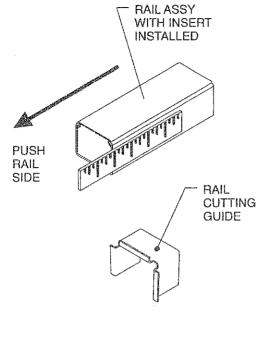
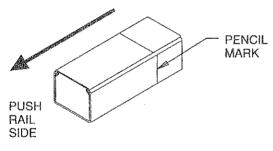
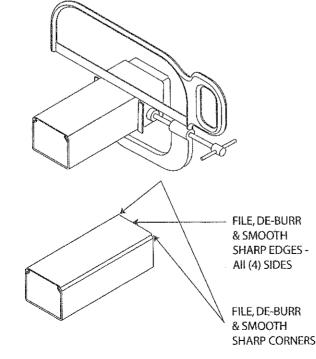
## 43- PREFIX FLUSH END CAP RAIL CUTTING INSTRUCTION SHEET FOR 80 SERIES RAILS







## IF RAIL MUST BE CUT, FOLLOW THESE STEPS:

- 1. INSTALL RAIL INSERT
- 2. MEASURE FROM PUSH RAIL SIDE
- 3. MARK CUT LINE WITH A PENCIL
- 4. PLACE CUTTING GUIDE ON SIDE OF RAIL TO BE REMOVED
- 5. LINE UP GUIDE WITH PENCIL MARK
- 6. SECURE CUTTING GUIDE WITH C-CLAMP
- 7. CUT RAIL USING APPROPRIATE CUTTING
  TOOL (IF HACK SAW IS USED INSTALL
  A NEW BLADE FOR BEST RESULTS)
- 8. FILE, DE-BURR AND RADIUS CUT EDGES AND CORNERS
- 9. INSTALL END BRACKET FLUSH WITH END OF RAIL.

NOTE: DOOR SURFACE MUST BE FLAT.

10. INSTALL END CAP FLUSH WITH END OF RAIL.

