/A	68-8517	68-8515	68-8519	Yes
5CH-56-HK*	N/A	68-8337	68-8332	68-8339	N/A	68-8331	68-8332	68-8333	Yes
5CH-55-56-19-HK*	N/A	68-8409	68-8404	68-8411	N/A	68-8403	68-8404	68-8405	Yes
5CH-55-56-HK*	N/A	68-8391	68-8386	68-8393	N/A	68-8385	68-8386	68-8387	Yes

Parts 3-13 Available as Assembly No. 52-3541 for E, 52-3542 for F, 52-3543 for J, 52-3544 for G

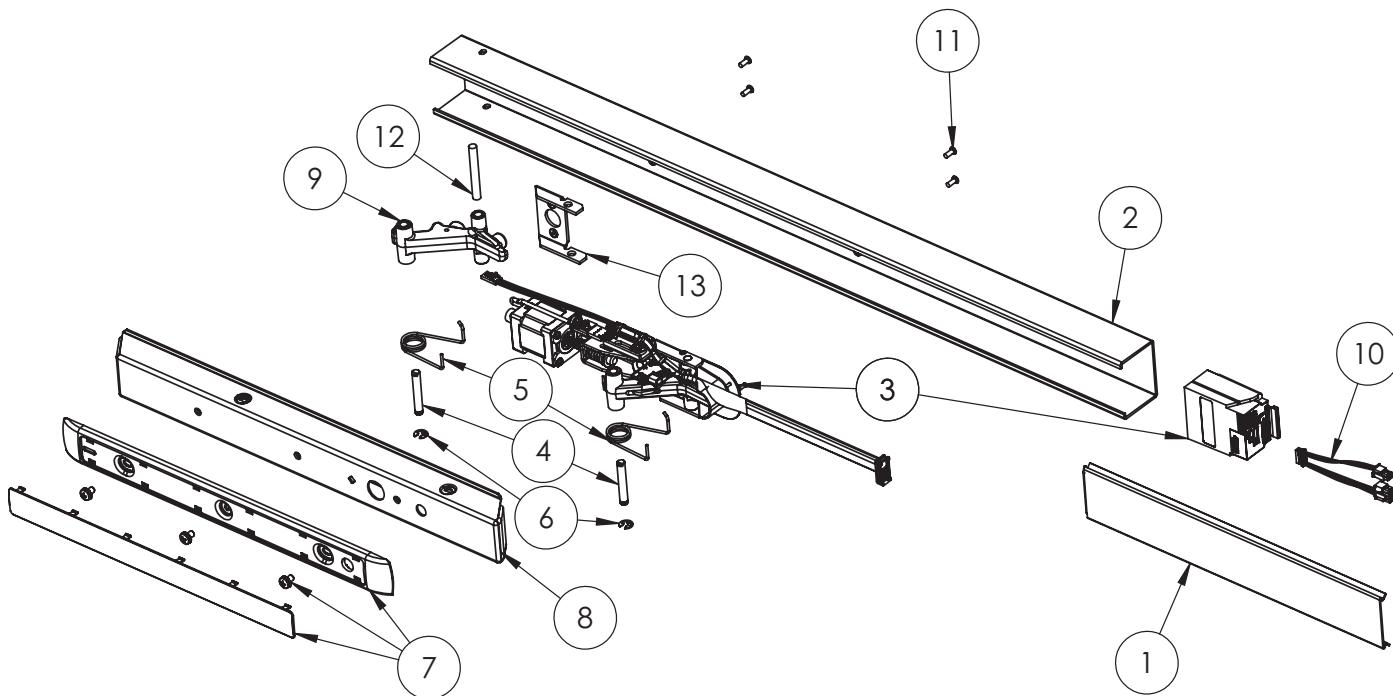
\*Specify Finish

1. Specify Standard or 5CH prefix before order

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Assembly 68-5578 Shown Above

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# 80 Series Rail Assemblies

12-59-

59-

**SARGENT®**

**ASSA ABLOY**

Assembly No.	Description	Option	Sellable
68-6098	Wide Stile E Rail Assembly*	(59-)	Yes
68-3780	Wide Stile F Rail Assembly*		Yes
68-3781	Wide Stile G Rail Assembly*		Yes
68-3782	Wide Stile J Rail Assembly*		Yes
68-6100	Narrow Stile E Rail Assembly*		Yes
68-3788	Narrow Stile F Rail Assembly*		Yes
68-3789	Narrow Stile G Rail Assembly*		Yes
68-3790	Narrow Stile J Rail Assembly*		Yes
68-6099	Wide Stile E Rail Assembly*		Yes
68-3784	Wide Stile F Rail Assembly*		Yes
68-3785	Wide Stile J Rail Assembly*		Yes
68-3786	Wide Stile G Rail Assembly*		Yes
68-6101	Narrow Stile E Rail Assembly*	(12-59-)	Yes
68-3792	Narrow Stile F Rail Assembly*		Yes
68-3793	Narrow Stile G Rail Assembly*		Yes
68-3794	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1		809	TouchPad Assembly	1	Yes
2		68-1027	Push Rail, E*	1	No
		68-1030	Push Rail, F*		Yes
		68-1028	Push Rail, G*		Yes
		68-1029	Push Rail, J*		Yes
3		68-0582	Lockdown Cam <sup>1</sup>	1	Yes
4		01-4537	Standard Hole Plug	1	Yes
5		01-0098	Retaining Ring	2	Yes
6		68-0229	Pivot Pin, Push Rail*	2	Yes
7		68-1049	Rubber Cushion	1	No
8		68-1039	Support Plate	1	No
9		52-1701	59- Wire Guide	1	Yes
10		68-0236	Spring, Rail Arm	2	Yes
11		68-0945	Pivot Pin	2	Yes
12		01-0711	Flanged Nyliner	8	Yes
13		52-4765	59- Connecting Arm	1	No
14		68-0943	Bracket	1	Yes
15		52-0935	Wire Barrier	1	Yes
16		52-4733	59- Harness Sub-Plate Assembly	1	No
		52-4734	59- Harness Sub-Plate Assembly		No
17		01-0610	Wave Spring Washer <sup>1</sup>	1	Yes
18		68-0583	Lockdown Button <sub>1</sub>	1	Yes
19		01-4466	Machine Screw SEMS <sup>1</sup>	1	No
20		01-1236	#6-32X3/8" PH FL U'Cut 6**		Yes
21		68-6127	Connecting Arm	1	Yes

\*Specify Finish

\*\*Qty is 6 in Sizes F J G, 4 in Size E

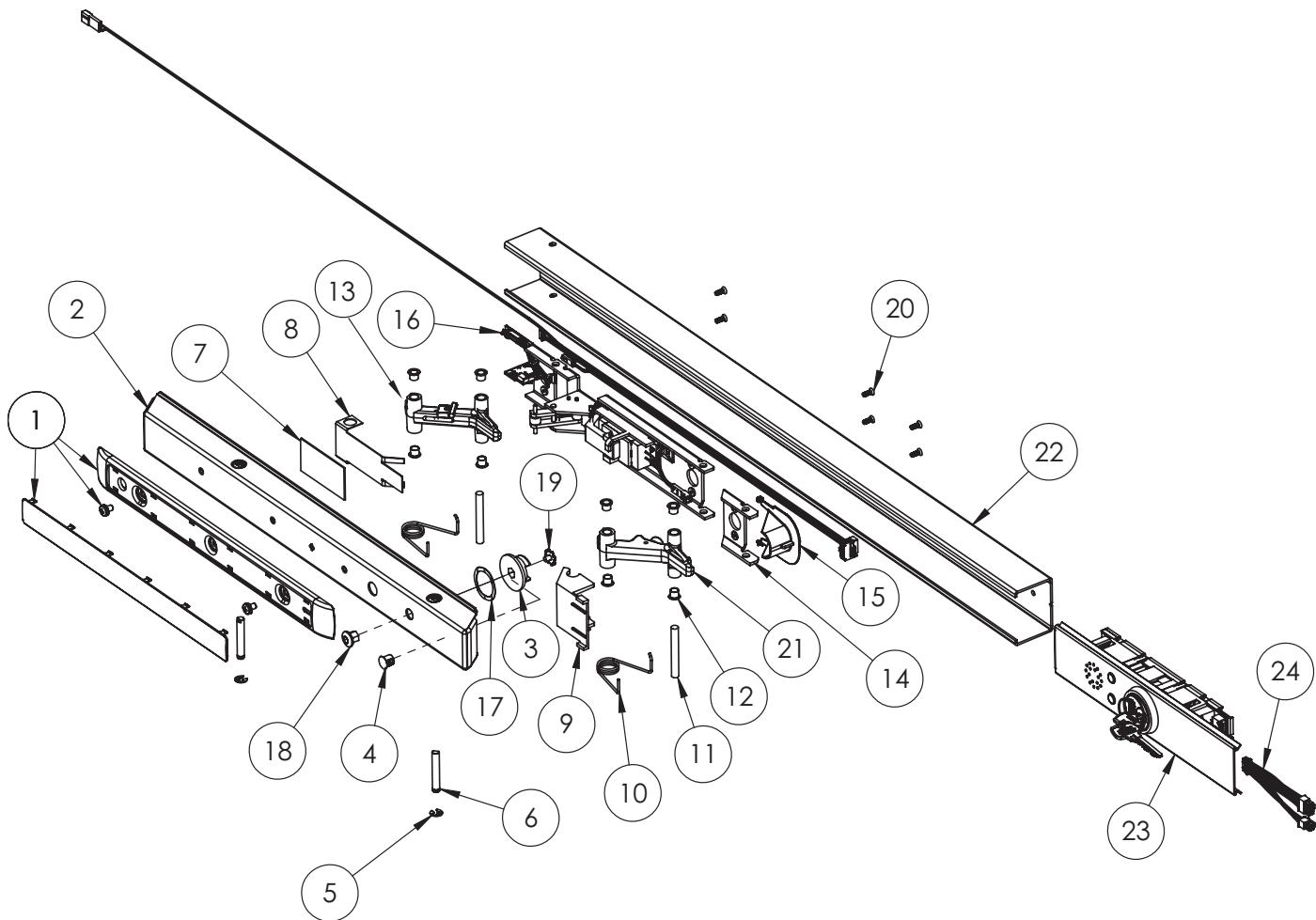
1. Do not use on any 12- Rail Assembly

Item	Assy No.	Part No.	Description	Qty	Sellable
22		68-1045	Mounting Rail, E Narrow*	1	Yes
		68-1042	Mounting Rail, F Narrow*		Yes
		68-1043	Mounting Rail, J Narrow*		Yes
		68-1044	Mounting Rail, G Narrow*		Yes
		68-0950	Mounting Rail, E Wide*		Yes
		68-1058	Mounting Rail, F Wide*		Yes
		68-1059	Mounting Rail, J Wide*		Yes
		68-1060	Mounting Rail, G Wide*		Yes
23		68-6090	Insert Assembly, E Wide	1	No
		68-6091	Insert Assembly, F Wide		No
		68-6092	Insert Assembly, J Wide		No
		68-6093	Insert Assembly, G Wide		No
		68-6097	Insert Assembly, E Narrow		No
		68-6094	Insert Assembly, F Narrow		No
		68-6095	Insert Assembly, J Narrow		No
		68-6096	Insert Assembly, G Narrow		No
24		52-1292	Harness Assembly	1	Yes
		52-1293	Harness Assembly		Yes

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Assembly 68-3780 Shown Above

# 80 Series Rail Assemblies

## Standard-Non-Fire Rated

**SARGENT®**

**ASSA ABLOY**

Assembly No.	Description	Option	Sellable
68-2694	Wide Stile E Rail Assembly*	Standard Rails	Yes
68-2695	Wide Stile F Rail Assembly*		Yes
68-2696	Wide Stile G Rail Assembly*		Yes
68-2697	Wide Stile J Rail Assembly*		Yes
68-2716	Narrow Stile E Rail Assembly*		Yes
68-2717	Narrow Stile F Rail Assembly*		Yes
68-2718	Narrow Stile G Rail Assembly*		Yes
68-2719	Narrow Stile J Rail Assembly*		Yes
68-7520	Wide Stile E Rail Assembly*		Yes
68-7521	Wide Stile F Rail Assembly*		Yes
68-7522	Wide Stile G Rail Assembly*	Standard Rails (5CH-)	Yes
68-7523	Wide Stile J Rail Assembly*		Yes
68-8001	Narrow Stile E Rail Assembly*		Yes
68-8097	Narrow Stile F Rail Assembly*		Yes
68-8289	Narrow Stile G Rail Assembly*		Yes
68-8193	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable	
1	See Table Above	68-0550	Mounting Rail Insert Wide(E)*	1	Yes	
		68-0549	Mounting Rail Insert Wide(F)*		Yes	
		68-0554	Mounting Rail Insert Wide(J)*		Yes	
		68-0551	Mounting Rail Insert Wide(G)*		Yes	
		68-1375	Mounting Rail Insert Narrow(E, F)*		Yes	
		68-0553	Mounting Rail Insert Narrow(J)*		Yes	
		68-0552	Mounting Rail Insert Narrow(G)*		Yes	
2	See Table Above	01-1236	#6-32x3/8 PH FL U'Cut	4	Yes	
3		68-0950	Mounting Rail, E Wide*	1	Yes	
		68-0952	Mounting Rail, F Wide*		Yes	
		68-0948	Mounting Rail, J Wide*		Yes	
		68-0949	Mounting Rail, G Wide*		Yes	
		68-0958	Mounting Rail, E Narrow*		Yes	
		68-0955	Mounting Rail, F Narrow*		Yes	
		68-0956	Mounting Rail, J Narrow*		Yes	
4		68-0957	Mounting Rail, G Narrow*		Yes	
5		68-0943	Bracket	2	Yes	
6		68-3609	Connecting Arm Assembly	2	Yes	
7		01-4466	Machine Screw SEMS <sup>1</sup>	1	Yes	
8		68-0582	Lockdown Cam <sup>1</sup>	1	Yes	
9		01-0610	Wave Spring Washer <sup>-1</sup>	1	Yes	
10		68-0236	Spring, Rail Arm	2	Yes	
11	15	68-1832	Spring, Rail Arm (5CH-)	2	Yes	
12		68-0945	Pivot Pin	2	Yes	
13		01-0098	Retaining Ring	2	Yes	
14		68-0229	Pivot Pin Push Rail*	2	Yes	
15		68-0583	Lockdown Button <sup>1</sup>	1	Yes	
		809	Touch Pad Assembly	1	Yes	
		68-0615	Push Rail, E*	1	Yes	
		68-0618	Push Rail, F*		Yes	
		68-0616	Push Rail, J*		Yes	
		68-0617	Push Rail, G*		Yes	

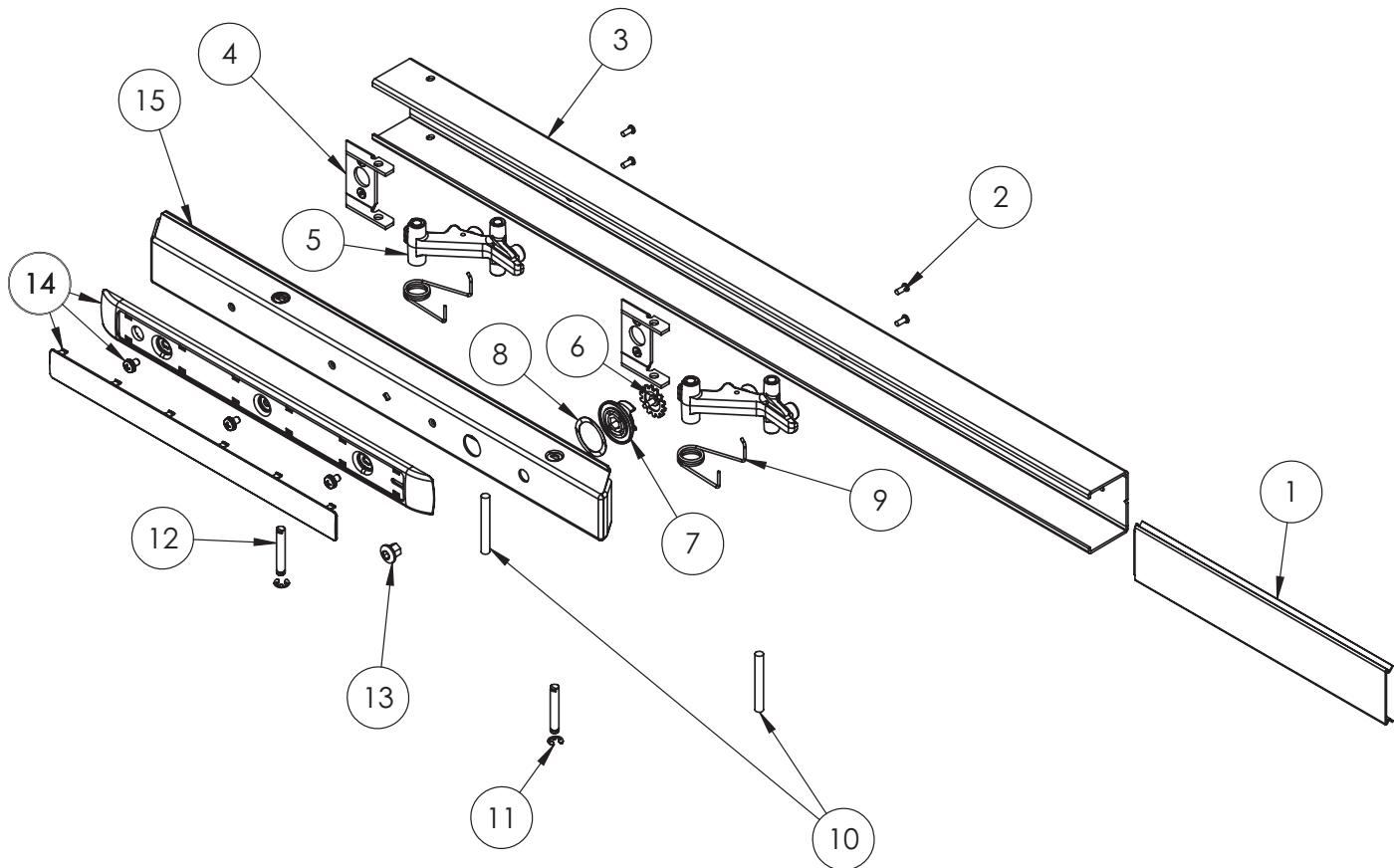
\*Specify Finish

1. Do not use on any 12- Rail Assembly

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Assembly 68-2695 Shown Above

# 80 Series Rail Assemblies

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16-5CH-

**SARGENT®**

**ASSA ABLOY**

Assembly No.	Description	Option	Sellable
68-2698	Wide Stile E Rail Assembly*	16-	Yes
68-2699	Wide Stile F Rail Assembly*		Yes
68-2700	Wide Stile G Rail Assembly*		Yes
68-2701	Wide Stile J Rail Assembly*		Yes
68-2720	Narrow Stile E Rail Assembly*		Yes
68-2721	Narrow Stile F Rail Assembly*		Yes
68-2722	Narrow Stile G Rail Assembly*		Yes
68-2723	Narrow Stile J Rail Assembly*		Yes
68-7528	Wide Stile E Rail Assembly*		Yes
68-7529	Wide Stile F Rail Assembly*		Yes
68-7530	Wide Stile G Rail Assembly*	16-5CH-	Yes
68-7531	Wide Stile J Rail Assembly*		Yes
68-8007	Narrow Stile E Rail Assembly*		Yes
68-8103	Narrow Stile F Rail Assembly*		Yes
68-8295	Narrow Stile G Rail Assembly*		Yes
68-8199	Narrow Stile J Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	2	809	Touch Pad Assembly	1	Yes
		68-0615	Push Rail, E*	1	Yes
		68-0618	Push Rail, F*		Yes
		68-0616	Push Rail, J*		Yes
		68-0617	Push Rail, G*		Yes
3		68-0943	Bracket	2	Yes
4		01-1236	CR-FHMS 6-32X3/8"	4	Yes
		68-0950	Mounting Rail, E Wide*	1	Yes
		68-0952	Mounting Rail, F Wide*		Yes
		68-0948	Mounting Rail, J Wide*		Yes
		68-0949	Mounting Rail, G Wide*		Yes
		68-0958	Mounting Rail, E Narrow*		Yes
		68-0955	Mounting Rail, F Narrow*		Yes
		68-0956	Mounting Rail, J Narrow*		Yes
		68-0957	Mounting Rail, G Narrow*		Yes
	5	816-5	Insert Assembly, E Wide <sup>1</sup> *	1	Yes
		816-1	Insert Assembly, F Wide <sup>1</sup> *		Yes
		816-7	Insert Assembly, J Wide <sup>1</sup> *		Yes
		816-4	Insert Assembly, G Wide <sup>1</sup> *		Yes
		816-2	Insert Assembly, E/F Narrow <sup>1</sup> *		Yes
		816-6	Insert Assembly, J Narrow <sup>1</sup> *		Yes
		816-3	Insert Assembly, G Narrow <sup>1</sup> *		Yes
		68-0945	Pivot Pin		2
7	6	01-0098	Retaining Ring	2	Yes
8		68-0229	Pivot Pin, Push Rail*		Yes
9	10	68-0236	Spring, Rail Arm	2	Yes
10		68-1832	Spring, Rail Arm (5CH-)		Yes
11		68-3609	Connecting Arm Assembly		Yes
12		01-4537	Standard Hole Plug	1	Yes

\*Specify Finish

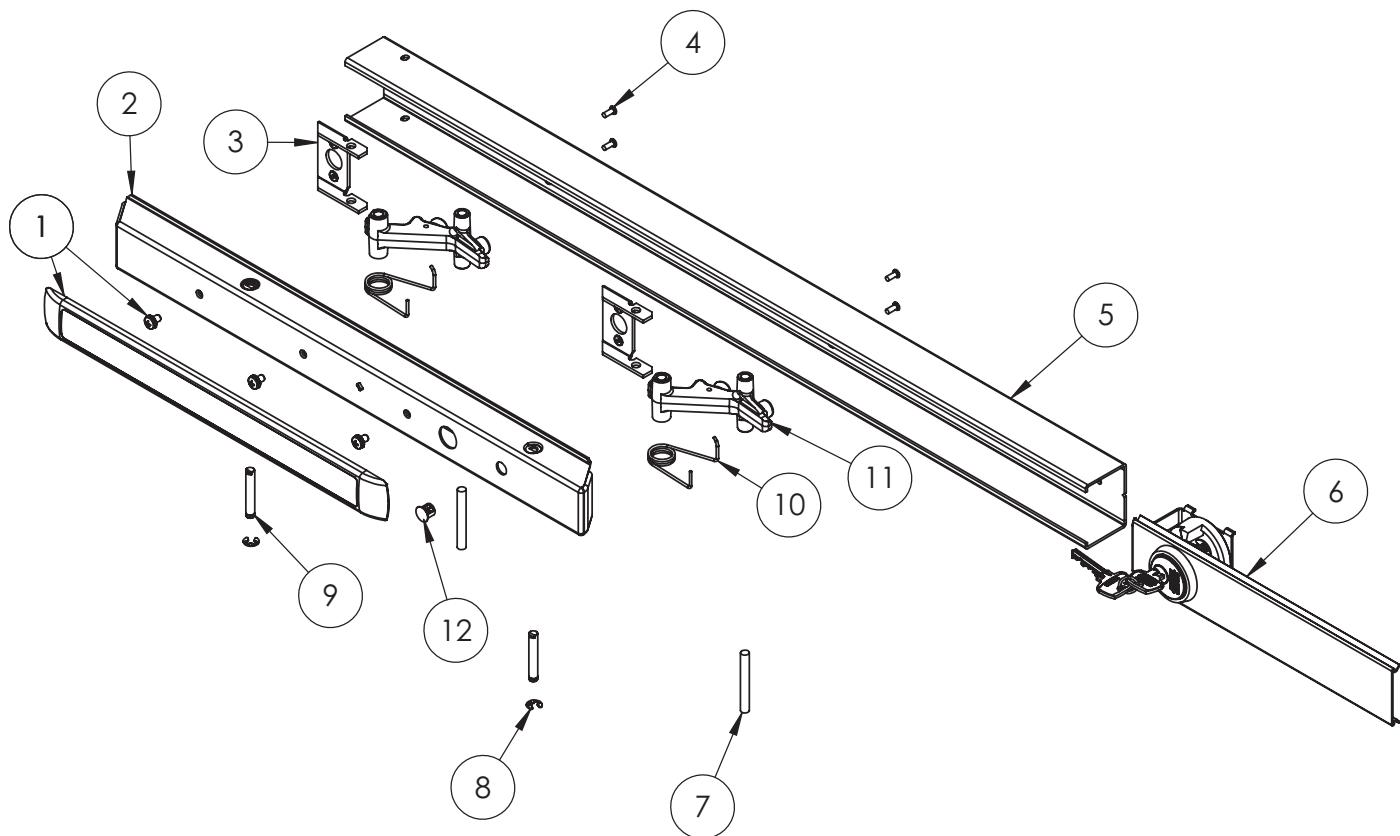
1. Do not use on any 12- Rail Assembly

A8231-K 02/20

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Assembly 68-2699 Shown Above

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## 80 Series Rail Assemblies

12-19-

19-

12-19-5CH

19-5CH-

**SARGENT®**

**ASSA ABLOY**

Assembly No.	Description	Option	Sellable	Assembly No.	Description	Option	Sellable
68-2918	E Wide Rail Assembly*	19-	Yes	68-7540	E Wide Rail Assembly*	19-5CH-	Yes
68-2919	F Wide Rail Assembly*		Yes	68-7541	F Wide Rail Assembly*		Yes
68-2921	J Wide Rail Assembly*		Yes	68-7543	J Wide Rail Assembly*		Yes
68-2920	G Wide Rail Assembly*		Yes	68-7542	G Wide Rail Assembly*		Yes
68-2905	E Narrow Rail Assembly*		Yes	68-8011	E Narrow Rail Assembly*		Yes
68-2906	F Narrow Rail Assembly*		Yes	68-8107	F Narrow Rail Assembly*		Yes
68-2908	J Narrow Rail Assembly*		Yes	68-8203	J Narrow Rail Assembly*		Yes
68-2907	G Narrow Rail Assembly*		Yes	68-8299	G Narrow Rail Assembly*		Yes
68-2926	E Wide Rail Assembly*	12-19-	Yes	68-7536	E Wide Rail Assembly*	12-19-5CH-	Yes
68-2927	F Wide Rail Assembly*		Yes	68-7537	F Wide Rail Assembly*		Yes
68-2929	J Wide Rail Assembly*		Yes	68-7538	J Wide Rail Assembly*		Yes
68-2928	G Wide Rail Assembly*		Yes	68-7539	G Wide Rail Assembly*		Yes
68-2913	E Narrow Rail Assembly*		Yes	68-8027	E Narrow Rail Assembly*		Yes
68-2914	F Narrow Rail Assembly*		Yes	68-8123	F Narrow Rail Assembly*		Yes
68-2916	J Narrow Rail Assembly*		Yes	68-8219	J Narrow Rail Assembly*		Yes
68-2915	G Narrow Rail Assembly*		Yes	68-8315	G Narrow Rail Assembly*		Yes

Item	Assy No.	Part No.	Description	Qty	Sellable
1	See Table Above	68-0583	Lockdown Button <sup>1</sup>	1	Yes
2		68-0736	Push Rail, E*	1	Yes
		68-0739	Push Rail, F*		Yes
		68-0737	Push Rail, J*		Yes
		68-0738	Push Rail, G*		Yes
3		01-0610	Wave Spring Washer <sup>1</sup>	1	Yes
4		68-0582	Lockdown Cam <sup>1</sup>	1	Yes
5		01-4466	SEMS Machine Screw <sup>1</sup>	1	Yes
6		68-0236	Spring, Rail Arm	2	Yes
7		68-1832	Spring, Rail Arm (5CH-)	2	Yes
8		01-0098	Retaining Ring	2	Yes
9		68-0229	Pivot Pin, Push Rail	2	Yes
10		68-0945	Pivot Pin, Mounting Rail	2	Yes
		68-0943	Bracket	2	Yes
11		68-0950	Mounting Rail, E*	1	Yes
		68-0952	Mounting Rail, F*		Yes
		68-0949	Mounting Rail, J*		Yes
		68-0948	Mounting Rail, G*		Yes
12		01-1236	#6-32X3/8" Machine Screw <sup>1</sup>	4	Yes
13		68-0550	Mounting Rail Insert, E*	1	Yes
		68-0549	Mounting Rail Insert, F*		Yes
		68-0552	Mounting Rail Insert, J*		Yes
		68-0551	Mounting Rail Insert, G*		Yes
14		01-4537	Standard Hole Plug	1	Yes

\*Specify Finish

1. Do not use on any 12- Rail Assembly

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## 80 Series Rail Assemblies

12-19-

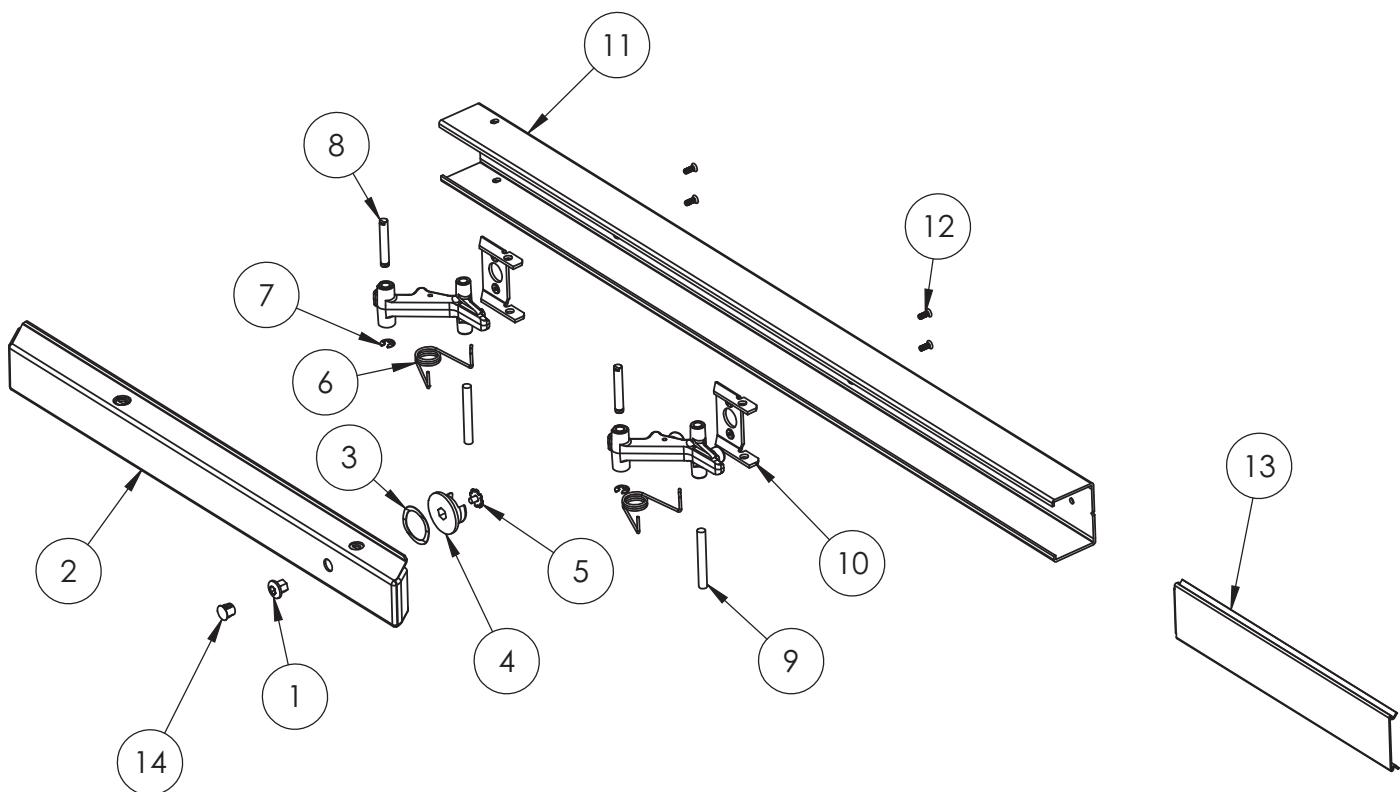
19-

12-19-5CH

19-5CH-

**SARGENT®**

**ASSA ABLOY**



Assembly 68-2919 Shown Above

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Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
AL-	68-4010	68-4011	68-4012	68-4025	68-4022	68-4023	68-4024	Yes
12-AL-	68-4018	68-4019	68-4020	68-4033	68-4030	68-4031	68-4032	Yes
19-AL-	68-4035	68-4036	68-4037	68-4050	68-4047	68-4048	68-4049	Yes
12-19-AL-	68-4043	68-4044	68-4045	68-4058	68-4055	68-4056	68-4057	Yes
53-AL-	68-4716	68-4717	68-4718	68-4723	68-4724	68-4725	68-4726	Yes
12-53-AL-	68-4720	68-4721	68-4722	68-4727	68-4728	68-4729	68-4730	Yes
19-53-AL-	68-4842	68-4843	68-4844	68-4849	68-4850	68-4851	68-4852	Yes
12-19-53-AL-	68-4846	68-4847	68-4848	68-4853	68-4854	68-4855	68-4856	Yes
53-55-AL-	68-4922	68-4923	68-4924	68-4929	68-4930	68-4931	68-4932	Yes
12-53-55-AL-	68-4926	68-4927	68-4928	68-4933	68-4934	68-4935	68-4936	Yes

**Notes:**

- Individual parts are available for sale for each of the assemblies above, contact factory for availability.
- Specify finish.

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Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
TL-	68-5048	68-5049	68-5051	68-5050	68-5009	68-5010	68-5012	68-5011	Yes
16-TL-	68-5052	68-5053	68-5055	68-5054	68-5013	68-5014	68-5016	68-5015	Yes
12-TL-	68-5056	68-5057	68-5059	68-5058	68-5017	68-5018	68-5020	68-5019	Yes
TL-Inactive	68-5060	68-5061	68-5063	68-5062	N/A	N/A	N/A	N/A	Yes
TL-(8895 Only)	68-5164	68-5165	68-5167	68-5166	N/A	N/A	N/A	N/A	Yes
55-TL-(8895 Only)	68-5168	68-5169	68-5171	68-5170	N/A	N/A	N/A	N/A	Yes
55-56-TL-	68-5689	68-5173	68-5174	68-5172	68-5692	68-5176	68-5177	68-5175	Yes
16-55-56-TL-	68-5706	68-5707	68-5708	68-5709	68-5738	68-5739	68-5740	68-5741	Yes
55-56-HK-TL-	68-5722	68-5723	68-5724	68-5725	68-5754	68-5755	68-5756	68-5757	Yes
AL-TL-	N/A	68-5190	68-5191	68-5192	68-5199	68-5196	68-5197	68-5198	Yes
12-AL-TL-	N/A	68-5193	68-5194	68-5195	68-5203	68-5200	68-5201	68-5202	Yes
59-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5187	68-5188	68-5189	Yes
12-59-TL-	N/A	68-5181	68-5182	68-5183	N/A	68-5187	68-5188	68-5189	Yes
55-AL-TL-	N/A	68-5314	68-5315	68-5316	68-5323	68-5320	68-5321	68-5322	Yes
12-55-AL-TL-	N/A	68-5317	68-5318	68-5319	68-5327	68-5324	68-5325	68-5326	Yes
53-58-TL-	68-5252	68-5253	68-5254	68-5255	68-5264	68-5265	68-5266	68-5267	Yes
12-53-58-TL-	68-5260	68-5261	68-5262	68-5263	68-5272	68-5273	68-5274	68-5275	Yes
16-53-58-TL-	68-5256	68-5257	68-5258	68-5259	68-5268	68-5269	68-5270	68-5271	Yes
53-55-TL-	68-5228	68-5229	68-5230	68-5231	68-5240	68-5241	68-5242	68-5243	Yes
12-53-55-TL-	68-5236	68-5237	68-5238	68-5239	68-5248	68-5249	68-5250	68-5251	Yes
16-53-55-TL-	68-5232	68-5233	68-5234	68-5235	68-5244	68-5245	68-5246	68-5247	Yes
53-TL-	68-5204	68-5205	68-5206	68-5207	68-5216	68-5217	68-5218	68-5219	Yes
12-53-TL-	68-5208	68-5209	68-5210	68-5211	68-5220	68-5221	68-5222	68-5223	Yes
16-53-TL-	68-5212	68-5213	68-5214	68-5215	68-5224	68-5225	68-5226	68-5227	Yes
56-TL-	68-5691	68-5162	68-5163	68-5161	68-5688	68-5159	68-5160	68-5158	Yes
56-HK-TL-	68-5750	68-5751	68-5752	68-5753	68-5718	68-5719	68-5720	68-5721	Yes
16-56-TL-	68-5734	68-5735	68-5736	68-5737	68-5702	68-5703	68-5704	68-5705	Yes
57-TL-	N/A	68-5096	68-5098	68-5097	68-5102	68-5403	68-5105	68-5104	Yes
12-57-TL-	N/A	68-5099	68-5101	68-5100	68-5106	68-5107	68-5109	68-5108	Yes
55-57-TL-	N/A	68-5178	68-5179	68-5180	N/A	68-5181	68-5182	68-5186	Yes
12-55-57-TL-	N/A	68-5184	68-5185	68-5186	N/A	68-5187	68-5188	68-5189	Yes
55-58-TL-	68-5134	68-5135	68-5137	68-5136	68-514	68-5147	68-5149	68-5148	Yes
12-55-58-TL-	68-5142	68-5143	68-5145	68-5144	68-5154	68-5155	68-5157	68-5156	Yes
16-55-58-TL-	68-5138	68-5139	68-5141	68-5140	68-5150	68-5151	68-5153	68-5152	Yes
58-TL-	68-5110	68-5111	68-5113	68-5112	68-5122	68-5123	68-5125	68-5124	Yes
12-58-TL-	68-5118	68-5119	68-5121	68-5120	68-5130	68-5131	68-5133	68-5132	Yes
16-58-TL-	68-5114	68-5115	68-5117	68-5116	68-5126	68-5127	68-5129	68-5128	Yes

Notes:

- Individual parts are available for sale for each of the assemblies above, contact factory for availability.
- Specify finish.

Option Code	L	M	N	Sellable
LP	68-4242	68-4243	68-4244	Yes
12-LP	68-4250	68-4251	68-4252	Yes
16-LP	68-4246	68-4247	68-4248	Yes
58-LP	68-4340	68-4341	68-4342	Yes
12-58-LP	68-4344	68-4345	68-4346	Yes
19-58-LP	68-4348	68-4349	68-4350	Yes
12-19-58-LP	68-4352	68-4353	68-4354	Yes
56-TL-LP	68-5352	68-5353	68-5354	Yes
16-56-TL-LP	68-5796	68-5797	68-5798	Yes
56-HK-TL-LP	68-5808	68-5809	68-5810	Yes
55-56-TL-LP	68-5348	68-5349	68-5350	Yes
16-55-56-TL-LP	68-5799	68-5800	68-5801	Yes
55-56-HK-TL-LP	68-5811	68-5812	68-5813	Yes
58-TL-LP	68-5356	68-5357	68-5358	Yes
12-58-TL-LP	68-5360	68-5361	68-5362	Yes
55-58-TL-LP	68-5364	68-5365	68-5366	Yes
12-55-58-TL-LP	68-5368	68-5369	68-5370	Yes
19-LP	68-4292	68-4293	68-4294	Yes
12-19-LP	68-4300	68-4301	68-4302	Yes
16-19-LP	68-4296	68-4297	68-4298	Yes
55-LP	68-4305	68-4306	68-4307	Yes
12-55-LP	68-4309	68-4310	68-4311	Yes
19-55-LP	68-4313	68-4314	68-4315	Yes
12-19-55-LP	68-4317	68-4318	68-4319	Yes
55-56-LP	68-4322	68-4323	68-4324	Yes
19-55-56-LP	68-4326	68-4327	68-4328	Yes
16-55-56-LP	68-5769	68-5770	68-5771	Yes
16-19-55-56-LP	68-5775	68-5776	68-5777	Yes
55-56-HK-LP	68-5781	68-5782	68-5783	Yes
19-55-56-HK-LP	68-5787	68-5788	68-5789	Yes
56-LP	68-4331	68-4332	68-4333	Yes
19-56-LP	68-4335	68-4336	68-4337	Yes
16-56-LP	68-5766	68-5767	68-5768	Yes
16-19-56-LP	68-5772	68-5773	68-5774	Yes
56-HK-LP	68-5778	68-5779	68-5780	Yes
19-56-HK-LP	68-5784	68-5785	68-5786	Yes
55-58-LP	68-4357	68-4358	68-4359	Yes
12-55-58-LP	68-4361	68-4362	68-4363	Yes
19-55-58-LP	68-4365	68-4366	68-4367	Yes
12-19-55-58-LP	68-4369	68-4370	68-4371	Yes

**Notes:**

- Individual parts are available for sale for each of the assemblies above, contact factory for availability.
- Specify finish.

Option Code	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
PL-57- (LHRB)	68-6180	68-6181	68-6182	68-6183	68-6196	68-6197	68-6198	Yes
PL-57- (RHRB)	68-6184	68-6185	68-6186	68-6187	68-6200	68-6201	68-6202	Yes
12-PL-57- (LHRB)	68-6188	68-6189	68-6190	68-6191	68-6204	68-6205	68-6206	Yes
12-PL-57- (RHRB)	68-6192	68-6193	68-6194	68-6195	68-6208	68-6209	68-6210	Yes
PL-59- (LHRB)	68-6128	68-6129	68-6130	68-6131	68-6160	68-6161	68-6162	Yes
PL-59- (RHRB)	68-6132	68-6133	68-6134	68-6835	68-6164	68-6165	68-6166	Yes
12-PL-59- (LHRB)	68-6144	68-6145	68-6146	68-6147	68-6168	68-6169	68-6170	Yes
12-PL-59- (RHRB)	68-6148	68-6149	68-6150	68-6151	68-6172	68-6173	68-6174	Yes
PL-55-57- (LHRB)	68-6216	68-6217	68-6218	68-6219	68-6232	68-6233	68-6234	Yes
PL-55-57- (RHRB)	68-6220	68-6221	68-6222	68-6223	68-6836	68-6237	68-6238	Yes
12-PL-55-57- (LHRB)	68-6224	68-6225	68-6226	68-6227	68-6240	68-6241	68-6242	Yes
12-PL-55-57- (RHRB)	68-6228	68-6229	68-6230	68-6231	68-6244	68-6245	68-6246	Yes

**Notes:**

- Individual parts are available for sale for each of the assemblies above, contact factory for availability.
- Specify finish.

**80 Series Rail Assemblies  
All Related 12- Electrical Assemblies**

**SARGENT®**

**ASSA ABLOY**

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
12-53-	68-4595	68-4596	68-4596	68-4597	68-4607	68-4608	68-4609	68-4610	Yes
12-53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
12-55-	68-2797	68-2798	68-2800	67-2799	68-2809	68-2810	68-2812	68-2811	Yes
12-53-55-	68-4623	68-4624	68-4625	68-4626	68-4635	68-4636	68-4637	68-4638	Yes
12-57-	68-6177	68-2829	68-2826	68-2825	68-2835	68-2836	68-2838	68-2837	Yes
12-55-57-	68-6213	68-4942	68-4944	68-4943	68-4949	68-4950	68-4952	68-4951	Yes
12-58-	68-3044	68-3045	68-3047	68-3046	68-3056	68-3057	68-3059	68-3058	Yes
12-53-58-	68-4647	68-4648	68-4649	68-4650	68-4659	68-4660	68-4661	68-4662	Yes
12-19-53-	68-4735	68-4736	67-4737	68-4738	68-4747	68-4748	68-4749	68-4750	Yes
12-19-55-	68-2939	68-2940	68-2942	68-2941	68-2951	68-2952	68-2954	68-2953	Yes
12-19-57	68-6179	68-2973	68-2976	68-2975	68-2985	68-2986	68-2988	68-2987	Yes
12-19-58-	68-3094	68-3095	68-3097	68-3096	68-3106	68-3107	68-3109	68-3108	Yes
12-19-53-58-	68-4786	68-4787	68-4788	68-4789	68-4798	68-4799	68-4800	68-4801	Yes
12-19-59-	68-6112	68-3801	68-3802	68-3803	68-6114	68-3809	68-3810	68-3811	Yes

**Notes:**

- Individual parts are available for sale for each of the assemblies above, contact factory for availability.
- Specify finish.

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Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
16-53-	68-4599	68-4600	68-4601	68-4602	68-4611	68-4612	68-4613	68-4614	Yes
16-55-	68-2793	68-2794	68-2796	68-2795	68-2805	68-2806	68-2808	68-2807	Yes
16-53-55-	68-4619	68-4620	68-4621	68-4622	68-4631	68-4632	68-4633	68-4634	Yes
16-56-	68-5562	68-5563	68-5564	68-5565	68-5618	68-5619	68-5620	68-5621	Yes
16-53-56-	68-5570	68-5571	68-5572	68-5573	68-5626	68-5627	68-5628	68-5629	Yes
16-53-55-56-	68-5574	68-5575	68-5576	68-5577	68-5630	68-5631	68-5632	68-5633	Yes
16-58-	68-3040	68-3041	68-3043	68-3042	68-3052	68-3053	68-3055	68-3054	Yes
16-53-58-	68-4643	68-4644	68-4645	68-4646	68-4655	68-4656	68-4657	68-4658	Yes
16-53-55-58-	68-4667	68-4668	68-4669	68-4670	68-4675	68-4676	68-4677	68-4678	Yes
16-19-53-	68-4739	68-4740	68-4741	68-4742	68-4751	68-4752	68-4753	68-4754	Yes
16-19-55-	68-2935	68-2936	68-2938	68-2937	68-2947	68-2948	68-2950	68-2949	Yes
16-19-56-	68-5650	68-5651	68-5652	68-5653	68-5634	68-5635	68-5636	68-5637	Yes
16-19-53-56-	68-5513	68-5535	68-5536	68-5537	68-5642	68-5643	68-5644	68-5645	Yes
16-19-53-55-56-	68-5531	68-5532	68-5533	68-5534	68-5646	68-5647	68-5648	68-5649	Yes
16-19-58-	68-3090	68-3091	68-3093	68-3092	68-3102	68-3103	68-3105	68-3104	Yes
16-19-53-58-	68-4782	68-4783	68-4784	68-4785	68-4794	68-4795	68-4796	68-4797	Yes

\*For all associated parts in assemblies above, contact factory for availability

**80 Series Rail Assemblies  
All Related 19- Electrical Assemblies**

**SARGENT®**

**ASSA ABLOY**

Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
19-53-	68-4731	68-4732	68-4733	68-4734	68-4743	68-4744	68-4745	68-4746	Yes
19-55-	68-2931	68-2932	68-2934	68-2933	68-2943	68-2944	68-2946	68-2945	Yes
19-56-	68-5511	68-3225	68-3226	68-3224	68-5582	68-3230	68-3231	68-3229	Yes
19-57-	68-6178	68-2965	68-2968	68-2967	68-2977	68-2978	68-2980	68-2979	Yes
19-58-	68-3086	68-3087	68-3089	68-3088	68-3098	68-3099	68-3101	68-3100	Yes
19-59-	68-6111	68-3797	68-3798	68-3799	68-6113	68-3805	68-3806	68-3807	Yes
19-53-56-	68-5512	68-4826	68-4827	68-4828	68-5584	68-4829	68-4830	68-4831	Yes
19-53-55-56-	68-5527	68-4953	68-4954	68-4955	68-5585	68-4956	68-4957	68-4958	Yes
19-53-58-	68-4778	68-4779	68-4780	68-4781	68-4790	68-4791	68-4792	68-4793	Yes

**\*For all associated parts in assemblies above, contact factory for availability**

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**101**

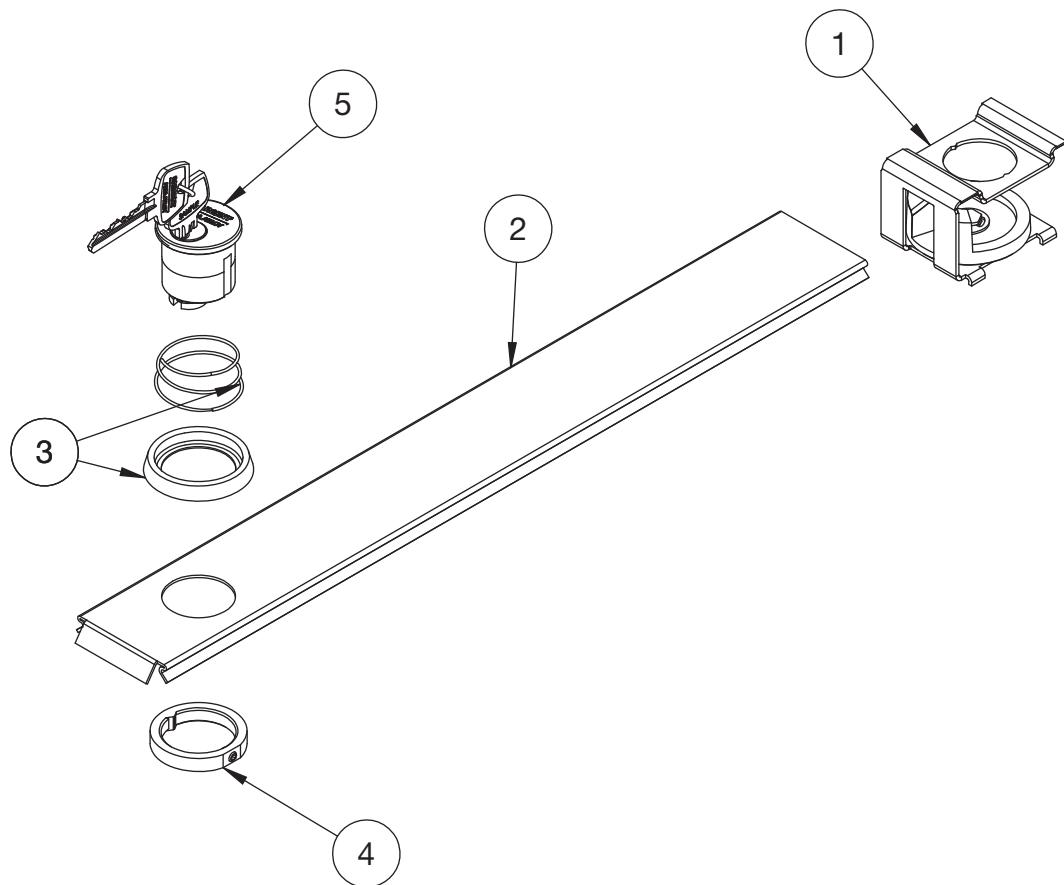
Option Code	E Wide	F Wide	J Wide	G Wide	E Narrow	F Narrow	J Narrow	G Narrow	Sellable
53-	68-4591	68-4592	68-4593	68-4594	68-4603	68-4604	68-4605	68-4606	Yes
55-	68-2789	68-2790	68-2792	68-2791	68-2801	68-2802	68-2804	68-2803	Yes
53-55-	68-4615	68-4616	68-4617	68-4618	68-4627	68-4628	68-4629	68-4630	Yes
53-56-	68-5544	68-4687	68-4688	68-4689	68-5580	68-4690	68-4691	68-4692	Yes
53-55-56-	68-5545	68-4693	68-4694	68-4695	68-5581	68-4696	68-4697	68-4698	Yes
57-	68-6176	68-2815	68-2818	68-2817	68-2827	68-2828	68-2830	68-2829	Yes
55-57-	68-6212	68-4938	68-4940	68-4939	68-4945	68-4946	68-4948	68-4947	Yes
58-	68-3036	68-3037	68-3039	68-3038	68-3048	68-3049	68-3051	68-3050	Yes
53-58-	68-4639	68-4640	68-4641	68-4642	68-4651	68-4652	68-4653	68-4654	Yes
53-55-58-	68-4663	68-4664	68-4665	68-4666	68-4675	68-4676	68-4677	68-4678	Yes

- For all associated parts in assemblies above, contact factory for availability
- Specify finish

Item	Part No.	Description	Qty	Sellable
1	97-3230	16- Cylinder Dogging Assembly	1	Yes
2	68-0767	F Wide Rail Insert <sup>2</sup>	1	Yes
	68-0768	E Wide Rail Insert <sup>2</sup>		Yes
	68-0769	G Wide Rail Insert <sup>2</sup>		Yes
	68-0770	G Narrow J Wide Rail Insert <sup>2</sup>		Yes
	68-1376	E and F Narrow Rail Insert <sup>2</sup>		Yes
	68-1465	J Narrow Rail Insert <sup>2</sup>		Yes
3	13-2131	Cylinder Ring Assembly <sup>2</sup>	1	Yes
4	68-6040	Retaining Collar Assembly	1	Yes
5	N/A	Cylinder and Key Assembly <sup>1</sup>	1	Yes
N/A	01-0288	Allen Wrench	1	Yes

1. For Cylinder, Specify "Mortise" Cylinder, Finish and Keying Requirements

2. Specify Finish



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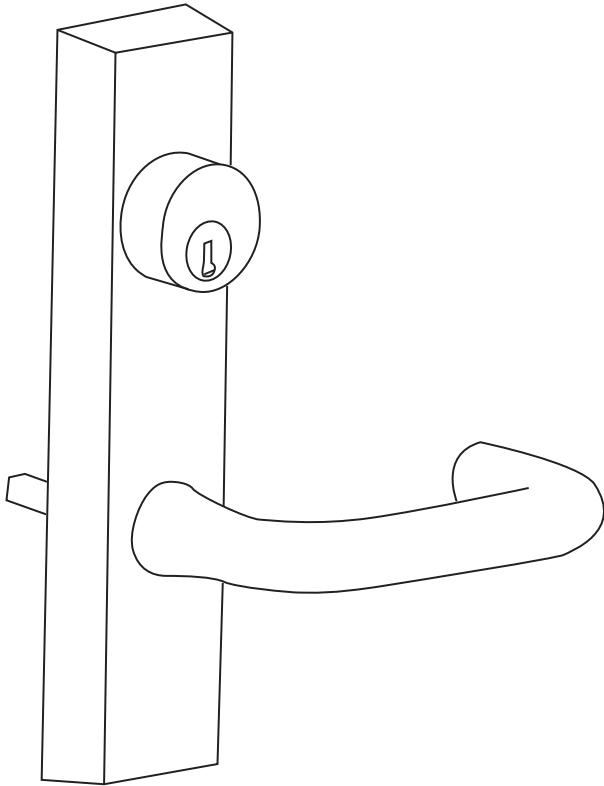
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Function	Exit Devices				
	8300	AD8400 MD8400	8500	AD8600 MD8600 WD8600	SP8600 <sup>2</sup> PP8600 <sup>2</sup> PR8600 <sup>2</sup>
04	704	—	704	—	—
	744 <sup>1</sup>	—	744 <sup>1</sup>	—	—
06	—	706-4	—	706-4	706-6
	—	746-4 <sup>1</sup>	—	746-4 <sup>1</sup>	746-6 <sup>1</sup>
10	710	710-4	710	710-4	710-6
	740 <sup>1</sup>	740-4 <sup>1</sup>	740 <sup>1</sup>	740-4 <sup>1</sup>	740-6 <sup>1</sup>
13	713	713-4	713-8	713-4	713-6
	743 <sup>1</sup>	743-4 <sup>1</sup>	743-8 <sup>1</sup>	743-4 <sup>1</sup>	743-6 <sup>1</sup>
15	715	715-4	715-8	715-4	715-6
16	—	—	—	—	—
73	—	773-4	773-8	773-4	773-6
74	—	774-4	774-8	774-4	774-6
75	775	—	—	—	—
76	776	—	—	—	—
77	—	—	—	—	—
78	—	—	—	—	—

1. 740, 743, 744 &amp; 746 are freewheeling levers

2. Designates discontinued products



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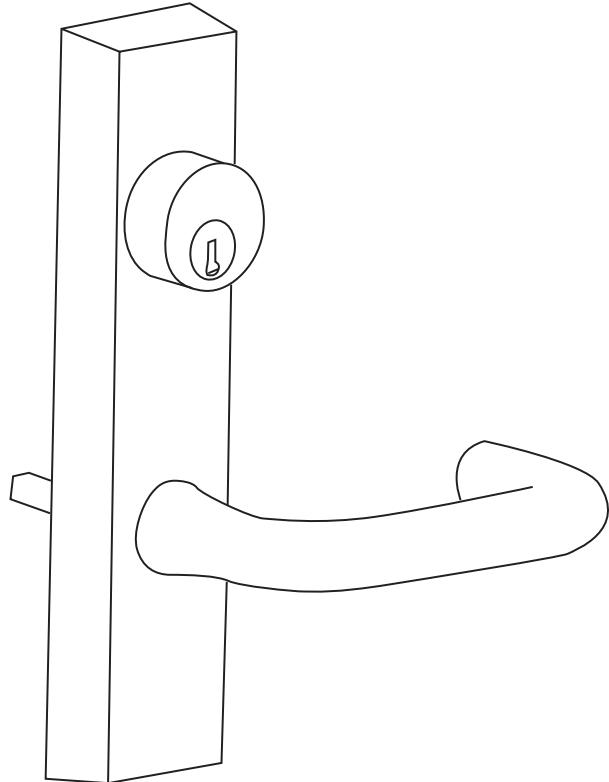
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Function	Exit Devices						
	LS8600	8700 FM8700	NB8700	SP8700 <sup>2</sup>	8800	8888 HC8800	8900
LP8600	HC48700		PP8700 <sup>2</sup>				
LR8600	HC8700		PR8700 <sup>2</sup>				
04	—	—	—	—	704	704	704
	—	—	—	—	744 <sup>1</sup>	744 <sup>1</sup>	744 <sup>1</sup>
06	706-6	706	706-8	706-8	706-8	706-8	—
	746-6 <sup>1</sup>	746 <sup>1</sup>	746-8	746-8 <sup>1</sup>	746-8 <sup>1</sup>	746-8 <sup>1</sup>	—
10	710-6	710	710	710	710	710	710
	740-6 <sup>1</sup>	740 <sup>1</sup>	740	740 <sup>1</sup>	740 <sup>1</sup>	740 <sup>1</sup>	740 <sup>1</sup>
13	713-6	713	—	713-8	713-8	713-8	713
	743-6 <sup>1</sup>	743 <sup>1</sup>	743-8 <sup>1</sup>	743-8 <sup>1</sup>	743-8 <sup>1</sup>	743-8 <sup>1</sup>	743 <sup>1</sup>
15	715-6	715	715-8	715-8	715-8	715-8	715
16	—	—	—	—	716	—	716
73	773-6	773	773-8	773-8	—	—	—
74	774-6	774	774-8	774-8	—	—	—
75	—	—	—	—	775-8	775-8	775
76	—	—	—	—	776-8	776-8	776
77	—	—	—	—	777-8	777-8	777
78	—	—	—	—	778-8	778-8	778

1. 740, 743, 744 &amp; 746 are freewheeling levers

2. Designates discontinued products



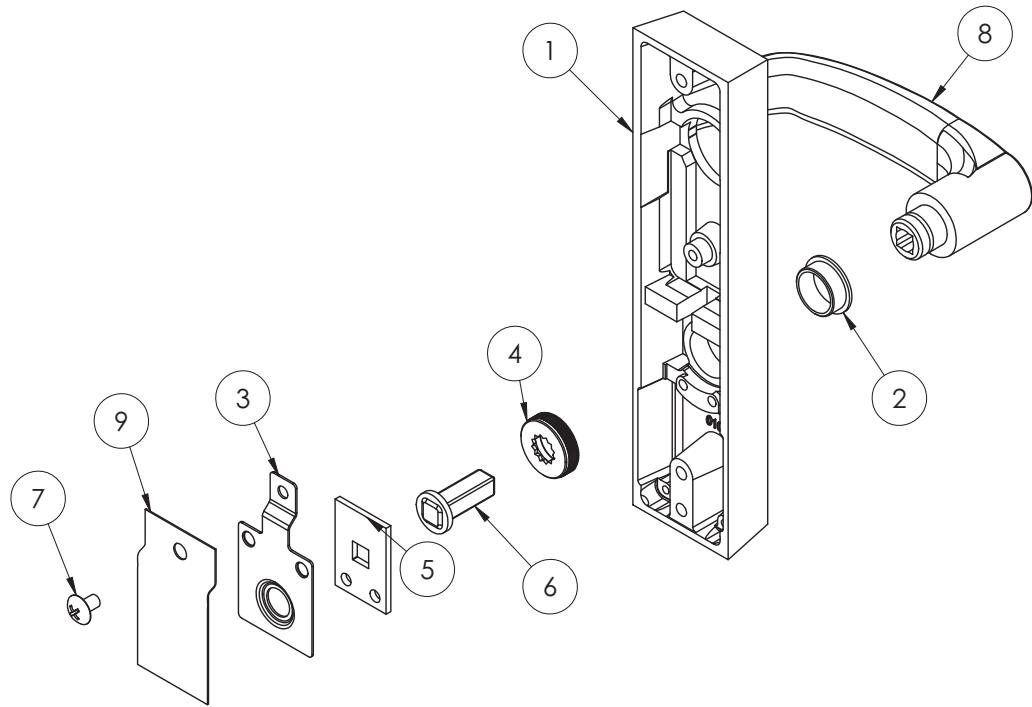
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Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case (704)	1	No
	97-0429	ET Case (710)	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	—	Lever Handle <sup>1,2</sup>	1	Yes
9	A6407	Information Tag	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



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Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle <sup>1,3</sup>	1	Yes
Not Shown	—	Cylinder Assembly <sup>1,2</sup>	1	Yes
	97-0350	Collar <sup>1</sup>	1	Yes
	13-0180	Cylinder Nut	1	Yes
7	97-0355	Locking Slide (706) (607-2)	1	Yes
	97-0356	Locking Slide (713) (607-1)	1	Yes
8	01-4507	1/8" X 1 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0558	Slide Support	1	No
15	97-0563	Spring Support	1	No
16	97-0564	Return Spring	1	No
17	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

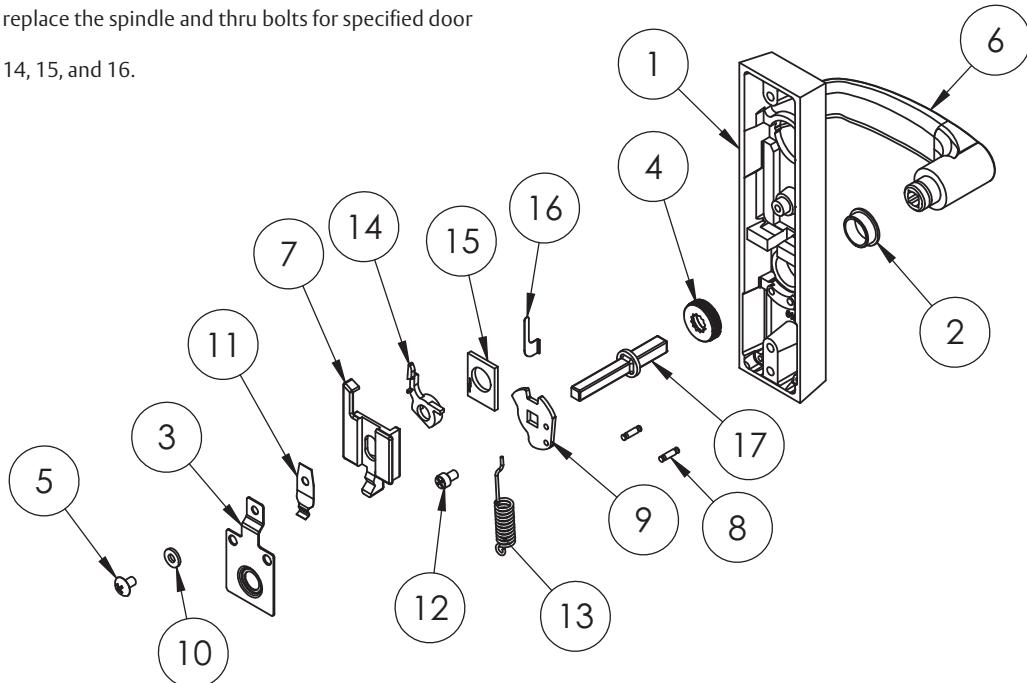
1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 7, 10, 11, 14, 15, and 16.



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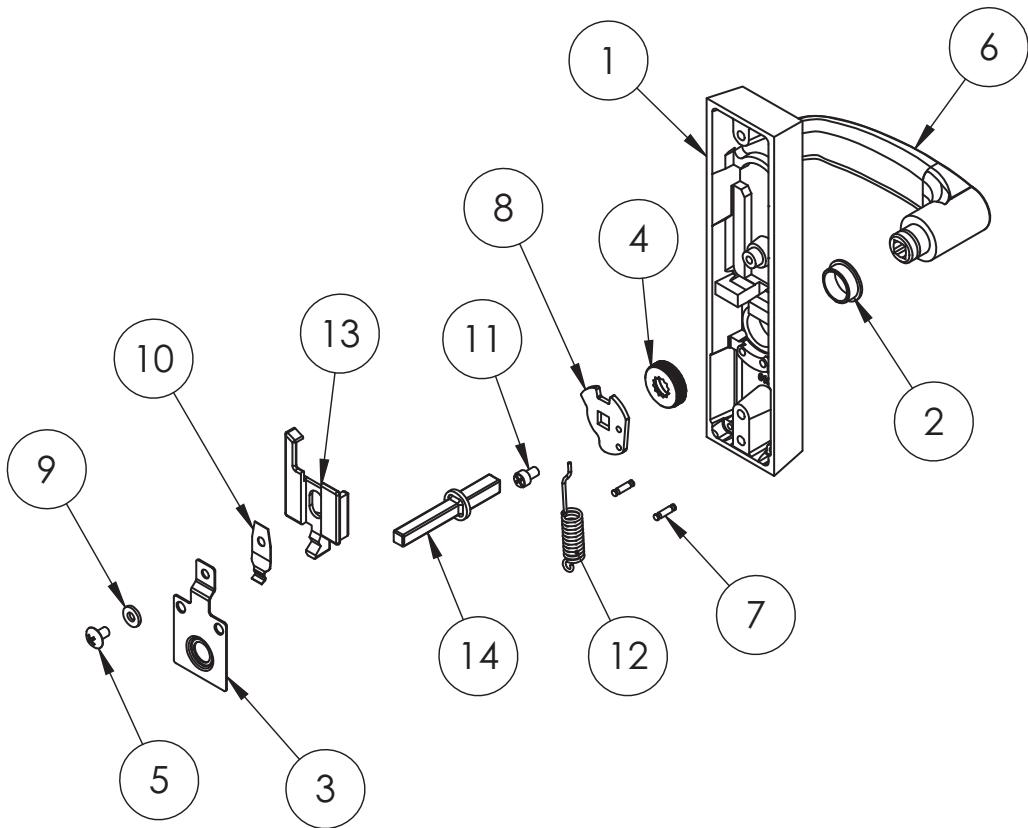
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Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle <sup>1,2</sup>	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-1	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-2	Spindle Retrofit Kit (2" Door)	1	Yes
	730-3	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



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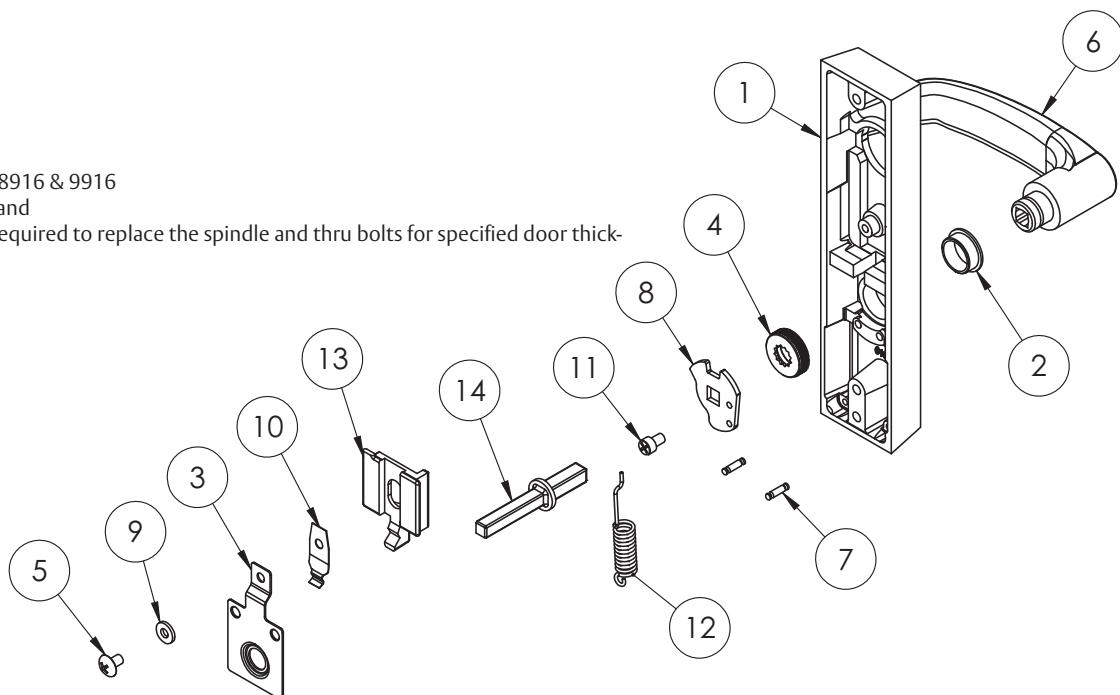
Item	Part No.	Description	Qty	Sellable
1	97-0427	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle <sup>1,3</sup>	1	Yes
7	01-4507	1/8" X 1/2' Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
Not Shown	—	Cylinder <sup>1,2,2a</sup>	1	Yes
	97-0350	Cylinder Collar <sup>1</sup>	1	Yes
	13-0180	Cylinder Nut	1	Yes
	13-0086	Backplate (8816 Only)	1	Yes
	13-0074	Connecting Screw (8816 Only)	2	Yes
	13-0075	Connecting Screw (8816 Only) (2 1/2" Door And Over)	2	Yes
13	97-0439	Locking Slide (716)	1	Yes
14	97-0549	Spindle (1 3/4" Door) (730-1)	1	Yes
	97-0550	Spindle (2" Door) (730-2)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-3)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	1	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	1	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	1	Yes

- Specify finish
- Specify cylinder size
- By keying Requirements

2b. #34 Cylinder for 8816  
#46 Mortise cylinder for 8916 & 9916

- Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



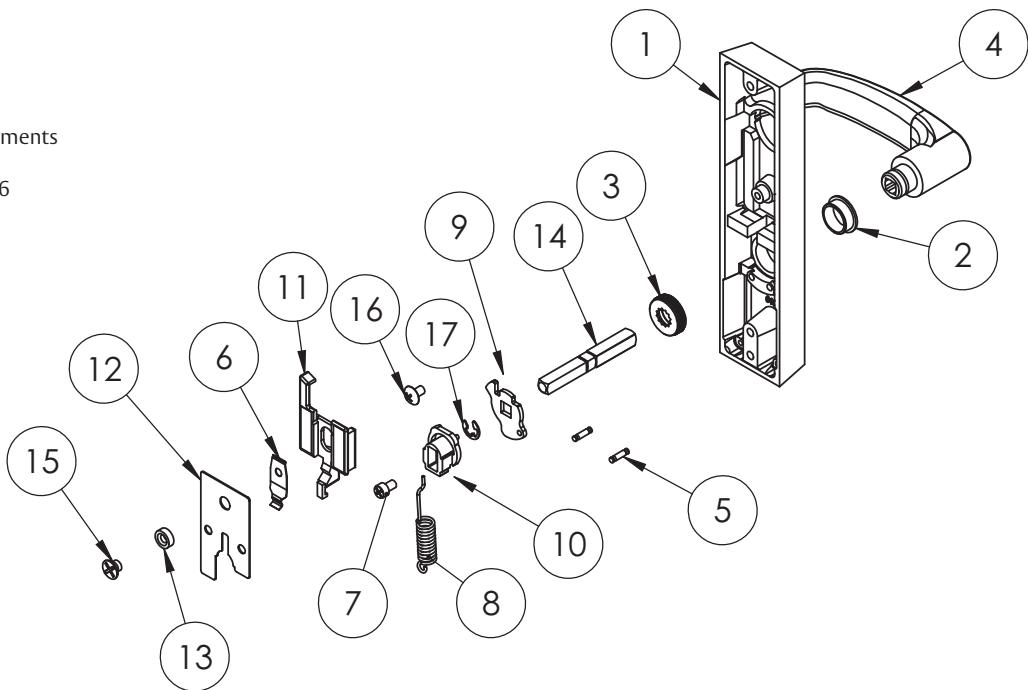
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Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,3</sup>	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder <sup>1,2</sup>	1	Yes
	97-0350	Collar <sup>1</sup>	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring		Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0475	Locking Slide (743)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1479	Cr-Fhms #10-32 X 1/2"	1	Yes
16	01-1183	Ct-Thms #10-32 X 5/16"	1	Yes
17	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #41 cylinder by keying requirements
3. Specify lever design by hand

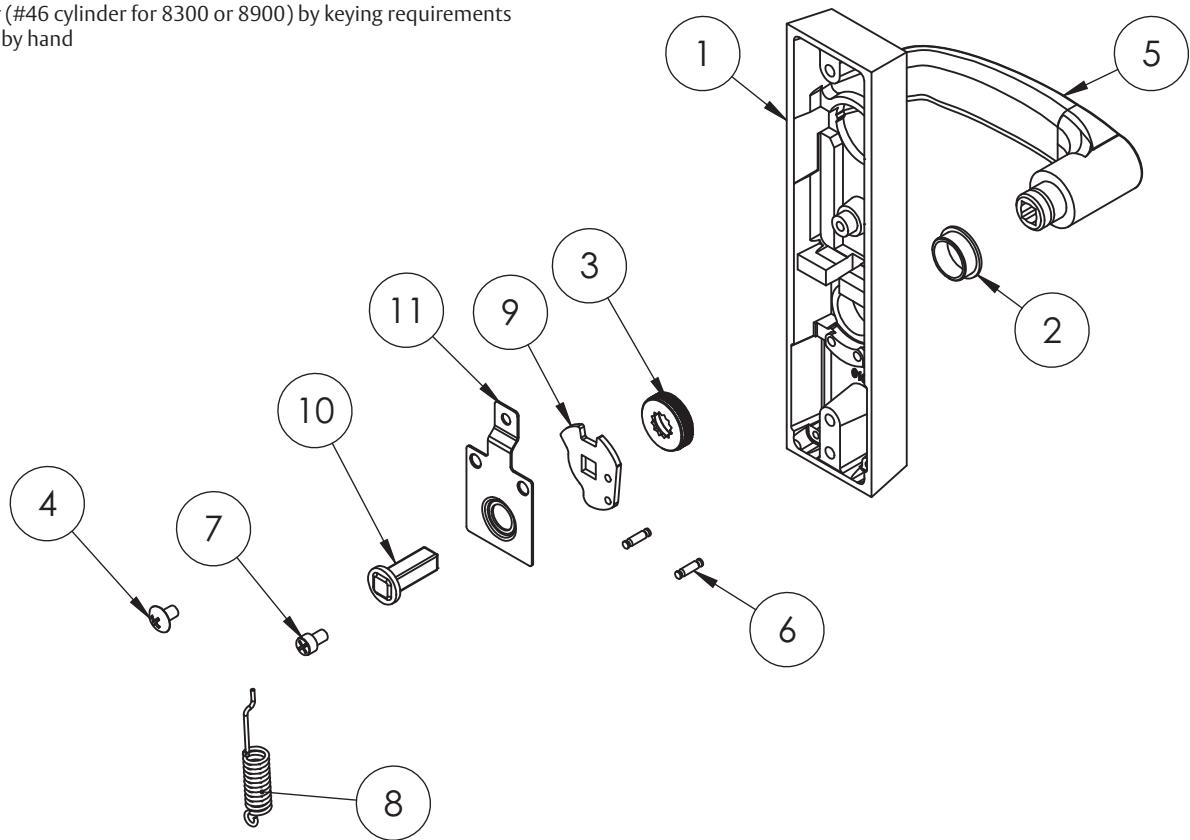
Note: 607 kit includes items 6, 11, and 16



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Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case (740)	1	No
	97-0427	ET Case (744)	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	—	Lever Handle <sup>1,2</sup>	1	Yes
6	01-4507	1/8 X 1 1/2 Double Ended Groove Pin	2	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0528	Hub Plate	1	Yes
10	97-0573	Spindle	1	Yes
11	68-1393	Retaining Plate	1	Yes
Not Shown	—	Rim Cylinder (744 Only) <sup>1,2</sup>	1	Yes
	13-0086	Backplate (744 Only)	1	Yes
	13-0074	Connecting Screw (744 Only)	2	Yes
	13-0075	Connecting Screw (744 Only) (2 1/2" Door And Over)	2	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish
2. Specify #34 cylinder (#46 cylinder for 8300 or 8900) by keying requirements
3. Specify lever design by hand



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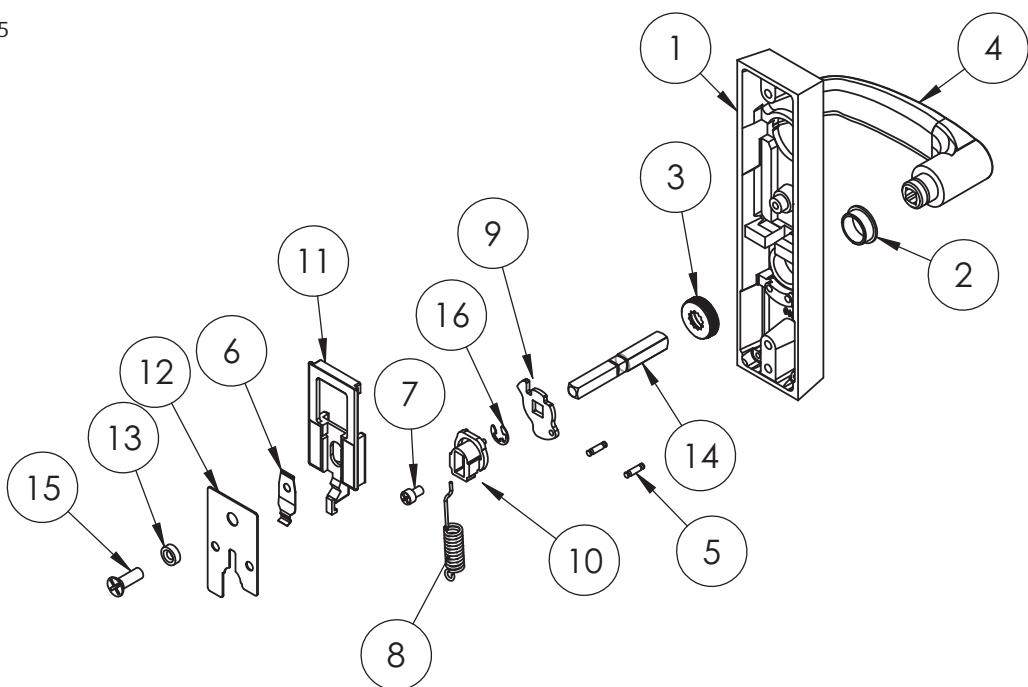
Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,3</sup>	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0347	Locking Slide Spring	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder <sup>1,2</sup>	1	Yes
	97-0350	Collar <sup>1</sup>	1	Yes
	13-0180	Cylinder Nut	1	Yes
	97-0571	Locking Slide Spring W/ Bl Dyk	1	Yes
	8	Hub Spring (Std)	1	Yes
9	97-0478	Lower Hub Plate	1	Yes
10	97-0479	Spindle Lock	1	Yes
11	97-0476	Locking Slide (746 Function)	1	Yes
12	97-0581	Retaining Plate	1	Yes
13	97-0582	Spacer	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
16	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 607 kit includes items 6, 11, and 15

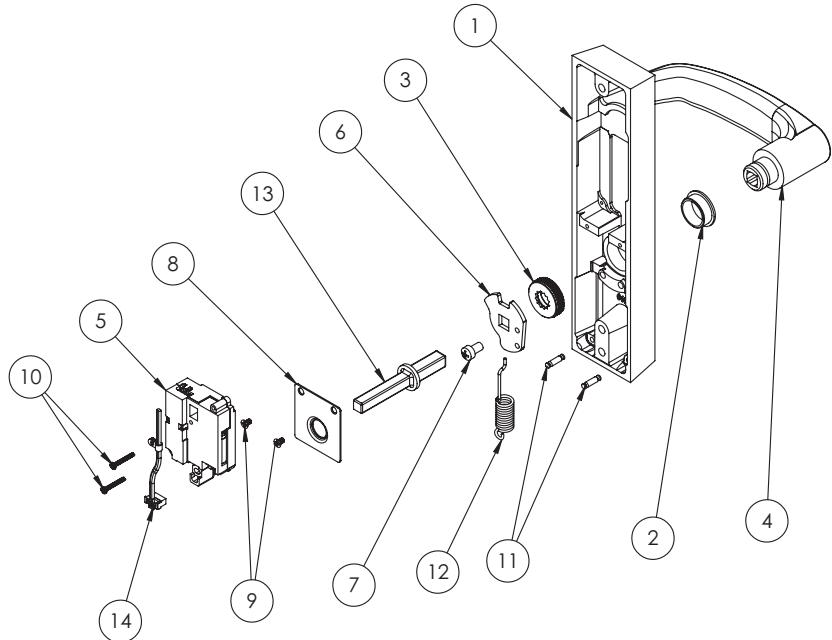


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Item	Part No.	Description	Qty	Sellable
1	97-0853	Electric ET Case W/O Cylinder Prep <sup>1</sup>	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,2</sup>	1	Yes
5	68-7546	Motor Actuator Assemby	1	Yes
6	97-0528	Hub Plate (STD)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0852	Retainer Plate, Electrical Function	1	Yes
9	01-4410	#4-40 X 1/4" Ph Flat Head Machine Screw	2	Yes
10	01-4383	#2-56 X 5/8" Ph Pan Head Machine Screw	2	Yes
11	01-4507	1/8 x 1/2 Double Ended Groove Pin	2	No
12	97-0425	Hub Spring (STD)	1	Yes
13	97-0549	Spindle (1-3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	
	97-0551	Spindle (2-1/4" Door)	1	
14	52-5660	Ecoflex Et Harness F.Safe/F.Secure	1	Yes
	52-5659	Ecoflex ET Harness H1, H2, M1	1	Yes
	52-5654	Ecoflex ET Harness KP, G1.5,	1	Yes
	52-5657	Ecoflex ET Harness P1, P2, IN120, IN220	1	Yes
	52-5655	Ecoflex ET Harness S Series	1	Yes
	52-5656	Ecoflex ET Harness PG	1	Yes
	52-5658	Ecoflex ET Harness N2	1	Yes
	52-5652	Ecoflex ET Harness IN100	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



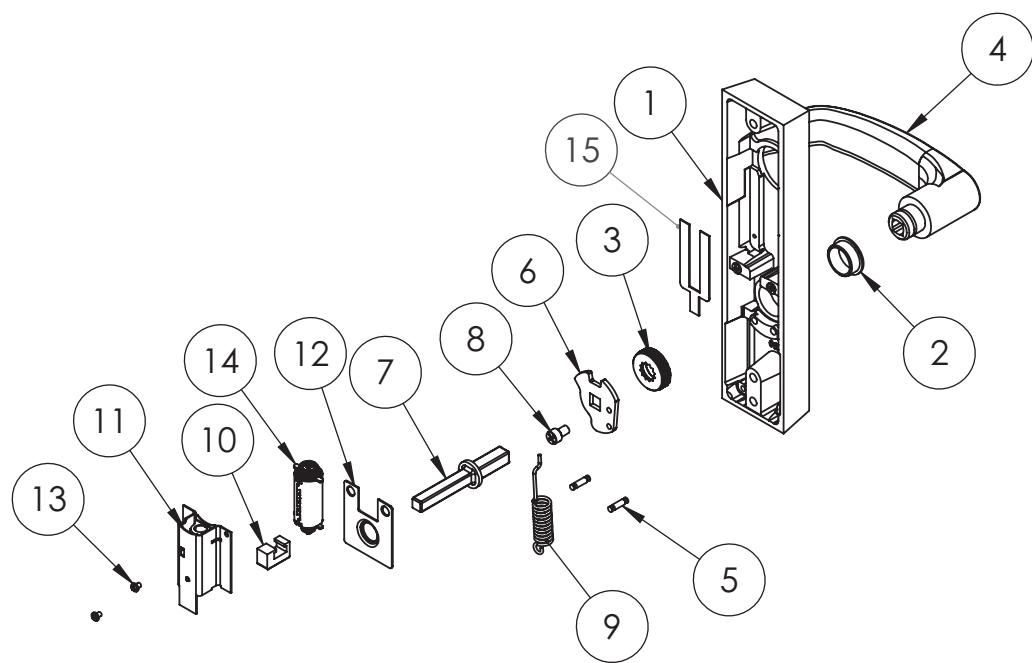
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Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,2</sup>	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	
	97-0551	Spindle (2 1/4" Door)	1	
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	No
11	97-3932	Solenoid Cover Assembly (Fail Secure)	1	No
12	68-1402	Retainer Plate, Electrical Function	1	No
13	01-3563	Machine Screw #5-40 X 1/4"	2	No
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	No
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	No
15	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	

1. Specify finish

2. Specify lever design by hand



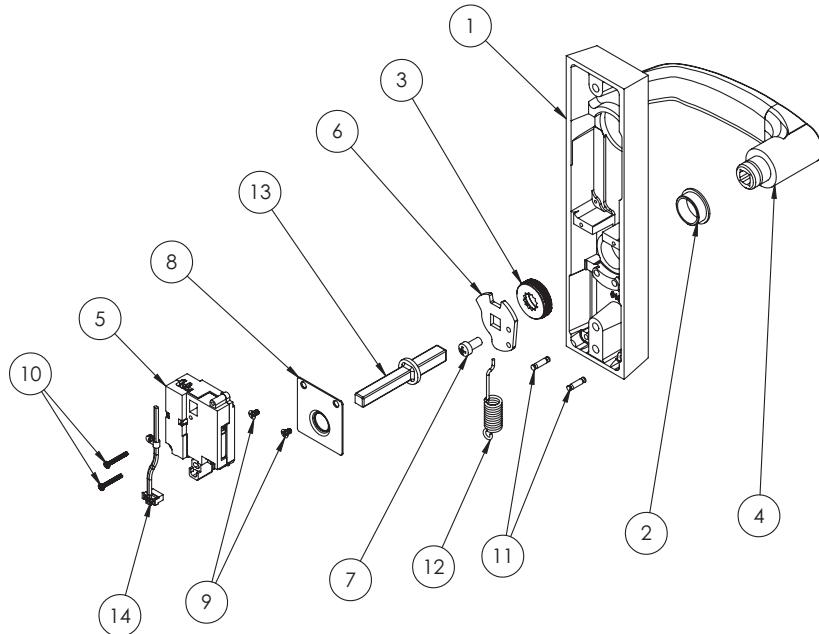
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Item	Part No.	Description	Qty	Sellable
1	97-0851	Electric ET Case W/ Cylinder Prep <sup>1</sup>	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,2</sup>	1	Yes
5	68-7546	Motor Actuator Assemby	1	Yes
6	97-0528	Hub Plate (STD)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0852	Retainer Plate, Electrical Function	1	Yes
9	01-4410	#4-40 X 1/4" Ph Flat Head Machine Screw	2	Yes
10	01-4383	#2-56 X 5/8" Ph Pan Head Machine Screw	2	Yes
11	01-4507	1/8 x 1/2 Double Ended Groove Pin	2	No
12	97-0425	Hub Spring (STD)	1	Yes
13	97-0549	Spindle (1-3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	
	97-0551	Spindle (2-1/4" Door)	1	
14	52-5660	Ecoflex Et Harness F.Safe/F.Secure	1	Yes
	52-5659	Ecoflex ET Harness H1, H2, M1	1	Yes
	52-5654	Ecoflex ET Harness KP, G1.5,	1	Yes
	52-5657	Ecoflex ET Harness P1, P2, IN120, IN220	1	Yes
	52-5655	Ecoflex ET Harness S Series	1	Yes
	52-5656	Ecoflex ET Harness PG	1	Yes
	52-5658	Ecoflex ET Harness N2	1	Yes
	52-5652	Ecoflex ET Harness IN100	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

3. Specify #46 cylinder by keying requirements



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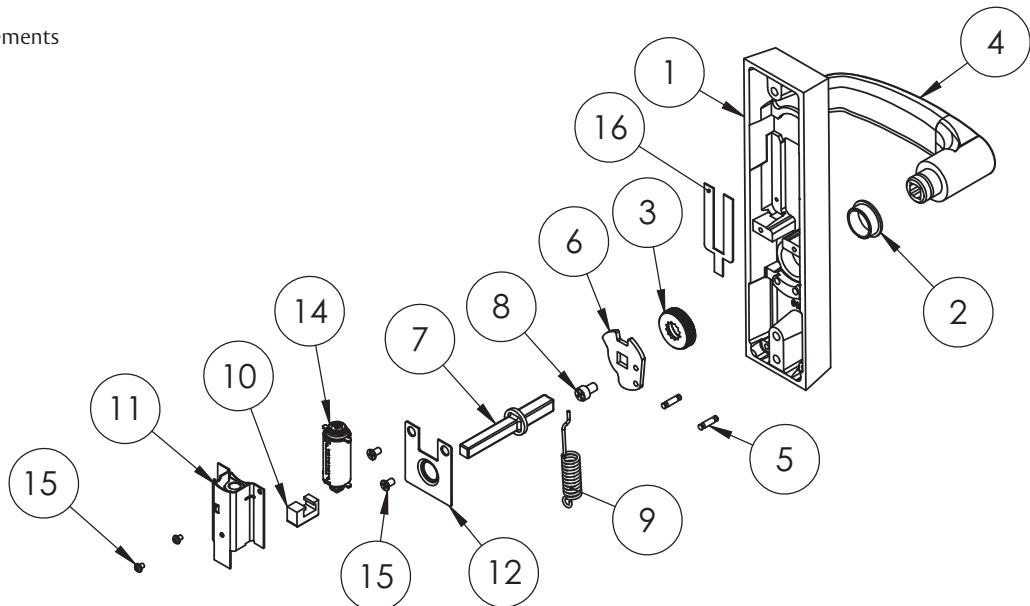
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Item	Part No.	Description	Qty	Sellable
1	97-0574	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,2</sup>	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	97-0528	Hub Plate	1	Yes
7	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	—	Cylinder <sup>1,3</sup>	1	Yes
	13-0086	Backplate	1	Yes
	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw ( 2 1/2" Door And Over)	2	Yes
8	01-1182	CR-CHMS #10-32 X .297	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0329	Locking Tail	1	No
11	97-3932	Solenoid Cover	1	No
12	68-1402	Retainer Plate, Electrical Function	1	No
13	01-1154	#6-32 X 1/4" PH Flat Undercut Ms	2	No
14	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	No
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	No
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	No
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	No
15	01-4560	#3-48 X 1/8" Pan CR-Ohms	2	No
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

3. Specify #46 cylinder by keying requirements



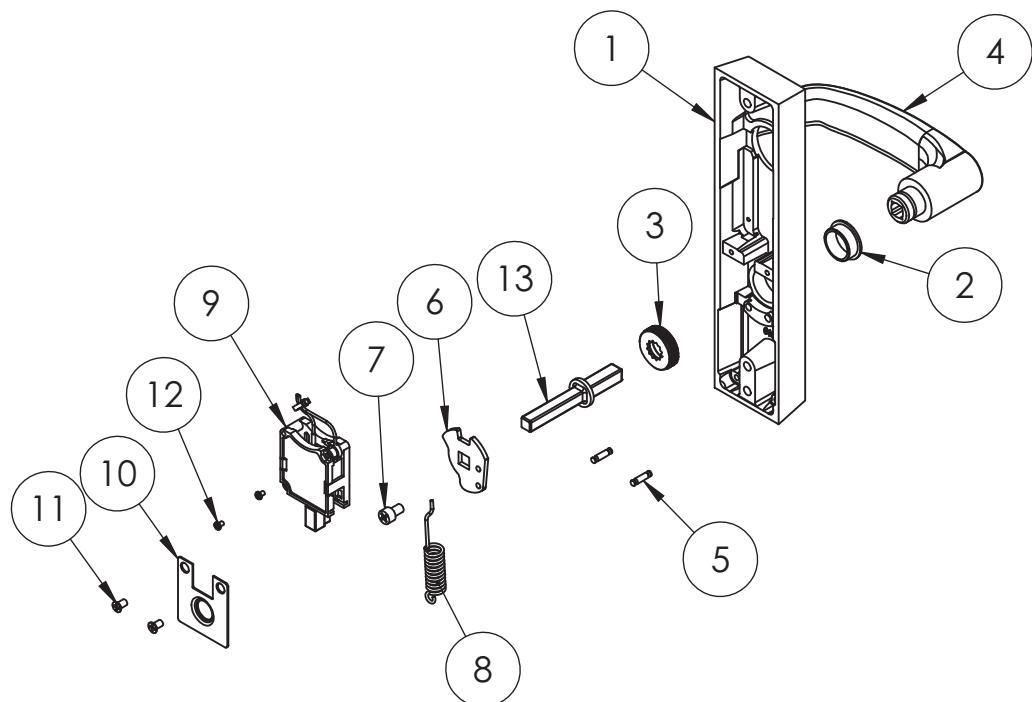
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Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,3</sup>	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder <sup>1,2</sup>	1	Yes
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	No
10	68-1402	Retainer Plate, Electrical Function	1	No
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	No
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	No
	97-0549	Spindle (1 3/4" Door)	1	Yes
13	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #46 cylinder by keying requirements

3. Specify lever design by hand



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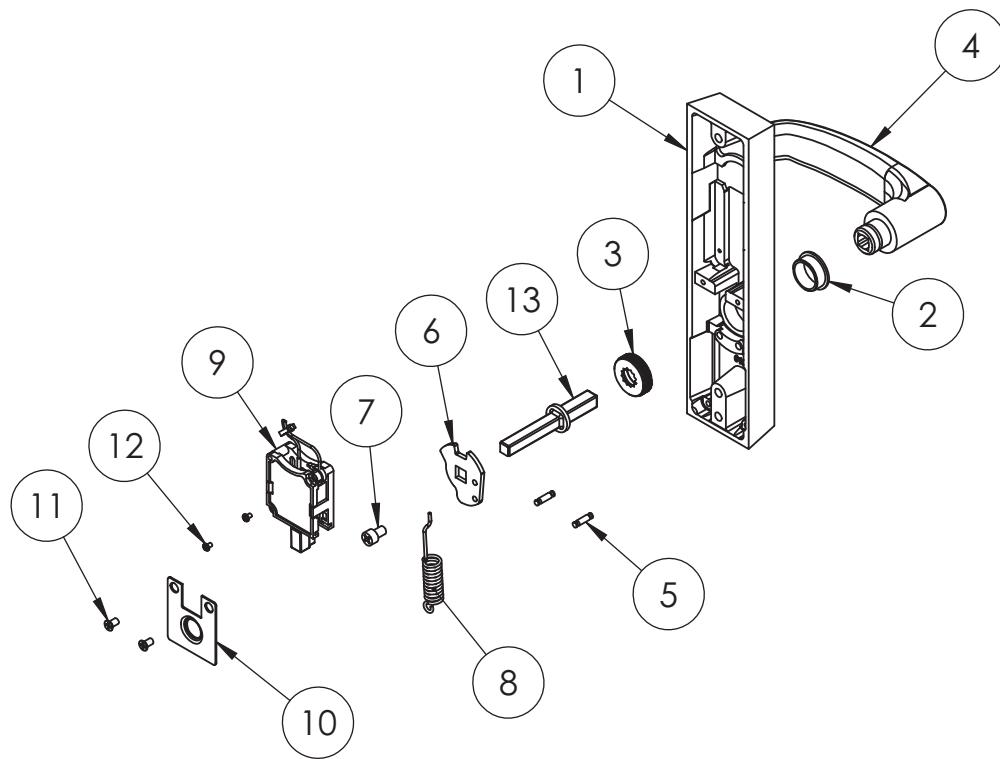
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Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep <sup>1</sup>	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,2</sup>	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0528	Hub Plate (Std)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	No
10	68-1402	Retainer Plate, Electrical Function	1	No
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	No
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	No
13	97-0549	Spindle (1 3/4" Door)	1	Yes
	97-0550	Spindle (2" Door)	1	Yes
	97-0551	Spindle (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

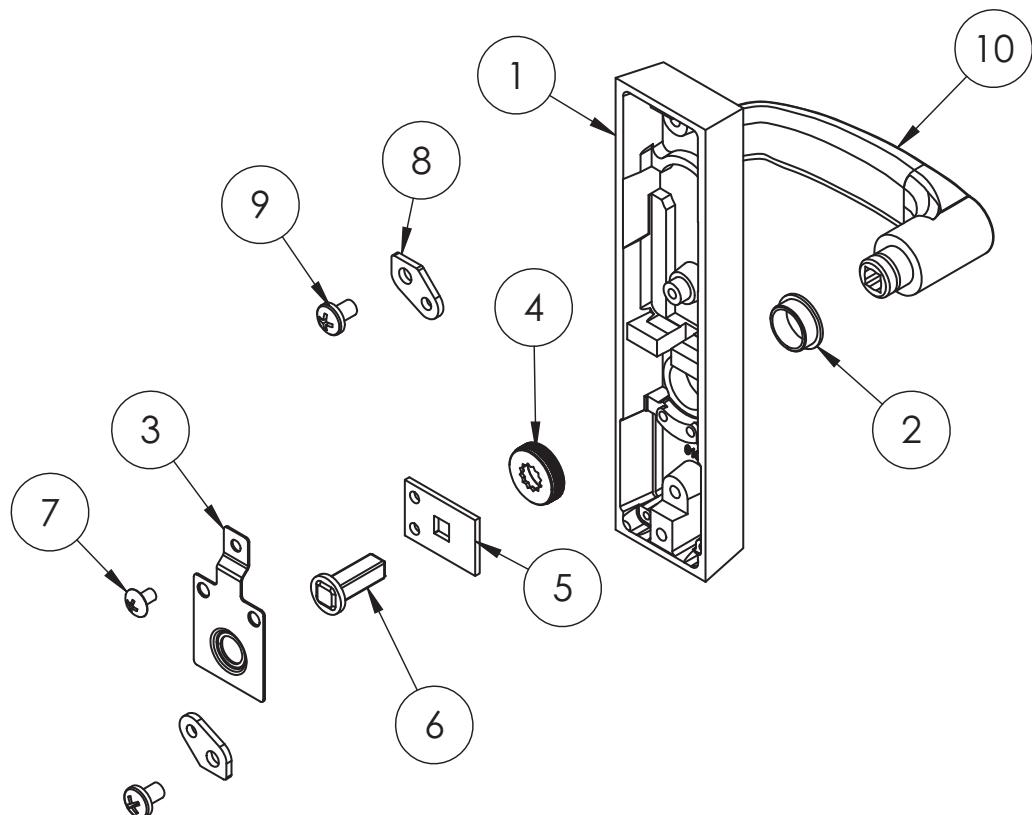


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Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting <sup>1</sup>	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	97-0522	Hub Plate (704/710)	1	Yes
6	97-0573	Spindle (704/710)	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	68-0853	Bracket	2	Yes
9	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
10	—	Lever Handle <sup>1,2</sup>	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 3 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



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Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1027	Ph Fl U'cut Ms #10-24 X 3/8"	1	Yes
6	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
7	—	Lever Handle <sup>1,3</sup>	1	Yes
Not Shown	—	Cylinder Assembly <sup>1,2</sup>	1	Yes
	97-0350	Collar <sup>1</sup>	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0528	Hub Plate (Std)	1	Yes
10	97-0557	Fusible Link	1	Yes
11	97-0571	Locking Slide Spring	1	Yes
12	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
13	97-0425	Hub Spring (Std)	1	Yes
14	97-0355	Locking Slide (706)	1	Yes
15	97-0356	Locking Slide (713)	1	Yes
16	97-0558	Slide Support	1	No
17	97-0563	Spring Support	1	No
18	68-0852	Cam 700-4	1	Yes
19	68-0853	Bracket	2	Yes
20	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
21	97-0549	Spindle (1 3/4" Door) (730-4)	1	Yes
	97-0550	Spindle (2" Door) (730-5)	1	Yes
	97-0551	Spindle (2 1/4" Door) (730-6)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

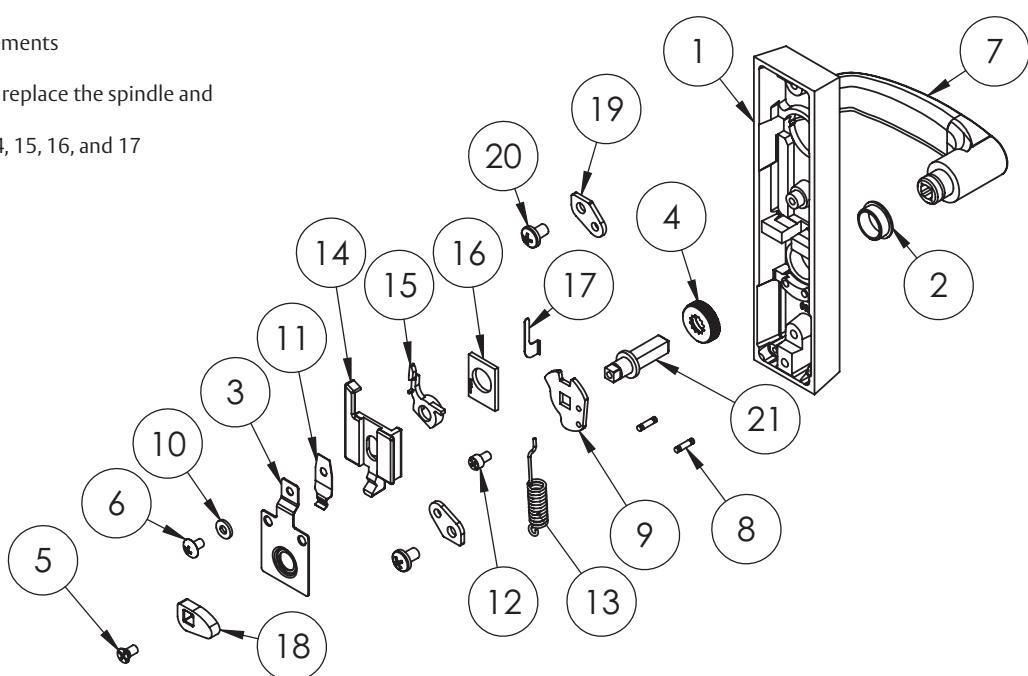
1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 6, 10, 11, 14, 15, 16, and 17



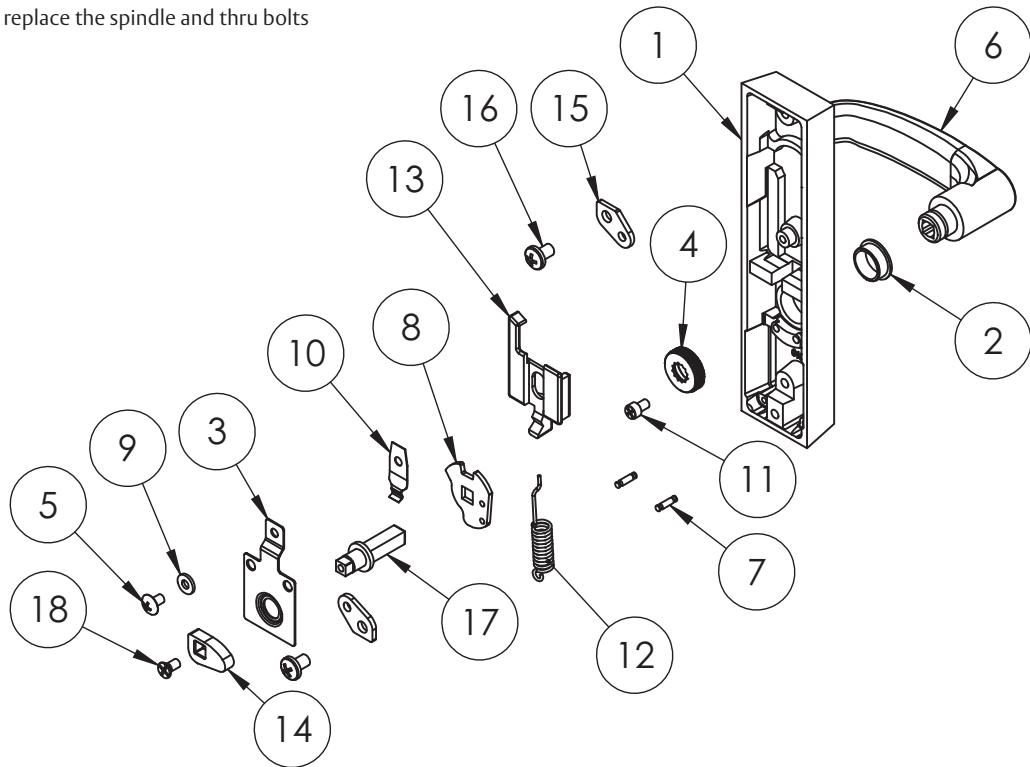
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Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle <sup>1,2</sup>	1	Yes
7	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
8	97-0528	Hub Plate (Std)	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	68-0852	Cam 700-4	1	Yes
15	68-0853	Bracket	2	Yes
16	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
17	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
18	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-30 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



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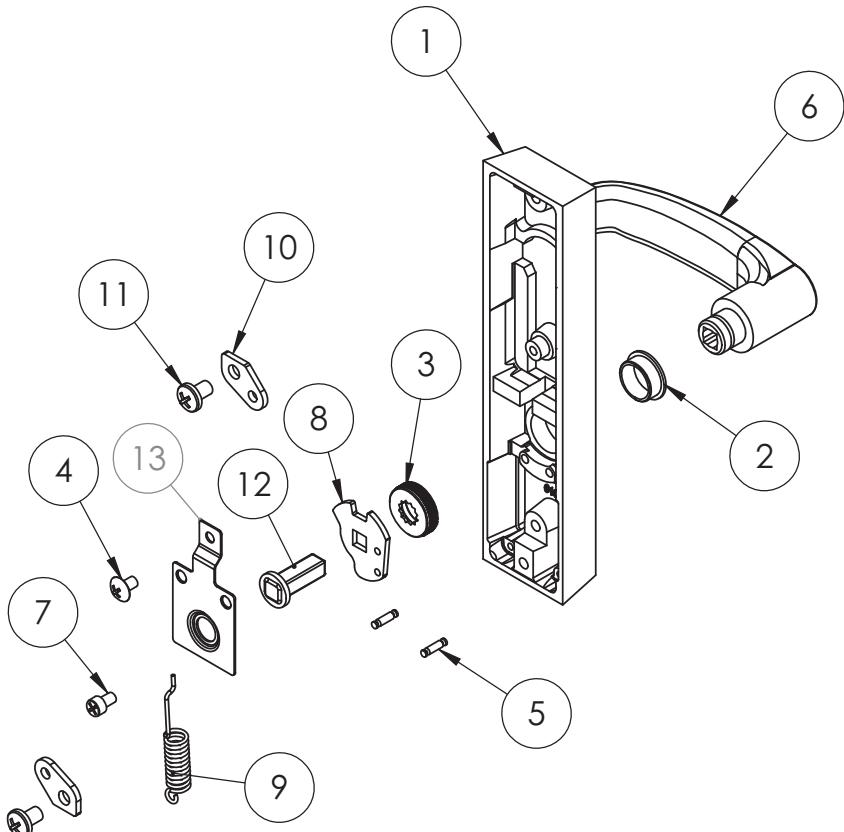
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Item	Part No.	Description	Qty	Sellable
1	97-0435	ET Case, Off-Set Mounting <sup>1</sup>	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle <sup>1,2</sup>	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0528	Hub Plate	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-0853	Bracket	2	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	2	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



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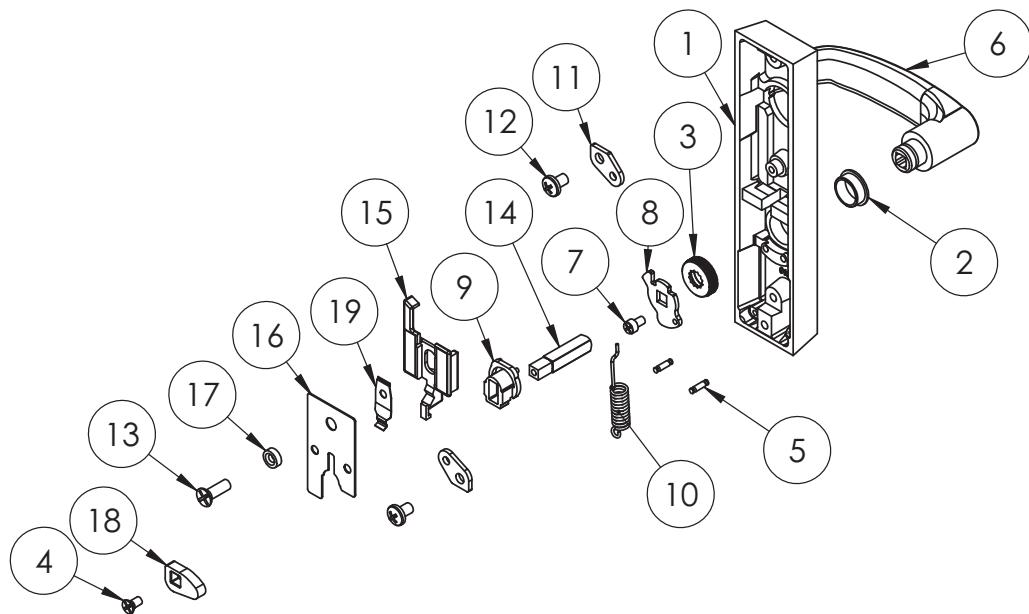
Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle <sup>1,3</sup>	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
Not Shown	—	Cylinder <sup>1,2</sup>	1	Yes
	97-0350	Collar <sup>1</sup>	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1 1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
14	97-3098	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3099	Spindle Assembly (2" Door)	1	Yes
	97-3100	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0475	Locking Slide (743)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1 1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1 1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1 1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



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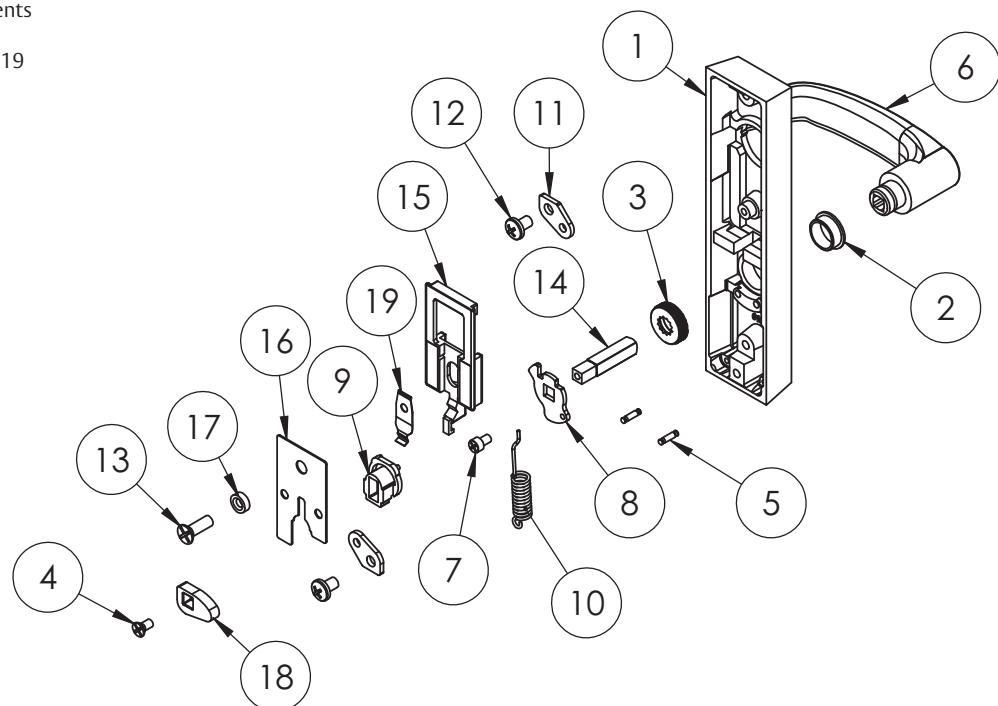
Item	Part No.	Description	Qty	Sellable
1	97-0436	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	01-1027	Cr-Fhms #10-24 X 3/8"	1	Yes
5	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
6	—	Lever Handle <sup>1,3</sup>	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder <sup>1,2</sup>	1	Yes
	97-0350	Collar <sup>1</sup>	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-0479	Spindle Lock	1	Yes
10	97-0425	Hub Spring (Std)	1	Yes
11	68-0853	Bracket	2	Yes
12	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	2	Yes
13	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
14	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
15	97-0476	Locking Slide (746)	1	Yes
16	97-0581	Retaining Plate	1	Yes
17	97-0582	Spacer	1	Yes
18	68-0852	Cam 700-4	1	Yes
19	97-0347	Locking Slide Spring	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 607 kit includes items 13, 15, 17 and 19



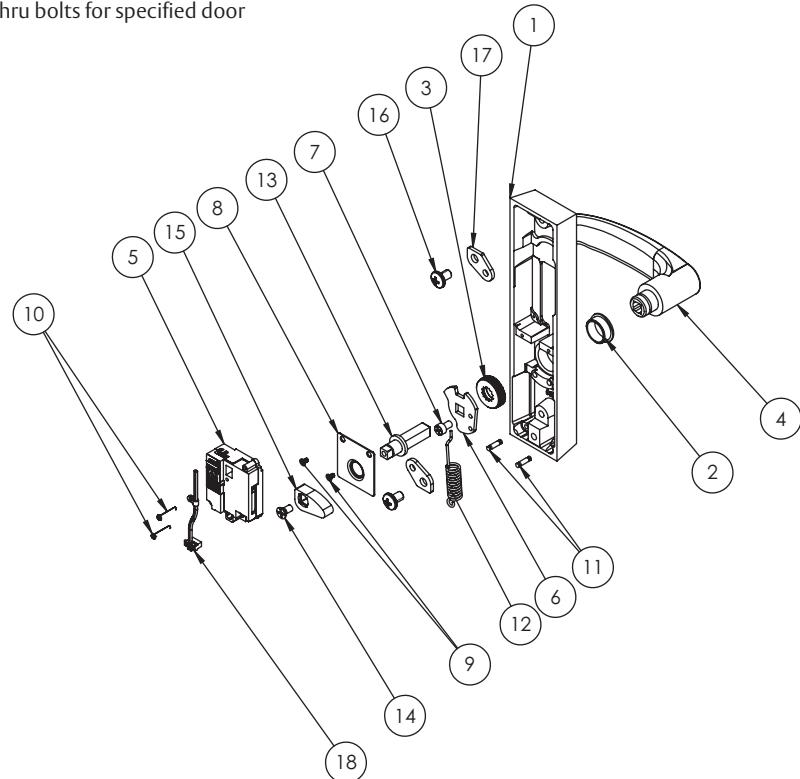
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Item	Part No.	Description	Qty	Sellable
1	97-0856	Electric ET Case W/O Cylinder Prep <sup>2</sup>	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,2</sup>	1	Yes
5	68-7546	Motor Actuator Assemby	1	Yes
6	97-0528	Hub Plate (STD)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0852	Retainer Plate, Electrical Function	1	Yes
9	01-4410	#4-40 X 1/4" Ph Flat Head Machine Screw	2	Yes
10	01-4383	#2-56 X 5/8" Ph Pan Head Machine Screw	2	Yes
11	01-4507	1/8 x 1/2 Double Ended Groove Pin	2	No
12	97-0425	Hub Spring (STD)	1	Yes
13	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
14	01-1027	CR-FHMS 10-24x0.375	1	Yes
15	97-0603	Cam	1	Yes
16	01-1183	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
17	68-0853	Bracket	1	Yes
18	52-5660	Ecoflex Et Harness F.Safe/F.Secure	1	Yes
	52-5659	Ecoflex ET Harness H1, H2, M1	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness.



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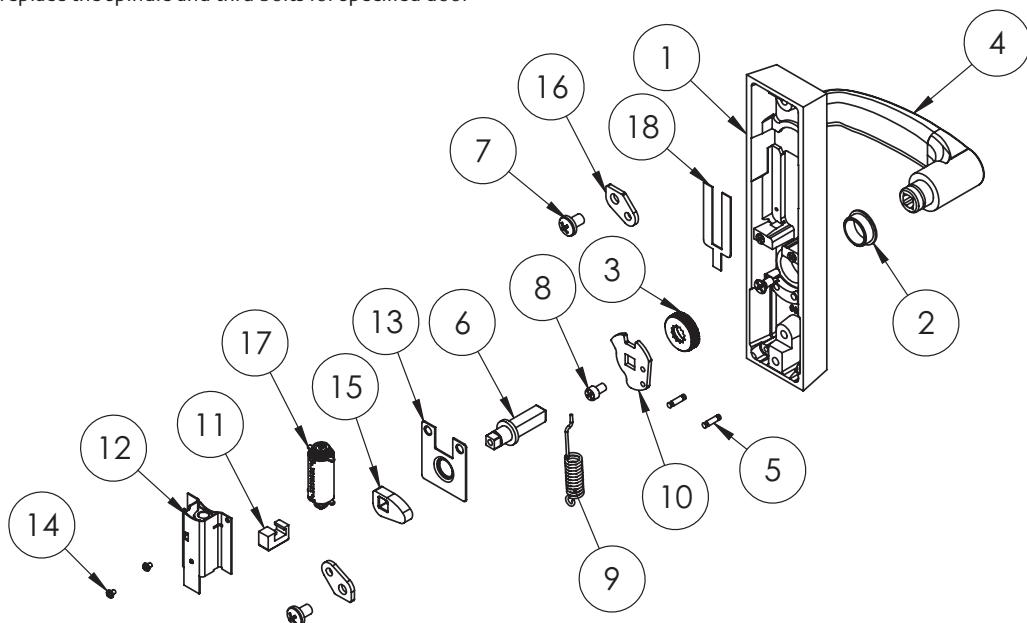
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Item	Part No.	Description	Qty	Sellable
1	97-0437	ET Case, Off-Set Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,2</sup>	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	730-4	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-5	Spindle Retrofit Kit (2" Door)	1	Yes
	730-6	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
7	01-1478	Cr Pan Hd Mach Screw #1/4 X 3/8"	2	Yes
8	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	97-0528	Hub Plate	1	Yes
11	97-0329	Locking Tail	1	No
12	97-3932	Solenoid Cover Assembly (Fail Secure)	1	No
13	68-1402	Retainer Plate, Electrical Function	1	No
14	01-3563	Machine Screw #5-40 X 1/4"	2	No
15	68-0852	Cam 700-4	1	Yes
16	68-0853	Bracket	2	Yes
17	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	No
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	No
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	No
18	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

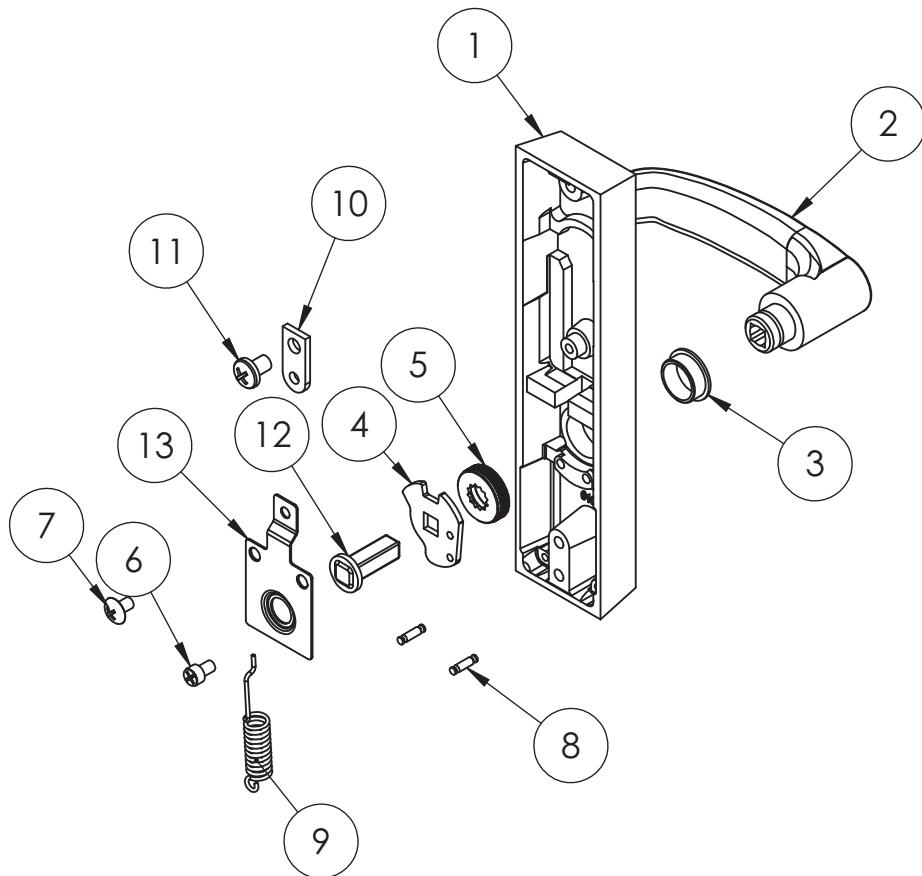


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Item	Part No.	Description	Qty	Sellable
1	97-0523	ET Case, Drop Mounting	1	No
2	—	Lever Handle <sup>1</sup>	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0528	Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
8	01-4507	1/8" X 1 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
12	97-0573	Spindle	1	Yes
13	68-1393	Retaining Plate	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



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Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle <sup>1,3</sup>	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
8	01-4507	1/8 X 1/2 Double Ended Groove Pin	2	No
Not Shown	—	Cylinder <sup>1,2</sup>	1	Yes
	97-0350	Collar <sup>1</sup>	1	Yes
	13-0380	Cylinder Nut	1	Yes
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes

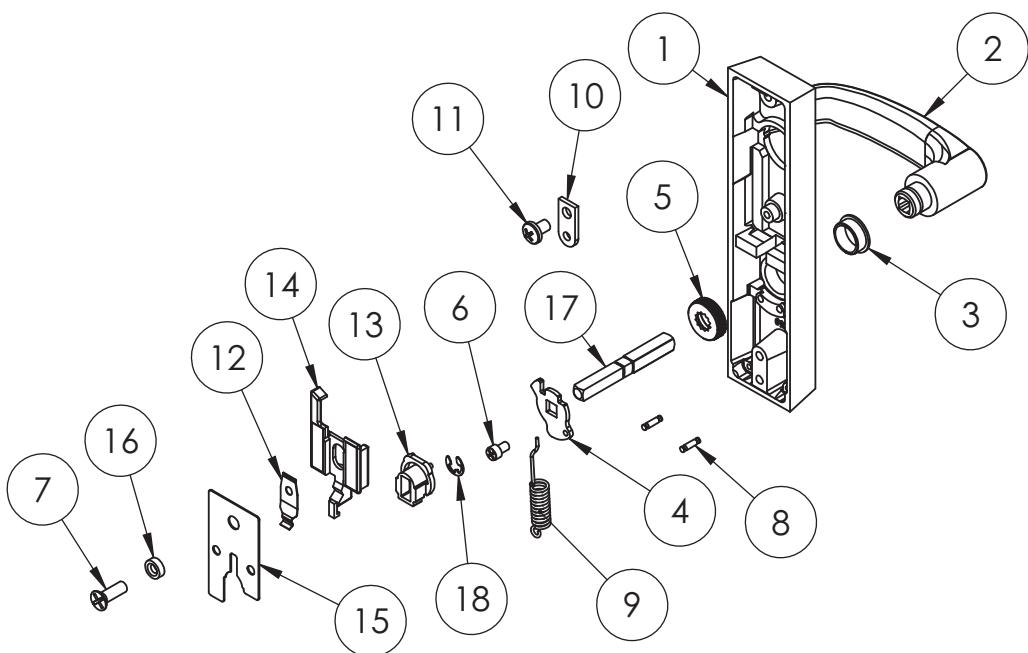
1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit contains items 7, 12, 14 and 16



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Item	Part No.	Description	Qty	Sellable
1	97-0524	ET Case, Drop Mounting	1	No
2	—	Lever Handle <sup>1,3</sup>	1	Yes
3	97-0477	Bushing Insert	1	Yes
4	97-0478	Lower Hub Plate	1	Yes
5	97-0760	Cap Nut	1	Yes
Not Shown	—	Cylinder <sup>1,2</sup>	1	Yes
	97-0350	Collar <sup>1</sup>	1	Yes
	13-0180	Cylinder Nut	1	Yes
6	01-1182	Cr-Thms #10-32 X 19/64"	1	Yes
7	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
8	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
9	97-0425	Hub Spring (Std)	1	Yes
10	68-1254	Extension Bracket	1	Yes
11	01-1478	Cr Pan Hd Ms #1/4-20 X 3/8"	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0479	Spindle Lock	1	Yes
14	97-0526	Locking Slide (746-6)	1	No
15	97-0581	Retaining Plate	1	Yes
16	97-0582	Spacer	1	Yes
17	97-3092	Spindle Assembly	1	Yes
18	97-0527	E Clip 0.312 Shaft	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

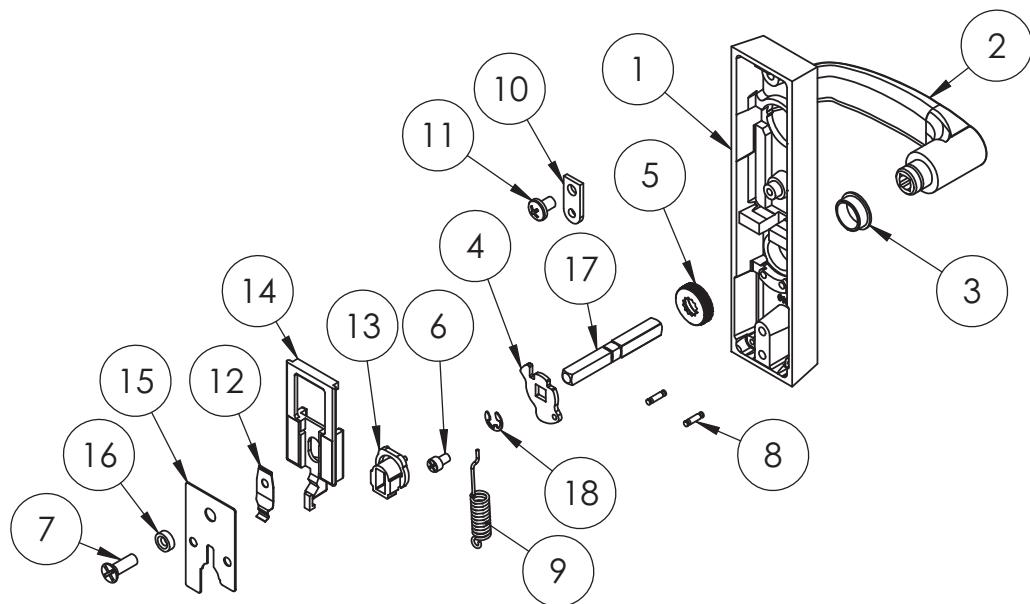
1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 700-6 ET control is only available for 1-3/4" doors

Note: 607 kit includes items 7, 12, 14 and 16



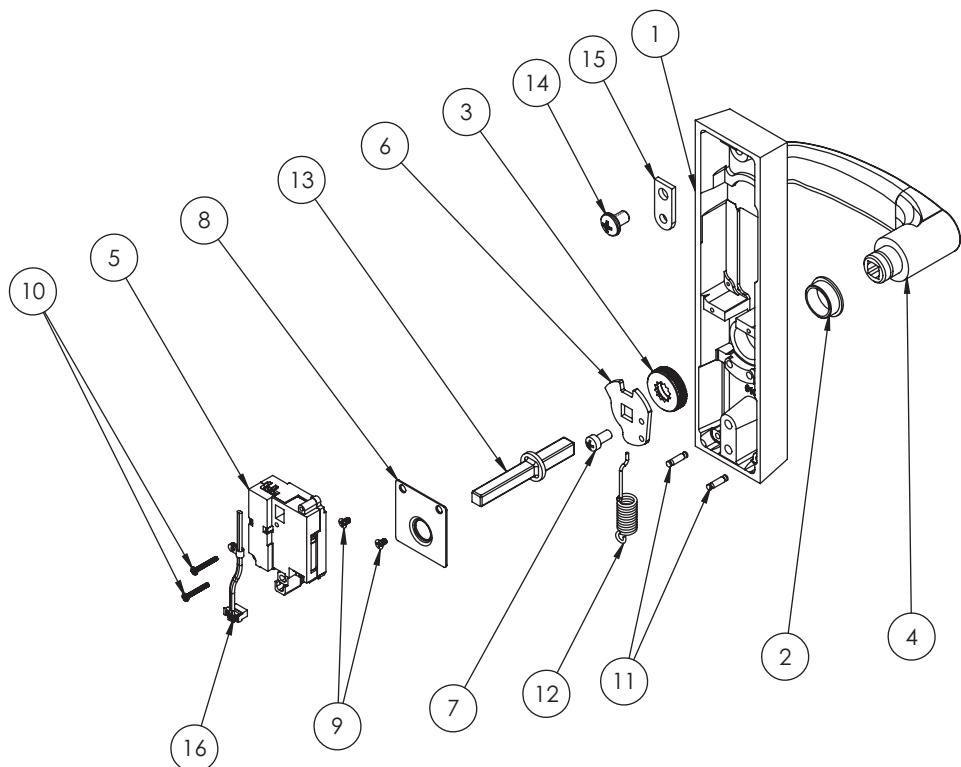
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Item	Part No.	Description	Qty	Sellable
1	97-0858	Electric ET Case W/O Cylinder Prep <sup>1</sup>	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	-	Lever Handle <sup>1,2</sup>	1	Yes
5	68-7546	Motor Actuator Assembly	1	Yes
6	97-0528	Hub Plate (STD)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0852	Retainer Plate, Electrical Function	1	Yes
9	01-4410	#4-40 X 1/4" Ph Flat Head Machine Screw	2	Yes
10	01-4383	#2-56 X 5/8" Ph Pan Head Machine Screw	2	Yes
11	01-4507	1/8 x 1/2 Double Ended Groove Pin	2	No
12	97-0425	Hub Spring (STD)	1	Yes
13	97-0549	Spindle (Lockable 700 AND 700-6)	1	Yes
14	01-1478	Cr Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-5660	Ecoflex Et Harness F.Safe/F.Secure	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



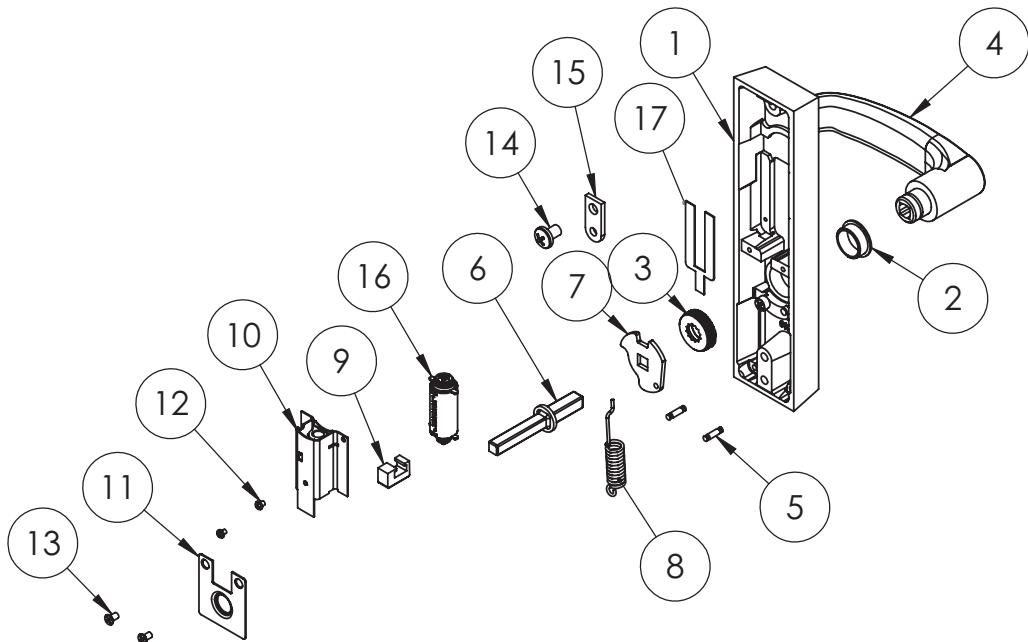
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Item	Part No.	Description	Qty	Sellable
1	97-0525	ET Case, Drop Mounting	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,2</sup>	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0549	Spindle (Lockable 700 And 700-6)	1	Yes
7	97-0480	Locking Piece For -6 And -8	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	No
10	97-3932	Solenoid Cover Assembly	1	No
11	68-1402	Retainer Plate, Electrical Function	1	No
12	01-3563	Machine Screw #5-40 X 1/4"	2	No
13	01-1154	CR-FHMS #6-32 X 1/4"	2	No
14	01-1478	CR Pan Hd Mach Screw #1/4-20 X 3/8"	1	Yes
15	68-1254	Extension Bracket	1	Yes
16	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	No
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	No
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	No
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	No
17	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 700-6 ET control is only available for 1 3/4" doors



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Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle <sup>1,3</sup>	1	Yes
7	01-4507	1/8" X 1 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0355	Locking Slide (706)	1	Yes
14	97-0356	Locking Slide (713)	1	Yes
15	97-0541	Spindle (Cross)	1	Yes
16	97-0563	Spring Support	1	No
17	97-0564	Return Spring	1	No
18	97-0558	Slide Support	1	No
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

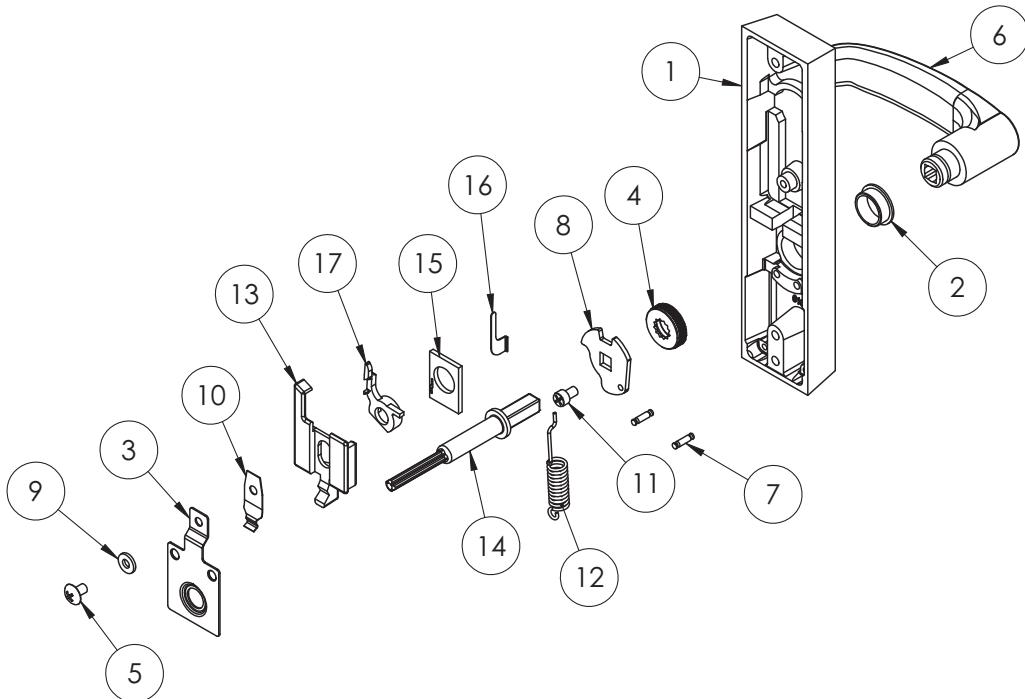
1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness

Note: 607 kit includes items 5, 9, 10, 13, 15, 16, and 17



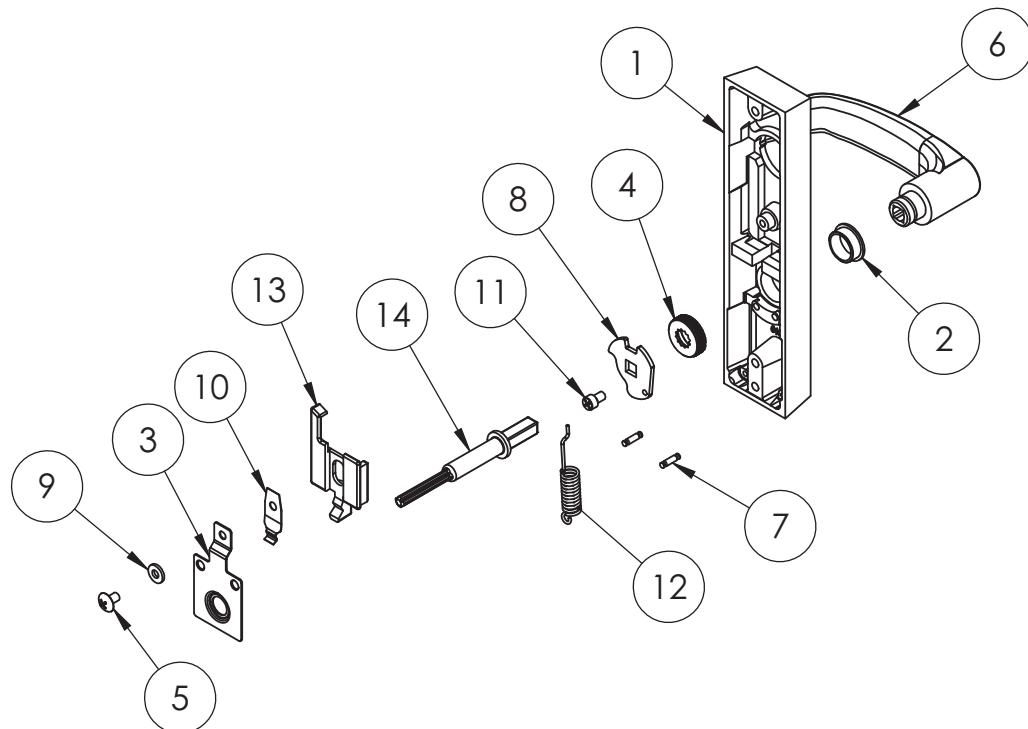
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Item	Part No.	Description	Qty	Sellable
1	97-0429	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	68-1393	Retaining Plate	1	Yes
4	97-0760	Cap Nut	1	Yes
5	01-1183	Cr-Thms #10-32 X 5/16"	1	Yes
6	—	Lever Handle <sup>1,2</sup>	1	Yes
7	01-4507	1/8" X 1 1/2" Double Ended Groove Pin	2	No
8	97-0480	Locking Piece For -6 And -8	1	Yes
9	97-0557	Fusible Link	1	Yes
10	97-0571	Locking Slide Spring	1	Yes
11	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
12	97-0425	Hub Spring (Std)	1	Yes
13	97-0356	Locking Slide (713)	1	Yes
14	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



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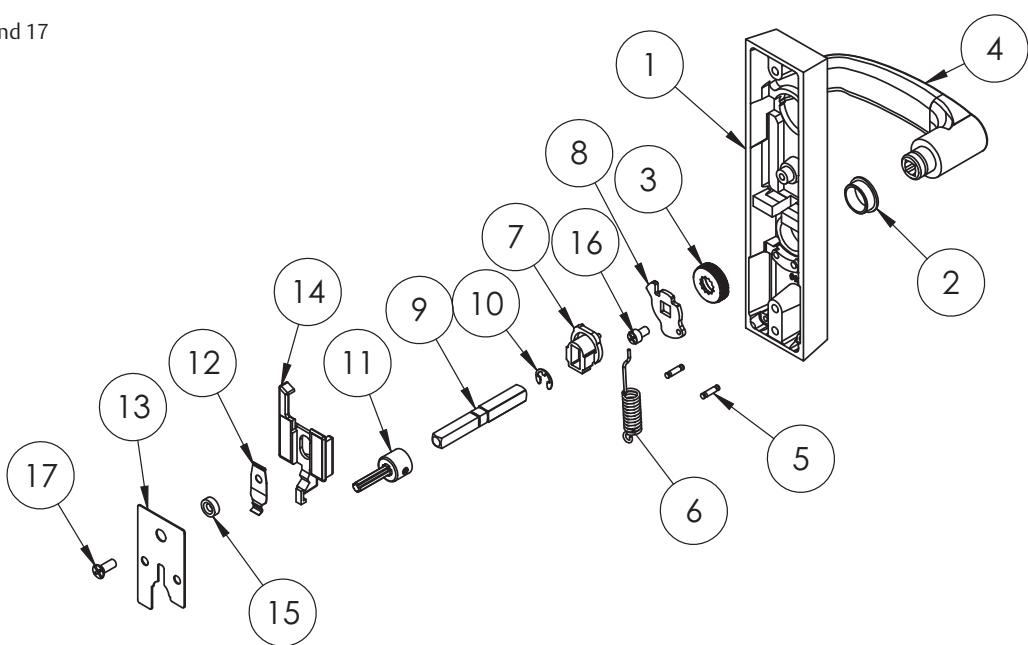
Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,3</sup>	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
Not Shown	—	Cylinder <sup>1,2</sup>	1	Yes
	97-0350	Collar <sup>1</sup>	1	Yes
	13-0180	Cylinder Nut	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0475	Locking Slide (743)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 5/16"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



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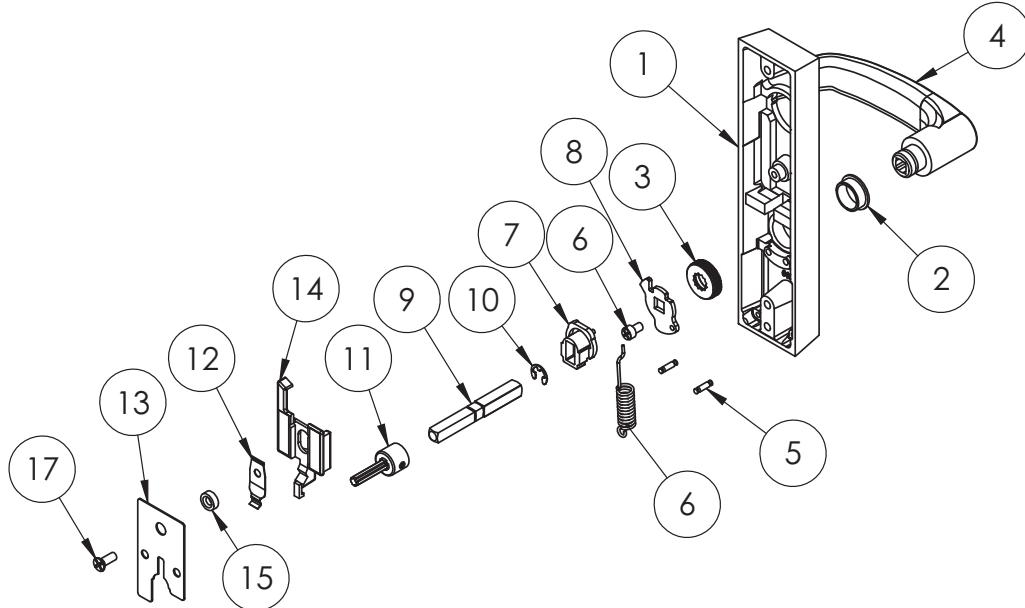
Item	Part No.	Description	Qty	Sellable
1	97-0428	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,3</sup>	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0425	Hub Spring (Std)	1	Yes
7	97-0479	Spindle Lock	1	Yes
8	97-0478	Lower Hub Plate	1	Yes
Not Shown	—	Cylinder <sup>1,2</sup>	1	Yes
	97-0350	Collar <sup>1</sup>	1	Yes
	13-0180	Cylinder Nut	1	Yes
9	97-3092	Spindle Assembly (1 3/4" Door)	1	Yes
	97-3093	Spindle Assembly (2" Door)	1	Yes
	97-3094	Spindle Assembly (2 1/4" Door)	1	Yes
10	97-0527	E Clip 0.312 Shaft	1	Yes
11	68-3671	Spindle Adapter	1	Yes
12	97-0347	Locking Slide Spring	1	Yes
13	97-0581	Retaining Plate	1	Yes
14	97-0476	Locking Slide (746 Function)	1	Yes
15	97-0582	Spacer	1	Yes
16	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
17	01-1183	Cr-Fhms #10-32 X 3/8"	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify #41 cylinder by keying requirements

3. Specify lever design by hand

Note: 607 kit includes items 12, 14, 15 and 17



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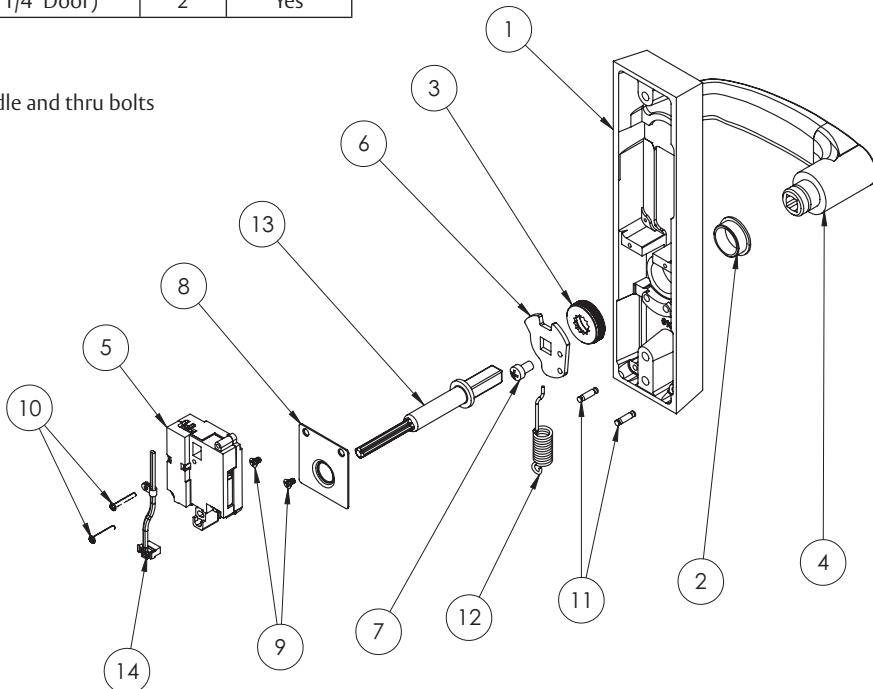
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Item	Part No.	Description	Qty	Sellable
1	97-0853	Electric ET Case W/O Cylinder Prep <sup>1</sup>	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,2</sup>	1	Yes
5	68-7546	Motor Actuator Assembly	1	Yes
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0852	Retainer Plate, Electrical Function	1	Yes
9	01-4410	#4-40 X 1/4" Ph Flat Head Machine Screw	2	Yes
10	01-4383	#2-56 X 5/8" Ph Pan Head Machine Screw	2	Yes
11	01-4507	1/8 x 1/2 Double Ended Groove Pin	2	No
12	97-0425	Hub Spring (STD)	1	Yes
13	97-0541	Spindle (Lockable 700-8)	1	Yes
14	52-5660	Ecoflex Et Harness F.Safe/F.Secure	1	Yes
	52-5659	Ecoflex ET Harness H1, H2, M1	1	Yes
	52-5654	Ecoflex ET Harness KP, G1.5,	1	Yes
	52-5657	Ecoflex ET Harness P1, P2, IN120, IN220	1	Yes
	52-5655	Ecoflex ET Harness S Series	1	Yes
	52-5656	Ecoflex ET Harness PG	1	Yes
	52-5658	Ecoflex ET Harness N2	1	Yes
	52-5652	Ecoflex ET Harness IN100	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



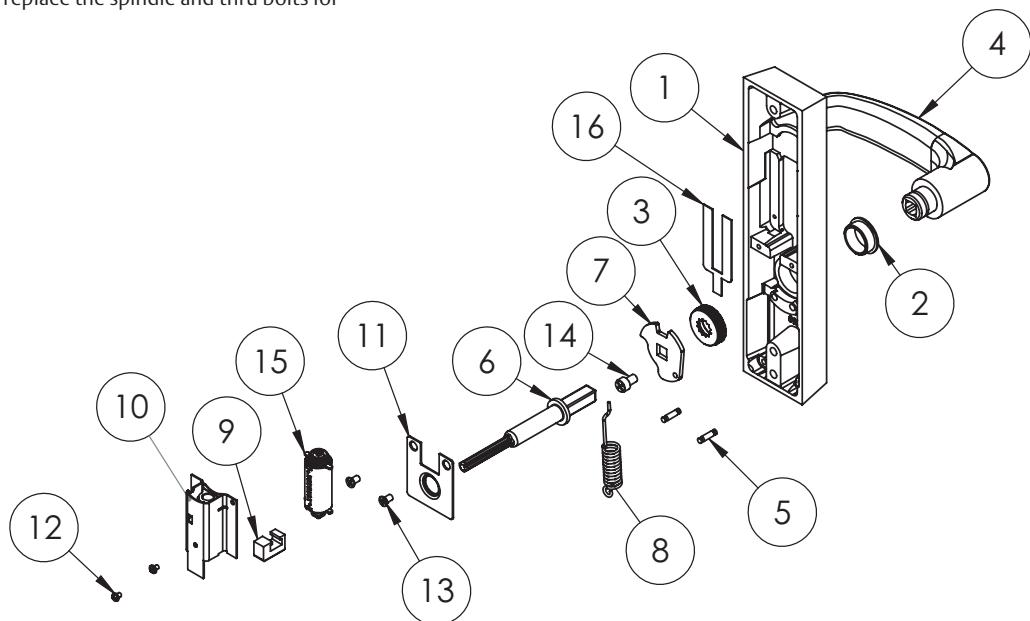
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Item	Part No.	Description	Qty	Sellable
1	97-0575	ET Case	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap	1	Yes
4	—	Lever Handle <sup>1,2</sup>	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0541	Spindle	1	Yes
7	97-0480	Lower Hub Plate	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	97-0329	Locking Tail	1	No
10	97-3932	Solenoid Cover Assembly	1	No
11	68-1402	Retainer Plate, Electrical Function	1	No
12	01-3563	Machine Screw #5-40 X 1/4"	2	No
13	01-1154	Cr-Fhms #6-32 X 1/4"	2	No
14	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
15	52-3287	24V Pull Solenoid & Bridge Assy, Exit Trim	1	No
	52-3288	12V Pull Solenoid & Bridge Assy, Exit Trim	1	No
	52-3289	24V Push Solenoid & Bridge Assy, Exit Trim	1	No
	52-3290	12V Push Solenoid & Bridge Assy, Exit Trim	1	No
16	97-0799	Fork	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

Note: 730 kit includes items required to replace the spindle and thru bolts for specified door thickness



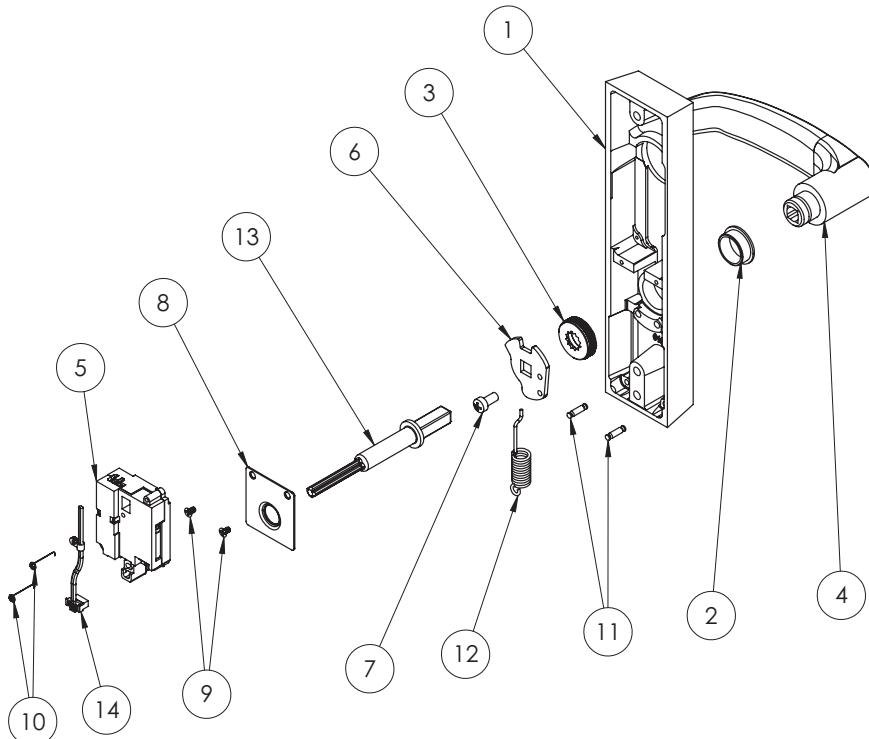
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Item	Part No.	Description	Qty	Sellable
1	97-0851	Electric ET Case W/ Cylinder Prep <sup>1</sup>	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,2</sup>	1	Yes
5	68-7546	Motor Actuator Assemby	1	Yes
Not Shown	730-7	Spindle Retrofit Kit (1 3/4" Door)	1	Yes
	730-8	Spindle Retrofit Kit (2" Door)	1	Yes
	730-9	Spindle Retrofit Kit (2 1/4" Door)	1	Yes
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0852	Retainer Plate, Electrical Function	1	Yes
9	01-4410	#4-40 X 1/4" Ph Flat Head Machine Screw	2	Yes
10	01-4383	#2-56 X 5/8" Ph Pan Head Machine Screw	2	Yes
11	01-4507	1/8 x 1/2 Double Ended Groove Pin	2	No
12	97-0425	Hub Spring (STD)	1	Yes
13	97-0541	Spindle (Loockable 700-8)	1	Yes
14	52-5660	Ecoflex Et Harness F.Safe/F.Secure	1	Yes
	52-5659	Ecoflex ET Harness H1, H2, M1	1	Yes
	52-5654	Ecoflex ET Harness KP, G1.5,	1	Yes
	52-5657	Ecoflex ET Harness P1, P2, IN120, IN220	1	Yes
	52-5655	Ecoflex ET Harness S Series	1	Yes
	52-5656	Ecoflex ET Harness PG	1	Yes
	52-5658	Ecoflex ET Harness N2	1	Yes
	52-5652	Ecoflex ET Harness IN100	1	Yes
	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
Not Shown	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand

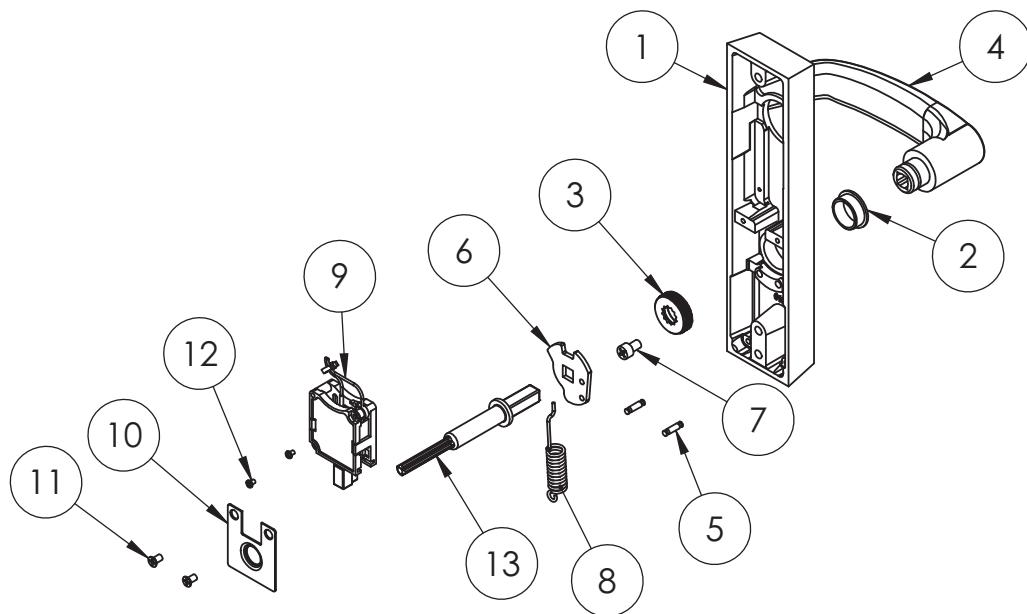


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Item	Part No.	Description	Qty	Sellable
1	97-0574	Electric ET Case W/ Cylinder Prep	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,2</sup>	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	CR-CHMS #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	No
10	68-1402	Retainer Plate, Electrical Function	1	No
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	No
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	No
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



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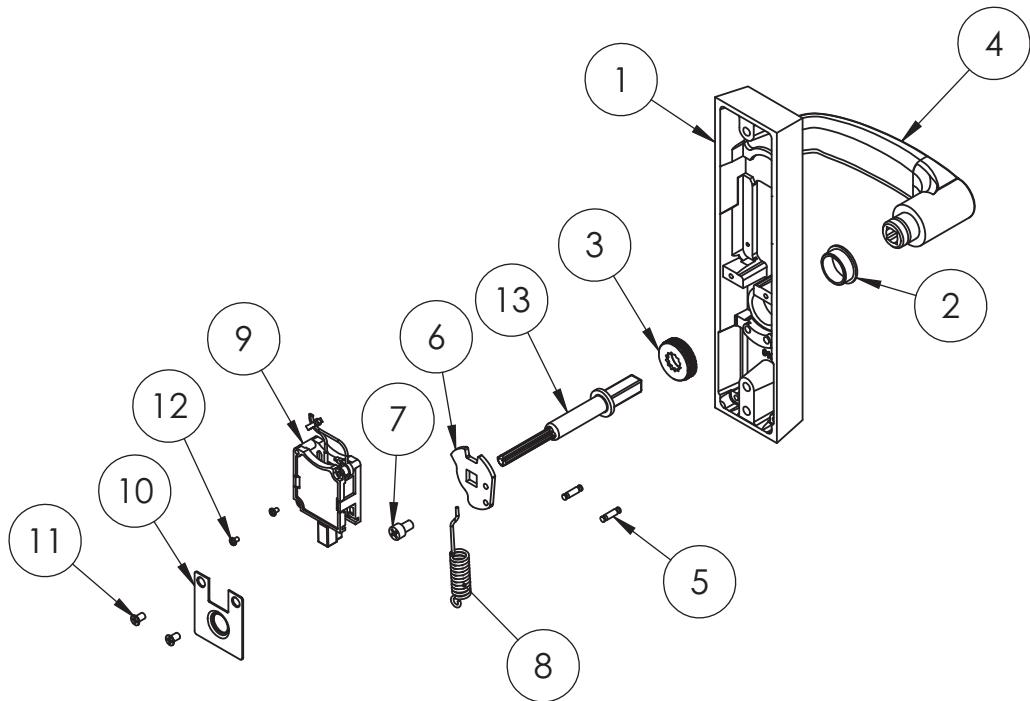
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Item	Part No.	Description	Qty	Sellable
1	97-0575	Electric ET Case W/O Cylinder Prep <sup>1</sup>	1	No
2	97-0477	Bushing Insert	1	Yes
3	97-0760	Cap Nut	1	Yes
4	—	Lever Handle <sup>1,2</sup>	1	Yes
5	01-4507	1/8" X 1/2" Double Ended Groove Pin	2	No
6	97-0480	Hub Plate (700-8)	1	Yes
7	01-1182	Cr-Chms #10-32 X 19/64"	1	Yes
8	97-0425	Hub Spring (Std)	1	Yes
9	52-2556	Motor & Housing Assembly	1	No
10	68-1402	Retainer Plate, Electrical Function	1	No
11	01-1154	#6-32 X 1/4" Ph Flat Head Machine Screw	2	No
12	01-4540	#3-48 X 5/8" Ph Pan Head Machine Screw	2	No
13	97-0541	Spindle (Lockable 700-8)	1	Yes
Not Shown	01-4451	Thru Bolt #1/4-20 X 2 3/8" (1 3/4" Door)	2	Yes
	01-4372	Thru Bolt #1/4-20 X 2 5/8" (2" Door)	2	Yes
	01-4373	Thru Bolt #1/4-20 X 2 7/8" (2 1/4" Door)	2	Yes

1. Specify finish

2. Specify lever design by hand



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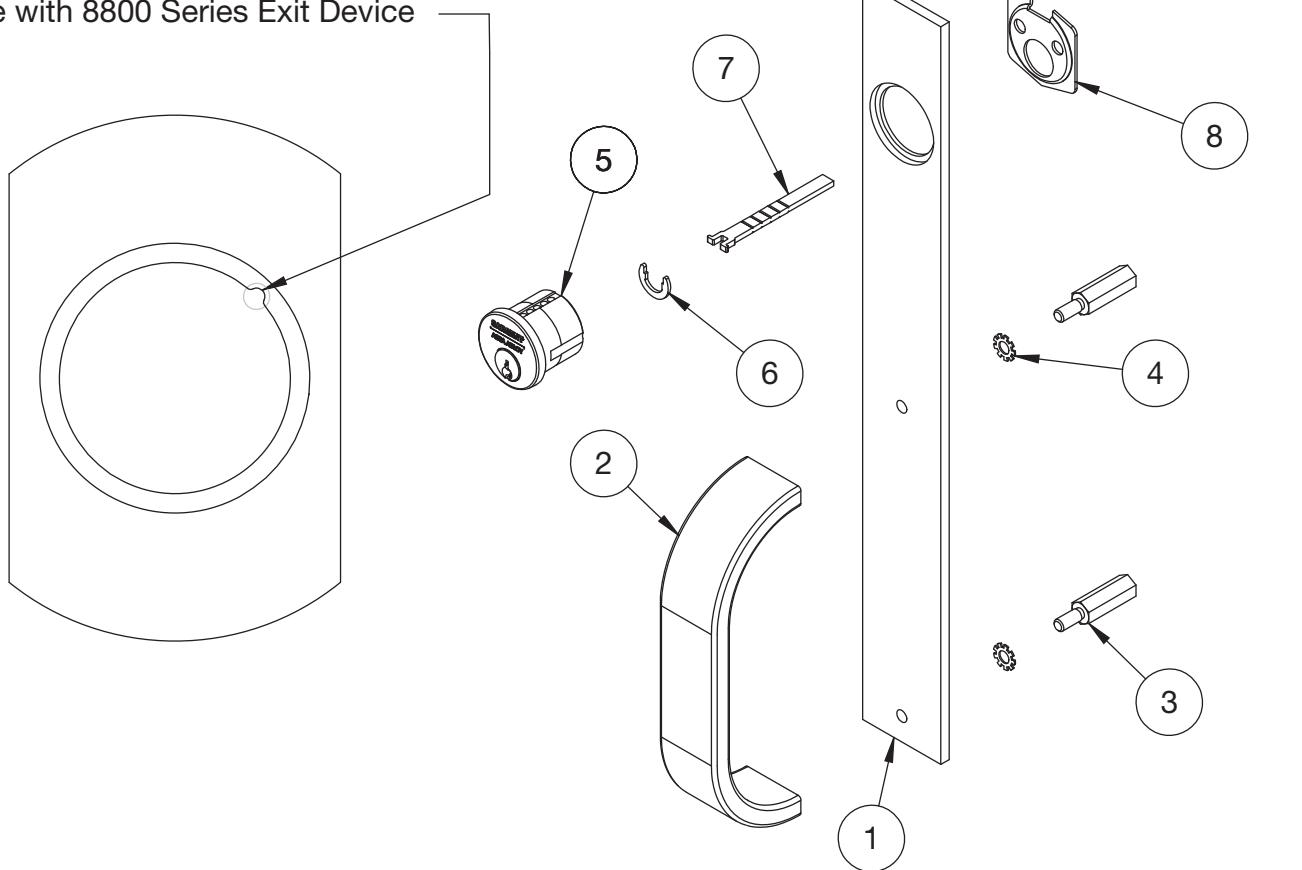
Item	Part No.	Description	Qty	Sellable
1	97-0560	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	97-0119	Thru Bolt Stud	2	Yes
4	01-0227	External Shakeproof Washer	2	Yes
5	N/A	Cylinder, Rim <sup>1,2</sup>	1	Yes
6	13-0080	Barrel Retainer	1	Yes
7	13-0085	Locking Tail	1	Yes
8	13-0086	Backplate, Rim	1	Yes
9	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw, 2 1/2" Door and Over		Yes
N/A	97-2955	Screw Pack	1	Yes

1. Specify finish

2. Specify cylinder size by keying requirements (cylinder comes with item 6 and item 7)

Note: Use for 8800 made before 2/5/2001

Note Witness Mark to identify trim for use with 8800 Series Exit Device



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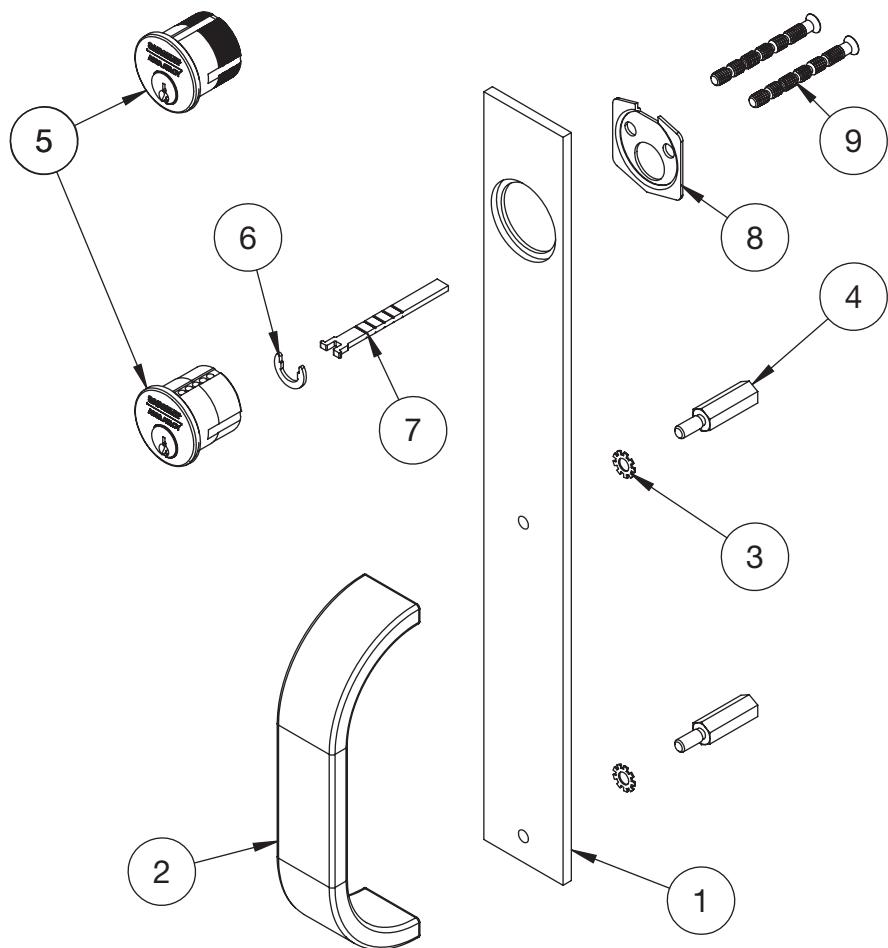
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Item	Part No.	Description	Qty	Sellable
1	97-0313	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	01-0227	Lock Washer	2	Yes
4	97-0119	Thru Bolt Stud	2	Yes
5	N/A	Cylinder <sup>1,2</sup>	1	Yes
6	13-0080	Barrel Retainer	1	Yes
7	13-0085	Locking Tail	1	Yes
8	13-0086	Backplate, Rim	1	Yes
9	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw, 2 1/2" Door and Over		Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

1. Specify finish

2. Specify cylinder size by keying requirements (cylinder comes with item 6 and item 7)

Note: Use for 8800 made before 2/5/2001

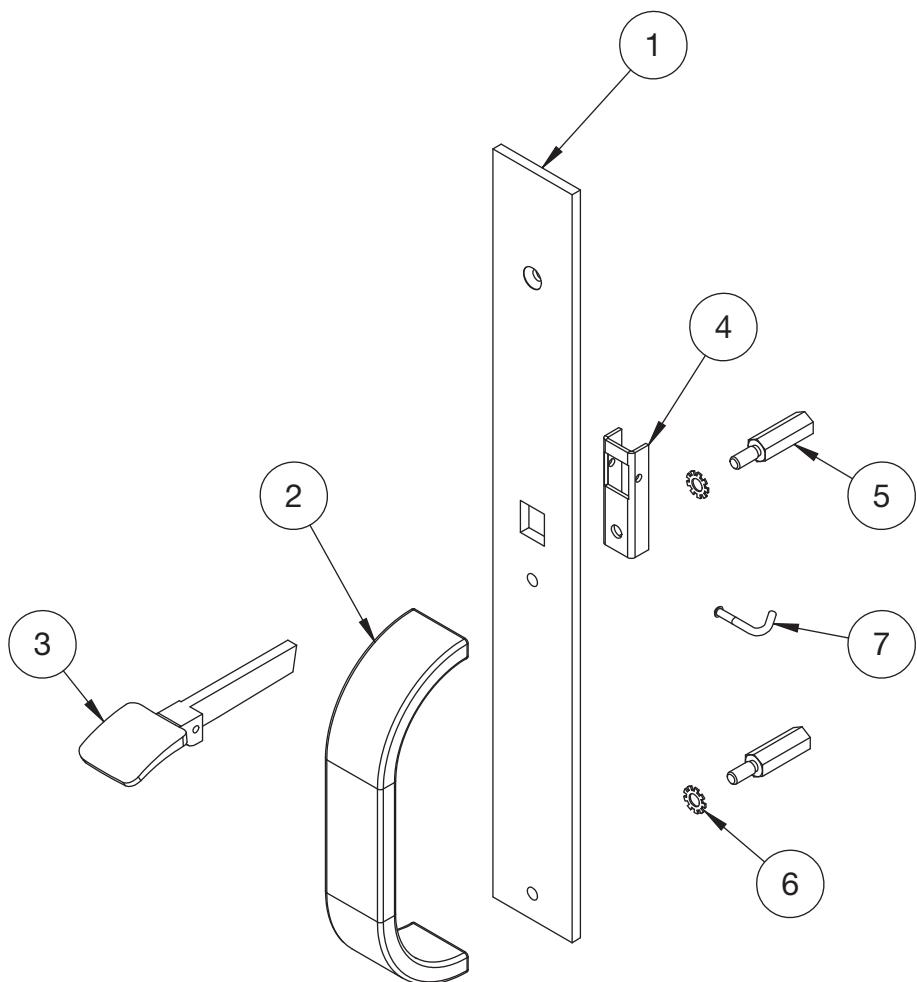


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Item	Part No.	Description	Qty	Sellable
1	97-0312	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	97-0182	Thumb Piece, LHR <sup>1,2</sup>	1	Yes
	97-0189	Thumb Piece, RHR <sup>1,2</sup>		Yes
4	97-0131	Thumb Piece Back Plate	1	Yes
5	97-0119	Thru Bolt Stud	2	Yes
6	01-0227	Lock Washer	2	Yes
7	97-0156	Oval Head Rivet	1	Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

1. Specify Finish

2. Specify Door Thickness and Device Line



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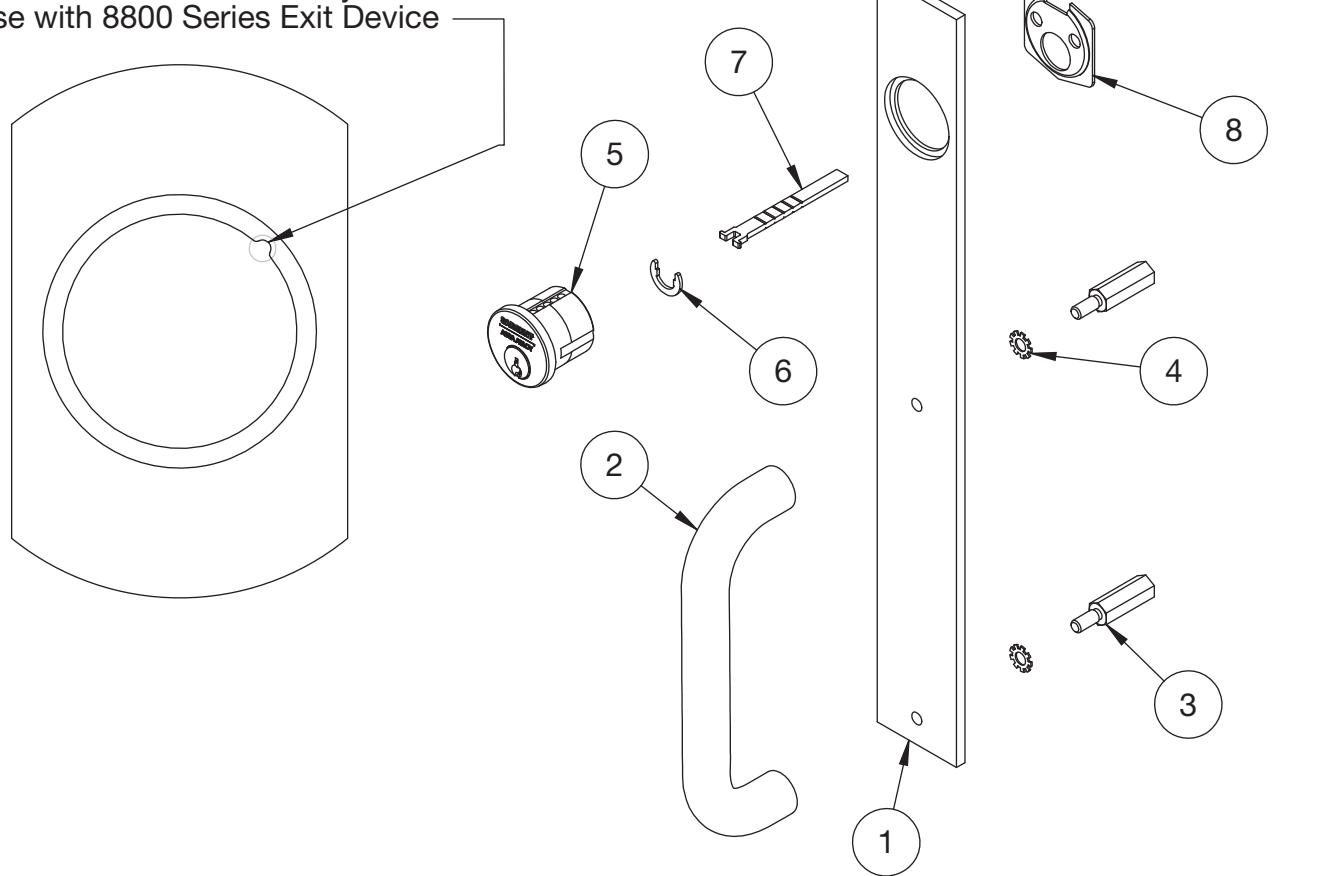
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Item	Part No.	Description	Qty	Sellable
1	97-0560	Plate <sup>1</sup>	1	Yes
2	97-0367	Grip <sup>1</sup>	1	Yes
3	97-0119	Thru Bolt Stud	2	Yes
4	01-0227	External Shakeproof Washer	2	Yes
5	N/A	Cylinder, Rim <sup>1,2</sup>	1	Yes
6	13-0080	Barrel Retainer	1	Yes
7	13-0085	Locking Tail	1	Yes
8	13-0086	Backplate, Rim	1	Yes
9	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw, 2 1/2" Door and Over		Yes
N/A	97-2955	Screw Pack	1	Yes

1. Specify finish
2. Specify cylinder size by keying requirements (cylinder comes with item 6 and item 7)

Specify #34 cylinder for 8800 made After 2/5/2001

Note Witness Mark to identify trim for use with 8800 Series Exit Device

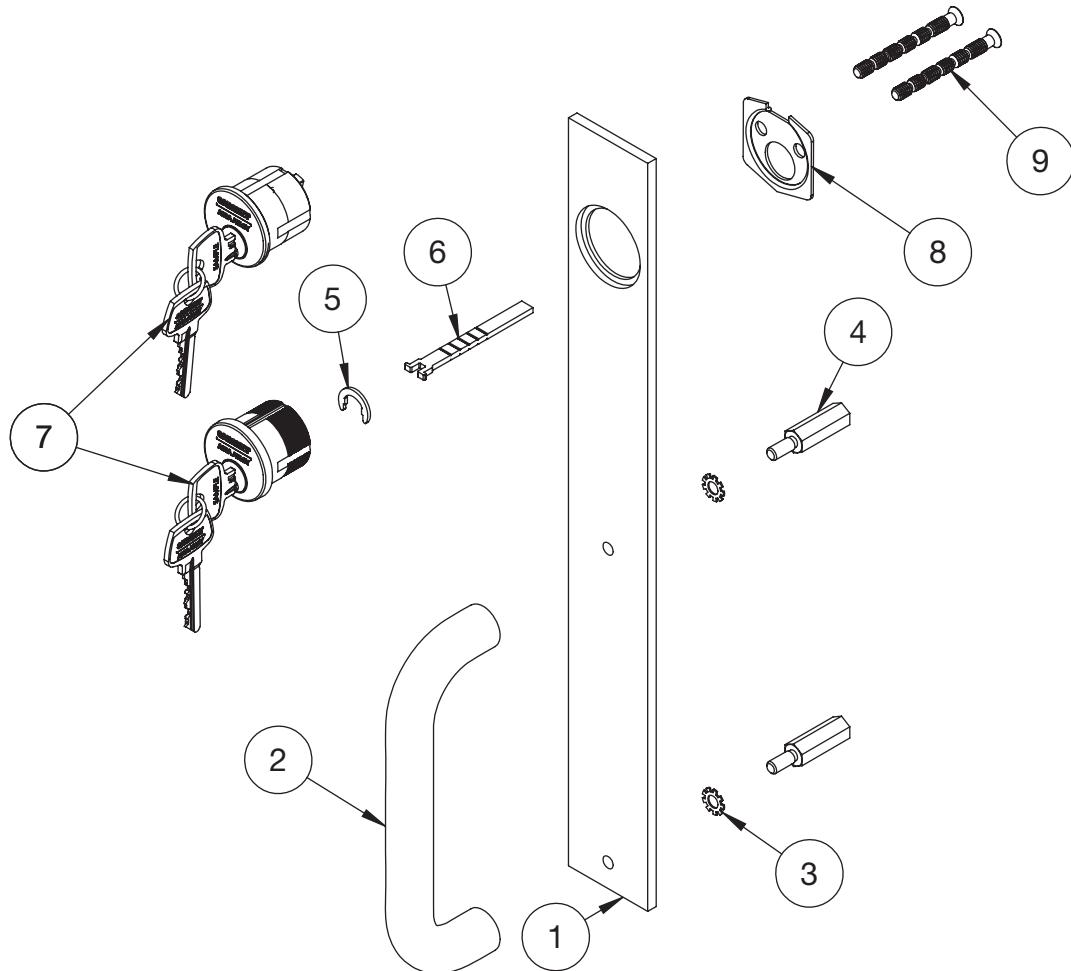


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Item	Part No.	Description	Qty	Sellable
1	97-0313	Plate <sup>1</sup>	1	Yes
2	97-0367	Grip <sup>1</sup>	1	Yes
3	01-0227	Lock Washer	2	Yes
4	97-0119	Thru Bolt Stud	2	Yes
5	13-0080	Barrel Retainer	2	Yes
6	13-0084	Locking Tail	1	Yes
7	N/A	Cylinder <sup>1,2</sup>	1	Yes
8	13-0086	Backplate	1	Yes
9	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw, 2 1/2" Door and Over		Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

1. Specify finish
2. Specify cylinder size by keying requirements
  - Specify #34 cylinder for 8700 and 8800 (cylinder comes with item 5 and item 6)
  - Specify #41 cylinder (1 3/4") or #43 Cylinder (2 1/4") for 8300 or 8900

Note: Use for 8800 made before 2/5/2001



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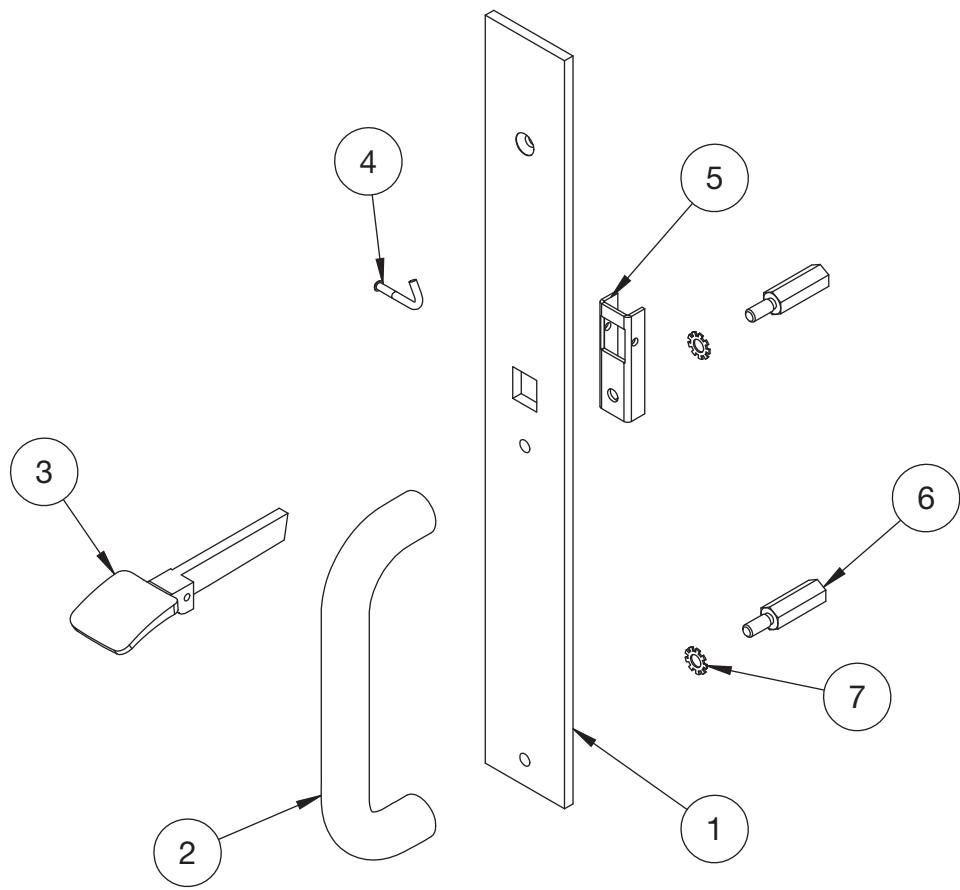
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Item	Part No.	Description	Qty	Sellable
1	97-0312	Plate <sup>1</sup>	1	Yes
2	97-0367	Grip <sup>1</sup>	1	Yes
3	97-0182	Thumb Piece,LHR <sup>1,2</sup>	1	Yes
	97-0189	Thumb Piece, RHR <sup>1,2</sup>	1	Yes
4	97-0156	Oval Head Rivet	1	Yes
5	97-0131	Thumb Piece Back Plate	1	Yes
6	97-0119	Thru Bolt Stud	2	Yes
7	01-0227	Lock Washer	2	Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

1. Specify Finish

2. Specify Door Thickness and Device Line



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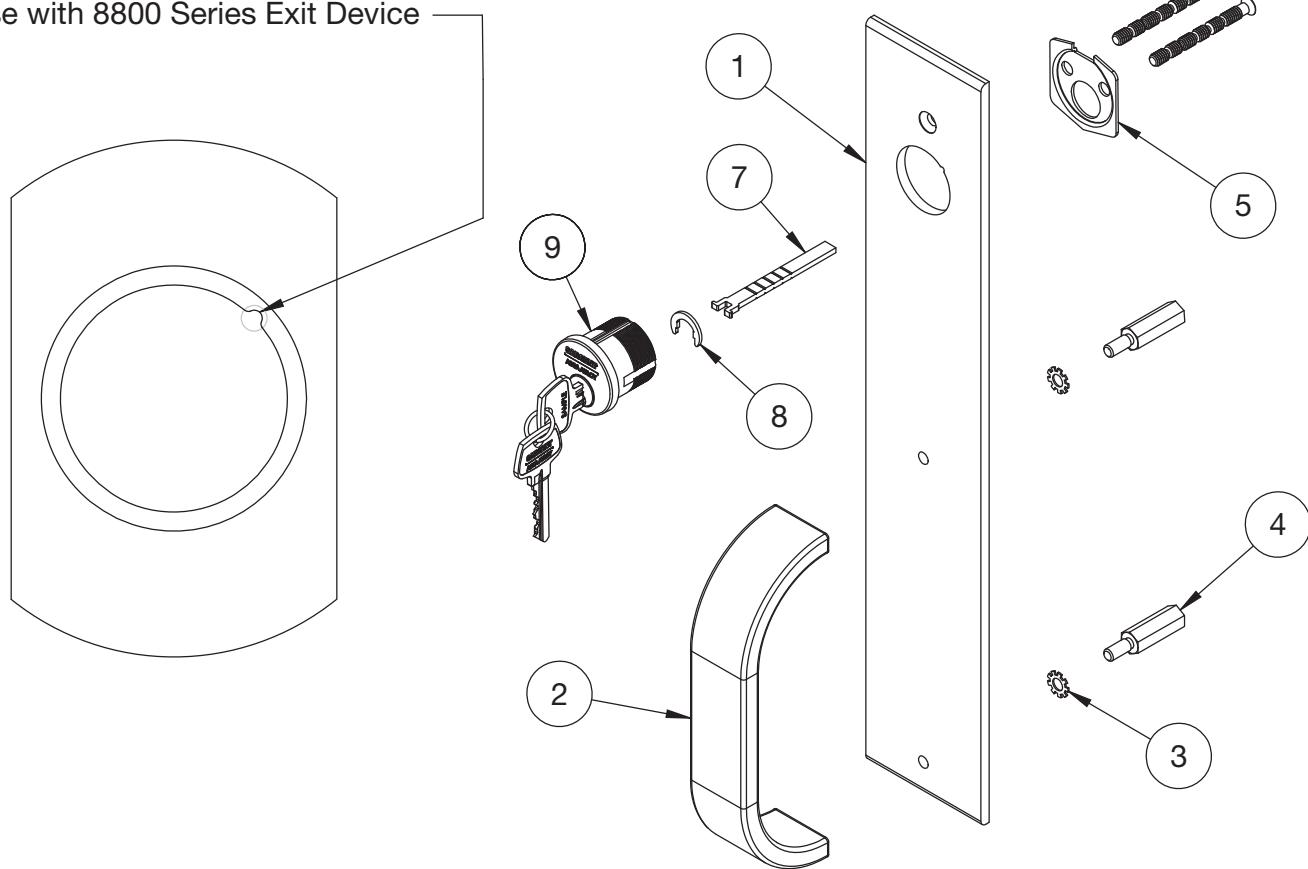
Item	Part No.	Description	Qty	Sellable
1	97-0561	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	01-0227	Lock Washer	2	Yes
4	97-0119	Thru Bolt Stud	2	Yes
5	13-0086	Backplate	1	Yes
6	13-0074	Connecting Screw	2	Yes
7	13-0085	Connecting Bar	1	Yes
8	13-0080	Retaining Ring	1	Yes
9	N/A	Cylinder <sup>1,2</sup>	1	Yes
N/A	97-2955	Screw Pack	1	Yes

1. Specify finish

2. Specify cylinder size by keying requirements (cylinder comes with item 7 and item 8)

Note: Use for 8800 made before 2/5/2001

Note Witness Mark to identify trim  
for use with 8800 Series Exit Device



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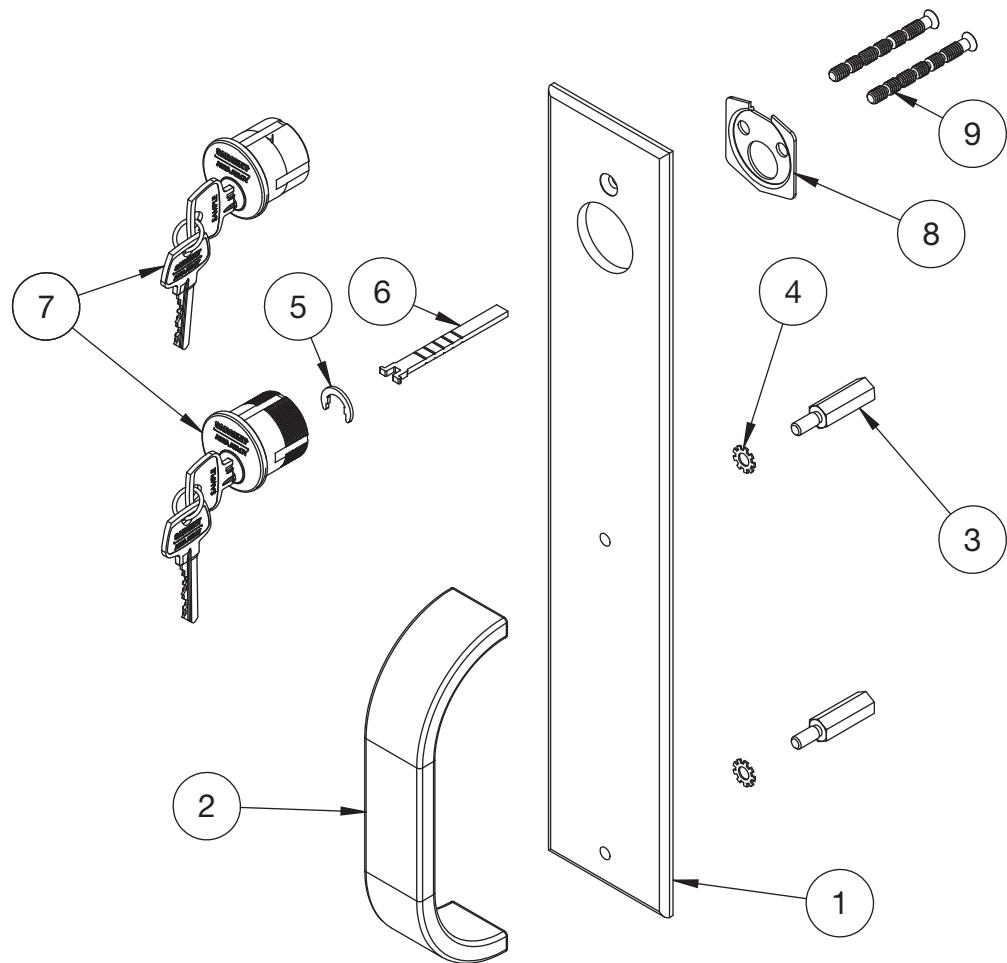
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Item	Part No.	Description	Qty	Sellable
1	98-0049	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	97-0119	Thru Bolt Stud	2	Yes
4	01-0227	Lock Washer	2	Yes
5	13-0080	Barrel Retainer	2	Yes
6	13-0084	Locking Tail	1	Yes
7	N/A	Cylinder <sup>1,2</sup>	1	Yes
8	13-0086	Backplate	1	Yes
9	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw, 2 1/2" Door and Over		Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

1. Specify finish
2. Specify cylinder size by keying requirements (cylinder comes with item 5 and item 6)  
Specify #34 cylinder for 8700 and 8800  
Specify #41 cylinder (1 3/4") or  
#43 cylinder (2 1/4") for 8300 or 8900

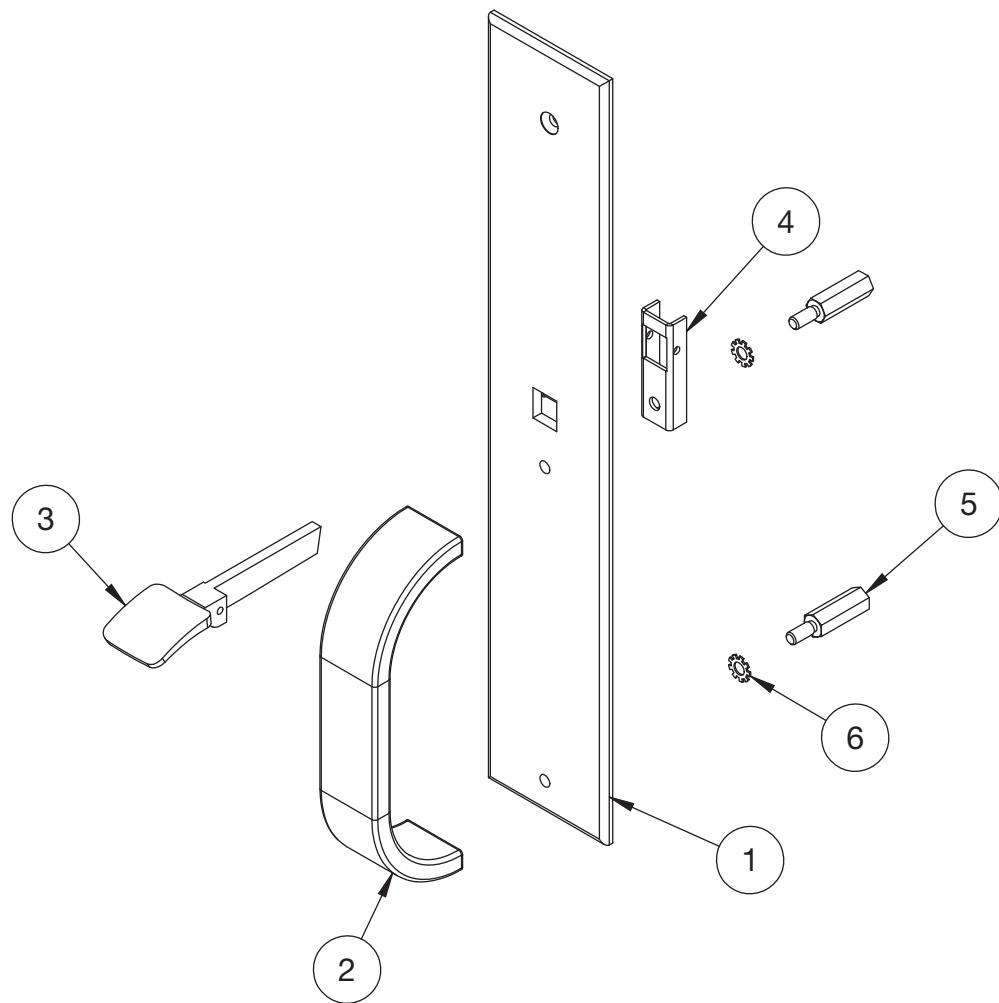


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Item	Part No.	Description	Qty	Sellable
1	97-0286	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	97-0182	Thumb Piece, LHR <sup>1,2</sup>	1	Yes
	97-0189	Thumb Piece, RHR <sup>1,2</sup>	1	Yes
4	97-0131	Thumb Piece Backplate	1	Yes
5	97-0119	Thru Bolt Stud	2	Yes
6	01-0227	Lock Washer	2	Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

1. Specify Finish

2. Specify Door Thickness and Device Line



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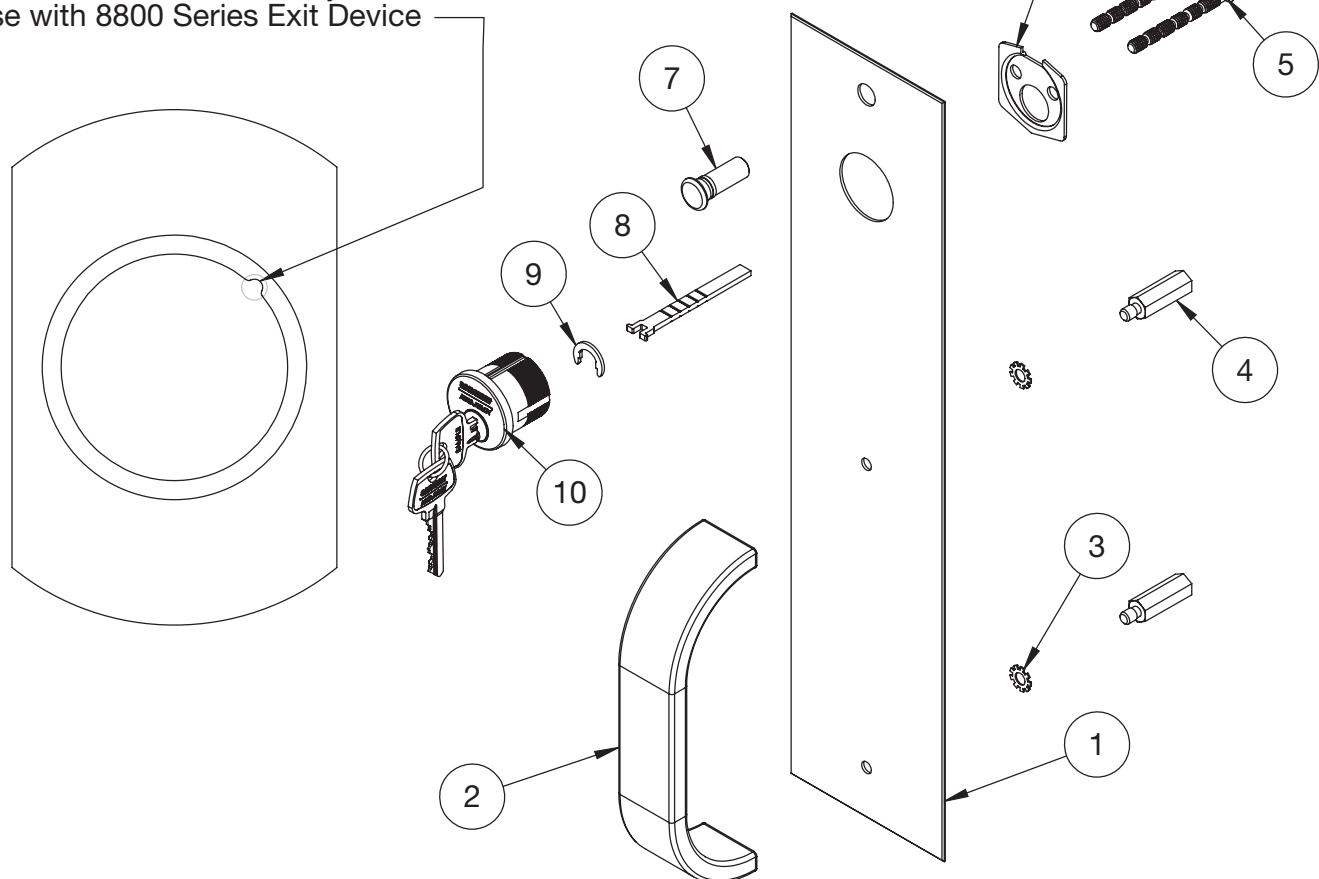
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Item	Part No.	Description	Qty	Sellable
1	97-0562	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	01-0227	Lock Washer	2	Yes
4	98-0071	Thru Bolt Stud	2	Yes
5	13-0074	Connecting Screw	2	Yes
6	13-0086	Backplate	1	Yes
7	97-0060	Grommet Nut <sup>1</sup>	1	Yes
8	13-0085	Connecting Bar	1	Yes
9	13-0080	Retainer	1	Yes
10	N/A	Cylinder <sup>1,2</sup>	1	Yes
N/A	97-2955	Screw Pack	1	Yes

1. Specify finish
2. Specify cylinder size by keying requirements (cylinder comes with item 8 and item 9)

Specify #34 cylinder 8800 made after 2/5/2001

Note Witness Mark to identify trim for use with 8800 Series Exit Device



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Item	Part No.	Description	Qty	Sellable
1	97-3180	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	98-0071	Thru Bolt Stud	2	Yes
4	01-0227	Lock Washer	2	Yes
5	13-0074	Connecting Screw	2	Yes
6	13-0086	Backplate	1	Yes
7	97-0060	Grommet Nut <sup>1</sup>	1	Yes
8	13-0085	Connecting Bar	1	Yes
9	13-0080	Retainer	1	Yes
10	N/A	Cylinder <sup>1,2</sup>	1	Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		

1. Specify finish

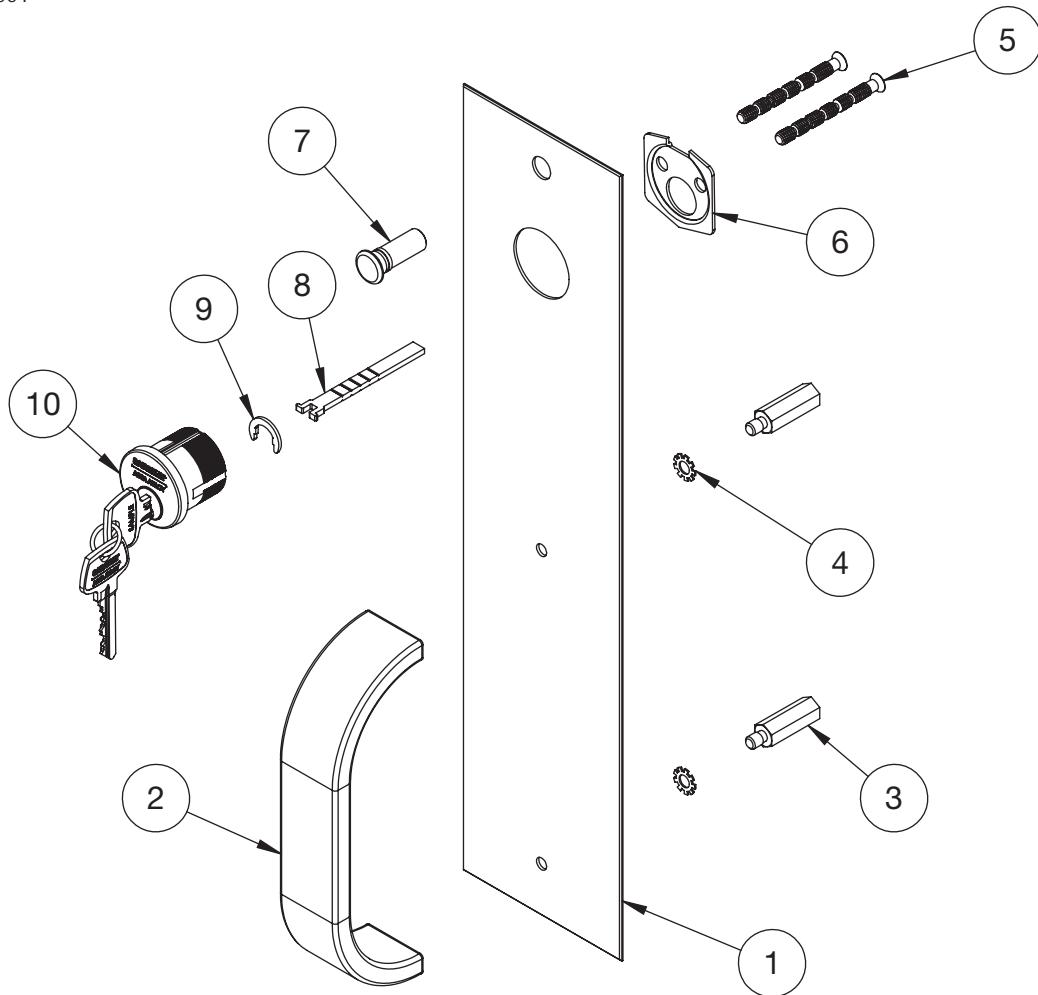
2. Specify cylinder size by keying requirements

Specify #34 cylinder for 8700 and 8800 (cylinder comes with item 8 and item 9)

Specify #41 cylinder (1 3/4") or

#43 cylinder (2 1/4") for 8300 or 8900

Note: Use for 8800 made before 2/5/2001



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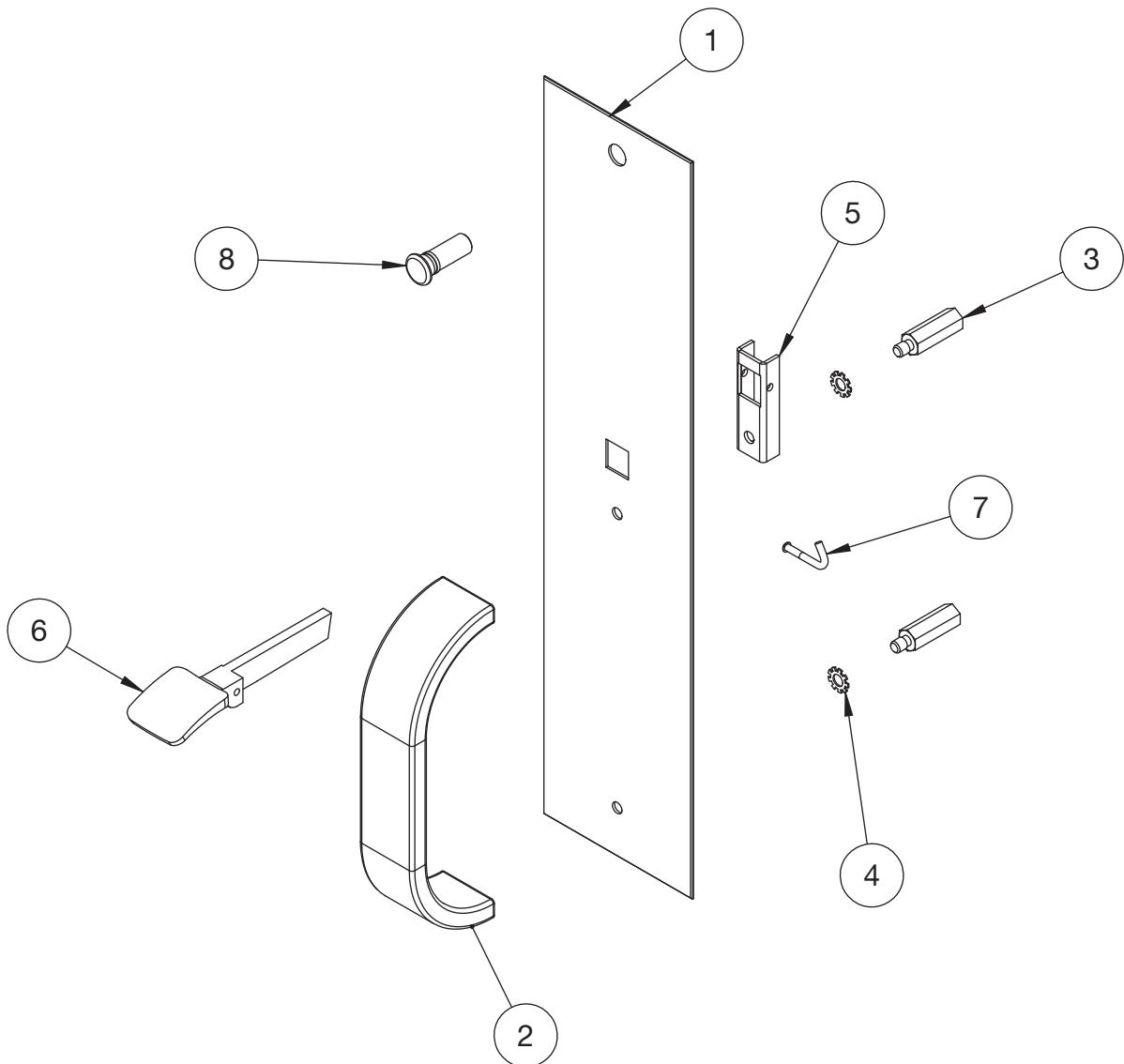
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Item	Part No.	Description	Qty	Sellable
1	97-0291	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	98-0071	Thru Bolt Stud	2	Yes
4	01-0227	Lock Washer	2	Yes
5	97-0131	Thumb Piece Back Plate	1	Yes
6	97-0182	Thumb Piece, LHR <sup>1,2</sup>	1	Yes
	97-0189	Thumb Piece, RHR <sup>1,2</sup>	2	Yes
7	97-0156	Oval Head Rivet	1	Yes
8	97-0060	Grommet Nut <sup>1</sup>	1	Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

1. Specify Finish

2. Specify Door Thickness and Device Line



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Item	Part No.	Description	Qty	Sellable
1	97-0064	Grip <sup>1</sup>	1	Yes
2	98-0071	Thru Bolt Stud	2	Yes
3	01-0227	Lock Washer	2	Yes
4	13-0074	Connecting Screw	2	Yes
5	13-0086	Backplate	1	Yes
6	13-0085	Connecting Bar	1	Yes
7	13-0080	Retainer	1	Yes
8	N/A	Cylinder <sup>1,2</sup>	1	Yes
N/A	97-2953	Screw Pack, 1 3/4"	1	Yes
	97-2954	Screw Pack, 2 1/4"		Yes

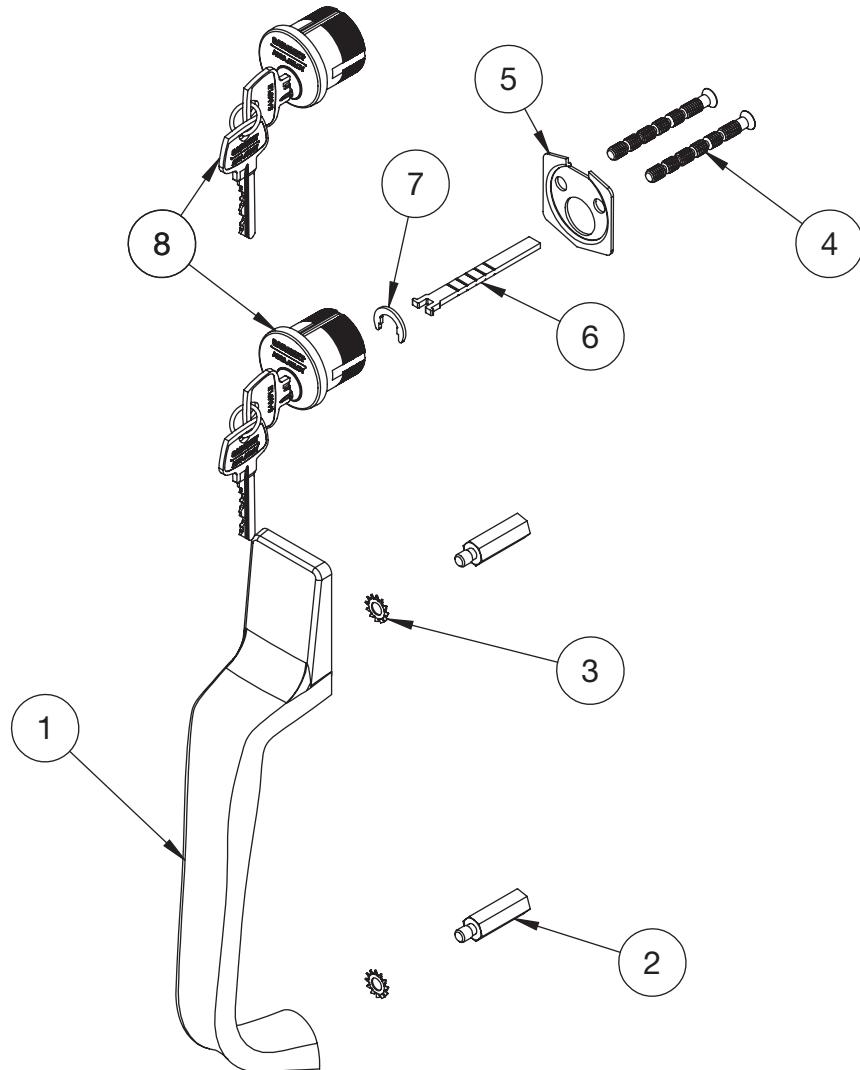
1. Specify finish

2. Specify cylinder size by keying requirements

Specify #34 cylinder for 8700 and 8800 (cylinder comes with item 6 and item 7)

Specify #41 cylinder (1 3/4") or

#43 cylinder (2 1/4") for 8300 or 8900



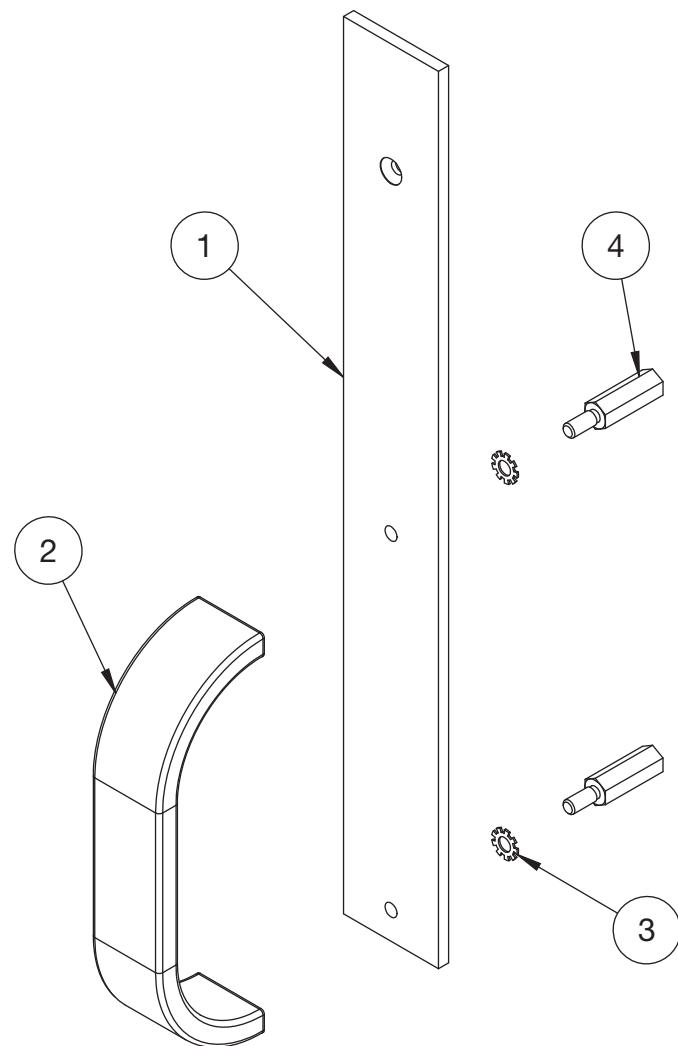
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Item	Part No.	Description	Qty	Sellable
1	97-0309	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	01-0227	Lock Washer	2	Yes
4	97-0119	Thru Bolt Stud	2	Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

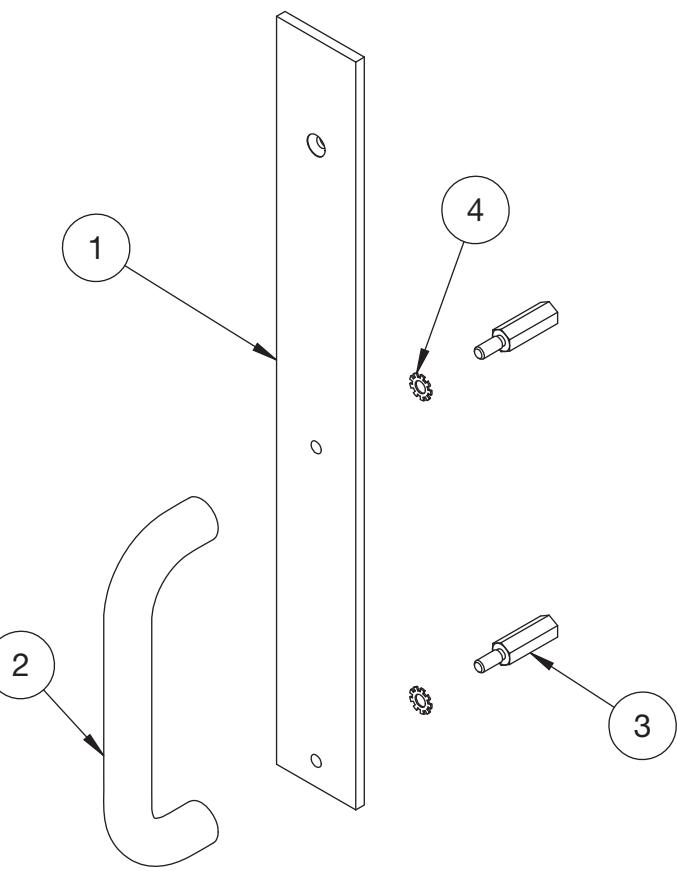
1. Specify Finish



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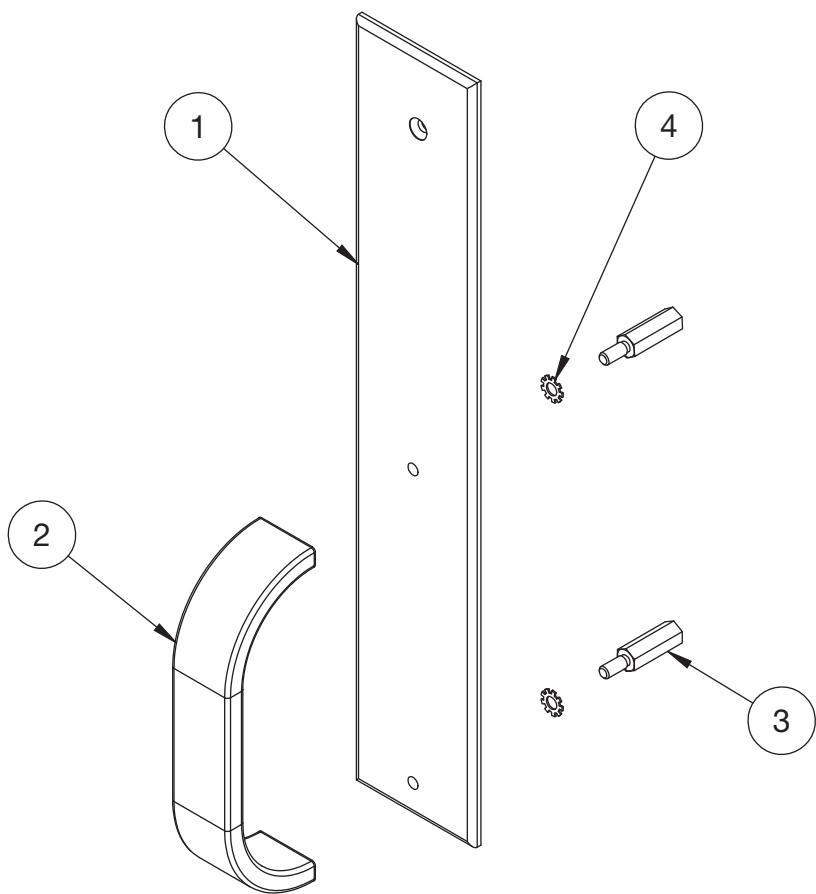
Item	Part No.	Description	Qty	Sellable
1	97-0309	Plate <sup>1</sup>	1	Yes
2	97-0367	Grip <sup>1</sup>	1	Yes
3	97-0119	Thru Bolt Stud	2	Yes
4	01-0227	Lock Washer	2	Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

1. Specify Finish



Item	Part No.	Description	Qty	Sellable
1	97-0114	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	97-0119	Thru Bolt Stud	2	Yes
4	01-0227	Lock Washer	2	Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

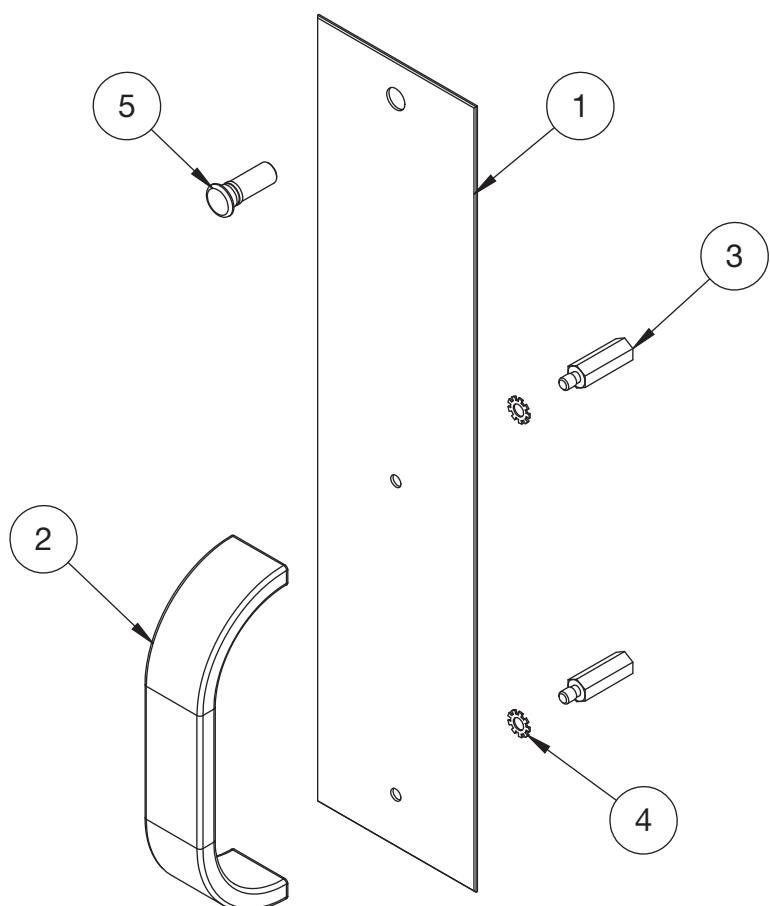
1. Specify Finish



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Item	Part No.	Description	Qty	Sellable
1	98-0126	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	98-0071	Thru Bolt Stud	2	Yes
4	01-0227	Lock Washer	2	Yes
5	97-0060	Grommet Nut <sup>1</sup>	1	Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		

1. Specify Finish



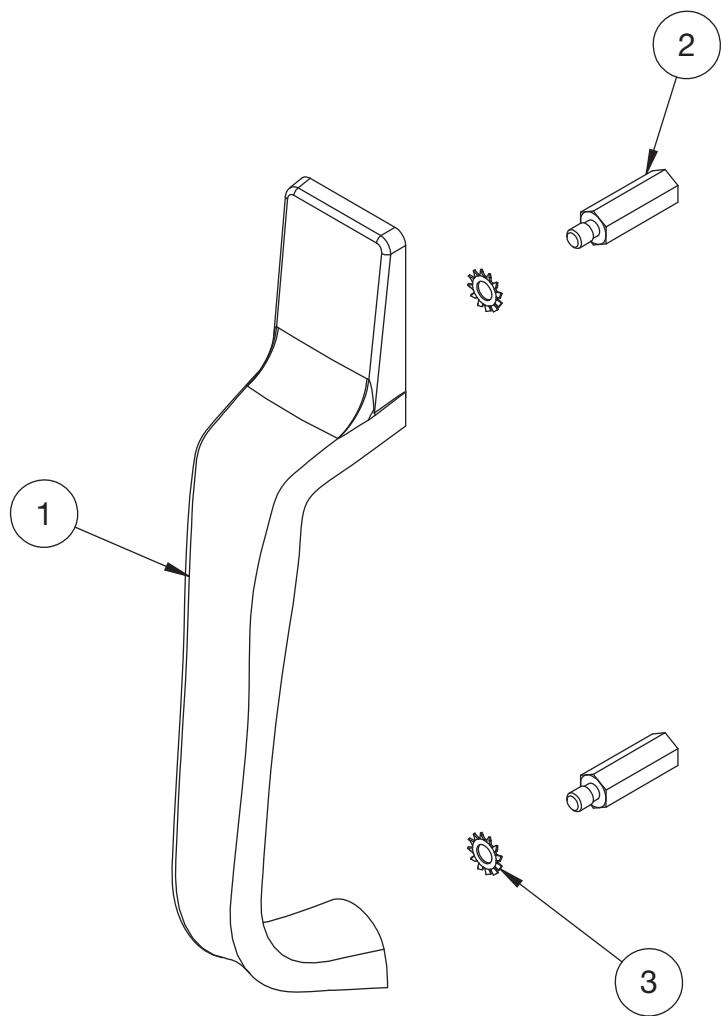
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Item	Part No.	Description	Qty	Sellable
1	97-0064	Grip <sup>1</sup>	1	Yes
2	98-0071	Thru Bolt Stud	2	Yes
3	01-0227	Lock Washer	2	Yes
N/A	97-2953	Screw Pack, 1 3/4"	1	Yes
	97-2954	Screw Pack, 2 1/4"		Yes

1. Specify Finish



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Item	Part No.	Description	Qty	Sellable
1	97-0311	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	97-0182	Thumb Piece, LHR <sup>1,3</sup>	1	Yes
	97-0189	Thumb Piece, RHR <sup>1,3</sup>		Yes
4	97-0131	Thumb Piece Back Plate	1	Yes
5	97-0119	Thru Bolt Stud	2	Yes
6	01-0227	Lock Washer	2	Yes
7	97-0156	Oval Head Rivet	1	Yes
8	13-0074	Connecting Screw	2	Yes
	13-0075	Connecting Screw, 2 1/2" Door Thickness and Over		Yes
9	13-0086	Back Plate	1	Yes
10	13-0085	Locking Tail	1	Yes
11	13-0080	Retainer	1	Yes
12	N/A	Cylinder <sup>1,2</sup>	1	Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

1. Specify finish

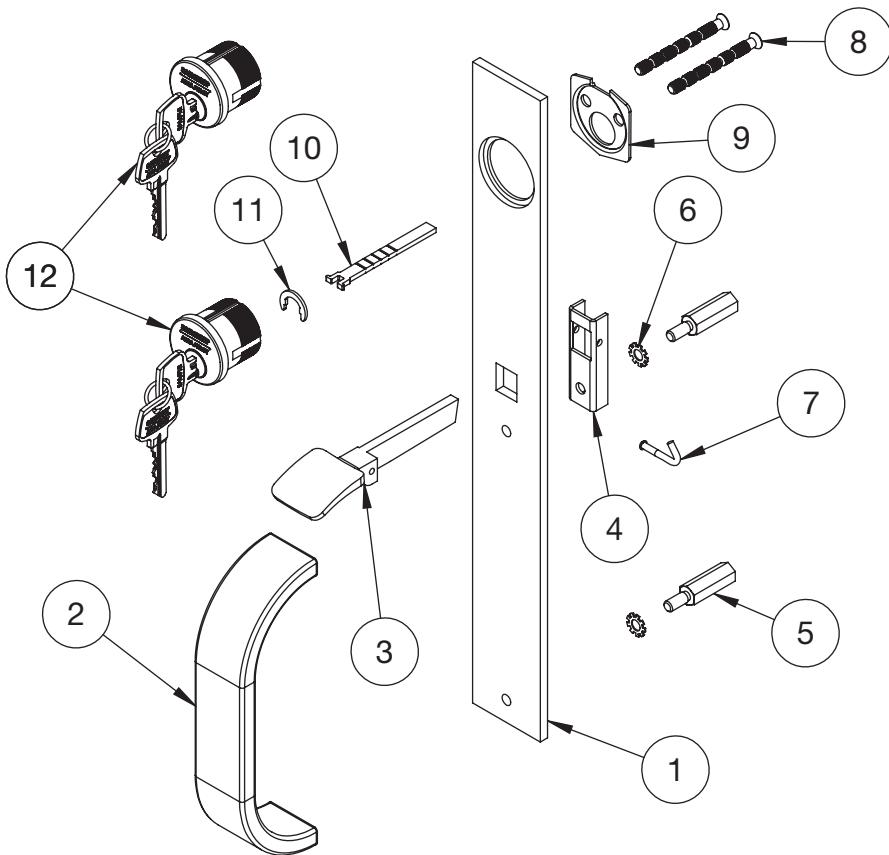
2. Specify cylinder size by keying requirements

Specify #34 cylinder for 8700 and 8800 (cylinder comes with item 10 and item 11)

Specify #41 cylinder (1 3/4") or

#43 Cylinder (2 1/4") for 8300 or 8900

3. Specify door thickness and device line



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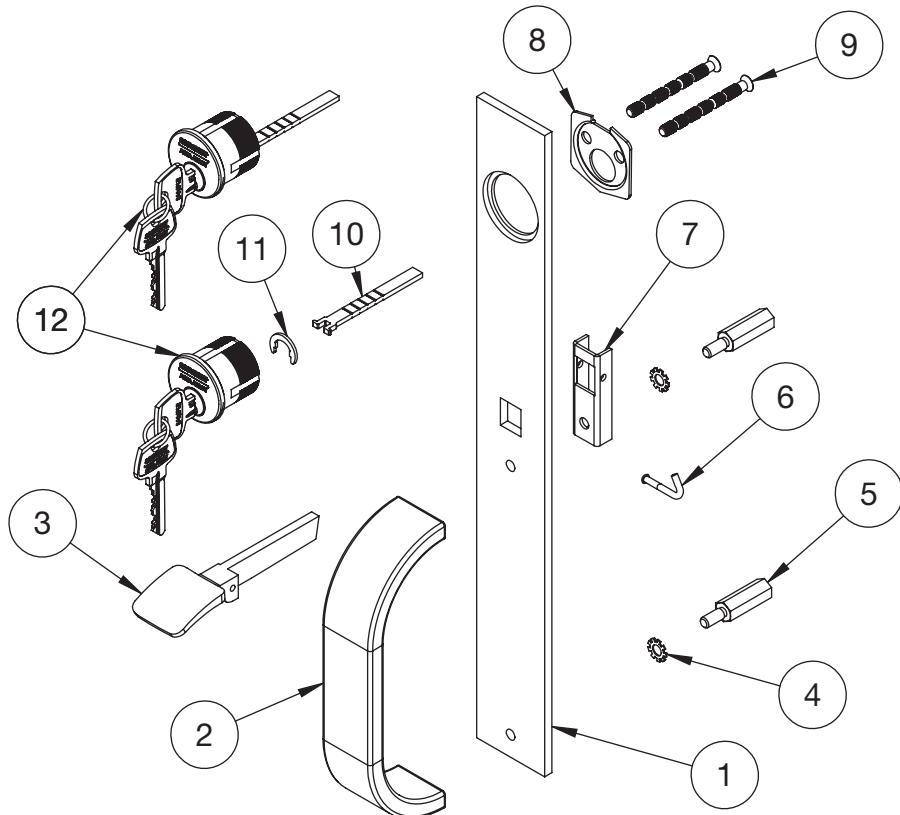
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Item	Part No.	Description	Qty	Sellable
1	97-0311	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	97-0182	Thumb Piece, LHR <sup>1,3</sup>	1	Yes
	97-0189	Thumb Piece, RHR <sup>1,3</sup>		Yes
4	01-0227	Lock Washer	2	Yes
5	97-0131	Thru Bolt Stud	2	Yes
6	97-0156	Oval Head Rivet	1	Yes
7	97-0131	Thumb Piece Back Plate	1	Yes
8	13-0086	Back Plate	1	Yes
9	13-0074	Connecting Screw	2	Yes
10	13-0085	Connecting Bar	1	Yes
11	13-0080	Retainer	1	Yes
12	N/A	Cylinder <sup>1,2</sup>	1	Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

1. Specify finish
2. Specify cylinder size by keying requirements  
Specify #34 cylinder for 8700 and 8800 (cylinder comes with item 10 and item 11)  
Specify #41 cylinder (1 3/4") or  
#43 cylinder (2 1/4") for 8300 or 8900
3. Specify door thickness and device line



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Item	Part No.	Description	Qty	Sellable
1	98-0119	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	97-0182	Thumb Piece, LHR <sup>1,3</sup>	1	Yes
	97-0189	Thumb Piece, RHR <sup>1,3</sup>		Yes
4	01-0227	Lock Washer	2	Yes
5	97-0071	Thru Bolt Stud	2	Yes
6	97-0156	Oval Head Rivet	1	Yes
7	97-0131	Thumb Piece Backplate	1	Yes
8	13-0074	Connecting Screw	2	Yes
9	13-0086	Backplate	1	Yes
10	97-0060	Grommet Nut	1	Yes
11	13-0085	Connecting Bar	1	Yes
12	13-0080	Retainer	1	Yes
13	N/A	Cylinder <sup>1,2</sup>	1	Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

1. Specify finish

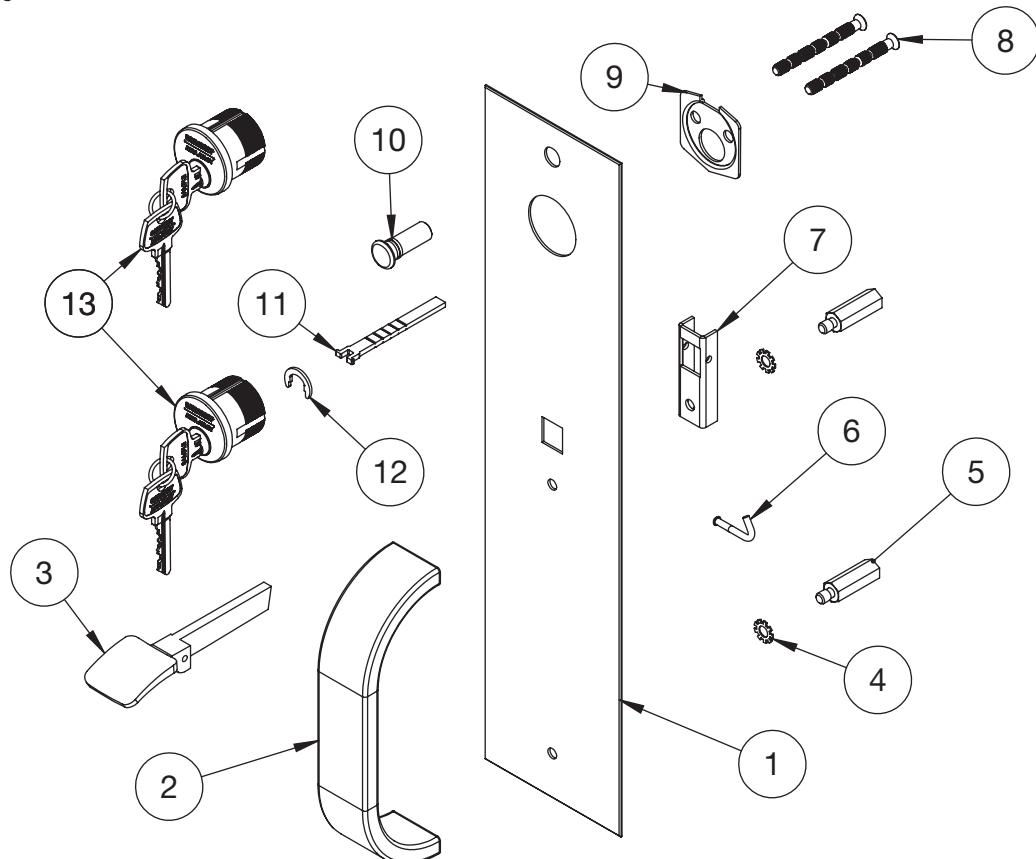
2. Specify cylinder size by keying requirements

Specify #34 cylinder for 8700 and 8800 (cylinder comes with item 11 and item 12)

Specify #41 cylinder (1 3/4") or

#43 cylinder (2 1/4") for 8300 or 8900

3. Specify door thickness and device line



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Item	Part No.	Description	Qty	Sellable
1	97-0058	Grip <sup>1</sup>	1	Yes
2	97-0203	Thumbpiece, LHR <sup>1,3</sup>	1	Yes
	97-0214	Thumbpiece, RHR <sup>1,3</sup>		Yes
3	98-0071	Thru Bolt Stud	2	Yes
4	01-0227	Lock Washer	2	Yes
5	13-0074	Connecting Screw	2	Yes
6	97-0156	Oval Head Rivet	1	Yes
7	13-0086	Cylinder Back Plate	1	Yes
8	13-0085	Connecting Bar	1	Yes
9	13-0080	Retainer	1	Yes
10	N/A	Cylinder <sup>1,2</sup>	1	Yes
N/A	97-2953	Screw Pack, 1 3/4"	1	Yes
	97-2954	Screw Pack, 2 1/4"		Yes

1. Specify finish

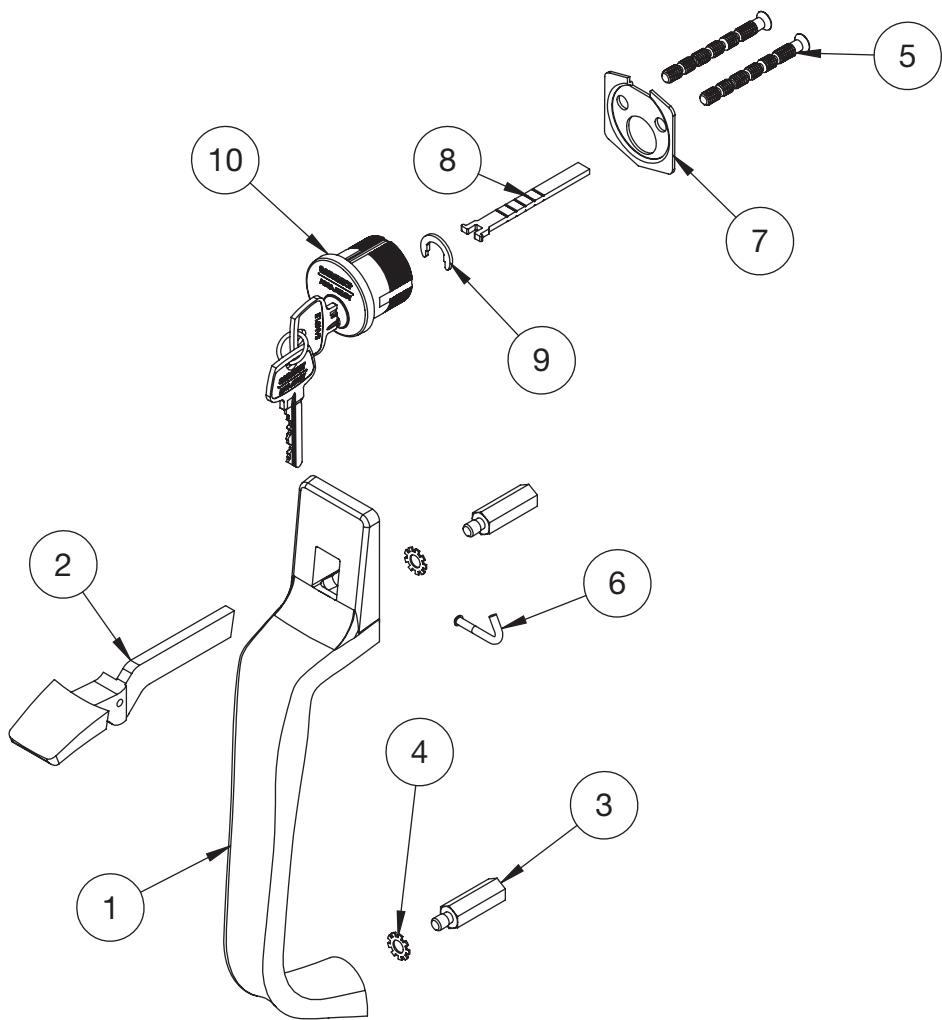
2. Specify cylinder size by keying requirements

Specify #34 cylinder for 8700 and 8800 (cylinder comes with item 8 and item 9)

Specify #41 cylinder (1 3/4") or

#43 cylinder (2 1/4") for 8300 or 8900

3. Specify door thickness and device line

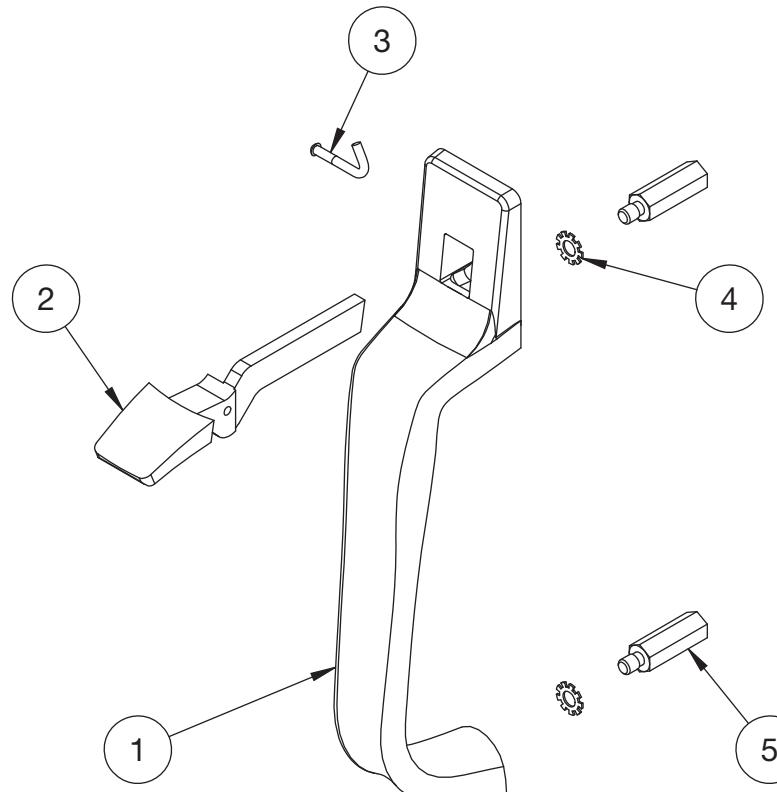


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Item	Part No.	Description	Qty	Sellable
1	97-0058	Grip <sup>1</sup>	1	Yes
2	97-0203	Thumb Piece, LHR <sup>1,2</sup>	1	Yes
	97-0214	Thumb Piece, RHR <sup>1,2</sup>		Yes
3	97-0156	Oval Head Rivet	1	Yes
4	01-0227	Lock Washer	2	Yes
5	98-0071	Thru Bolt Stud	2	Yes
N/A	97-2953	Screw Pack, 1 3/4"	1	Yes
	97-2954	Screw Pack, 2 1/4"		Yes

1. Specify Finish

2. Specify Door Thickness and Device Line



A8281-K 02/20

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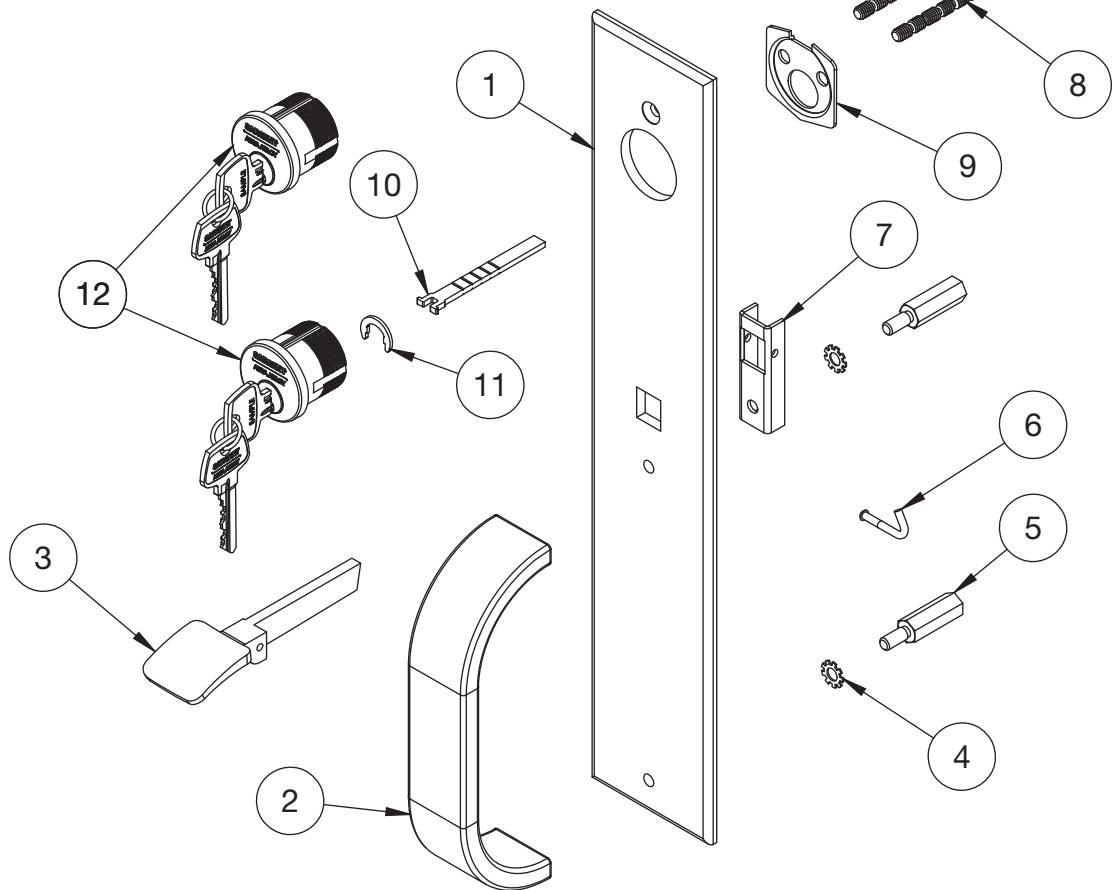
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Item	Part No.	Description	Qty	Sellable
1	97-0122	Plate <sup>1</sup>	1	Yes
2	21-0165	Grip <sup>1</sup>	1	Yes
3	97-0182	Thumb Piece, LHR <sup>1,3</sup>	1	Yes
	97-0189	Thumb Piece, RHR <sup>1,3</sup>		Yes
4	01-0227	Lock Washer	2	Yes
5	97-0119	Thru Bolt Stud	2	Yes
6	97-0156	Oval Head Rivet	1	Yes
7	97-0131	Thumb Piece Backplate	1	Yes
8	13-0074	Connecting Screw	2	Yes
9	13-0086	Backplate	1	Yes
10	13-0085	Connecting Bar	1	Yes
11	13-0080	Retainer	1	Yes
12	N/A	Cylinder <sup>1,2</sup>	1	Yes
N/A	97-2955	Screw Pack, 1 3/4"	1	Yes
	97-2956	Screw Pack, 2 1/4"		Yes

1. Specify finish
2. Specify cylinder size by keying requirements  
Specify #34 cylinder for 8700 and 8800 (cylinder comes with item 10 and item 11)  
Specify #41 cylinder (1 3/4") or  
#43 cylinder (2 1/4") for 8300 or 8900
3. Specify door thickness and device line

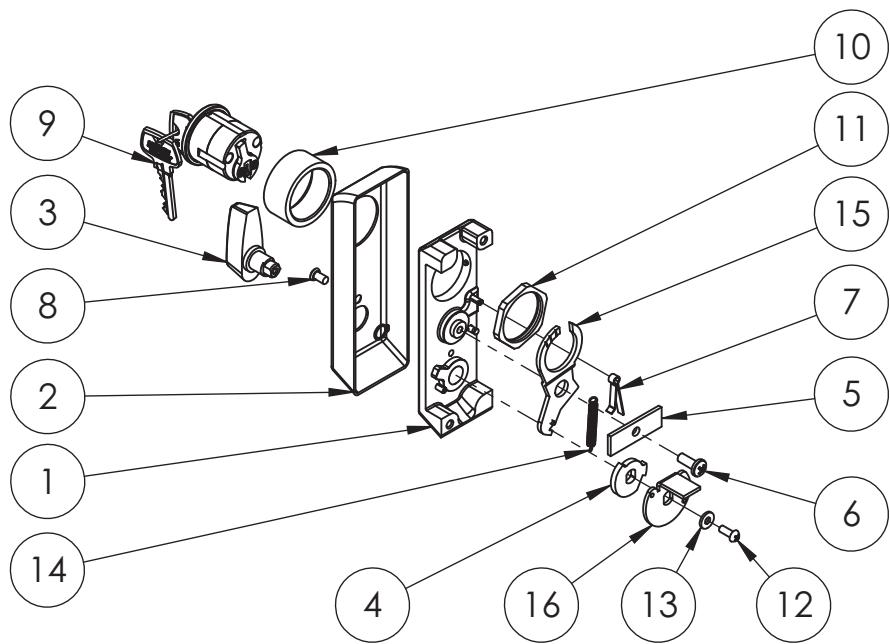


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Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	Standard	Yes
Classroom	94-2094*		Yes
Night Latch	94-2426*	Cladding	Yes
Classroom	94-2427*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0114	Locking Lever	1	Yes
16	94-2249	Locking Lever & Pin Assembly	1	Yes
16	94-2087	Lever Assembly	1	Yes
16	94-2419	Lever Assembly	1	Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

\*Specify finish



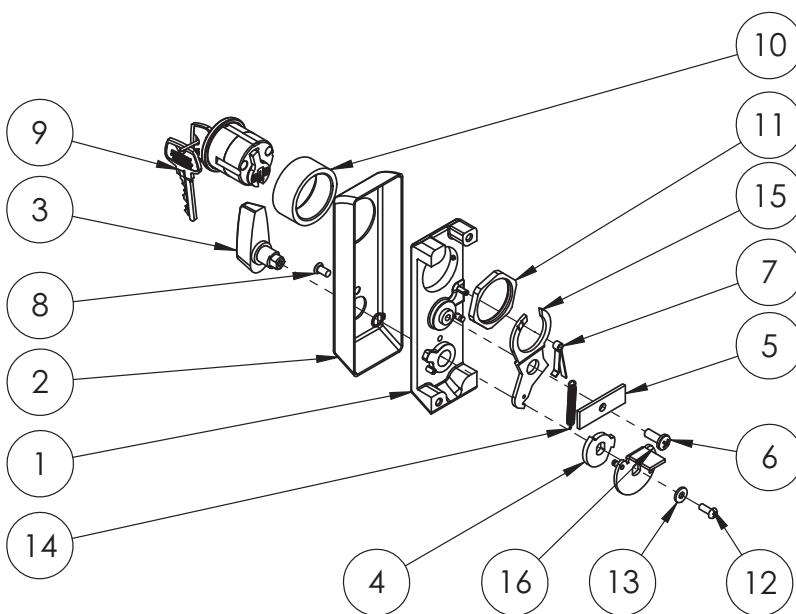
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Function	Assembly No.	Description	Sellable
Night Latch	94-2091*	Standard	Yes
Classroom	94-2092*		Yes
Night Latch	94-2428*	Cladding	Yes
Classroom	94-2429*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2089	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2121	Turn Lever Assembly*	1	Yes
4	94-0110	Cam	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	01-3582	#6-32 x 3/8 RHMS	1	Yes
13	01-0204	#6-32 x 3/8 Flat Washer	1	Yes
14	94-0109	Extension Spring	1	Yes
15	94-0112	Locking Lever	1	Yes
	94-0114			Yes
16	94-2329	Lever Assembly	1	Yes
	94-2088			Yes
	94-2421			Yes
	94-2420			Yes
17	94-2448	H1 Aux Control Adapter Pack	1	Yes
18	94-2447	Wd Aux Control Adapter Pack	1	Yes

\*Specify finish



The warranty on SARGENT® products becomes void if the product is modified in any way, regardless of whether the modification causes or contributes to any alleged defect. If a SARGENT product is modified it may no longer meet industry certification and quality control standards applicable to the original product and is no longer a genuine SARGENT product.

## Auxiliary Controls

NB-306

NB-313

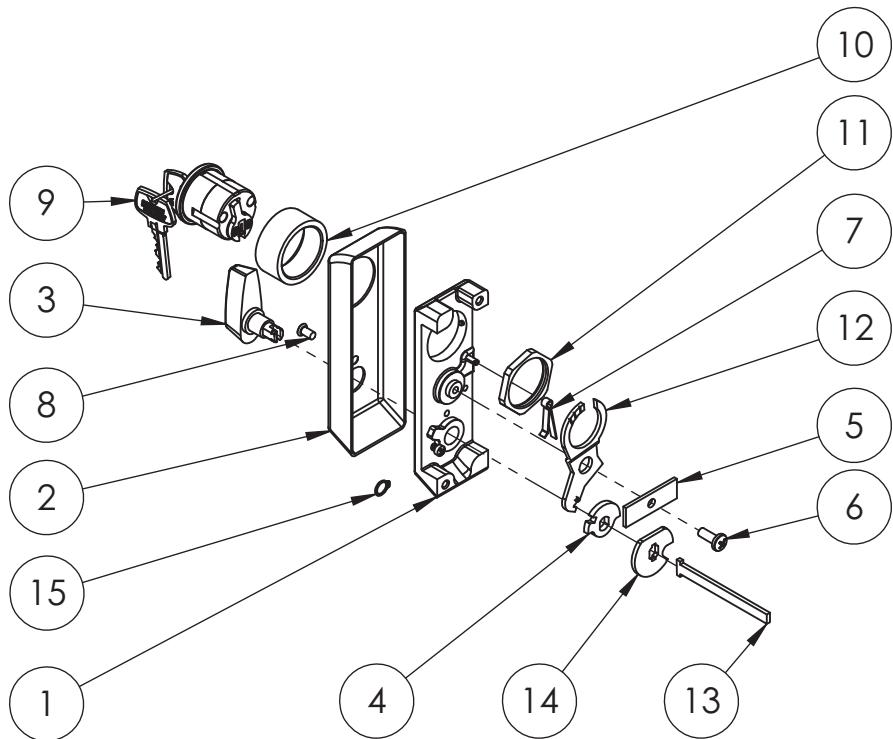
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Function	Assembly No.	Description	Sellable
Night Latch	94-2093*	NB	Yes
Classroom	94-2094*		Yes

Item	Part No.	Description	Qty	Sellable
1	94-2372	Chassis Subassembly	1	Yes
2	94-0119	Cover*	1	Yes
3	94-2373	Turn Lever Assembly*	1	Yes
4	94-0185	Locking Hub	1	Yes
5	94-0051	Lever Locking Plate	1	Yes
6	32-1254	#10-24 x 1/2 PHMS	1	Yes
7	94-0054	Lever Spring	1	Yes
8	97-0052	#8-32 x 5/16 Ohms W/ #6 Head	1	Yes
9	—	Cylinder & Key Assembly*	1	Yes
10	97-0350	Cylinder Collar*	1	Yes
11	13-0180	Cylinder Nut	1	Yes
12	94-0114	Locking Lever	1	Yes
	94-2249	Locking Lever & Pin Assembly		Yes
13	94-0184	Tail Piece	1	Yes
14	94-0186	Space	1	Yes
15	01-4552	5/16 Retaining Ring	1	Yes
16	94-2448	H1 Aux Control Adapter Pack	1	Yes
17	94-2447	Wd Aux Control Adapter Pack	1	Yes

\*Specify finish



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